

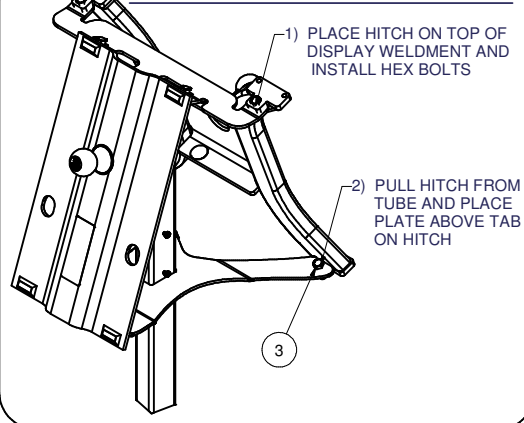
5/28/08

ZHS-130

5TH WHEEL RAIL GOOSENECK DISPLAY

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	1_2 - 13 x 3 CARRIAGE	CARRIAGE BOLT
2	12	HFN 1213	HEX FLANGE NUT
3	1	1/2-13 x 3	HEX BOLT
4	8	1/2 - 13 x 1 1/2	HEX BOLT
5	2	1_4 - 20 x 3_4 HEX	HEX BOLT

HITCH ASSEMBLY TO STAND



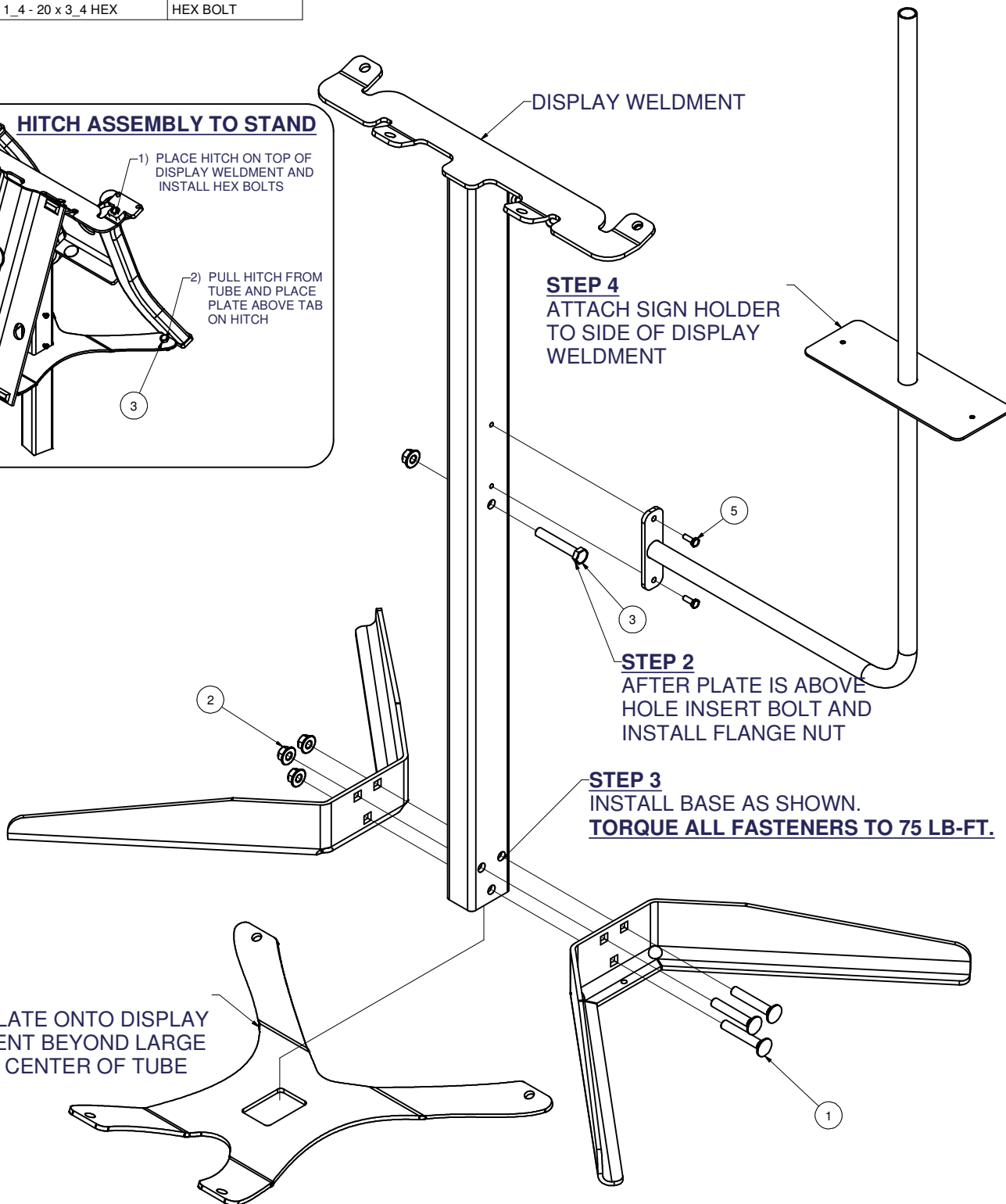
DISPLAY WELDMENT

STEP 4
ATTACH SIGN HOLDER TO SIDE OF DISPLAY WELDMENT

STEP 2
AFTER PLATE IS ABOVE HOLE INSERT BOLT AND INSTALL FLANGE NUT

STEP 3
INSTALL BASE AS SHOWN.
TORQUE ALL FASTENERS TO 75 LB-FT.

STEP 1
SLIDE PLATE ONTO DISPLAY WELDMENT BEYOND LARGE HOLE IN CENTER OF TUBE





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