



RV Products Division

**REPAIR PARTS LIST
FOR
46516-811
SERIES HIGH EFFICIENCY
TWO TON PACKAGED HEAT PUMPS (LONG)**

WARRANTY INFORMATION

PARTS RETURN

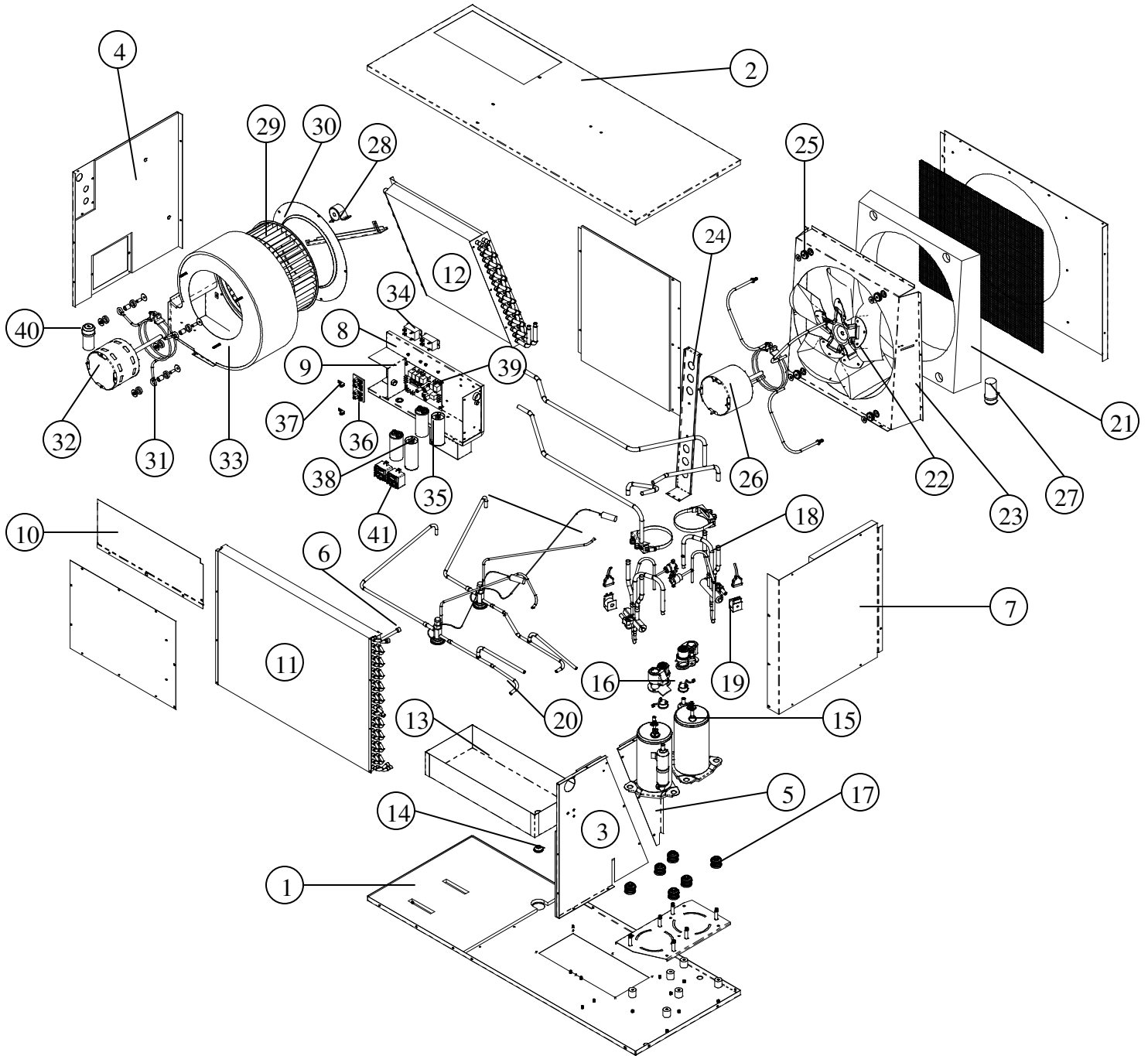
“Air Conditioning” in-warranty parts subject to return to Airxcel, Inc. must be sent prepaid to the following address. Always include your company’s claim or work order along with the Airxcel, Inc. invoice generated from the shipment of the replacement part.

