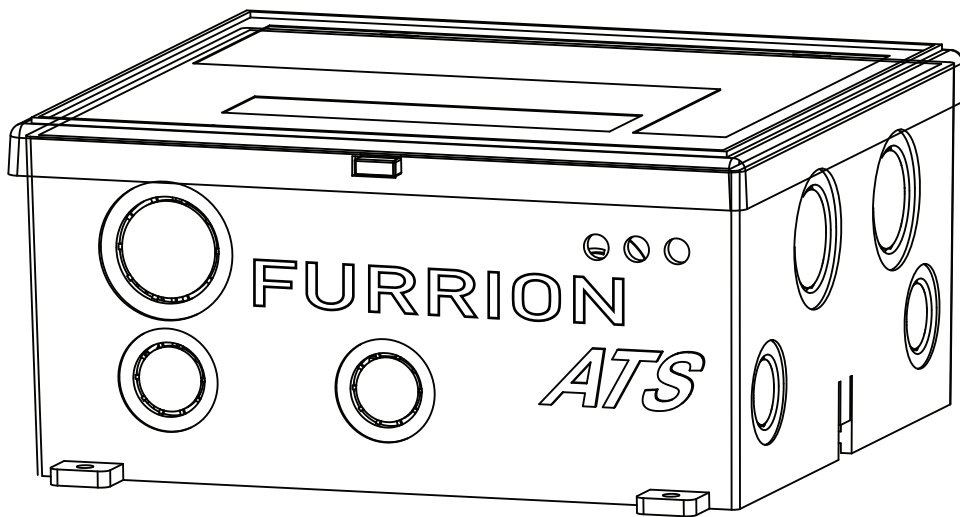


FURRION

F30-ATS



30amp 125V Automatic Transfer Switch

Furrions ATS is used to safely switch automatically between mutiple power sources

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Furrion's 30amp Automatic Transfer Switch with its Safe Switch Relay is used to automatically switch between two separate 120 volt AC power sources, these power sources can be from a generator, shore power cord or inverter.

The function of the 30amp Furrion Automatic Transfer Switch is to provide a safe and smooth switch over from an inverter or shore power cord automatically when a generator is started and brought online, using the added feature of a mechanical switch between contactors to ensure both power sources cannot be closed together which could otherwise create an over voltage situation on the output line.

The electrical contacts in the transfer switch are normally in the closed position for the shorepower feed.

Once AC power from the Generator is sensed by the transfer switch, this will start a timer and automatically switch over to generator power supply after a 20-30 second delay, this ensures the generator has sufficient time to run up to speed before electrical load is applied. The transfer switch also has a added feature of a time delay bypass switch which will remove the 20 – 30second switching delay making it instantaneous.

INSTALLATION

PLEASE READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLING THIS TRANSFER SWITCH!

WHEN PROTECTED BY A MOLDED CASE CIRCUIT BREAKER RATED TO 30AMPS OR LESS, THIS LINE/GENERATOR SWITCH IS RATED TO 5000 SYMMETRICAL AMPS.

BEFORE PREFORMING MAINTENANCE OR INSTALLATION PLEASE ENSURE TO ISOLATE ALL POWER SOURCES!

DO NOT USE THIS TRANFER SWITCH FOR MEDICAL PURPOSES OR LIFE SUPPORT.

Ensure generator is shut off and auto start feature (if applicable) is isolated.

Confirm external power cord is disconnected and stored in an area where it cannot mistakenly be plugged in.

Confirm the inverter (if used) has been disconnected.

Confirm with an AC/DC electrical tester that no voltage is present at any of the connections before beginning installation or maintenance.

