



**REPAIR PARTS LIST
FOR
472X4B87X
MACH 8 PLUS SERIES
15,000 BTU AIR CONDITIONER**

**(Includes 47204B876, 47204B879, 47214B876, 47224B876, 47224B879,
47234B876, 47254B876, 47254B879, 47274B879)**

WARRANTY INFORMATION

PARTS RETURN

“Air Conditioning” in-warranty parts subject to return to Airxcel, Inc. must be sent prepaid to the following address. Always include your company’s claim or work order along with the Airxcel, Inc. invoice generated from the shipment of the replacement part.

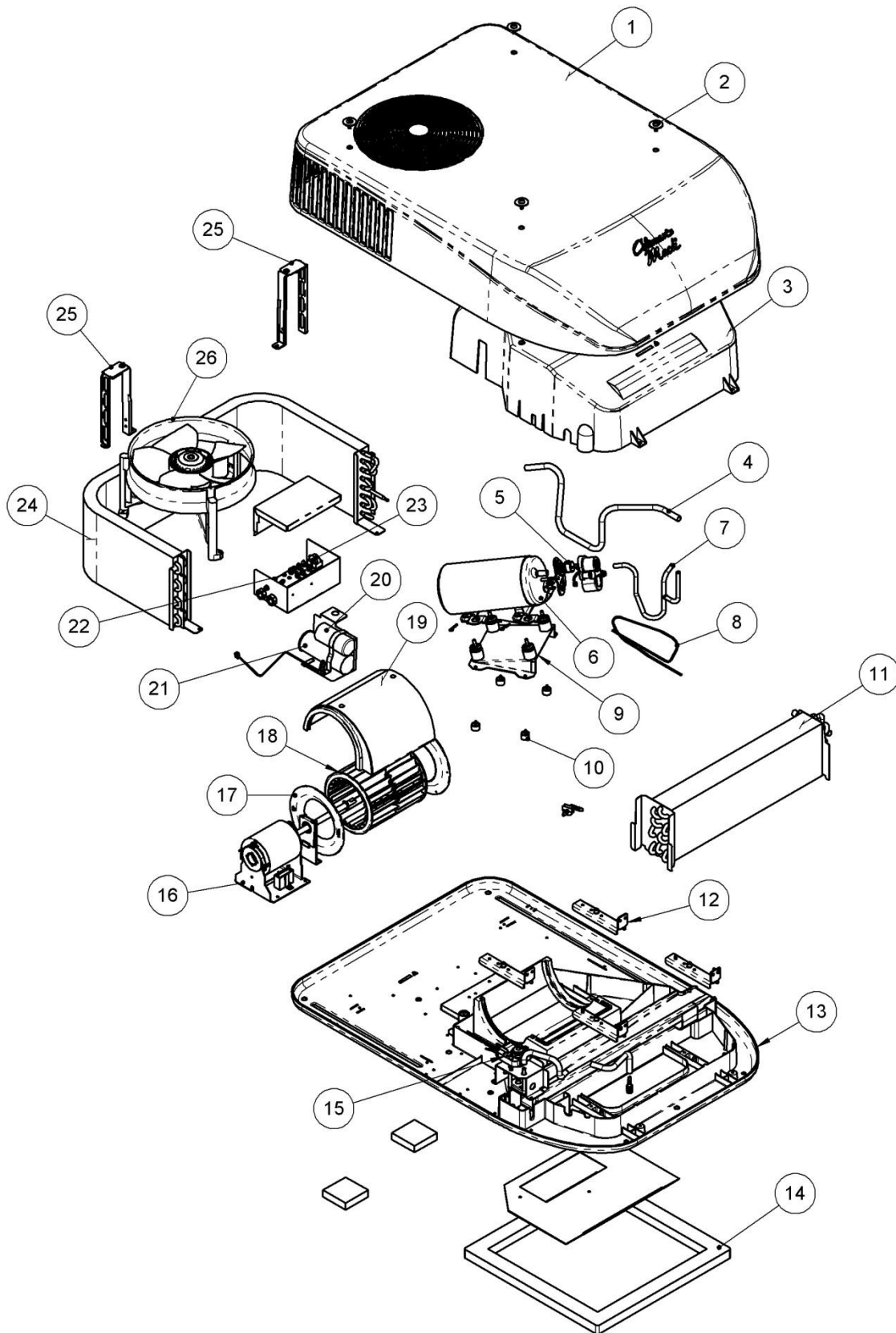
Airxcel, Inc.
RV Products Division
Attn: Warranty Return
3050 N. St. Francis
Wichita, KS 67219

WRITTEN CORRESPONDENCE

All written correspondence (no parts) should be sent to the following address:

Airxcel, Inc.
RV Products Division
Dept. 546
P.O. Box 4020
Wichita, KS 67204

Coleman is a registered trademark of The Coleman Company, Inc. used under license. Mach is a registered trademark.



472X4B87X



CODE	USED ON MODELS	PART NUMBER	DESCRIPTION	NO. REQ.
1.	472X4B876	47233-3261 ¹	Shroud (Arctic White)	1
	472X4B879	47233-3291 ¹	Shroud (Black)	1
2.	All	6792-5111	Screw/Washer Pkg	1
3.	All	47233B535	Evaporator Top Ass'y	1
4.	All	47234B130	Suction Line	1
5.	All	1450-0311	Overload	1
6.	All	1450-4239 ²	Compressor (Tecumseh Compressor: HGBB515BAA)	1
7.	All	47234B525	Discharge Line Ass'y	1
8.	All	47234A136	Capillary Tube	1
9.	All	47233A1201	Compressor Mounting Plate	1
10.	All	47233A3172	Isolator Package	1
11.	All	1452A1951	Indoor Coil	1
12.	All	47233-510	Mounting Channel	4
13.	47224, 47234, 47274	47233C2021	Basepan (Gaskets included)	1
	47204, 47214, 47254	47233C2011	Basepan (Gaskets included)	1
14.	All	47233-3301	Gasket Package	1
15.	47224, 47234, 47274	47233A3092 ³	Condensate Pump Ass'y	1
16.	All	1468B3389	ID Motor	1
17.	All	1472-004	Venturi Ring	2
18.	All	1472A1191	Blower Wheel	1
19.	All	47233A515	Scroll Top Assembly	1
20.	All	1497-6881	Start Capacitor	1
21.	All	1499-6601	Dual Capacitor	1
22.	All	47233-3031	Terminal Board	1
23.	All	1497-9021	PTCR	1
24.	All	1452A1931	Outdoor Coil	1
25.	All	47233A511	Shroud Support Bracket	2
26.	All	47233-3051	Fan Ass'y	1

Notes:

¹ Screw/washer package included in Shroud Pkg.

² Order 1450-9812 Compressor Mount Pkg for Compressor Grommets & Cotter Pins.

³ Order 47233A3091 Condensate Pump Assembly instead if hoses & fittings are needed.

SPECIAL ORDER PARTS:

All parts with three digit suffix numbers are "Special Order" Parts. These parts are subject to factory availability and require extra time for delivery.



This manual is provided courtesy of **RV Tech Cheat Sheet**



Professional resources for the whole RV industry — free.

We put manuals, wiring diagrams and hard-won tech knowledge in every technician's hands, so repairs get done right the first time, techs work faster, and RV owners everywhere get better service.



rvtechcheatsheet.com/manuals

Find thousands more RV manuals, wiring diagrams and parts lists

RV techs: share fixes, ask questions and learn from each other.

Join our free Facebook group →



Follow proper safety practices. If in doubt, consult a professional RV technician.