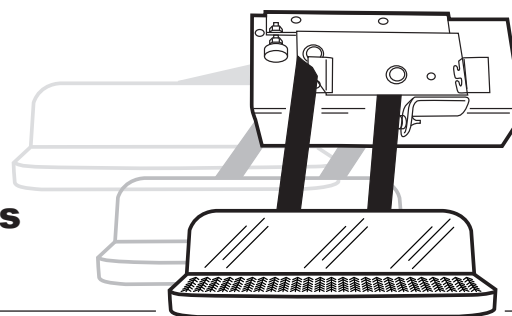


Installation Instructions



Fits:

- 2000-06 Toyota Tundra
 - (regular and access cab)
- 2001-06 Toyota Sequoia
 - (front doors only)
- 1995-04 Toyota Tacoma
 - (regular and access cab)

For Kodiak Kits

- #950310000 (driver side, silver)
- #950310100 (driver side, black)
- #950311000 (passenger side, silver)
- #950311100 (passenger side, black)

Fasteners Key: This kit may not require all fasteners shown in the following diagram. Refer to Fastener Kit chart above and instructions for specific fasteners used in this installation.

- A** 5/16 -18 x 3/4 or 1 Button head socket cap screw
- B** 5/16 -18 x 1 Hex head cap screw
- C** 1/4 -20 x 1 Hex head cap screw
- D** 5/16 Flat washer
- E** 1/4 Flat washer
- F** 5/16 Split lock washer
- G** 1/4 Split lock washer
- H** 5/16 - 18 Hex nut
- I** 1/4 -20 Nylock hex nut
- J** 1/4 - 20 Nut-sert
- K** 1/4 - Self-tapping screw

Tools required for installation

- Safety glasses
- Combination wrench and socket: 7/16" and 1/2"
- 3/16" Allen wrench
- 3/8 or 1/2" drive electric drill
- Drill bits: 1/8", 1/4", 5/16", 3/8"
- Phillips screwdriver
- Wire cutters
- Crimping tool for elec. terminals
- Measuring tape
- Marker or scribe
- Level
- Hammer
- Center punch

Fastener Kit Required

Fastener Key Letter	Quantity
A	4
B	4
C	n/a
D	14
E	4
F	10
G	n/a
H	10
I	4
J	n/a
K	n/a

REAR BRACKET ATTACHMENT

Step 1) Attach the rear brackets to the step as shown in **Figure 1**, using a washer (E), and nut (I) on each stud. Tighten each nut.

Step 2) Place the cross member in position as shown in **Figure 2**, and secure using washers (D) and (F), and one nut (H) on each stud. Leave fasteners loose, as the bracket slots will be used to determine exact fit of rear upright bracket.

ATTENTION:

Before beginning any installation procedure, read all instructions carefully.

Before drilling any holes make sure there is sufficient clearance on both sides.

Hardware in each Kit

- 1 Step Assembly
- 1 Left rear mounting bracket
- 1 Right rear mounting bracket
- 1 Rear crossmember angle bracket
- 2 Short angle brackets
- 1 Fasteners Kit

