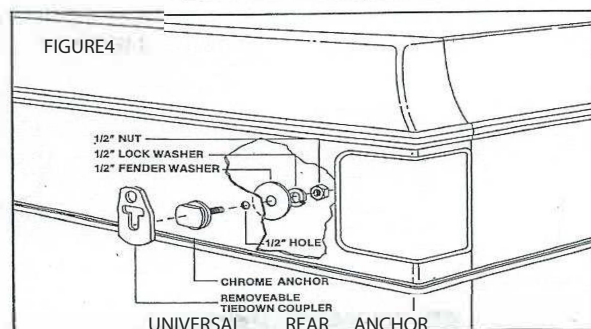
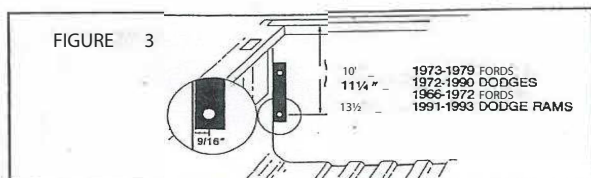
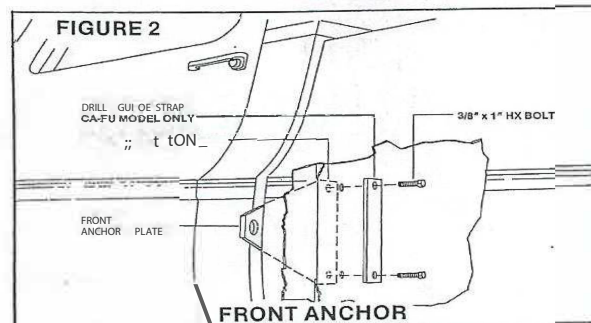
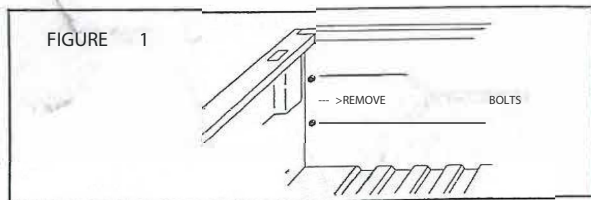




EASY INSTALLATION INSTRUCTIONS

MODEL CA-CG3 FRONT ANCHORS

1. Remove the two bolts on each side of the front truck panel (as shown in fig. 1). Ream out holes to 3/8".
2. Insert the front ANCHOR plate (as shown in fig. 2). Secure with 3/8" x 1" bolts. No nuts are required.

MODEL CA-FU FRONT ANCHORS

1. Making certain of correct hole position for your truck model (see fig. 3), mark and drill bottom hole (to prevent drill from drifting, drill small pilot hole first and then enlarge to 3/8"). Connect ANCHOR plate (as shown in fig. 2) with lower bolt prior to drilling top hole.
2. Rotate ANCHOR plate slightly outward such that plate threads are not damaged while drilling top hole.
3. With tightened lower bolt to hold guide strap firmly in place, drill top hole* (drill small pilot hole first and enlarge to 3/8").
4. Loosen bottom bolt to allow top bolt to start easily, then tighten both bolts.

* When stake pocket prevents top hole from being drilled at straight angle, drill hole at the best angle permissible. The hole angle can easily be straightened to 90° by placing the 3/8" section of rod (included for this purpose) through the hole and tapping it with a hammer in the direction needed to straighten the hole.

MODEL CA-FU FRONT ANCHORS (1967-1972 Chevrolet/GMC)

1. Remove the two bolts on each side of the front truck panel (as shown in fig. 1).
2. Insert the front ANCHOR plate (as shown in fig. 2). Secure with the same bolts removed. Use the smaller (5/16") holes in the front ANCHOR plate. The 3/8" bolts provided fit another truck model and may be discarded.

MODEL CA-UR REAR ANCHORS (fits all trucks)

1. Mark location for rear ANCHOR at any desired position.
2. Drill small pilot hole and enlarge to 1/2".
3. Tightly secure chrome ANCHOR with large fender washer, lock washer, and nut (as shown in fig. 4).
4. Removable TIEDOWN COUPLER connects turnbuckle to ANCHOR.

MODEL CA-MT

(instructions enclosed inside box)



HAPPIJAC COMPANY

CA-CG3

SUPPLEMENTAL INSTRUCTIONS

FRONT ANCHORS: Follow step 1. Insert 3/8" x 1" hex bolt through hole, place spacer strap (1" x 6") over bolt between cab and front truck panel. Insert the front ANCHOR plate and secure with bolt.

REAR ANCHORS: Nut, lock washer and fender washer are installed between double wall of truck bed. Access is obtained through open bottom on 1977 and earlier trucks. Later models require temporary removal of mud shield. Using a 1/2" socket wrench, the four bolts securing the shield can be easily removed.



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