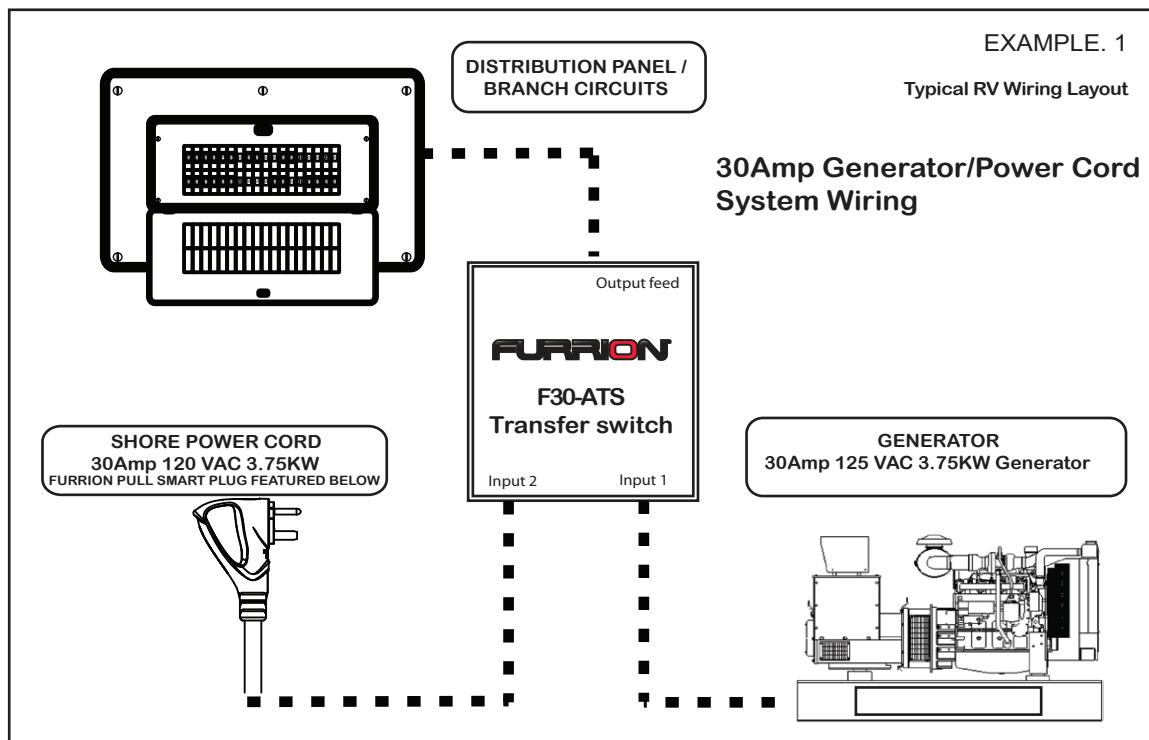
Label all electrical parts with a warning tag to show work is in progress before beginning work.

INSTALLING YOUR F30-ATS:

There are 3 common installation configurations for the Furrion ATS series:

