



**REPAIR PARTS LIST  
FOR  
480X4-8XX  
MACH 15 HEAT PUMP**  
(Serial numbers starting with 1501xxxxx and later)  
Includes models 48004, 48054, 48014, 48064

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**WARRANTY INFORMATION**

**PARTS RETURN**

“Air Conditioning” in-warranty parts subject to return to RV Products must be sent prepaid to the following address. Always include your company’s claim or workorder along with RVP’s invoice generated from the shipment of the replacement part.

RV Products  
A Division of Airxcel, Inc.  
Attn: Warranty Return  
3050 N. St. Francis  
Wichita, KS 67219

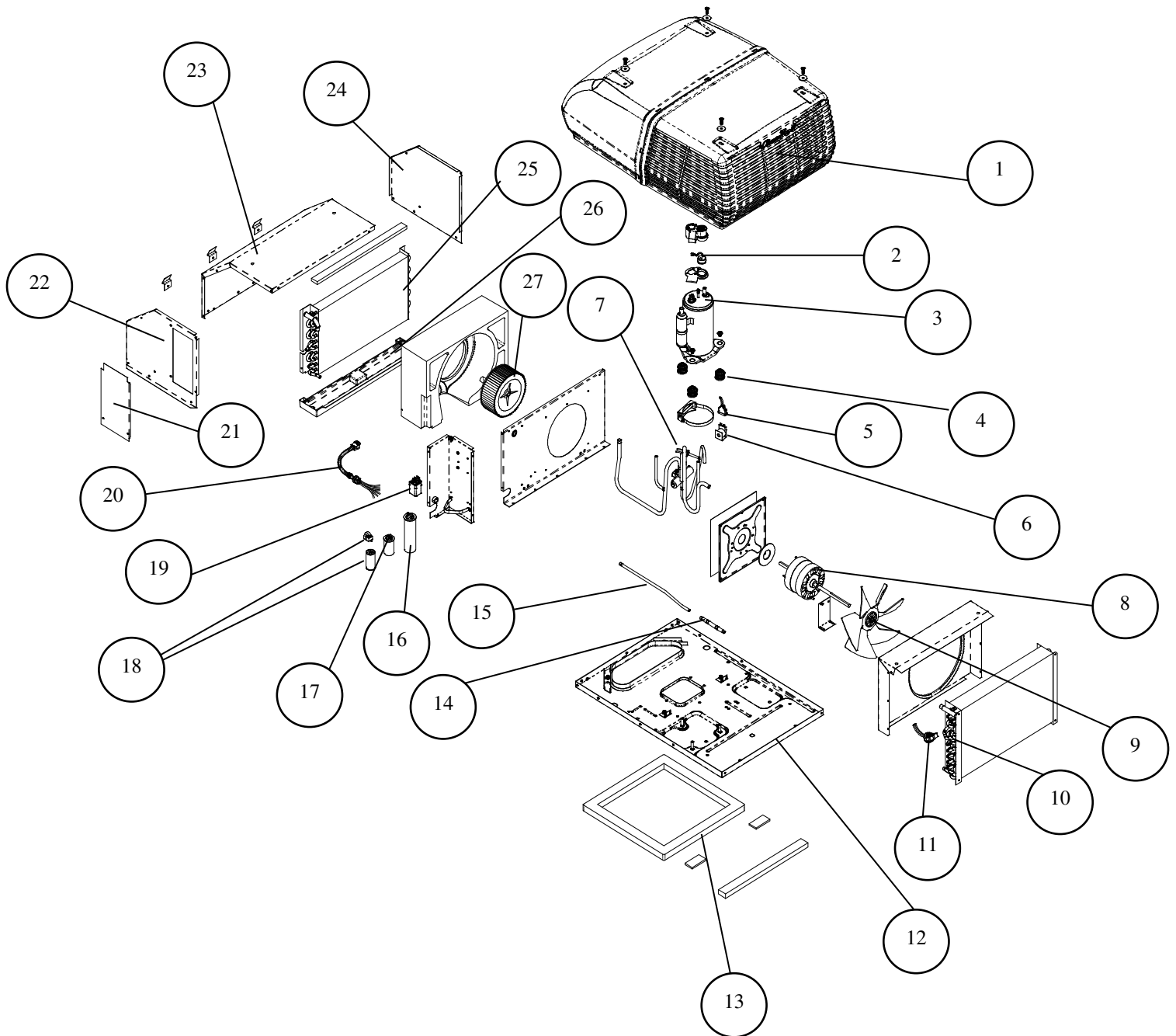
**WRITTEN CORRESPONDENCE**

All written correspondence (no parts) should be sent to the following address:

RV Products  
A Division of Airxcel, Inc.  
Dept. 546  
P.O. Box 4020  
Wichita, KS 67204

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**480X4-8XX** serial numbers 1501 and later



**480X4-8XX** with serial numbers 1501 and later

| CODE | USED ON<br>MODEL | PART<br>NUMBER | DESCRIPTION                             | NO.<br>REQUIRED |
|------|------------------|----------------|-----------------------------------------|-----------------|
| 1.   | 8X6              | 8335A5261      | Shroud White                            | 1               |
| 1.   | 8X9              | 8335A5291      | Shroud Black                            | 1               |
| 2.   | All              | 1450-0521      | Overload Protector                      | 1               |
| 3.   | All              | 1450-4039      | Compressor                              | 1               |
| 4.   | All              | 6759-3081      | Compressor Mounting Package             | 1               |
| 5.   | All              | 1460-1321      | Solenoid Coil Assy (includes 5 and 6)   | 1               |
| 6.   | All              | 1460-1321      | Solenoid Coil Assy (includes 5 and 6)   | 1               |
| 7.   | All              | 48008-530      | Reversing Valve Assy                    | 1               |
| 8.   | All              | 1468-3069      | Motor                                   | 1               |
| 9.   | All              | 6733-3221      | Fan Blade                               | 1               |
