



RV Products Division

**REPAIR PARTS LIST
FOR
470X3A87X
MACH 8 SERIES
13,500 BTU HEAT PUMP
(Serial Numbers 1501 and higher)**

**(Includes 47053A876, 47053A879, 47073A876, 47073A879, 47003A876,
47003A879, 47023A876, 47023A879)**

WARRANTY INFORMATION

PARTS RETURN

“Air Conditioning” in-warranty parts subject to return to Airxcel, Inc. must be sent prepaid to the following address. Always include your company’s claim or work order along with the Airxcel, Inc. invoice generated from the shipment of the replacement part.

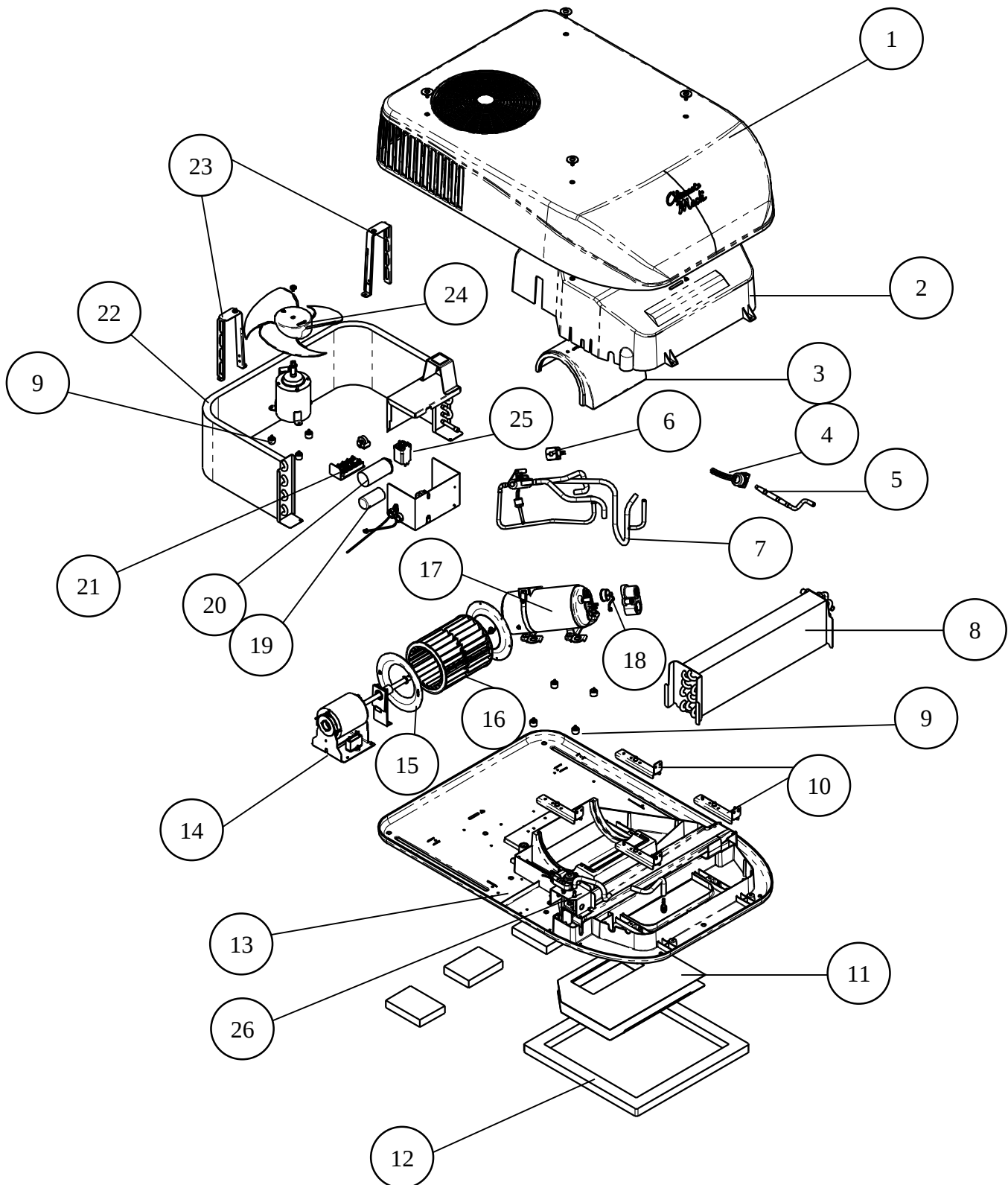
Airxcel, Inc.
RV Products Division
Attn: Warranty Return
3050 N. St. Francis
Wichita, KS 67219

WRITTEN CORRESPONDENCE

All written correspondence (no parts) should be sent to the following address:

Airxcel, Inc.
RV Products Division
Dept. 546
P.O. Box 4020
Wichita, KS 67204

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470X3A87X



CODE	USED ON MODELS	PART NUMBER	DESCRIPTION	NO. REQ.
1.	876	47233-3261	Shroud (Arctic White/Arctic White)	1
	879	47233-3291	Shroud (Black/Black)	1
2.	All	47233A535	Evaporator Top Assembly	1
3.	All	47233A515	Scroll Top	1
4.	All	1460-214	OD Coil Switch	1
5.	All	1460-256	Bi-flow Restrictor	1
6.	All	1460-131	Solenoid Coil	1
7.	All	47033A530	Reversing Valve Assembly (Complete)	1
8.	All	1452A1871	Indoor Coil	1
9.	All	47233-3171	Motor and Compressor Isolator Package	2
10.	All	47233-510	Mounting Bolt Channel	4
11.	47023	47233A3011	Basepan	1
	47003/47013/47053	47233A2011	Basepan	1
12.	All	47233-513	Blockoff Plate	1
13.	All	47233-3301	Gasket Package	1
14.	All	1468A3389	ID Motor	1
15.	All	1472-004	Venturi Ring	2
16.	All	1472A1191	Blower Wheel	1
17.	All	1450-4229	Compressor (Tecumseh HG383AR-923-A2JI)	1
18.	All	1450-0321	Overload	1
19.	All	1499-5761	Run Capacitor (60 Mfd/370V)	1
20.	All	9333-9021	Start Device Package (Includes PTCR Device)	1
21.	All	47233-3181	Terminal Board	1
22.	All	1452-2001	Outdoor Coil	1
23.	All	47233-511	Shroud Support	2
24.	All	1472D5041	Fan Blade	1
25.	All	1460-1271	Relay	1
26.	47023/47073	47233-3091	Condensate Pump Assembly	1
ns	All	6792-5111	Screw/Washer Package	1

ns = not shown

SPECIAL ORDER PARTS:

NOTE: All parts with three digit suffix numbers are “Special Order” Parts. These parts are subject to factory availability and require extra time for delivery.

NOTE: Heat Strip Assemblies CANNOT be used with the Top-Down Models.

R-609D (12-15)



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Follow proper safety practices. If in doubt, consult a professional RV technician.