

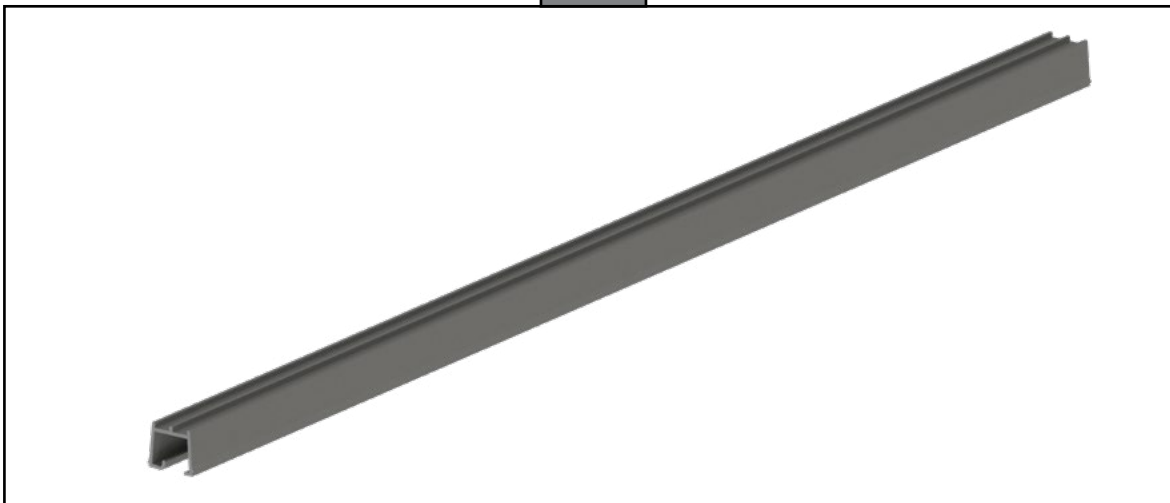
WINDOWS

Purpose

This document outlines the procedure for replacing the vent horizontal sash track (Fig. 1) on a 8800 series window.

Replacement slider track available:

- 306605, a pre-punched slider track for horizontal slider windows.

Fig. 1**Safety**

Read and understand all instructions before installing or operating this product. Adhere to all safety labels.

⚠ CAUTION

The "CAUTION" symbol above is a sign that a procedure has a safety risk involved and may cause personal injury, product and/or property damage if not performed safely and within the parameters set forth in this manual.

⚠ CAUTION

Moving parts can pinch, crush or cut. Keep clear and use caution.

Resources Required

- Phillips screwdriver
- Needle nose pliers
- Tube of caulk

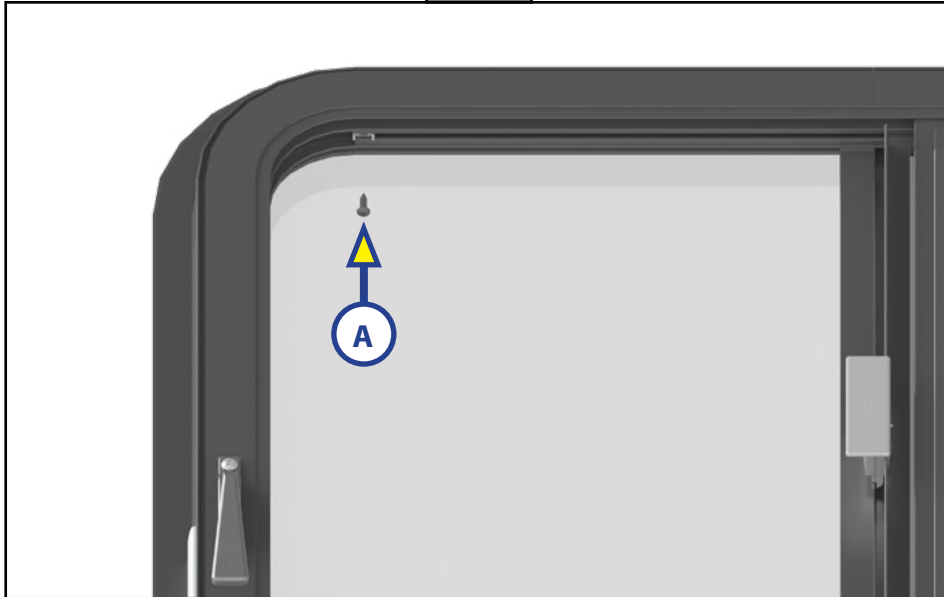
WINDOWS

Procedure

Upper Track Removal

1. Locate and remove the black screw (Fig. 2A) towards the edge of the window on the fixed side of the glass. Retain screw for re-installation.