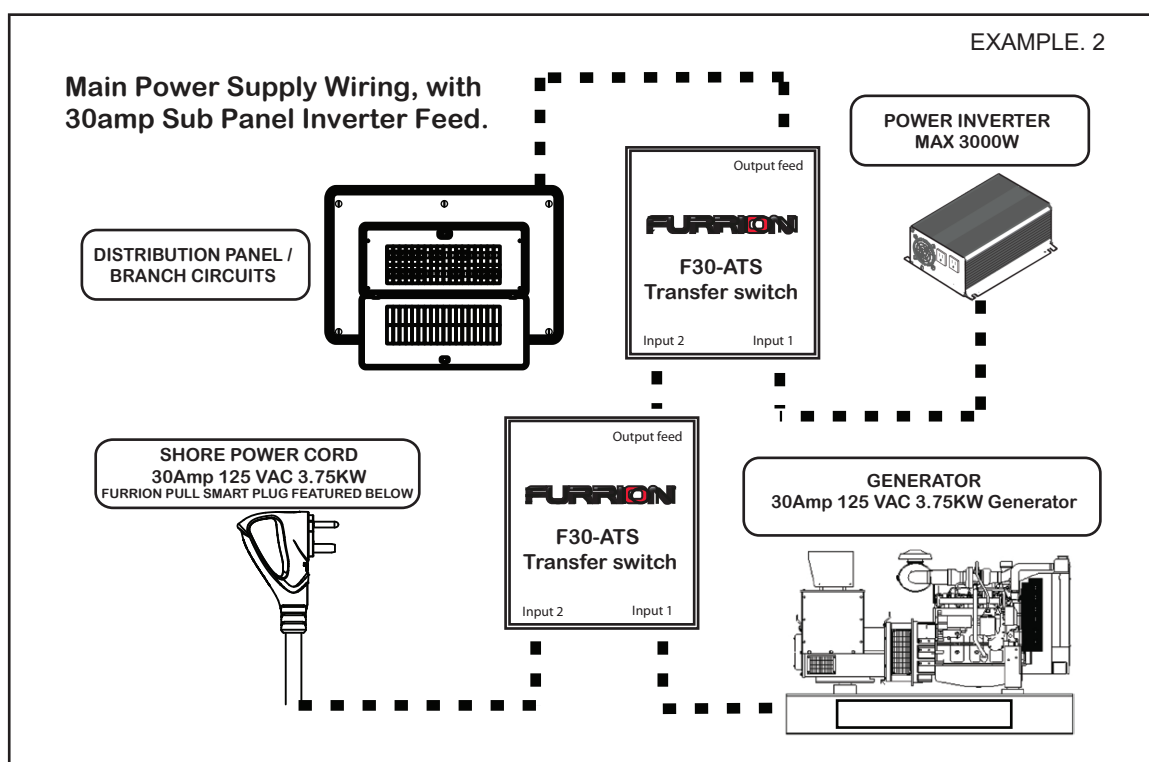
Configuration 1: Double power feed

This is the standard installation used between a shore power cord and generator.



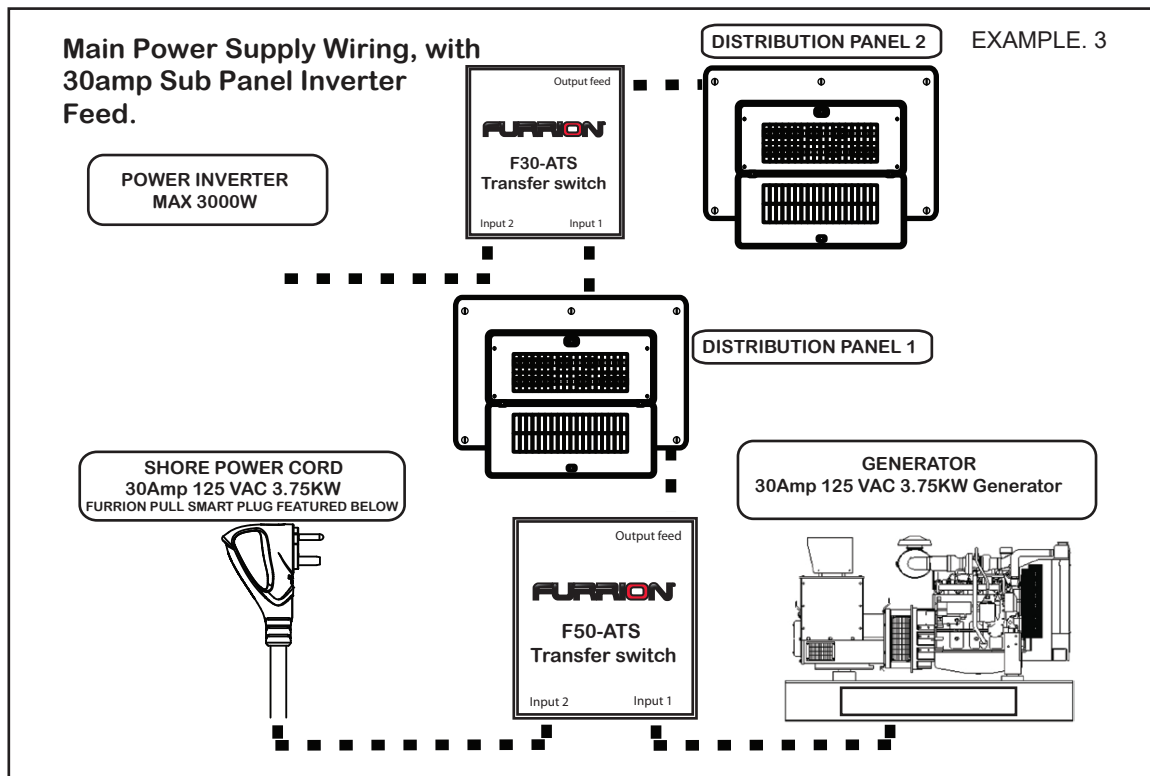
Configuration 2: Triple power feed (same rating)

