

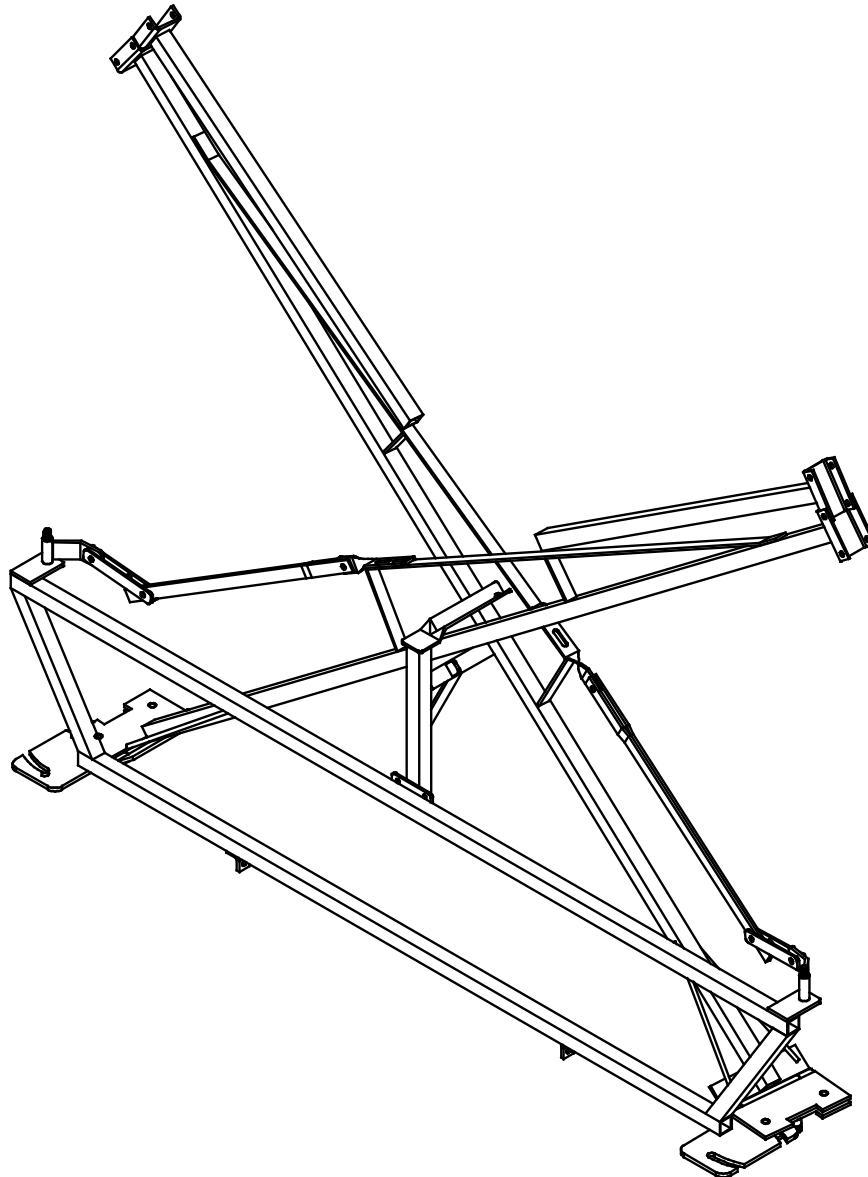


Doing Our Best to Provide You the Best

AB20002, Rev 10
09/18

TRUSS-T BOOM

21', 30' & 40'



OPERATOR MANUAL

INTRODUCTION

Thank you for purchasing a Demco spray boom. We feel you have made a wise choice and hope you are completely satisfied with your new boom. If you have any questions regarding the applications of certain solutions or chemicals, contact your chemical supplier and follow chemical manufacturer recommendations as well as all licensing and use restrictions or regulations.

WARRANTY POLICY, OPERATOR MANUALS, PARTS MANUALS & REGISTRATION

Go online to www.demco-products.com to review Demco warranty policies, operator manuals and register your Demco product.



WARNING: TO AVOID PERSONAL INJURY OR PROPERTY DAMAGE, OBSERVE FOLLOWING INSTRUCTIONS:

Chemicals are dangerous. Know exactly what you’re going to do and what is going to happen before attempting to work with these products. Improper selection or use can injure people, animals, plants and soil.

Always wear protective clothing such as coveralls, goggles and gloves when working with chemicals or sprayer.

Be sure to dispose of all unused chemicals or solutions in a proper and ecologically sound manner.

GENERAL INFORMATION

1. Unless otherwise specified, high-strength (grade5) (3 radial-line head markings) hex head bolts are used throughout assembly of this sprayer.

2. Whenever terms **“LEFT”** and **“RIGHT”** are used in this manual it means from a position behind sprayer and facing forward.
3. When placing a parts order, refer to this manual for proper part numbers and place order by **PART NO., DESCRIPTION, and COLOR.**

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TAKE NOTE! THIS SAFETY ALERT SYMBOL FOUND THROUGHOUT THIS MANUAL IS USED TO CALL YOUR ATTENTION TO INSTRUCTIONS INVOLVING YOUR PERSONAL SAFETY AND SAFETY OF OTHERS. FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN INJURY OR DEATH!



**THIS SYMBOL MEANS
ATTENTION
BECOME ALERT
YOUR SAFETY IS INVOLVED!**

SIGNAL WORDS:

This manual uses the following signal words--**DANGER**, **WARNING**, and **CAUTION**-- with safety messages. The appropriate signal word has been selected using the following guidelines.

DANGER:

Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury. This signal word is to be limited to most extreme situations typically for machine components which, for functional purposes, cannot be guarded.

WARNING:

Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury, and includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices.

CAUTION:

Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

If you have questions not answered in this manual, require additional copies, or if your manual is damaged, please contact your dealer or DEMCO, 4010 320th Street, Boyden, IA 51234
ph: (712) 725-2311 or Toll Free: 1-800-543-3626 Fax: (712) 725-2380 or 1-800-845-6420
<http://www.demco-products.com>



SAFETY...YOU CAN LIVE WITH IT



EQUIPMENT SAFETY GUIDELINES

Every year many accidents occur which could have been avoided by a few seconds of thought and a more careful approach to handling equipment. You, the operator, can avoid many accidents by observing the following precautions in this section. To avoid personal injury, study the following precautions and insist those working with you, or you yourself, follow them.

In order to provide a better view, certain illustrations in your owners manual may show an assembly with a safety shield removed. However, equipment should never be operated in this condition. Keep all shields in place. If shield removal becomes necessary for repairs, replace shield prior to use.