Step Hardware

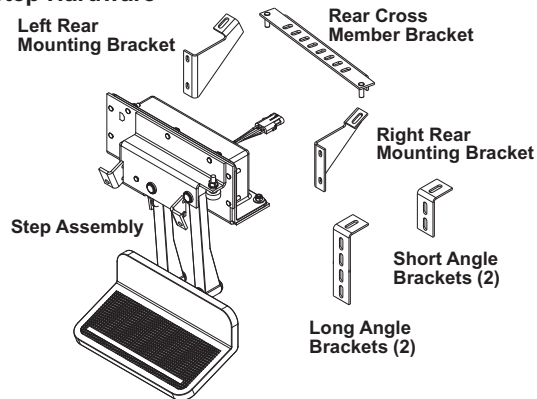


Figure 1

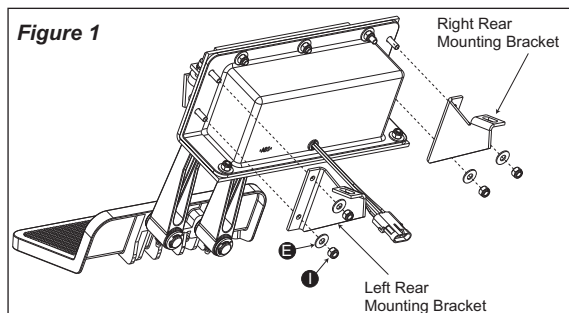
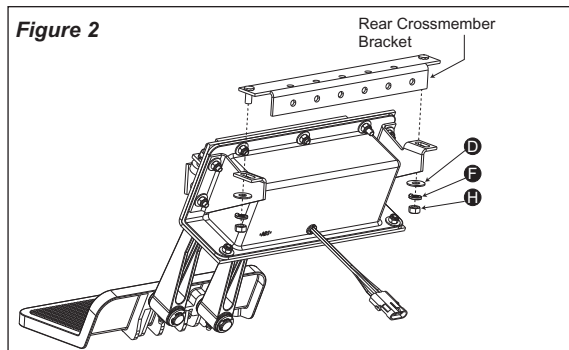
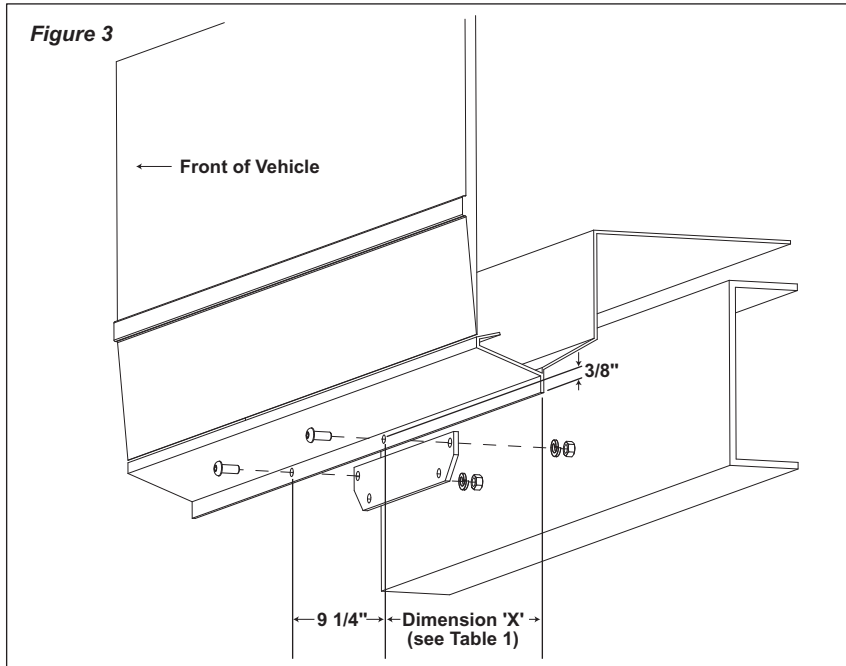


Figure 2



MOUNTING THE STEP

Step 1) Measure from rear edge of door toward the front of the vehicle as shown in **Figure 3**. The first bolt hole location on the flange under the door will be *Dimension 'X'* (see **Table 1**) forward, and 3/8" up from the underside edge (as shown in **Figure 3**). The second bolt hole will be 9 1/4" forward from the first hole, and 3/8" up from the lower edge of the rocker panel. Mark both hole locations with a scribe or marker.



Step 2) Center punch each of the marks and drill both holes using a 1/8" drill bit for a pilot, followed by a 5/16" drill bit.

Step 3) Mount the front adapter bracket, as shown in **Figure 3**, using a screw (A), a lockwasher (F), and a nut (H) in each hole.

Note: Adapter bracket may also be mounted to the outside of the pinch weld to provide more clearance. If needed to level the step, use extra washers (D) between step assembly front bracket and adapter bracket.

