



Assist Bar Installation

Part #907560000, #907563000, and #90756400

Read all instructions before starting any installation procedure.

Follow instructions listed below in sequence.

Safety glasses should be worn while performing the following procedure.

Installation Instructions

Step 1) Remove the plastic trim from around the top of the door opening and pull back or remove the headliner at the center of the door opening.

Step 2) Insert the bottom half of the Assist Bar into the top half.

Step 3) Position the Assist Bar in the van near the center of the door opening (may be moved left or right if desired.) The bends on the top end should fit around the contour of the door frame.

Turn the bottom half of the Assist Bar around until it fits flat against the vertical surface of the step well. Be sure the Assist Bar is straight and mark the holes in both ends.

Step 4) Remove the Assist Bar and drill two 3/8" dia. holes in the headliner mounting flange at the roof of the van. **NOTE: Drill through the first material thickness only. DO NOT drill completely through the roof.**

Step 5) Install the threaded inserts in the 3/8" dia. holes. Follow the instructions for installing the inserts included with the installation tool.

Step 6) Drill two 9/32" dia. holes in the step well for mounting the boom of the Assist Bar. **NOTE: At the discretion of the installer, the Assist Bar may be mounted on top of any carpet or trim in the step well or behind the carpet and trim. It may be necessary to cut some carpet and trim to mount the Assist Bar behind the step well trim.**

Step 7) Mount the top of the Assist Bar (A) to the van roof. Use two 1/4-20 x 3/4" long hex bolts (D) and two split lock washers (E). Do not tighten the bolts at this time. Be sure the bottom half of the Assist Bar (B) is inserted into the top half before mounting. It cannot be inserted into the top half after the bolts have been installed.

Step 8) Turn the bottom half of the Assist Bar around until it fits flat against the step well and attach it to the step well using two 1/4-20 x 3/4" long hex bolts (D) with split lock washers (E) and hex nuts (F). Assistance may be required to hold the bolts while attaching the washers and nuts.

Step 9) Tighten all four mounting bolts.

Step 10) Install the #8 x 5/8" long self drilling screw (G) approximately 1" up from the bottom of the top half of the Assist Bar. It may be easier to install this screw if the hole is pilot drilled first.

Step 11) Replace the headliner and all trim.

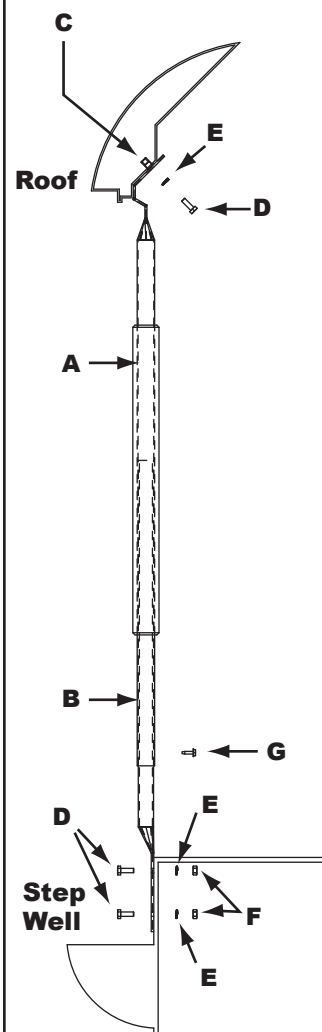
Tools needed:

Drill motor	Threaded insert installation tool*
9/32" dia. drill	Socket wrench
3/8" dia. drill	1/4" socket
7/16" combination or open end wrench	7/16" socket
9/16" combination or open end wrench	Pencil or marker
Screwdriver (to remove door trim)	Safety glasses
	*Kwikkee P/N 907555000 or 907556000

Parts List:

Key	Qty	Description
A	1	Assist Bar, top half with foam grip
B	1	Assist Bar, bottom half
C	2	Threaded inserts, 1/4-20 thread
D	4	1/4-20 x 3/4" long hex head bolts
E	4	1/4" split lock washers
F	2	1/4-20 hex nuts
G	1	#8 x 5/8" long self drilling screw

Figure 1. See Parts List Key



NOTE: Bends in top and bottom of Assist Bar may vary according to van model.

Kwikkee



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