



**FOREST RIVER
SEATBACK BRACKET
OEM INSTALLATION MANUAL**

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Introduction

The modular dinette seatback provides for seating at the dinette or the lounge. The backrest brackets installed on the dinette/lounge cushions provide for placement in two positions, either installed as a dinette backrest or repositioned for use as a lounge backrest. Brackets to hold the backrest are installed on both sides of the seat.

Safety

Read and understand all instructions before installing this product. Adhere to all safety labels. This manual provides general instructions. Many variables can change the circumstances of the instructions, i.e., the degree of difficulty, operation and ability of the individual performing the instructions. This manual cannot begin to plot out instructions for every possibility, but provides the general instructions, as necessary, for effectively interfacing with the device, product or system. Failure to correctly follow the provided instructions may result in death, serious personal injury, severe product and/or property damage.

WARNING

The "WARNING" symbol above is a sign that a procedure has a safety risk involved and may cause death or serious personal injury if not performed safely and within the parameters set forth in this manual.

CAUTION

The "CAUTION" symbol above is a sign that a procedure has a safety risk involved and may cause serious personal injury and/or severe product or property damage if not performed safely and within the parameters set forth in this manual.

CAUTION

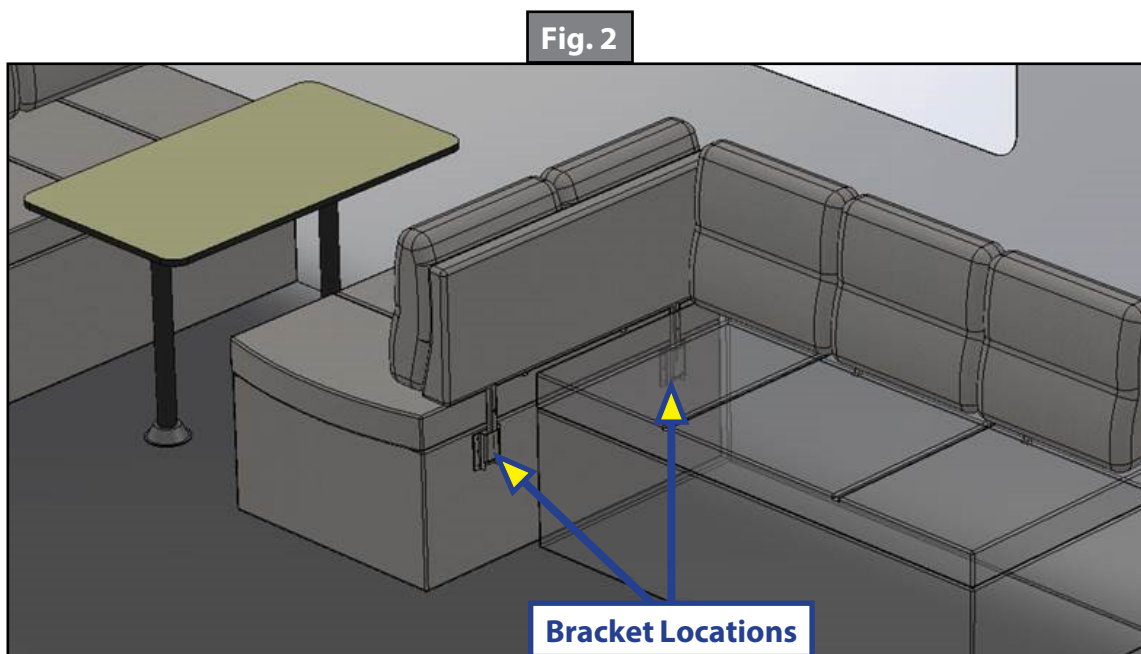
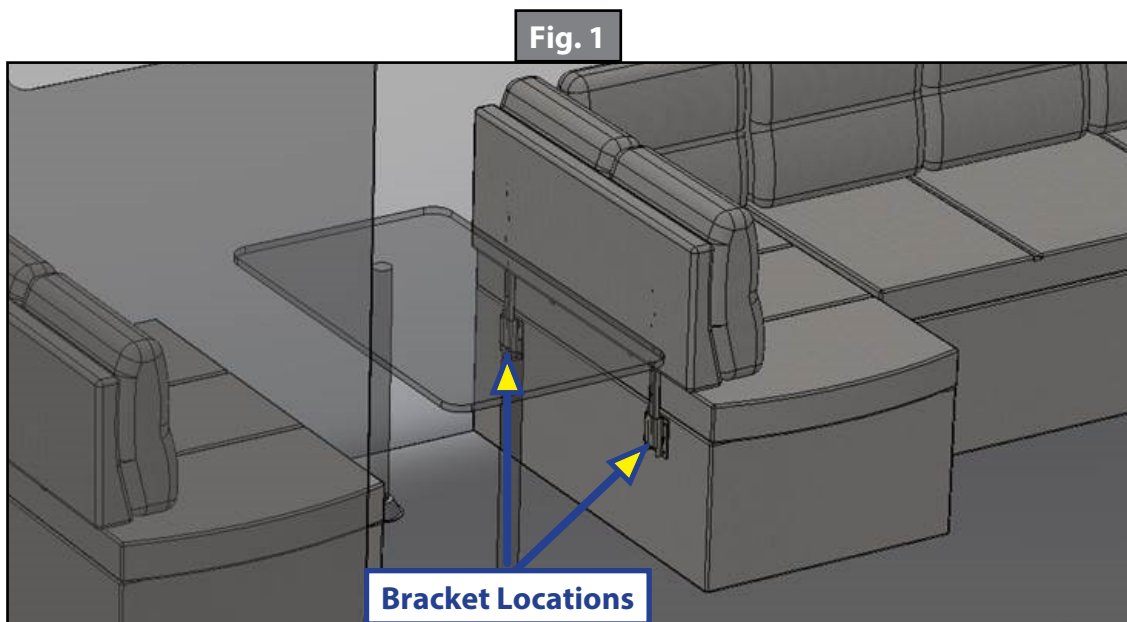
Moving parts can pinch, crush or cut. Keep clear and use caution.