This configuration is used when a inverter is added to the system and requires automatic switch over. See Diagram 2 which illustrates this configuration



Configuration 3: Triple Power Feed (double distribution panel)

This configuration is used when it is required for multiple power sources to feed sub distribution panels



For mounting and installing the transfer switch you will require:

3 x 1" Cable strain relief's
4 x Self tapping screws with a minimum length of 30mm to mount ATS box
1 x Torque screw driver with square head #2
1 x Philips screw driver #2

MOUNTING YOUR F30-ATS:

The Furrion ATS is best mounted indoors or in a location sheltered from outdoor elements. The selected area must be free from the possibility of contaminants and away from water pipes, pumps, battery compartments and storage areas for flammable liquids.

Do not mount the ATS in a engine compartment.

The ATS mounting location must be accessible after installation is complete to facilitate future servicing, if possible mount the ATS close to power cord Point of entry or generator output.

Typical examples of mounting locations are:

Inside seat or bed compartments

Above or behind cabinets

Under floor storage compartments, etc.

To mount the ATS box the 4 screw lugs on the outside of the box can be used to secure, the ATS box also has an alternative 4 screw holes inside the box which can also be used.

Punch out 3 of the small diameter cable strain holes on the side of the box using a blunt object in the directions which the cables will be fed from. Ensure to remove all plastic pieces of the punch out cable strain holes by rotating the ATS box upside down.

Hold the transfer switch in the desired position and using 4 self-tapping screws secure the transfer switch box. Ensure the switch is securely mounted so it cannot move or vibrate.

Once the ATS is securely mounted then screw in the 3 cable strains into the punch out holes and back off the cable strain screws so the cables can be fed through.

WIRING YOUR F30-ATS:

30amp 125Vac Wiring

Ground = Bare copper wire or green

Neutral = White

Live/Hot = Black

Using the quick reference wiring guide on the lid of the ATS box, arrange the wires to be fed into the ATS for connection at the corresponding terminals.

Generator in

Shore Power in

Line/feed out

Feed the wires through the punched out and installed 1/2" cable strains to enter the ATS box.

See below diagram for wiring layout.

Strip 4" of outer jacket from each of the incoming cables.

Strip 3/8" of jacket from each of the wire conductors.

Using the copper spade terminals which are supplied on the terminals of the F30-ATS relay, crimp these to the ends on the incoming cables.

Connect the cables to the corresponding terminals shown on the installation directions on the lid of the of the transfer switch.

Using your #2 philips head torque Screwdriver, tighten the terminal screws to 14in-lb minimum and 18in-lb maximum

Connect the chassis grounding 10AWG wire to the grounding terminal block on the inside of the transfer switch box. Use the 3/8" through hole to feed the wire through from the outside of the box directly to the terminal block.

Using your #2 Square Head Torque Screwdriver, tighten the grounding block terminal screws to 20in-lb minimum and 25in-lb maximum.

PLEASE READ THE FOLLOWING SAFETY INSTRUCTIONS...

Follow the below steps to test the function of the F30-ATS.

BEFORE TESTING:

Ensure air conditioning units and other high current users are switched off. It is harmful for the transfer switch to switch over power sources while under load.

Shut down all power sources to the RV.

Label power sources clearly that testing is in progress.

If accessible, remove the lid of the ATS to visually check function.