Replace any caution, warning, danger or instruction safety decal that is not readable or is missing.

Do not attempt to operate this equipment under the influence of alcohol or drugs.

Review safety instructions with all users annually.

Operator should be a responsible adult. **DO NOT ALLOW PERSONS TO OPERATE OR ASSEMBLE THIS UNIT UNTIL THEY HAVE DEVELOPED A THOROUGH UNDERSTANDING OF SAFETY PRECAUTIONS AND HOW IT WORKS.**

To prevent injury or death, use a tractor equipped with a roll over protective system (ROPS). Do not paint over, remove, or deface any safety signs or warning decals on your equipment. Observe all safety signs and practice instructions on them.

Never exceed limits of a piece of machinery. If its ability to do a job, or to do so safely is in question **DON'T TRY IT.**



LIGHTING AND MARKING

It is the responsibility of customer to know lighting and marking requirements of local highway authorities and to install and maintain equipment to provide compliance with regulations. Add extra lights when transporting at night or during periods of limited visibility.

Lighting kits are available from your dealer or from manufacturer.

**SAFETY SIGN CARE**

- Keep safety signs clean and legible at all times.
- Replace safety signs that are missing or have become illegible.
- Replacement parts that displayed a safety sign should also display current sign.
- Safety signs are available from your distributor, dealer parts department, or factory.

How to install safety signs:

- Be sure that installation area is clean and dry.
- Decide on exact position before you remove backing paper.
- Remove smallest portion of split backing paper.
- Align decal over specified area and carefully press small portion with exposed sticky backing in place.
- Slowly peel back remaining paper and carefully smooth remaining portion of decal into place.
- Small air pockets can be pierced with a pin and smoothed out using piece of decal backing paper.

**TIRE SAFETY**

- Failure to follow proper procedures when mounting a tire on a rim can produce an explosion which may result in a serious injury or death.
- Do not attempt to mount a tire unless you have proper equipment and experience to do job.
- Inflating or servicing tires can be dangerous. Whenever possible, trained personnel should be called to service and/or mount tires.
- Always order and install tires and wheels with appropriate type and load capacity to meet or exceed anticipated weight to be placed on the equipment.
- Refer to **"TIRE INFLATION CHART"** in your owners manual for maximum tire pressure for a Demco Grain Cart.

**REMEMBER**

Your best assurance against accidents is a careful and responsible operator. If there is any portion of this manual or function you do not understand, contact your local authorized dealer or manufacturer.



BEFORE OPERATION:

- Carefully study and understand this manual and the Owner's Manual.
- Do not wear loose-fitting clothing which may catch in moving parts.
- Always wear protective clothing and substantial shoes.
- It is recommended that suitable protective hearing and eye protection be worn.
- Operator may come in contact with certain materials which may require specific safety equipment relative to handling of such materials. (Examples: extreme dust, molds, fungus, bulk fertilizers, etc.)
- Keep wheel and lug nuts tightened to specified torque.
- Assure that agricultural implement tires are inflated evenly.
- Give unit a visual inspection for any loose bolts, worn parts, or cracked welds, and make necessary repairs. Follow maintenance safety instructions included in this manual.
- Be sure there are no tools lying on or in equipment.
- Do not use unit until you are sure that area is clear, especially around children and animals.
- Don't hurry learning process or take unit for granted. Ease into it and become familiar with your new equipment.
- Practice operation of your equipment and its attachments. Completely familiarize yourself and other operators with its operation before using.
- Make sure that brakes are evenly adjusted (if equipped with brakes).
- Use a tractor equipped with Roll Over Protection System (ROPS) and fasten your seatbelt prior to starting the engine.
- Manufacturer does not recommend usage of a tractor with the ROPS removed.
- Move tractor wheels to widest recommended settings to increase stability.
- Do not allow anyone to stand between tongue or hitch and towing vehicle when backing up to equipment.



DURING OPERATION

- Beware of bystanders, **PARTICULARLY CHILDREN!** Always look around to make sure that it is safe to start engine of towing vehicle or move unit. This is particularly important with higher noise levels and quiet cabs, as you may not hear people shouting.
- **NO PASSENGERS ALLOWED** - Do not carry passengers anywhere on or in tractor or equipment.
- Keep hands and clothing clear of moving parts.
- Do not clean, lubricate, or adjust your equipment while it is moving.

- When halting operation, even periodically, set tractor or towing vehicles brakes, disengage PTO, shut off engine, and **remove ignition key**.
- Be especially observant of operating area and terrain. Watch for holes, rocks, or other hidden hazards. Always inspect area prior to operation.
 - DO NOT operate near edge of drop-off or banks.
 - DO NOT operate on steep slopes as overturn may result.
 - Operate up and down (not across) intermediate slopes. Avoid sudden starts and stops.
- Pick the most level possible route when transporting across fields. Avoid edges of ditches, gullies, and steep hillsides.
- Be extra careful when working on inclines.
- Maneuver tractor or towing vehicle at safe speeds.
- Avoid overhead wires or other obstacles. Contact with overhead lines could cause serious injury or death.
- Avoid loose gravel, rocks, and holes; they can be dangerous for equipment operation or movement.
- Allow for unit length when making turns.
- Do not walk or work under raised components or attachments unless securely positioned and blocked.
- Keep all bystanders, pets, and livestock clear of work area.
- Operate towing vehicle from operators seat only.
- Never stand alongside of unit with engine running or attempt to start engine and/or operate machine while standing alongside of unit.
- Never leave running equipment unattended.
- As a precaution, always recheck hardware on equipment following every 100 hours of operation. Correct all problems. Follow maintenance safety procedures.



FOLLOWING OPERATION

- Following operation, or when unhitching, stop tractor or towing vehicle, set brakes, shut off engine and **remove ignition key**.
- Store unit in an area away from human activity.
- Do not park equipment where it will be exposed to livestock for long periods of time. Damage and livestock injury could result.
- Do not permit children to play on or around stored unit.
- Make sure all parked machines are on a hard, level surface and engage all safety devices.
- Wheel chocks may be needed to prevent unit from rolling.



