

⚠ WARNING

Inspect position of coach to ensure that no obstruction exists within the extension range of slide room.
Keep all persons and animals away from the slide room, both inside and out.

OPERATION

1. Ensure slide out system has adequate power to operate the slide room, a fully charged battery, and/or shore power hookup.
2. Activate the slide room by depressing the desired direction of the switch until the slide room has achieved its desired position. Holding the switch down until the control turns each motor off will result in the best sealing position.
3. Ensure that the rooms are fully retracted before moving, leveling, or stabilizing the unit.

CARE & MAINTENANCE

Periodically inspect your cables for sagging or fraying.

The system is designed to function properly with minimal pretension on the cables.

If cable adjustment or replacement is necessary, it should be performed by an authorized dealer.

TROUBLESHOOTING

PROBLEM: The slide out does not respond to switch input.

SOLUTION: Locate the **green** and **red** LED lights between 'SW IN' and 'SW OUT' on the slide out control. The control may be located in a cabinet, storage compartment, etc.

- The **green** light indicates that the control has power.

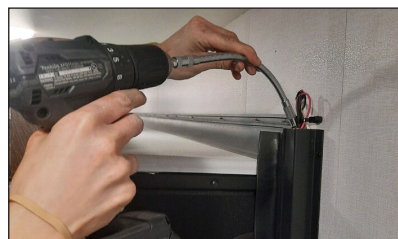
- The **red** light indicates low voltage.

NOTE: The control will enter sleep mode and the light will turn off after 5 minutes of switch inactivity.

If proper voltage has been verified and the slide out is still not responding, use the manual override procedure to operate the slide out and contact an authorized dealer for repair.

**MANUAL OVERRIDE**

Use the flex shaft and #3 square bit provided. Locate each motor at the top of the mechanism. Insert the drive bit into the end of the motor and activate with a cordless drill (**DO NOT USE AN IMPACT DRIVER**). Alternate between motors so that the room does not become wedged in the opening or encounter cabinets or other fixtures in the RV.

**VIDEO****TECHNICAL SUPPORT**

877-557-7788 • baltechsupport@norcoind.com



This manual is provided courtesy of **RV Tech Cheat Sheet**



Professional resources for the whole RV industry — free.

We put manuals, wiring diagrams and hard-won tech knowledge in every technician's hands, so repairs get done right the first time, techs work faster, and RV owners everywhere get better service.



rvtechcheatsheet.com/manuals

Find thousands more RV manuals, wiring diagrams and parts lists

RV techs: share fixes, ask questions and learn from each other.

Join our free Facebook group →



Follow proper safety practices. If in doubt, consult a professional RV technician.