ATS FUNCTION TESTING:

1. Plug in the shore power cable and turn on the dockside shore power breaker, as soon as the shore side breaker is turned on you will have power being fed immediately through the transfer switch to the main distribution breaker. Confirm voltage is present at the RV electrical panel.

2. Turn off the shore side power breaker to shut down power to the RV. Keep the shore power cord connected and label the outlet that testing is in progress, do not turn on).

3. Start the Generator in the RV and wait for it to run up to speed, as soon as power is fed to the ATS from the generator the green LED indicator light on the internal ATS PCB will illuminate, the ATS has a 20-30 second time delay for generator operation to allow for the generator to run up and settle at the correct speed. After the 20-30 seconds you will hear a click noise and see the relay arm in the ATS move down as the generator contacts engage inside the ATS.

Power from the generator is now supplied to the RV from the ATS line out feed. Confirm voltage is present at the RV electrical panel.

4. Shut down the generator

5. If an inverter is connected to the transfer switch, the 20-30 second time delay will be bypassed using the small dip switch on the internal ATS PCB. this means the testing will transfer the load from shorepower to inverter immediately when the invert voltage is sensed.

ATS SWITCHING TESTING:

To test the switching function after both function tests have passed:

1. Turn on the shore cord shore side breaker to engage the shore power contactor, power is now being supplied to the RV by the shore power.

2a. Start the generator and wait for it to warm up, after 20-30 seconds you will hear a click as the unit automatically switches over power sources from shore power to generator.

2b. Turn on the inverter you will hear a click as the unit automatically switches over power sources from shore power to inverter.

3. Turn off shore power from the shore side breaker and confirm the generator is feeding the line out, the power supply should not be interrupted by doing this.

4. Turn on the shore power shore side breaker again which will engage the shore power contactor. While the shore power is still connected and on, then turn off the generator, this will then disengage the generator contactor and automatically switch to running on shore power feed.

TROUBLESHOOTING YOUR F30-ATS:

In the event of a problem with your F30-ATS, contact a qualified electrician for advice.

COMMON PROBLEMS:

Transfer switch will not switch over from Shore Power to Generator feed.

Possible cause: Bad PCB.

How to check: Open the transfer Switch lid so the PCB is visible, do not put your hands or touch anything parts inside the box.

Turn on the generator so electric is being fed to the ATS, using a multi meter check for correct voltage at the incoming generator wiring terminals.

If the correct power is being fed to the ATS from the Generator the ATS PCB's green LED illuminated should be illuminated.

If the PCB's green LED is not illuminated while generator voltage is present indicates the PCB has been damaged and will need replaced.

Contact your nearest Furrion Dealer, RV OEM or email support@furrion.com

POSSIBLE CAUSES FOR F30-ATS PROBLEMS:

INGRESS OF FOREIGN OBJECTS INSIDE ENCLOSURE:

Reasons:

Poor installation can cause wood chippings, sawdust, metal filings, or other foreign matter to enter the case.

Unsuitable mounting position can cause condensation, moisture or dirt to enter the enclosure,

Potential Damage: Contactor does not function properly, burned out coils, Metal particles can cause fire or short the PCB.

FLUCTUATING POWER OR POWER SPIKES:

Reasons:

Lighting strikes,

Unbalance load at park,

Park Black outs

Utility service at park is undersized or located next to an industrial environment.

Potential Damage: burnt out contactor coils, PCB damage, pitted contacts, further damage to the RV.

LOW VOLTAGE POWER SUPPLY:

Reasons:

Bad or corroded electrical connection,

Extension cord length too long

Operating too much load for power available.

Park power supply insufficient

Potential Damage: Pitted contacts, burnt out contactor coils, further damage to the RV.

GENERATOR FEED:

Reasons:

Generator requires maintenance,

Generator Governors or throttle problems

Generator Auto Start/Stop failure.