HIGHWAY AND TRANSPORT OPERATIONS

- **SAFETY CHAINS:** If equipment is going to be transported on a public highway, always follow state and local regulations regarding safety chains and auxiliary lighting. Be sure to check with local law enforcement agencies for your own particular regulations. Only safety chains (not elastic or nylon/plastic tow straps) should be used to retain connection between towing and towed machines in event of separation of primary attaching system. Use a high strength, appropriately sized hitch pin with a mechanical retainer and attach safety chains. Criss cross chains under tongue and secure to draw bar cage, mounting loops, or bumper frame.
- Adopt safe driving practices:
 - Keep brake pedals latched together at all times. **NEVER USE INDEPENDENT BRAKING WITH MACHINE IN TOW, LOSS OF CONTROL AND/OR UPSET OF UNIT CAN RESULT.**
 - Always drive at a safe speed relative to local conditions, ensure that your speed is low enough for an emergency stop. Keep speed to a minimum.
 - Reduce speed prior to turns to avoid risk of overturning.
 - Always keep tractor or towing vehicle in gear to provide engine braking when going downhill. Do not coast.
 - Do not drink and drive!
- Comply with state and local laws governing highway safety and movement of farm machinery on public roads.
- Use approved accessory lighting, flags and necessary warning devices to protect yourself and operators of other vehicles on highway during transport. Various safety lights and devices are available from your dealer.
- Use of flashing amber lights is acceptable in most localities. However, some localities prohibit their use. Local laws should be checked for all highway lighting and marking requirements.
- When driving tractor and equipment on road under 20 m.p.h. (40 kph) at night or during day, use flashing amber warning lights and a slow moving vehicle (SMV) identification emblem.
- Plan your route to avoid heavy traffic.
- Be a safe and courteous driver. Always yield to oncoming traffic in all situations, including narrow bridges, intersections, etc.
- Be observant of bridge load ratings. Do not cross bridges rated lower than gross weight at which you are operating.
- Watch for obstructions overhead and side to side while transporting.
- Always operate equipment in a position to provide maximum visibility. Make allowances for increased length and weight of equipment when making turns, stopping unit, etc.



PERFORMING MAINTENANCE

- Good maintenance is your responsibility. Poor maintenance is an invitation to trouble.
- Make sure there is plenty of ventilation. Never operate engine of towing vehicle in a closed building. Exhaust fumes may cause asphyxiation.
- Before working on this machine, stop towing vehicle, set brakes, shut off engine and **remove ignition key**.
- Always use safety support and block wheels. Never use a jack to support machine.
- Always use proper tools or equipment for job at hand.
- Use extreme caution when making adjustments.
- Follow torque chart in owners manual when tightening bolts and nuts.
- Never use your hands to locate a hydraulic leak on attachments. Use a small piece of cardboard or wood. Hydraulic fluid escaping under pressure can penetrate skin.
- Openings in skin and minor cuts are susceptible to infection from hydraulic fluid. **Without immediate medical treatment, serious infection and reactions can occur.**
- When disconnecting hydraulic lines, shut off hydraulic supply and relieve all hydraulic pressure.
- Replace **all shields** and **guards** after servicing and before moving.
- After servicing, be sure all tools, parts and service equipment are removed.
- Do not allow grease or oil to build up on any steps or platform.
- When replacing bolts, refer to owners manual.
- Refer to bolt torque chart in owners manual for head identification marking.
- Where replacement parts are necessary for periodic maintenance and servicing, genuine factory replacement parts must be used to restore your equipment to original specifications. Manufacturer will not claim responsibility for use of unapproved parts or accessories and other damages as a result of their use.
- If equipment has been altered in any way from original design, manufacturer does not accept any liability for injury or warranty.
- A fire extinguisher and first aid kit should be kept readily accessible while performing maintenance on this equipment.



TORQUE SPECIFICATION

Torque figures indicated are valid for non-greased or non-oiled threads and heads unless otherwise specified. Therefore, do not grease or oil bolts or capscrews unless otherwise specified in this manual. When using locking elements, increase torque values by 5%.

* GRADE or CLASS value for bolts and capscrews are identified by their head markings.

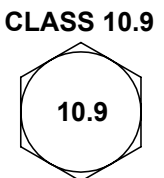
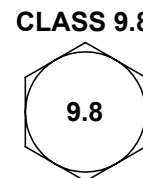
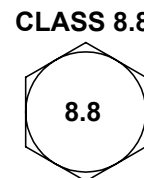
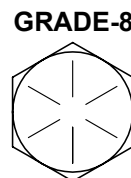
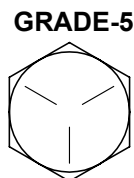
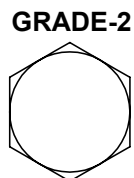
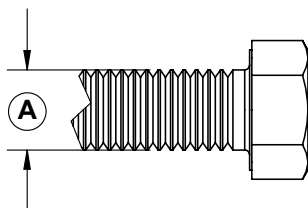
BOLT TORQUE DATA FOR STANDARD NUTS, BOLTS, AND CAPSCREWS.

Tighten all bolts to torques specified in chart unless otherwise noted. Check tightness of bolts periodically, using bolt chart as guide. Replace hardware with same grade bolt.

NOTE: Unless otherwise specified, high-strength Grade 5 hex bolts are used throughout assembly of equipment.

Bolt Torque for Standard bolts *						
"A"	GRADE 2		GRADE 5		GRADE 8	
	lb-ft	(N.m)	lb-ft	(N.m)	lb-ft	(N.m)
1/4"	6	(8)	9	(12)	12	(16)
5/16"	10	(13)	18	(25)	25	(35)
3/8"	20	(27)	30	(40)	45	(60)
7/16"	30	(40)	50	(70)	80	(110)
1/2"	45	(60)	75	(100)	115	(155)
9/16"	70	(95)	115	(155)	165	(220)
5/8"	95	(130)	150	(200)	225	(300)
3/4"	165	(225)	290	(390)	400	(540)
7/8"	170	(230)	420	(570)	650	(880)
1"	225	(300)	630	(850)	970	(1310)

Bolt Torque for Metric bolts *						
"A"	CLASS 8.8		CLASS 9.8		CLASS 10.9	
	lb-ft	(N.m)	lb-ft	(N.m)	lb-ft	(N.m)
6	9	(13)	10	(14)	13	(17)
7	15	(21)	18	(24)	21	(29)
8	23	(31)	25	(34)	31	(42)
10	45	(61)	50	(68)	61	(83)
12	78	(106)	88	(118)	106	(144)
14	125	(169)	140	(189)	170	(230)
16	194	(263)	216	(293)	263	(357)
18	268	(363)	--	--	364	(493)
20	378	(513)	--	--	515	(689)
22	516	(699)	--	--	702	(952)
24	654	(886)	--	--	890	(1206)



SPRAYER TIP ASSEMBLY INSTALLATION

DEMCO Booms are sold in 21, 30 and 40' foot models. Tip placement will depend on the tip being used. When broadcast spraying with Flat Spray Tips, 20 inch tip spacing must be used and when spraying with Floodjet Tips, 40 inch spacing must be used.

1. Marking Location of Boom Clamps

Mark the clamp locations by starting in the center of the main boom frame. From this mark locate 20 inch spaces to the ends of both boom wings.

