



46000 SERIES UNDERBUNK OWNERS MANUAL

SYSTEM CONTROL

The 46111 high efficiency and the 46113 high capacity units operate identically and have the same two stage electric heat system (4,000 BTUH per stage).

Follow the instructions found with the wall thermostat to switch modes of operation or to change the desired setpoint. Note that time delays are normal in the thermostat operation.

The HI heat/LO heat switch will usually be in the HI heat setting. If the unit is ever operated on “shore” power protected by a 15 or 20 amp circuit protector, you must place the switch in the low heat position to prevent a nuisance breaker trip. If the shore hook-up is protected at 25 amps or higher, the thermostat switch may be set to the HI heat position, allowing for the full 8,000 BTUH if required. The thermostat will automatically shed second stage heat as the temperature approaches within a degree of setpoint. If the temperature begins to fall, the second stage will re-energize.

If during operation, the compressor de-energizes prior to reaching setpoint, either the indoor air flow has become restricted, or the setpoint is unusually low causing the system freeze protection switch to temporarily shut down the compressor to allow the evaporator to clear any accumulated frost. The compressor will automatically restart when the coil has been cleared of frost. Raising the thermostat setpoint, correcting any restrictions of air path to the evaporator or brushing off accumulated dust from the evaporator surface will usually prevent freeze switch operation.

If during operation, the compressor de-energizes and does not re-start after 30 minutes, you may need to temporarily shut off the system by switching the thermostat to “OFF” or by switching off the high voltage power. This will re-set a refrigerant high pressure switch which prevents extended operation of the system at extremely high refrigerant pressures. This may be due to operation with a dirty condenser coil, restricted outdoor air path to or from the unit, or malfunction of the outdoor blower. If the system continually locks out after re-set, contact the Airxcel, Inc. Technical Support Department at 316-832-4357 for assistance.

SYSTEM MAINTENANCE

A clear pathway is required for indoor air to make its way back to the evaporator inlet, do not allow this pathway to become blocked.

The evaporator should be inspected weekly and any accumulated debris must be gently brushed off the evaporator coil surface.

The outdoor coil should be inspected monthly (more often in extremely dusty environments). Inspection may usually be done through the outdoor air inlet screen. Gently brush off accumulated dirt or debris. It may also be necessary to spray the coil with water to dissolve compacted dirt. The condenser may be accessed by removing the unit top.

**Airxcel, Inc.
Associated Products Division
P.O. Box 4020
Wichita, KS 67204**



This manual is provided courtesy of **RV Tech Cheat Sheet**



Professional resources for the whole RV industry — free.

We put manuals, wiring diagrams and hard-won tech knowledge in every technician's hands, so repairs get done right the first time, techs work faster, and RV owners everywhere get better service.



rvtechcheatsheet.com/manuals

Find thousands more RV manuals, wiring diagrams and parts lists

RV techs: share fixes, ask questions and learn from each other.

Join our free Facebook group →



Follow proper safety practices. If in doubt, consult a professional RV technician.