Step 4) Place the step in position on the front adapter bracket, as shown in **Figure 4**. Install the step to the front adapter bracket using a screw (A), a lockwasher (F), and a nut (H) on each mounting tab. Temporarily tighten the step into position.

Step 5) Loosely assemble the short angle brackets to the step, as shown in **Figure 4**. Mark the rear mounting holes in the frame with a scribe or marker. Remove the step and drill the rear mounting holes.

Alternate Installation: Use long angle brackets and support rear crossmember by mounting to floor of cab.

Step 6) Center punch the rear mounting hole marks on the vehicle frame. Drill the mounting holes using first a 1/8" drill bit for a pilot, followed by a 5/16" drill bit.

Step 7) Replace the step and short angle brackets, and place the rear mounting bolts through the brackets and frame as shown in **Figure 4**. Hand tighten all fasteners to hold the step tread level or tilted slightly upwards.

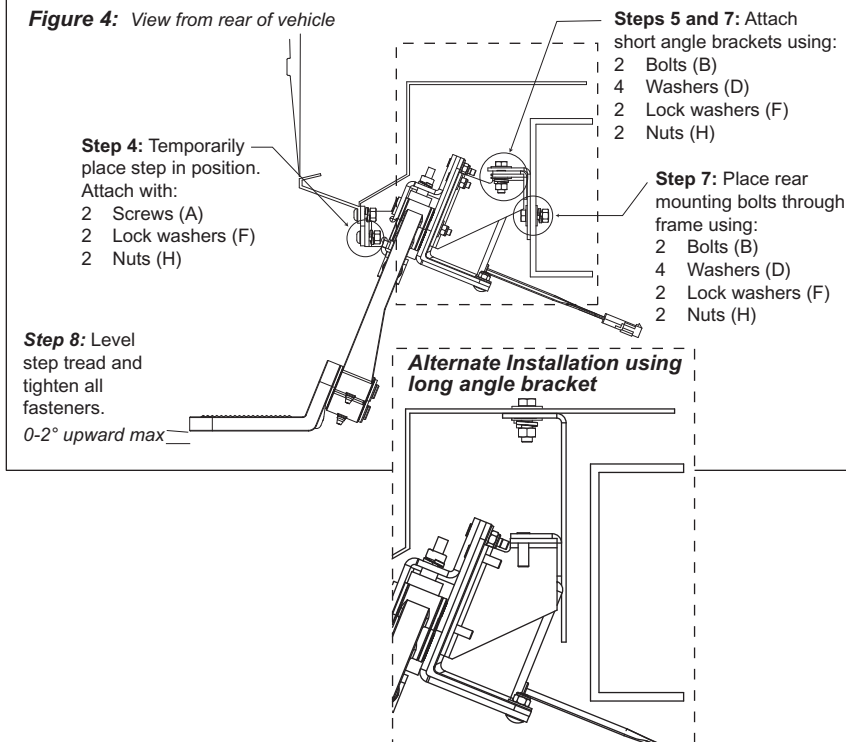
Step 8) Level the step tread so that it is parallel to the ground or tilted slightly upwards no more than 2 degrees. Adjust the rear mount brackets to accomplish this. When the step is level, tighten all fasteners.

Check for any obstructions to the step. Complete the installation of the door switch and electrical connections, as detailed in the Electrical Installation Instructions.

Table 1: Suggested Dimension "X" for Figure 3

	Front Door		Rear Door	
	Driver	Passenger	Driver	Passenger
2000-2006 Toyota Tundra regular cab	23"	23"	--	--
2000-2006 Toyota Tundra access cab	23"	23"	17.5"	17.5"
2001-2006 Toyota Sequoia	21"	21"	--	--
1995-2004 Toyota Tacoma	23"	23"	--	--

Note: Verify that step placement is suitable for each application prior to drilling any holes. Suggested step placement is to have the middle of the step approximately equal with the front of the seat, with the step in the extended (down) position.





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