2. Fastening Boom Clamps

On the left wing and center section fasten the boom clamps on the boom so the sprayer tip will be on the back side of the boom, on the right wing place them on the front of the boom. This is to prevent the tips from being broken when the boom wings are folded into the transport position.

3. Sprayer Tip Assembly

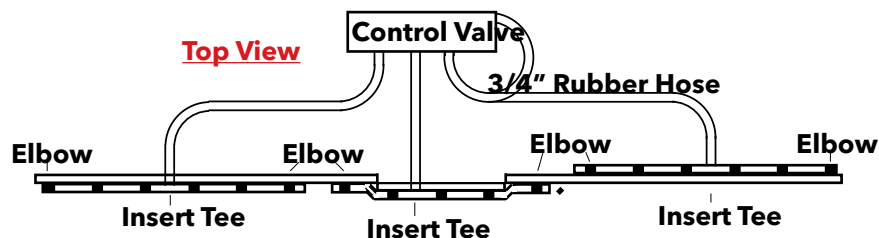
Flat Sprayer Tips - Insert a sprayer tip assembly and tip into each of the sprayer boom clamps.

Floodjet Tips - Insert a sprayer tip assembly less tip into each sprayer boom clamp. Place a floodjet tip into every other boom clamp assembly and a blank into all remaining assemblies.

4. Installing Hoses and Insert Tees

Install the 1/2" hoses on the booms between each boom clamp assembly and fasten with the hose clamps. Install an insert tee in the middle of each one of the three boom sections as shown in the figure below.

NOTE: For ease of putting hoses on fitting barbs, dip ends in a soap solution.



CALIBRATION

SPRAYER CALIBRATION PROCEDURES

NOTE: To avoid wind drift, use lower pressure and higher spray volume.

Guidelines For Sprayer Calibration

Before calibrating your sprayer, first determine whether each nozzle is delivering at a uniform rate. Place quart jars under all nozzles and watch as they fill up. The level should rise uniformly and take the same time (within 10%) for all nozzles to fill the jars. Replace any nozzle showing a discharge rate different from the others.

Calibrating the Sprayer

1. Mark off 660 feet (1/8 mile).
2. Fill the tank with water.
3. Set the sprayer to your desired operating pressure.
4. Turn the sprayer on and drive at the constant speed you will be spraying. Calibration on a road or unplowed field will give different results than on soft cultivated ground. **Note** tachometer reading so same speed can be maintained later.
5. Measure the amount of water it takes to refill the tank completely.
6. Calculate the amount applied:

$$\frac{\text{Number of gallons used} \times 66 \text{ (factor)}}{\text{Spray Swath in Feet}} = \text{Gallons applied per acre}$$

Example: If 10 gallons are used in 660 feet and the spray swath is 28 feet, spraying rate is 23.57 gallons per acre.

$$\frac{10 \times 66}{28} = \frac{660}{28} \text{ or } 23.57 \text{ gallons per acre}$$

7. To calculate the amount of chemical to put in the tank:

$$\frac{\text{Sprayer Tank Size}}{\text{Desired GPA}} = \text{Acres covered} \quad \text{then;}$$

$$\frac{\text{Recom. amount of chemical}}{\text{per acre}} \times \text{Acres covered} = \text{Amt. of chemical per tankful}$$

Example: If a 300 gallon tank is used and 23.57 gallons per acre are applied, one tank will cover 12.72 acres. If three pounds of chemical are required per acre, then 38.1 pounds of chemical are required per tankful.

$$\frac{300}{23.57} = 12.72 \text{ acres covered} \quad \text{then;}$$

$$3 \text{ lbs. (gal.)} \times 12.72 = 38.1 \text{ lbs. (gal.) per tankful}$$

To determine GPA at other nominal speeds.

Sprayer Speed	Multiply by Speed Factor
4 mph	1.25
5 mph	1.00
6 mph	.83
7.5 mph	.67
10 mph	.50

FLAT SPRAY NOZZLE FOR BROADCAST SPRAYING

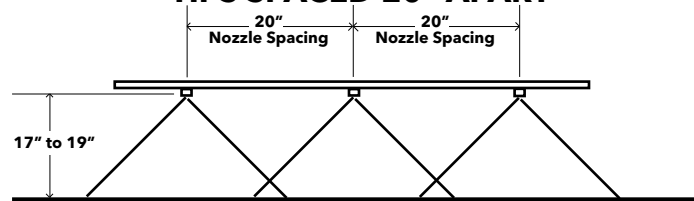
Nozzle No.	Liquid Pressure In PSI.	Nozzle Capacity In GPM	Gallons Per Acre Based on 20" Nozzle Spacing			
			4 MPH	5 MPH	7.5 MPH	10 MPH
8001 or XR8001VS	20	.07	5.3	4.3	2.8	2.2
	25	.08	5.9	4.7	3.1	2.4
	30	.09	6.4	5.1	3.4	2.6
	40	.10	7.4	6.0	4.0	3.0
80015 or XR80015VS	20	.11	7.8	6.3	4.3	3.2
	25	.12	8.8	7.1	4.7	3.6
	30	.13	9.7	7.7	5.2	3.9
	40	.15	11.1	8.9	6.0	4.5
8002 or XR8002VS	20	.14	10.5	8.4	5.6	4.2
	25	.16	11.8	9.4	6.3	4.7
	30	.17	12.9	10.3	6.9	5.2
	40	.20	14.8	11.8	7.9	5.9
8003 or XR8003VS	20	.21	15.7	12.6	8.4	6.3
	25	.24	17.6	14.1	9.4	7.1
	30	.26	19.0	15.4	10.3	7.7
	40	.30	22.0	17.8	11.8	8.9
8004 or XR8004VS	20	.28	21.0	16.8	11.2	8.4
	25	.32	24.0	18.7	12.5	9.4
	30	.35	26.0	21.0	13.7	10.3
	40	.40	30.0	24.0	15.8	11.9
8005 or XR8005VS	20	.35	26.0	21.0	14.0	10.5
	25	.40	29.0	23.0	15.7	11.7
	30	.43	32.0	26.0	17.2	12.9
	40	.50	37.0	30.0	19.8	14.9
8006 or XR8006VS	20	.42	31.0	25.0	16.9	12.6
	25	.47	35.0	28.0	18.7	14.1
	30	.52	39.0	31.0	21.0	15.5
	40	.60	45.0	36.0	24.0	17.8
8008 or XR8008VS	20	.56	42.0	34.0	22.0	17.0
	25	.63	47.0	37.0	25.0	19.0
	30	.69	52.0	41.0	27.0	21.0
	40	.80	59.0	48.0	32.0	24.0
8010 or XR8010VS	20	.70	53.0	42.0	28.0	21.0
	25	.78	59.0	47.0	31.0	24.0
	30	.86	64.0	51.0	34.0	26.0
	40	1.00	74.0	59.0	40.0	30.0

Tabulations for all the following charts are based on spraying water. For different weight fertilizer solutions, obtain the appropriate conversion factor from the table below.

