



RV Products Division

**REPAIR PARTS LIST
FOR
472X3*87X
MACH 8 SERIES
13,500 BTU A/C
(serial number starting with 1501 and higher)**

(Includes 47203*876, 47203*879, 47213*876, 47223*876, 47223*879, 47233*876)

WARRANTY INFORMATION

PARTS RETURN

“Air Conditioning” in-warranty parts subject to return to Airxcel, Inc. must be sent prepaid to the following address. Always include your company’s claim or work order along with the Airxcel, Inc. invoice generated from the shipment of the replacement part.

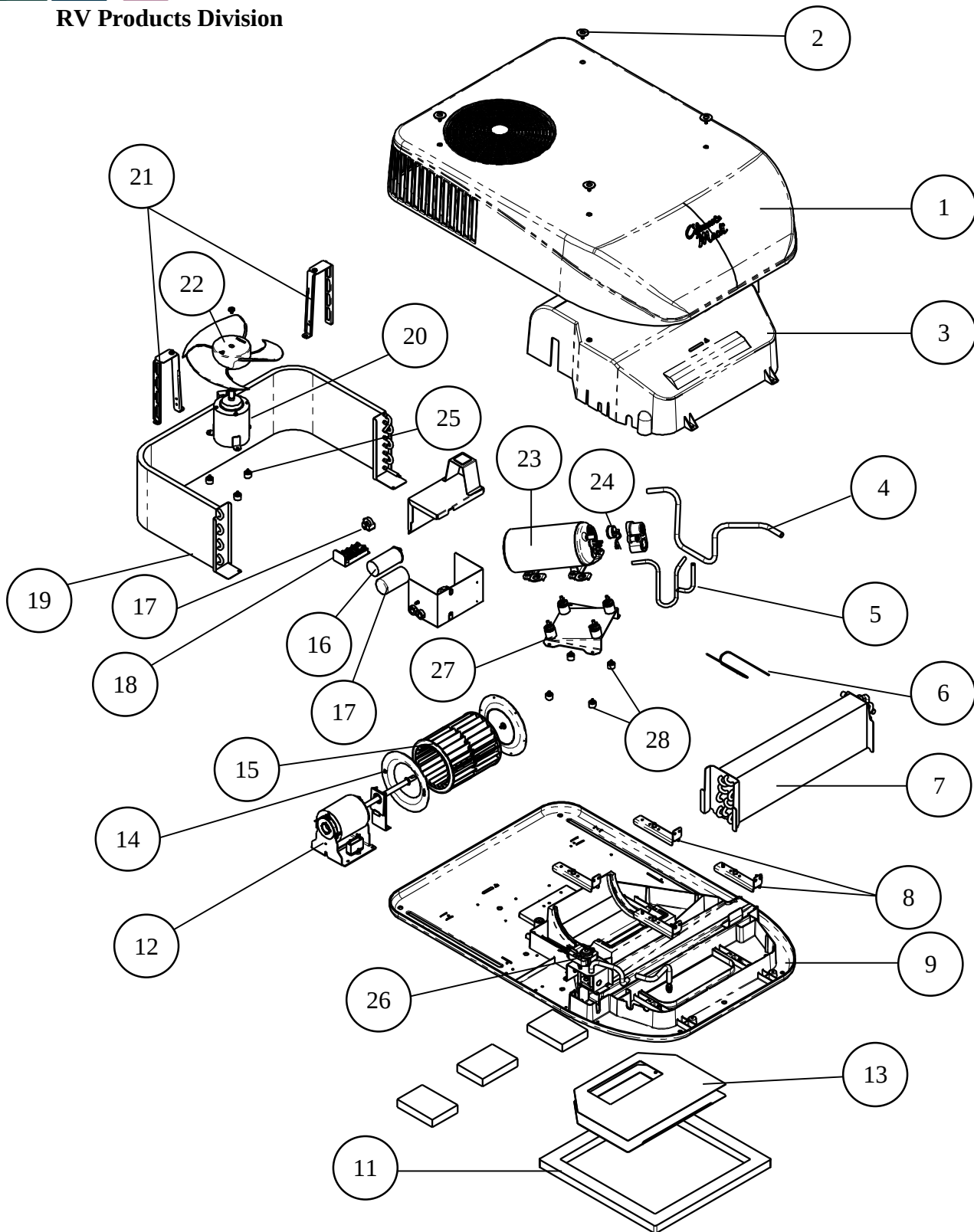
Airxcel, Inc.
RV Products Division
Attn: Warranty Return
3050 N. St. Francis
Wichita, KS 67219

WRITTEN CORRESPONDENCE

All written correspondence (no parts) should be sent to the following address:

Airxcel, Inc.
RV Products Division
Dept. 546
P.O. Box 4020
Wichita, KS 67204

Coleman is a registered trademark of The Coleman Company, Inc. used under license. Mach is a registered trademark.



472X3*87X



CODE	USED ON MODELS	PART NUMBER	DESCRIPTION	NO. REQ.
1.	876	47233-3261	Shroud (Arctic White/Arctic White)	1
	879	47233-3291	Shroud (Black/Black)	1
2.	All	6792-5111	Screw/Washer Pkg.	1
3.	All	47233A535	Evaporator Top Assembly	1
4.	All	47234A130	Suction Line	1
5.	All	47234-525	Discharge Line Assembly	1
6.	All	47234-136	Cap Tube	1
7.	All	1452-1951	Indoor Coil	1
8.	All	47233-510	Mounting Bolt Channel Assembly	4
9.	47223/47233	47233A3011	Basepan	1
	47203/47213	47233A2011	Basepan	1
10.	All	47233-513	Block Off Plate	1
11.	All	47233-3301	Gasket Pkg.	1
12.	All	1468A3389	Indoor Motor	1
13.	All	47233-514	Blower Block Off Assembly	1
14.	All	1472-004	Venturi Ring	2
15.	All	1472A1191	Blower Wheel	1
16.	All	1499-5721	Run Capacitor (40 Mfd/370V)	1
17.	All	9333-9021	Start Device Pkg. (88-108 Mfd/250V)	1
18.	All	47233-3181	Terminal Block	1
19.	All	1452-1931	Outdoor Coil	1
20.	All	1468A3399	Outdoor Motor	1
21.	All	47233-511	Shroud Support	2
22.	All	1472D5041	Fan Blade	1
23.	All	1450-4059	Compressor (Tecumseh)	1
24.	All	1450-0511	Overload	1
25.	All	47233-3171	Isolator Pkg.	3
26.	47223/47233	47233-3091	Condensate Pump Assembly	1
27.	All	1450-9811	Compressor Mounting Pkg.	1
28.	All	47233-3171	Isolator Pkg.	1
ns	All	47233A515	Scroll Top Assembly	1

ns = not shown

SPECIAL ORDER PARTS:

NOTE: All parts with three digit suffix numbers are “Special Order” Parts. These parts are subject to factory availability and require extra time for delivery.

NOTE: Heat Strip Assemblies CANNOT be used with the Top-Down Models.



This manual is provided courtesy of **RV Tech Cheat Sheet**



Professional resources for the whole RV industry — free.

We put manuals, wiring diagrams and hard-won tech knowledge in every technician's hands, so repairs get done right the first time, techs work faster, and RV owners everywhere get better service.



rvtechcheatsheet.com/manuals

Find thousands more RV manuals, wiring diagrams and parts lists

RV techs: share fixes, ask questions and learn from each other.

Join our free Facebook group →



Follow proper safety practices. If in doubt, consult a professional RV technician.