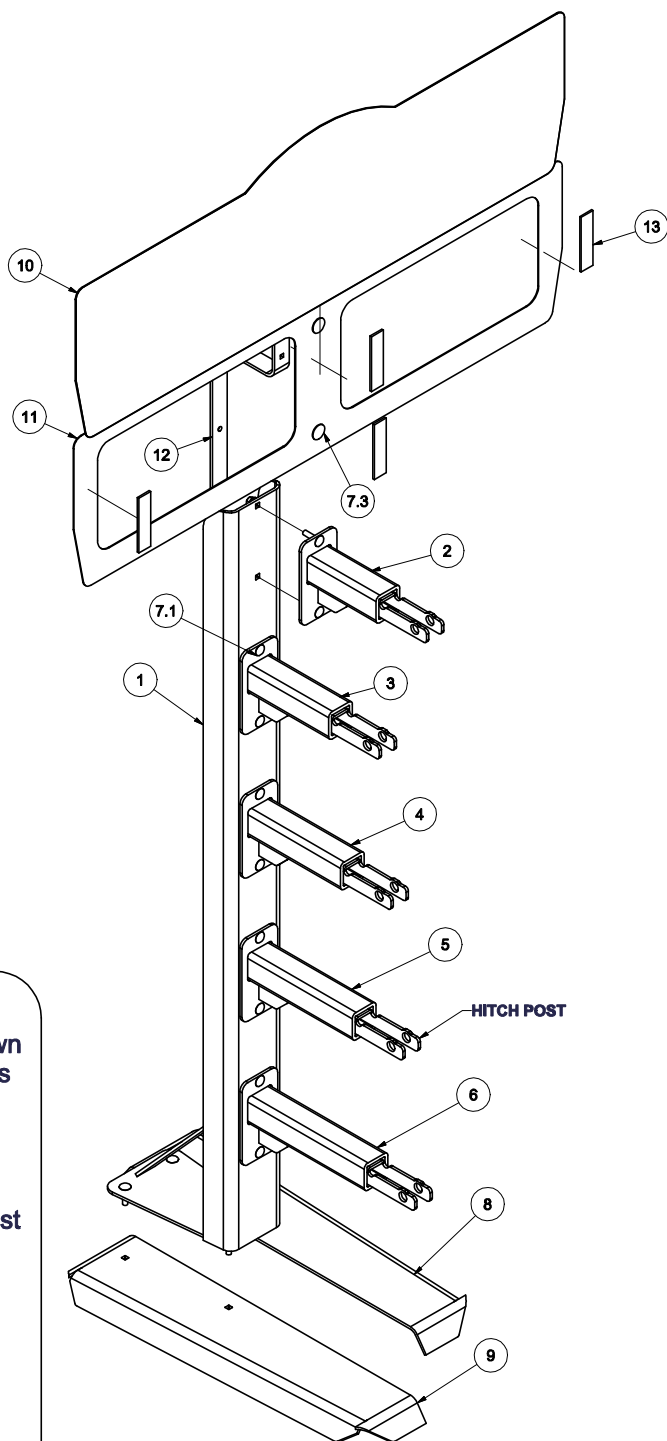


INSTALLATION INSTRUCTIONS

ZHS-102 Hitch Stand

10/2/2009

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	CM-ZHS102-WA	WELDMENT ASSEMBLY
2	1	CM-ZHS102-WA6	WELDMENT ASSEMBLY
3	1	CM-ZHS102-WA7	WELDMENT ASSEMBLY
4	1	CM-ZHS102-WA8	WELDMENT ASSEMBLY
5	1	CM-ZHS102-WA9	WELDMENT ASSEMBLY
6	1	CM-ZHS102-WA10	WELDMENT ASSEMBLY
7	1	CM-ZHS102-BK	HITCH BOLT KIT
7.1	14	5/16-18 x 1 1/4	CARRIAGE BOLT
7.2	14	5/16-18	HEX FLANGE NUT
7.3	2	1/4 - 20 x 3/4	ELEVATOR BOLT
7.4	2	1/4-20	HEX FLANGE NUT
8	1	CM-ZHS102-BP1	.188 x 6.74 x 27.00" RIGHT BASE PLATE
9	1	CM-ZHS102-BP2	.188 x 6.74 x 27.00" LEFT BASE PLATE
10	1	CM-ZHS102-HC	HEADER CARD
11	1	CM-ZHS-102-HP	16GA. HEADER PLATE
12	1	CM-ZHS102-HC11	.188 x 1.25 x 27.00" SIGN HANGER
13	4	CM-VEL-001	VELCRO, HOOK AND LOOP, 1" x 4"



STAND WEIGHT: 72 LBS.

INSTALL TIME: 20 MINUTES

INSTALL NOTES:
NO DRILLING REQUIRED

INSTALLATION STEPS

- 1) Attach base plates to upright piece with bends facing down as illustrated. Install four 5/16" carriage bolts and hex nuts as shown.
- 2) Attach five hitch posts to upright with gusset facing down as illustrated. Fasten each post with two 5/16 carriage bolts and hex nuts as shown. Attach the longest hitch post first, starting at the base, working your way up to the shortest one at the top.
- 3) Tighten all fasteners when fully assembled.
- 4) Display hitches should be placed over hitch post first, followed by inserting a ballmount. Position hitch, ballmount, and display stand post so that all 5/8" holes are in line. Install a hitch pin and clip to secure product to display stand.

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