Resources Required

- Cordless or electric drill or screw gun
- Appropriate drive bits
- Tape measure
- Marker
- Screws adequate to secure brackets and backer plates as determined by OEM

Preparation

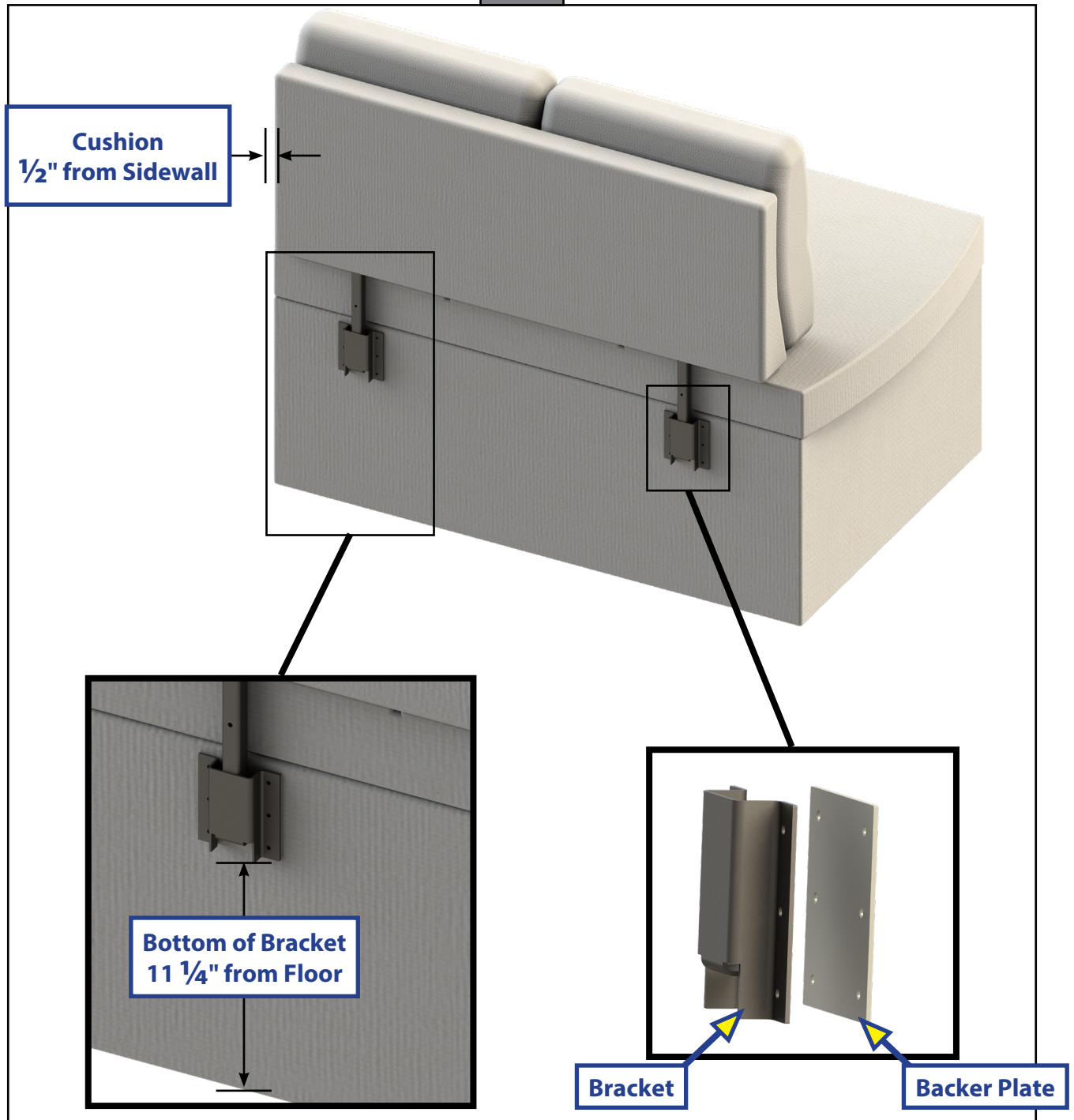
1. Identify the two locations for installation of the dinette seatback brackets.
 - A. One location will support a lounge seatback (Fig. 1).
 - B. The other location is for a dinette seatback (Fig. 2).



Installation

1. Place dinette seatback on top of the seat cushion with the tubes extending down the back and flush against the back of the seat.
2. Slide seatback cushion toward sidewall until there is 1/2" clearance between cushion and sidewall (Fig. 3).
3. Center bracket over one tube and place the bottom of the bracket 11 1/4" from the floor (Fig. 3).
4. Mark the holes for the six screws.
5. Repeat procedure for the second bracket.
6. Remove dinette seatback.
7. Align backer plate and bracket (Fig. 3) with the marked locations and use OEM-supplied screws to secure plate and bracket to seat.
8. Secure the second bracket and backer plate.
9. Place seatback on the other side of the seat cushion and repeat fastening procedures.

Fig. 3



Operation

Install the seatback in the brackets behind the lounge seat for the lounge position (Fig. 4)

