

WINDOWS

Purpose

This document outlines the procedure for back-filling the corner(s) of windows where glazing has separated from the corners of the window.

Safety

Read and understand all instructions before performing any repair or maintenance to this product.
Adhere to all safety labels.

CAUTION

The “CAUTION” symbol above is a sign that a safety risk is involved and may cause personal injury and/or product or property damage if not safely adhered to and within the parameters set forth in this manual.

CAUTION

Always wear eye protection when performing service, maintenance or installation procedures. Other safety equipment to consider would be protective clothing, gloves and possibly a full face shield, depending on the nature of the task.

CAUTION

Improper use of DOWSIL™ 1199 Silicone Glazing Sealant:

- Can cause serious eye irritation.
- May cause damage to organs (Blood) through prolonged or repeated exposure if swallowed.
- May cause damage to organs (Respiratory Tract) through prolonged or repeated exposure if inhaled.

Do NOT ingest sealant. Do NOT inhale sealant fumes. Wash exposed skin thoroughly after handling.

Use only outdoors or in a well-ventilated area.

Contaminated work clothing must not be allowed out of the workplace.

All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations.

Resources Required

- Plastic putty knife
- DOWSIL™ 1199 Silicone Glazing Sealant, Clear or similar adhesive, binding agent
- Caulking gun
- Utility knife
- Gloves
- Mild cleaning solution
- Lint-free wipes

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Procedure

1. Use a mild cleaning solution and lint-free wipes to prepare surfaces for sealant application.
2. Allow surfaces to dry before applying sealant.
3. Using a caulking gun, fill the void in the corner of the window (Fig. 1A) with clear DOWSIL™ 1199 Silicone Glazing Sealant or similar adhesive, binding agent.

Fig. 1



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4. Using an utility knife, cut the shrinking part of the glazing in the corner (Fig. 2A).

Fig. 2



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5. Tuck the cut glazing back into the window's recesses (Fig. 3A).

Fig. 3



6. Use a plastic putty knife to smooth out and remove any excess sealant.
7. Allow 20-30 minutes for DOWSIL™ 1199 Silicone Glazing Sealant to become tack-free.
8. Allow 24 hours for DOWSIL™ 1199 Silicone Glazing Sealant to cure.



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Follow proper safety practices. If in doubt, consult a professional RV technician.