| 10.  | All              | 1452-1441      | Outdoor Coil                            | 1               |
| 11.  | All              | 1460-2101      | Freeze Switch Package                   | 1               |
| 12.  | All              | 8333B101       | Basepan                                 | 1               |
| 13.  | All              | 8332-3301      | Basepan Gasket                          | 1               |
| 14.  | All              | 1452-252       | Bi-Flow Restrictor                      | 1               |
| 15.  | All              | 8543-135       | Liquid Line                             | 1               |
| 16.  | All              | 1499-5461      | Fan Capacitor (7.5 MFD/370V)            | 1               |
| 17.  | All              | 1499-5721      | Run Capacitor (40MFD/370V)              | 1               |
| 18.  | 87X              | 8333A9021      | Start Capacitor Package (88-108 @ 165v) | 1               |
| 19.  | All              | 1460-1271      | Relay                                   | 1               |
| 20.  | All              | 8535B375       | Conduit and Wiring Assembly             | 1               |
| 21.  | All              | 8333-109       | Electric Box Door                       | 1               |
| 22.  | All              | 8333-507       | Side Panel (left)                       | 1               |
| 23.  | All              | 8333A506       | Evap Cover                              | 1               |
| 24.  | All              | 8333-505       | Side Panel (right)                      | 1               |
| 25.  | All              | 1452-1711      | Indoor Coil                             | 1               |
| 26.  | All              | 8335A350       | Drain Pan                               | 1               |
| 27.  | All              | 1472-1091      | Blower Wheel                            | 1               |

ns = not shown

**SPECIAL ORDER PARTS:**

**NOTE:** All parts with three digit suffix numbers are “Special Order” parts. These parts are subject to factory availability and require extra time for delivery.

R-639 (1-15)



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Follow proper safety practices. If in doubt, consult a professional RV technician.