Weight of Solution	Specific Gravity	Conversion Factors
7.0 lbs. per gallon	.84	1.09
8.0 lbs. per gallon	.96	1.02
8.34 lbs. per gallon-WATER	1.00	1.00
9.0 lbs. per gallon	1.08	.96
10.0 lbs. per gallon	1.20	.91
11.0 lbs. per gallon	1.32	.87
12.0 lbs. per gallon	1.44	.83
14.0 lbs. per gallon	1.68	.77
16.0 lbs. per gallon	1.92	.72
18.0 lbs. per gallon	2.16	.68
20.0 lbs. per gallon	2.40	.65

Imperial Gallon = 1.20 U.S.A. Gallons

TIPS SPACED 20" APART



FLOODJET TIPS FOR BROADCAST SPRAYING

Nozzle No.	Orifice Dia.	Liquid Pressure In PSI.	Capacity In GPM.	Gallons Per Acre				
				4 MPH	5 MPH	6 MPH	8 MPH	10 MPH
TKVS1	.033"	10	.10	3.7	3.0	2.5	1.9	1.5
		20	.14	5.3	4.3	3.5	2.6	2.1
		30	.17	6.4	5.1	4.2	3.2	2.6
		40	.20	7.4	6.0	4.9	3.7	3.0
TKVS1.5	.041"	10	.15	5.6	4.5	3.7	2.7	2.0
		20	.21	7.8	6.3	5.2	3.9	2.9
		30	.26	9.7	7.7	6.5	4.8	3.5
		40	.30	11.1	8.9	7.4	5.6	4.1
TKVS2	.046"	10	.20	7.4	6.0	4.9	3.7	3.0
		20	.28	10.5	8.4	6.9	5.2	4.2
		30	.35	12.9	10.3	8.7	6.5	5.2
		40	.40	14.8	11.8	9.9	7.5	5.9
TKVS2.5	.052"	10	.25	9.3	7.4	6.1	4.6	3.7
		20	.35	12.9	10.3	8.7	6.5	5.2
		30	.43	15.9	12.8	10.6	8.0	6.4
		40	.50	18.6	14.9	12.4	9.3	7.4
TKVS3	.057"	10	.30	11.1	8.9	7.5	5.6	4.5
		20	.42	15.7	12.6	10.4	7.8	6.3
		30	.52	19.3	15.4	12.8	9.7	7.7
		40	.60	22.0	17.8	14.8	11.2	8.9
TKVS4	.065"	10	.40	14.9	11.9	9.9	7.5	5.9
		20	.57	21.0	16.8	13.9	10.5	8.4
		30	.69	26.0	21.0	17.1	12.8	10.3
		40	.80	30.0	24.0	19.8	14.8	11.9
TKVS5	.073"	10	.50	18.6	14.9	12.4	9.3	7.4
		20	.71	27.0	21.0	17.6	13.1	10.7
		30	.87	33.0	26.0	21.7	16.1	13.1
		40	1.00	38.0	30.0	25.2	18.6	15.1
TKVS7.5	.091"	10	.75	28.0	22.0	18.7	14.0	11.1
		20	1.10	39.0	32.0	26.4	19.8	15.8
		30	1.30	49.0	39.0	31.9	24.1	19.3
		40	1.50	56.0	45.0	37.4	27.5	22.0
TKVS10	.104"	10	1.00	38.0	30.0	25.2	18.5	15.1
		20	1.40	53.0	41.7	35.2	26.4	21.0
		30	1.70	64.0	51.0	41.7	31.9	26.0
		40	2.00	75.0	60.0	49.4	37.4	30.0
TKSS15	.129"	10	1.50	56.0	45.0	37.4	27.5	22.0
		20	2.10	79.0	63.0	51.6	39.6	31.0
		30	2.60	97.0	77.0	64.8	48.3	39.0
		40	3.00	111.0	89.0	74.7	56.0	45.0
TKSS20	.148"	10	2.00	75.0	60.0	49.4	37.4	30.0
		20	2.80	104.0	83.0	69.2	52.7	42.0
		30	3.50	130.0	104.0	86.8	64.8	52.0
		40	4.00	149.0	119.0	100.0	74.7	59.0
TKSS30	.180"	10	3.00	111.0	89.0	74.7	56.0	45.0
		20	4.2	156.0	124.0	104.4	78.2	62.0
		30	5.10	189.0	151.0	126.4	95.6	76.0
		40	6.000	222.0	178.0	149.4	112.0	89.0

Floodjet tips are positioned as shown in the diagram by the chart below. When positioning the tip as shown in Figure A the tip can be operated closer to the ground, thereby reducing the chance of wind drift.

The chart below shows capacities in gallons per acre at various speeds and liquid pressures. Capacities are based on water at 70 degrees F. with nozzles spaced at 40 inches.

The rate chart is based on 40 inch row spacings. For other spacings of nozzles on the boom, multiply the tabulated GPA coverage by the conversion factors shown below.

Other Spacing	20	24	28	30	32	34	36	38	40	42	44
Conversion Factor	2	1.67	1.43	1.33	1.25	1.18	1.11	1.05	1.00	.95	.91

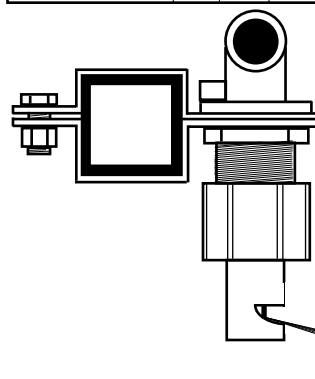
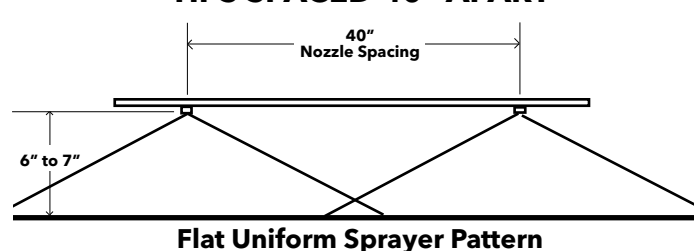