Airxcel, Inc.
RV Products Division
Attn: Warranty Return
3050 N. St. Francis
Wichita, KS 67219

WRITTEN CORRESPONDENCE

All written correspondence (no parts) should be sent to the following address:

Airxcel, Inc.
RV Products Division
Dept. 546
P.O. Box 4020
Wichita, KS 67204



46516-811 SERIES



RV Products Division

CODE	USED ON MODELS	PART NUMBER	DESCRIPTION	NO. REQ.
1.	All	6538-616	Basepan Assembly With Insulation	1
2.	All	6538A502	Top With Insulation	1
3.	All	6538A503	Bulkhead With Insulation	1
4.	All	6538-505	Blower Door Assembly	1
5.	All	6538-507	Filler Panel	1
6.	All	6538-121	Tube Bracket	1
7.	All	6538-118	Compressor Door Assembly	1
8.	All	6538-119	Electric Panel Assembly	1
9.	All	6537-107	Divider Shelf	1
ns	All	6795-117	High Voltage Isolator	1
10.	All	6538-108	Electric Box Door	1
11.	All	1452-1731	Outdoor Coil	1
12.	All	1452-1721	Indoor Coil	1
13.	All	6538-314	Drain Pan	1
14.	All	6795-200	Drain Valve	1
15.	All	1450-4029	Compressor	2
16.	All	1450-0511	Overload	2
17.	All	6759-3081	Compressor Foot Pkg. (3/Pkg.)	2
18.	All	46516-530	Reversing Valve Assembly	2
19.	All	1460-1181	Solenoid Coil	2
20.	All	46516-550	Liquid Line Assembly (Includes Expansion Valve) Circuit 1	1
	All	46516-551	Liquid Line Assembly (Includes Expansion Valve) Circuit 2	1
21.	All	6538-302	Fan Block	1
22.	All	1472-5031	O.D. Fan Blade	1
23.	All	6538-110	Fan Bulkhead	1
24.	All	6538-122	Support Bracket	1
25.	All	1212-0361	O.D. Sleeve/Grommet Pkg. (4/Pkg.)	1
26.	All	1468-3339	O.D. Fan Motor	1
27.	All	1499-5461	O.D. Fan Capacitor (7.5 Mfd/370V)	1
28.	All	6536-3011	Pillow Block Bearing (I.D.)	1
29.	All	1472-1151	I.D. Blower Wheel	1
30.	All	6535A287	I.D. Blower Venturi	1
31.	All	6795-302	I.D. Blower Motor Mount	1
32.	All	1468A3219	I.D. Blower Motor (Reversible)	1
33.	All	6537A590	I.D. Blower Housing Assembly	1
ns	All	7330A3231	Coil Sensor	2
34.	All	1460-1131	Compressor Relay	2
35.	All	1499-5721	Compressor Run Capacitor (40 Mfd/370V)	2
36.	All	6795-3151	High Voltage Terminal Board	1
37.	All	1216-228	Grounding Lug	1
38.	All	1497-0891	Start Capacitor (108-130 Mfd/165V)	1
39.	All	6535C3209	P.C. Board Kit	1
40.	All	1499-5461	I.D. Fan Capacitor (7.5 Mfd/370V)	1
41.	All	1497-9051	Start Relay	1

ns = not shown

SPECIAL ORDER PARTS:

NOTE: All parts with three digit suffix numbers are "Special Order" Parts. These parts are subject to factory availability and require extra time for delivery.



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Follow proper safety practices. If in doubt, consult a professional RV technician.