

LEVELING AND STABILIZATION

Required Resources

- Cordless or electric drill or screw gun
- Appropriate drive bits
- 5mm hex wrench

Instructions

1. Disconnect the 2-pin (Fig 1A) and the 3-pin connectors (Fig 1B) from the harness.
2. Use a Phillips screw driver to remove the four screws (Fig 2A) from the plate holding the motor cover (Fig 2B) and remove the motor cover (Fig 2C).

Fig. 1

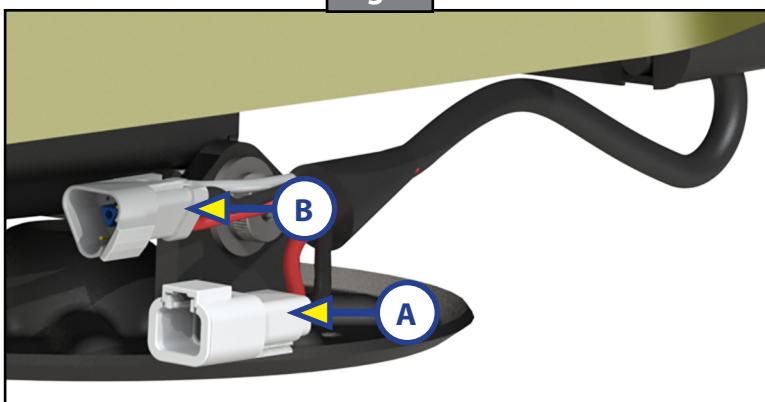
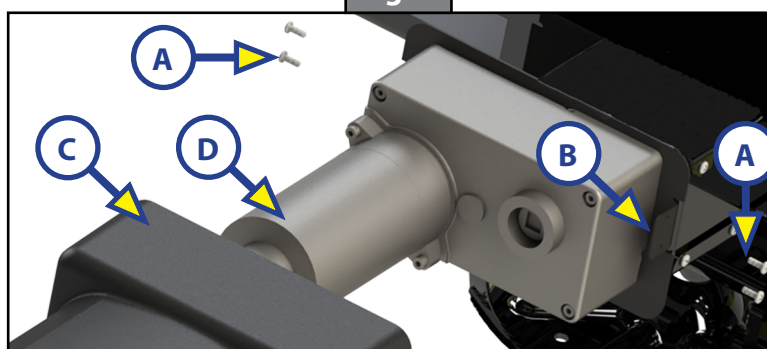


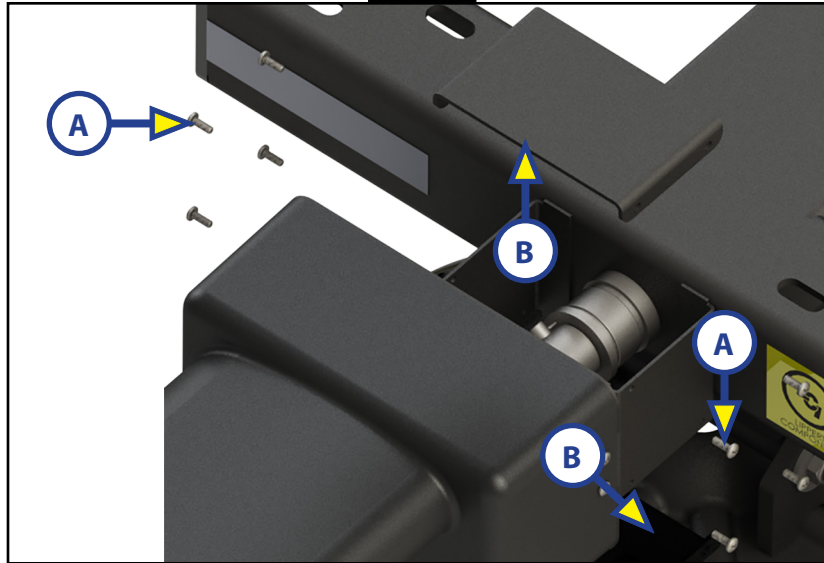
Fig. 2



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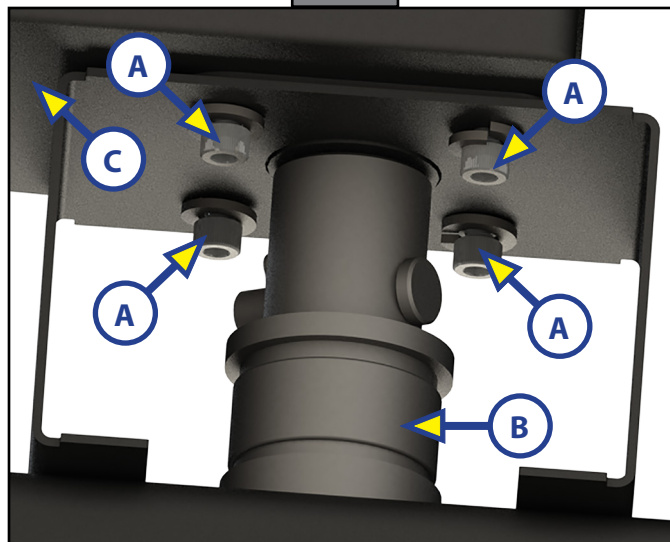
3. Use a Phillips screw driver to remove the eight screws (Fig 3A) on the upper and lower plates (Fig 3B) located behind the gearbox. Remove both plates and set aside, along with the eight removed screws.

Fig. 3



4. Use a 5mm hex wrench to remove the four socket head cap screws and washers (Fig 4A) holding the motor (Fig 4B) to the mounting bracket (Fig 4C). Set cap screws and lock washers aside.
5. Remove the old motor and gearbox (Fig 2D).
6. Install new motor and gearbox (Fig. 2D) with previously-removed socket head cap screws and lock washers (Fig 4A).
7. Reinstall the upper and lower plates (Fig 3B) with the previously removed screws.
8. Reattach the motor cover (Fig 2C).
9. Reconnect the 2 (Fig 1A) and the 3 pin connectors (Fig 1B) from the harness.

Fig. 4



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