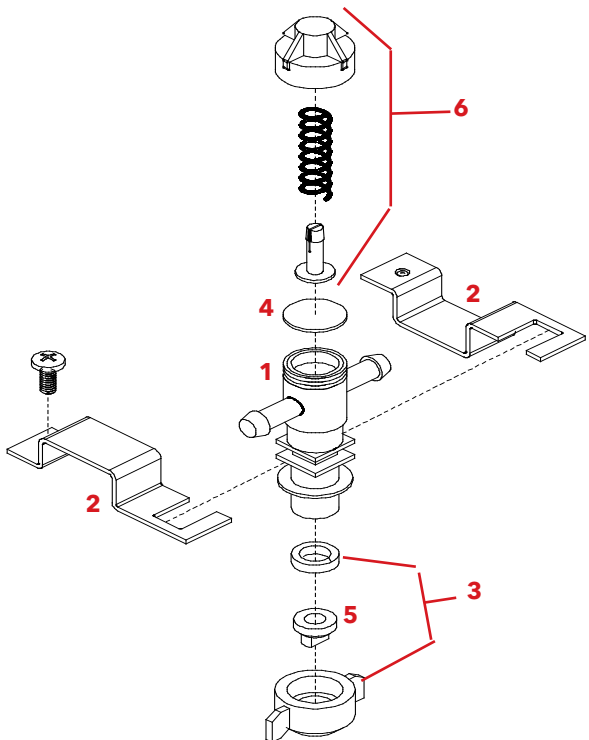
Figure A

TIPS SPACED 40" APART



REPLACEMENT PARTS

1/2" TEEJET DRIP FREE NOZZLES

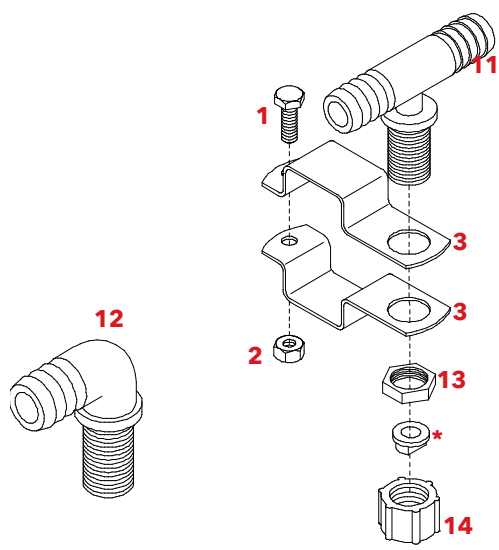


1/2" TEEJET DRIP FREE NOZZLE PARTS LIST

REF. NO.	PART NO.	DESCRIPTION
1.	09310	1/2" Single End Nozzle Assembly(Inc'd #6)
-	09311	1/2" Single Tee Nozzle Assembly(Inc'd #6)
2.	07785	1-1/4" Square Boom Clamp (Includes Bolt)
	07786	1-1/2" Square Boom Clamp (Includes Bolt)
3.	07787	Flat Fan Cap (Includes EPDM Gasket)
4.	21953VI	Diaphragm (Viton)
5.	----	Tip (Specify Tip Size) (Not Included)
6.	21950 10PP	End Cap Assembly

Please order replacement parts by **PART NO.** and **DESCRIPTION.**

**CONVENTIONAL NOZZLES
and BOOM CLAMPS**



1-1/4" BOOM CLAMP PARTS LIST

REF. NO.	PART NO.	DESCRIPTION
-	B11 114	1-1/4" Boom Clamp Assembly
1.	00068	1/4"-20UNC x 3/4" Hex Hd. Bolt
2.	00062	1/2-20UNC Hex Nut
3.	00337-95	1-1/4" Boom Clamp

REF. NO.	PART NO.	DESCRIPTION
-	04295-95	Nozzle Extension Plate
-	05678	5/16" -18UNC x 1-1/2" Square U-Bolt
-	02802	5/16" -18UNC Nylon Insert Lock Nut

