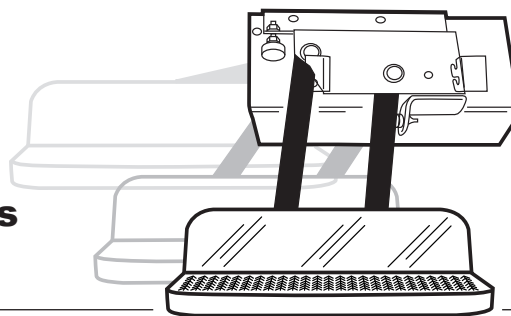


## Installation Instructions



### Fits:

1988-91 Chevrolet Blazer and  
Suburban with  
standard suspension

### For Kodiak Kits

#950002000 (driver side, silver)  
#950002100 (driver side, black)  
#950003000 (passenger side, silver)  
#950003100 (passenger side, black)

**Fasteners Key:** This kit may not require all fasteners shown in the following diagram. Refer to Fastener Kit chart above and instructions for specific fasteners used in this installation.

- A** 5/16 - 18 x 3/4 or 1 Button head socket cap screw
- B** 5/16 - 18 x 1 Hex head cap screw
- C** 1/4 - 20 x 1 Hex head cap screw
- D** 5/16 Flat washer
- E** 1/4 Flat washer
- F** 5/16 Split lock washer
- G** 1/4 Split lock washer
- H** 5/16 - 18 Hex nut
- I** 1/4 - 20 Nylock hex nut
- J** 1/4 - 20 Nut-sert
- K** 1/4 - Self-tapping screw

### Tools required for installation

Safety glasses  
Combination wrench and socket: 7/16" and 1/2"  
3/16" Allen wrench  
3/8 or 1/2" drive electric drill  
Drill bits: 1/8", 1/4", 5/16", 3/8"  
Phillips screwdriver  
Wire cutters  
Crimping tool for elec. terminals  
Measuring tape  
Marker or scribe  
Level  
Hammer  
Center punch

### Fastener Kit Required

| Fastener Key Letter | Quantity |
|---------------------|----------|
| A                   | 4        |
| B                   | 4        |
| C                   | n/a      |
| D                   | 14       |
| E                   | 4        |
| F                   | 10       |
| G                   | n/a      |
| H                   | 10       |
| I                   | 4        |
| J                   | n/a      |
| K                   | n/a      |

## REAR BRACKET ATTACHMENT

**Step 1)** Attach the rear brackets to the step as shown in **Figure 1**, using a washer (E), and nut (I) on each stud. Tighten each nut.

**Step 2)** Place the cross member in position as shown in **Figure 2**, and secure using washers (D) and (F), and one nut (H) on each stud. Leave fasteners loose, as the bracket slots will be used to determine exact fit of rear upright bracket.

### ATTENTION:

Before beginning any installation procedure, read all instructions carefully.

Before drilling any holes make sure there is sufficient clearance on both sides.

### Hardware in each Kit

- 1 Step Assembly
- 1 Left rear mounting bracket
- 1 Right rear mounting bracket
- 1 Rear crossmember angle bracket
- 2 Short angle brackets
- 1 Fasteners Kit

### Step Hardware

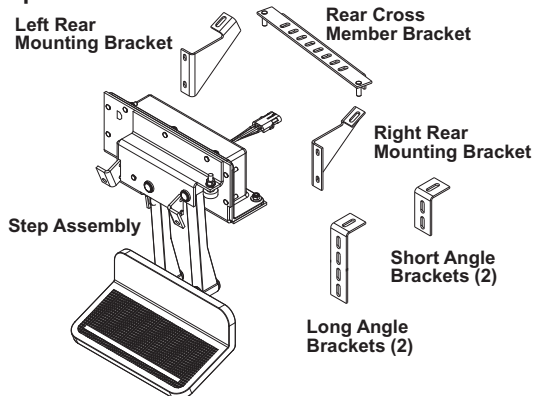


Figure 1

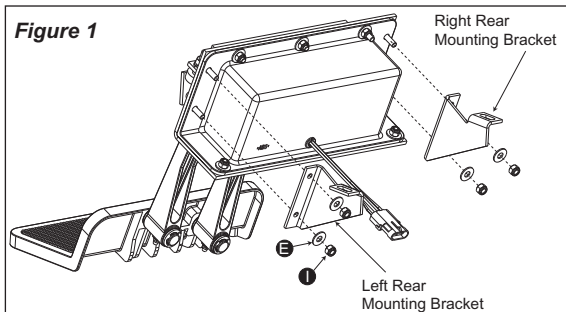
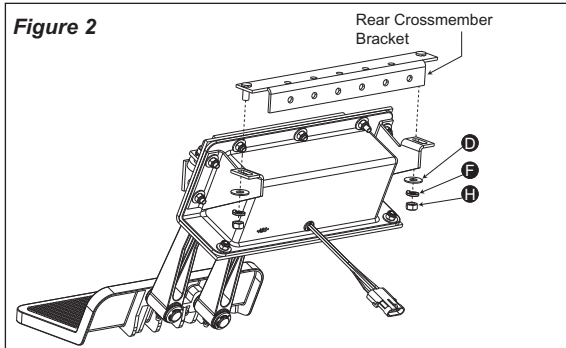


Figure 2



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Follow proper safety practices. If in doubt, consult a professional RV technician.