1. Move the dinette seatback and install in the other set of seat brackets to create dinette seating (Fig. 5).

Fig. 4

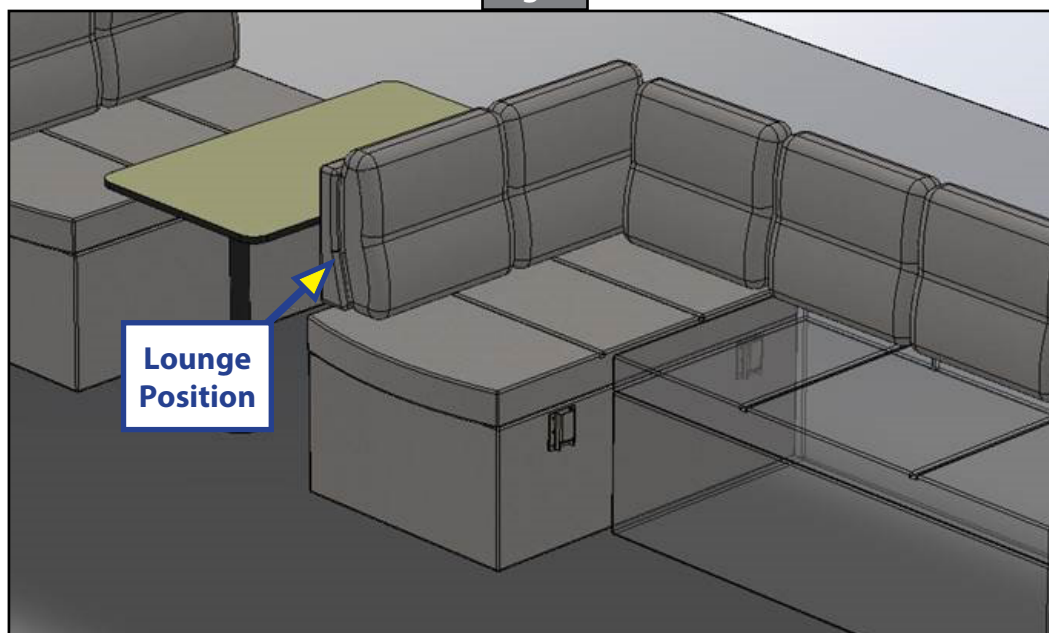
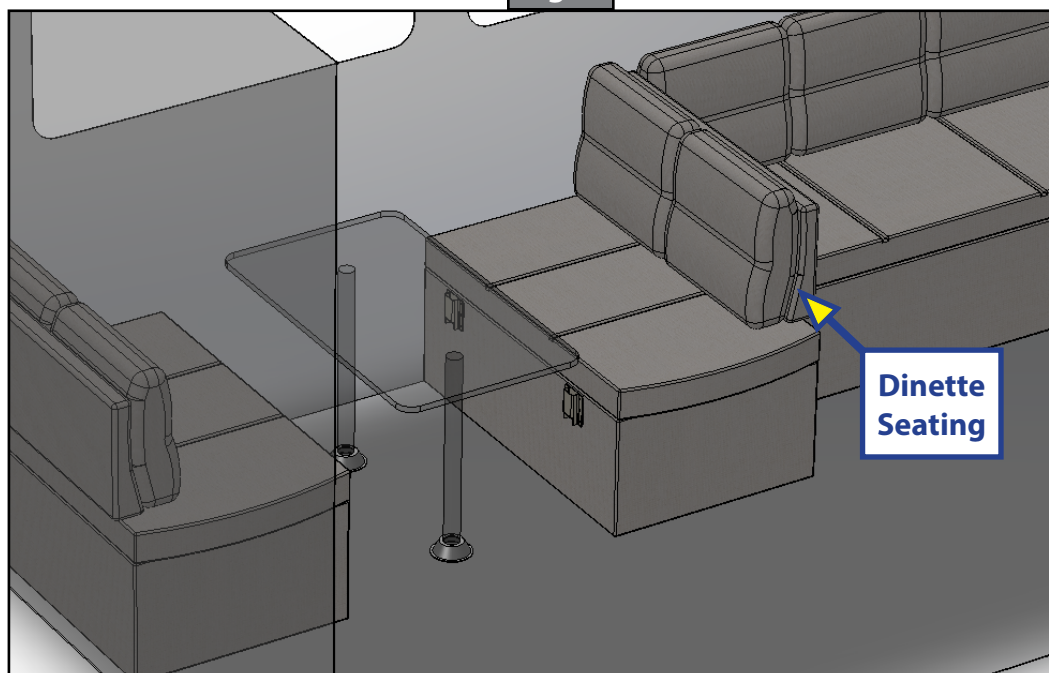


Fig. 5





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