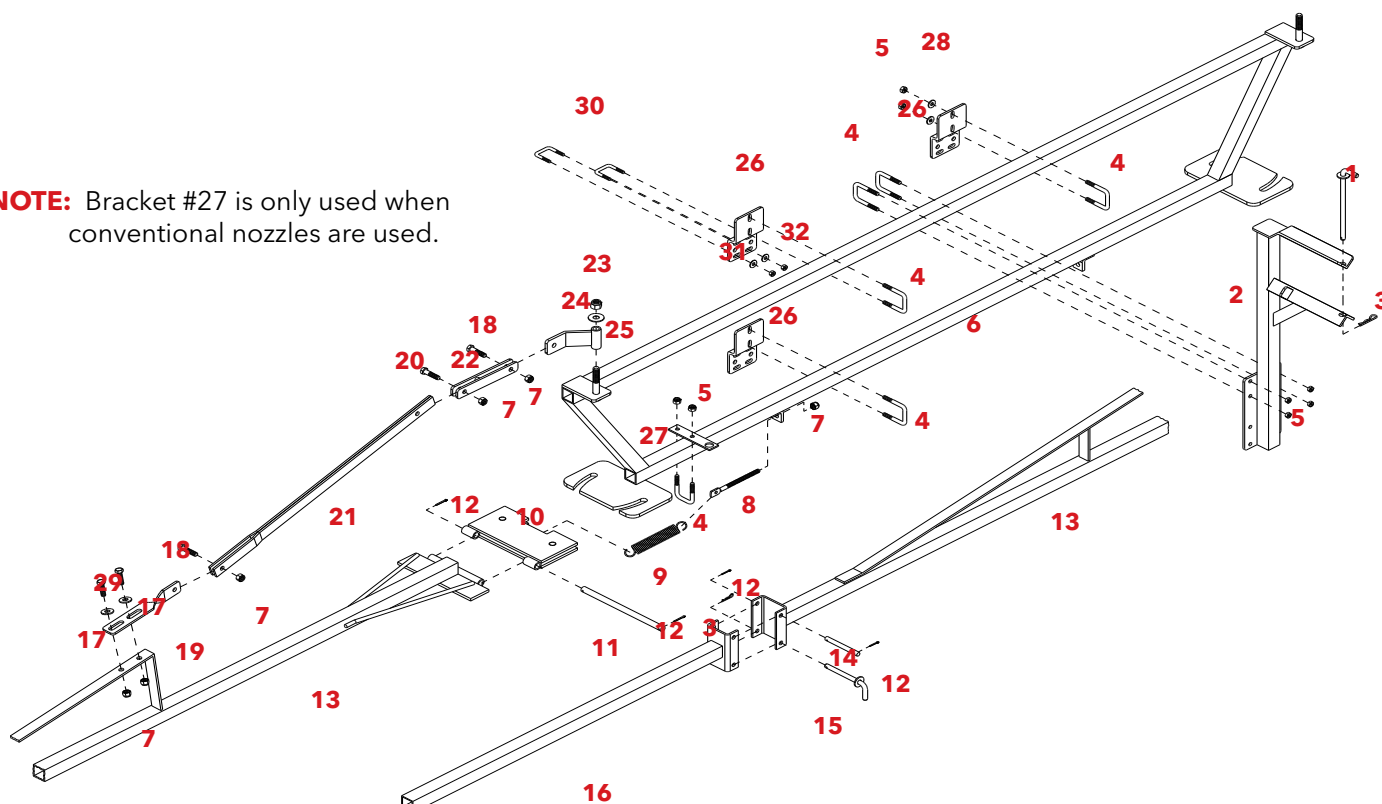
1/2" NOZZLE PARTS LIST

REF. NO.	PART NO.	DESCRIPTION
11.	NTT12	1/2" Nozzle Tee
12.	NTL12	1/2" Nozzle elbow
13.	B12	Nut
*	---	Tip (specify tip size) (not included)
14.	8027	11/16" FPS Cap

Please order replacement parts by **PART NO.** and **DESCRIPTION.**

21' AND 30' TRUSS-T BOOM PARTS BREAKDOWN

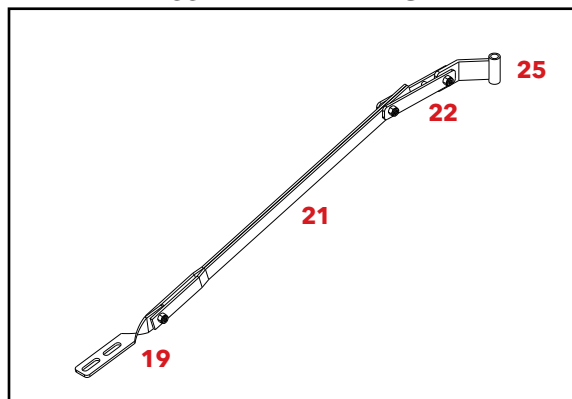
NOTE: Bracket #27 is only used when conventional nozzles are used.



TRUSS-T BOOM PARTS LIST

REF. NO.	PART NO.	QTY	DESCRIPTION
1.	00183-95	1	3/8" dia. x 6-3/4" lg. Removable Pin
2.	02687-76	1	Boom Storage Bracket
3.	00182	3	1/8" Small Hair Pin
4.	00909	8	5/16"-18 UNC x 1-1/4" Square U-Bolt
5.	02802	16	5/16"-18 UNC Nylon Insert Locknut
6.	02680-76	1	Center Section (Truss-T)
7.	02592	12	3/8"-16 UNC Nylon Insert Locknut
8.	00357	2	3/8"-16 UNC x 4-1/2" Tension Bolt
9.	00180-30	2	Break-Away Spring
-	5098-76	2	21' Boom Wing with Hinge
10.	02679-76	1	Boom Wing Hinge
11.	00168	1	1/2" dia. x 8-3/4" lg. Hinge Pin
12.	00009	2	1/8" x 1" Cotter Pin
13.	02681-76	1	Boom Wing (Truss-T)
12.	00009	4	1/8" x 1" Cotter Pin
14.	00863	2	3/8" dia. x 3-1/2" lg. Hinge Pin
15.	00199-95	2	3/8" dia. x 4-1/2" lg. Removable Pin
16.	02682-76	2	Boom Wing Extension (28 ft.)
-	02751-76	2	Boom Wing Extension (30 ft.)
17.	00059	4	3/8" Flatwasher
18.	00523	4	3/8"-16 UNC x 1-1/4" Hex Head Bolt
19.	02686-76	2	Linkage Mount
20.	00914	6	3/8"-16 UNC x 1-1/2" Hex Head Bolt
21.	02683-76	2	Long Knee Action Linkage
22.	02684-76	2	Short Linkage
23.	02178	2	1/2"-13 UNC Nylon Insert Locknut
24.	00085	2	1/2" Flatwasher
25.	02685-76	2	Linkage Pivot Arm
26.	02678-95	4	Boom Mounting Plate
27.	04295-95	2	Nozzle Extension Plate
28.	00004	8	5/16" Flatwasher
29.	00907	4	3/8"-16 UNC x 1" Hex Head Bolt
30.	04822	8	1/4"-18 UNC x 1" Square U-Bolt (not included)
31.	00214	16	1/4" Flatwasher (not included)
32.	02772	16	1/4"-18 UNC Nylon Insert Locknut (not included)