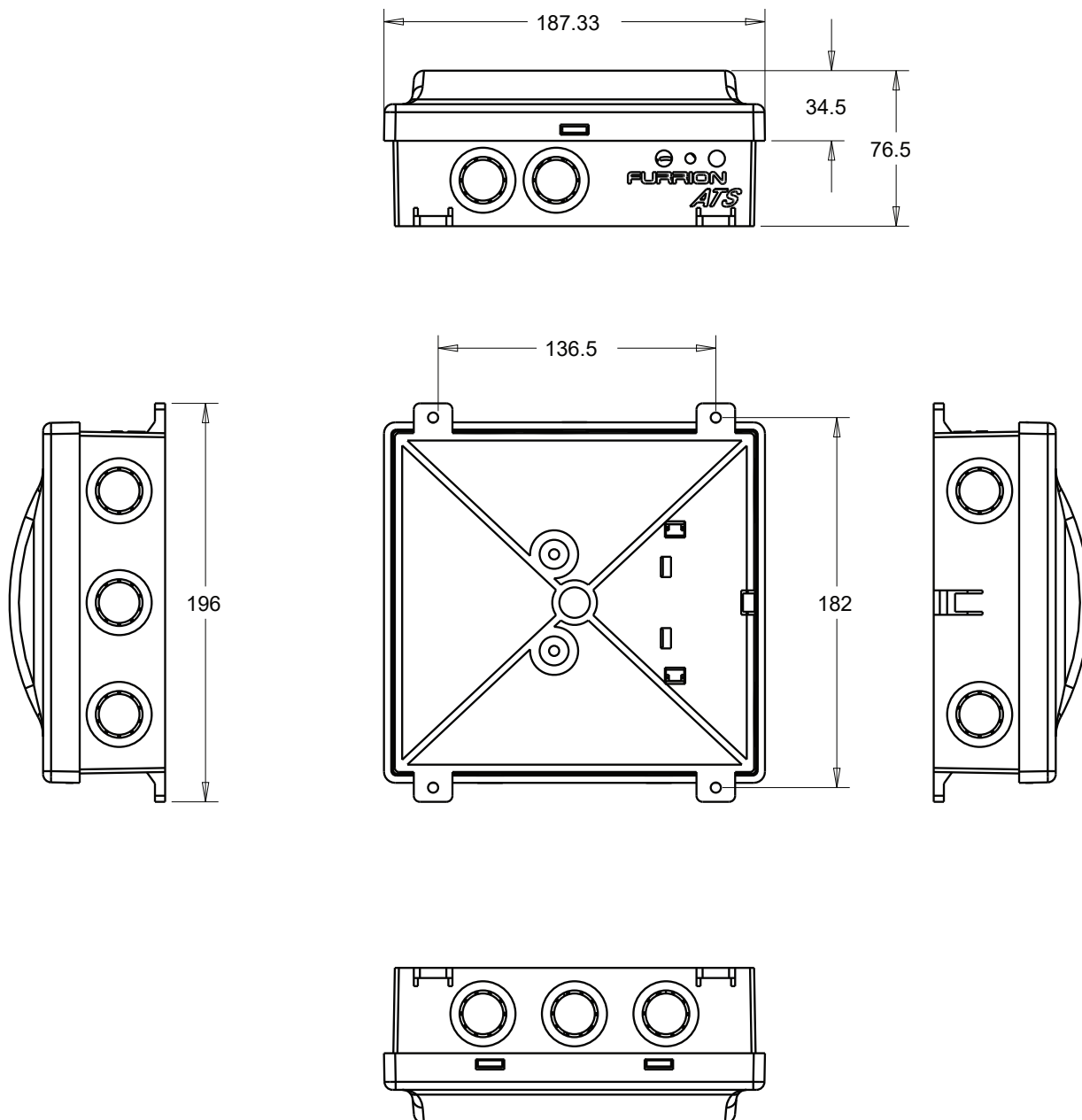
Potential Damage: Burnt out contactor coils, PCB damage, pitted contacts, further damage to the RV.

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Mounting the Furrion F30-ATS:

Using the external lugs which are located on the outside of the box.
Mounting dimensions for the external lugs are:

Outer Lugs : 139 x 182mm ($5\frac{15}{32} \times 11\frac{11}{64}$)



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Follow proper safety practices. If in doubt, consult a professional RV technician.