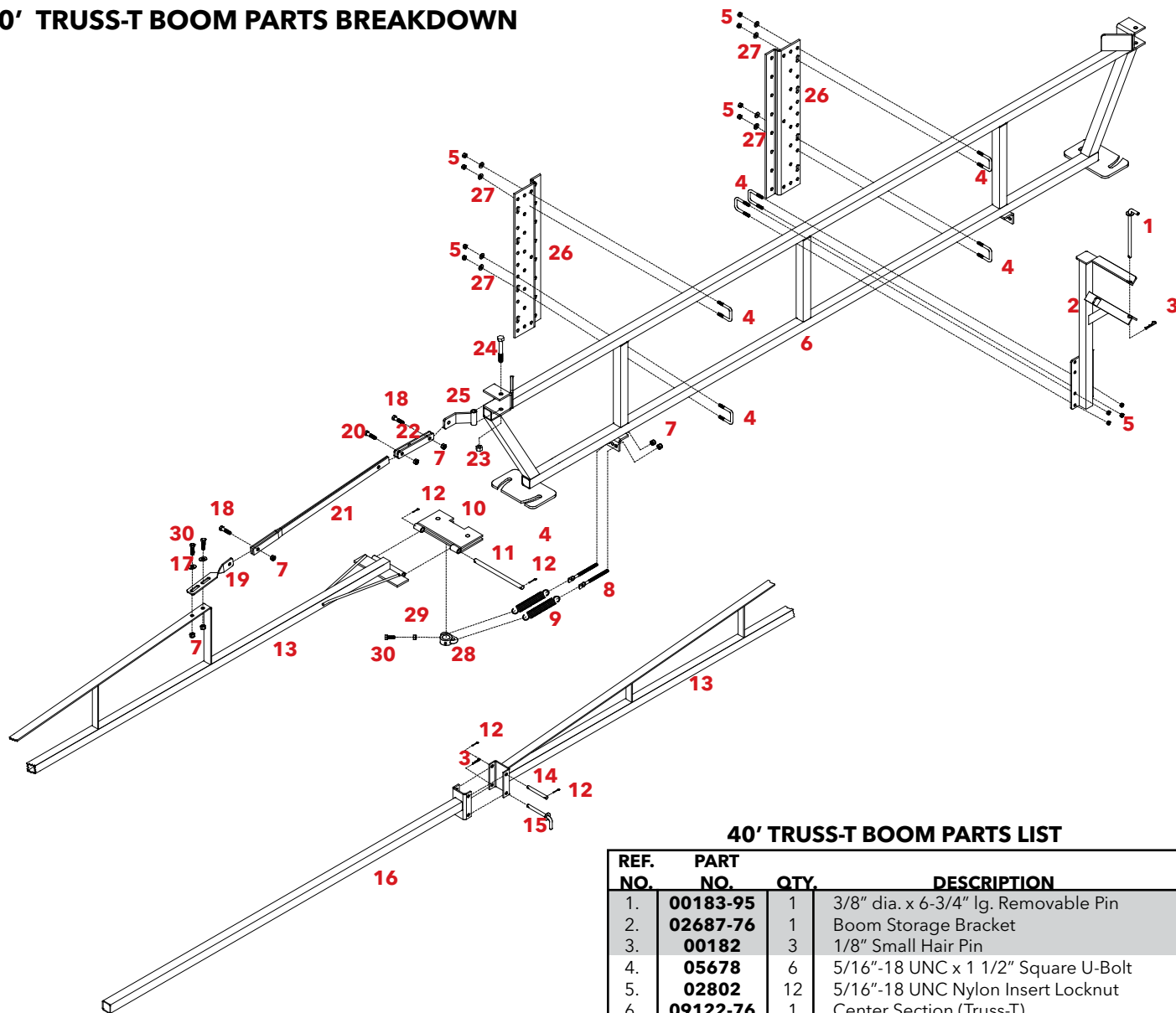
ASSEMBLED LINKAGE



Please order replacement parts by **PART NO.** and **DESCRIPTION.**

REPLACEMENT PARTS

40' TRUSS-T BOOM PARTS BREAKDOWN



40' TRUSS-T BOOM PARTS LIST

REF. NO.	PART NO.	QTY.	DESCRIPTION
1.	00183-95	1	3/8" dia. x 6-3/4" lg. Removable Pin
2.	02687-76	1	Boom Storage Bracket
3.	00182	3	1/8" Small Hair Pin
4.	05678	6	5/16"-18 UNC x 1 1/2" Square U-Bolt
5.	02802	12	5/16"-18 UNC Nylon Insert Locknut
6.	09122-76	1	Center Section (Truss-T)
7.	02592	10	3/8"-16 UNC Nylon Insert Locknut
8.	00357	4	3/8"-16 UNC x 4-1/2" Tension Bolt
9.	00180-30	4	Break-Away Spring
10.	02679-76	2	Boom Wing Hinge
11.	00168	2	1/2" dia. x 8-3/4" lg. Hinge Pin
12.	00009	10	1/8" x 1" Cotter Pin
13.	5515-76	2	Boom Wing (Truss-T) includes hinge
14.	00863-95	2	3/8" dia. x 3-1/2" lg. Hinge Pin
15.	00199-95	2	3/8" dia. x 4-1/2" lg. Removable Pin
16.	09121-76	2	Boom Wing Extension
17.	00059	4	3/8" Flatwasher
18.	00523	6	3/8"-16 UNC x 1-1/4" Hex Head Bolt
19.	02686-76	2	Linkage Mount
20.	00914	4	3/8"-16 UNC x 1-1/2" Hex Head Bolt
21.	02683-76	2	Long Knee Action Linkage
22.	02684-76	2	Short Linkage
23.	02178	2	1/2"-13 UNC Nylon Insert Locknut
24.	01897	2	1/2"-13 UNC x 3 1/2" Hex Head Bolt
25.	02685-76	2	Linkage Pivot Arm
26.	03275-76	2	Boom Mounting Plate
27.	00004	8	5/16" Flatwasher
28.	00176-95	2	Spring Hook Collar
29.	00061	2	3/8" - 16 UNC Hex Nut
30.	00907	6	3/8" -16 UNC x 1" Hex Head Bolt

Please order replacement parts by **PART NO.** and **DESCRIPTION.**

Downtime caused by field breakdowns is costly and time consuming. Many breakdowns can be eliminated by periodic equipment maintenance. By spending time reviewing this checklist before seasonal spraying application time and following proper after-season care, you can save time and money later.



WARNING: To Prevent Serious Injury Or Death

- **Keep hands, feet, and loose clothing away from rotating parts.**
- **Wear protective clothing recommended by your chemical and fertilizer manufacturer when working with chemicals.**

Check Before Going To The Field :

1. NOZZLES

Check tip for excessive wear by checking for grooves in or near tip opening. Check nozzle spacing by starting at center and working outwards. Check boom for proper height.

2. HOSES

Check all hoses for worn or soft spots. Be sure all hose clamps are tightened and hoses are not kinked or pinched. Check for leakage in any lines.

3. TANK

Remove and clean agitator orifices. Check orifices for excessive wear by checking for grooves in or near orifice opening. Inspect fitting and grommets to insure they are in good condition.

4. CONTROLS

Check for leakage, plugging, or wear on all valves, fittings, etc. Clean off any build up of foreign material.

5. PUMP

Check to be sure pump turns freely.

6. FRAME

Be sure all bolts are tightened.

7. REPLACEMENT PARTS

Replace all worn or damaged parts.

After Season Care:

NOTE: It is important to wear proper safety equipment when cleaning the sprayer. See your chemical or fertilizer package for this information.

1. After spraying chemicals, run water mixed with cleaners through tank, pump and all hose hookups. If wettable powder dries out in the system, it is very difficult to put back into suspension and can cause malfunction, damage or injury.
2. When cleaned, tank should have all openings closed or covered to keep dirt from entering.
3. Pump should be flushed with soluble oil and pump ports plugged to keep out moisture and air.
4. Disassemble tips and rinse with water or cleaning solution. (Appropriate for chemical sprayed).
5. Clean tip opening with a wooden toothpick. Never use wire or hard object that could distort opening.
6. Dispose of all unused chemicals or solutions in a proper and ecologically sound manner.
7. Water rinse and dry tips before storing.
8. To prevent damage due to freezing temperatures, be sure to drain all strainer bowls. Furthermore, run RV Anti Freeze through the entire plumbing system to protect valves and other components.

NOTE: Demco does not and will not make any recommendations concerning application of various chemicals or solutions. These recommendations relate to either amount or procedure of materials applied. If you have any questions regarding application of certain chemicals or solutions, contact your chemical supplier and follow chemical manufacturer recommendations.



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