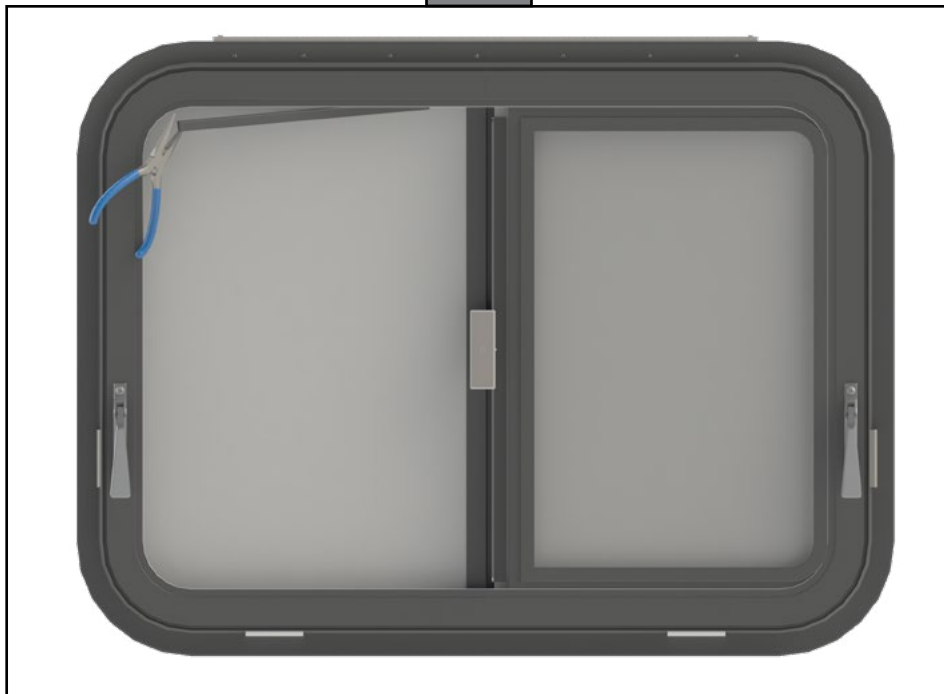
Fig. 2



2. Pull the track out of the window using needle nose pliers (Fig. 3). Window may be opened slightly, if needed.

NOTE: Make sure to pull the track from the end where the screw was located.

Fig. 3

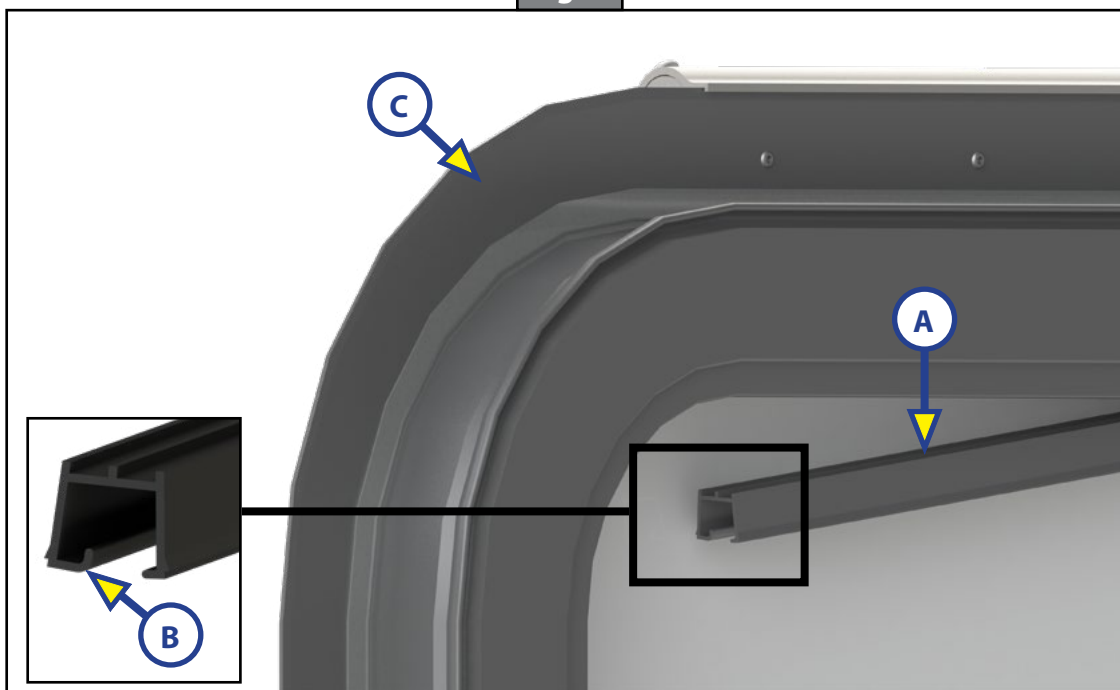


WINDOWS

Track Installation

1. Place a dab of caulk in the screw hole to help prevent any leaks.
- NOTE:** The seal of caulk on the outside of the frame has been broken and cannot be re-caulked if the window is installed in unit.
2. Open the vent sash at least six inches if it is not already open.
 3. Make sure the track (Fig. 4A) is installed with the thicker side (Fig. 4B) of the track facing towards the exterior of the frame (Fig. 4C).

Fig. 4



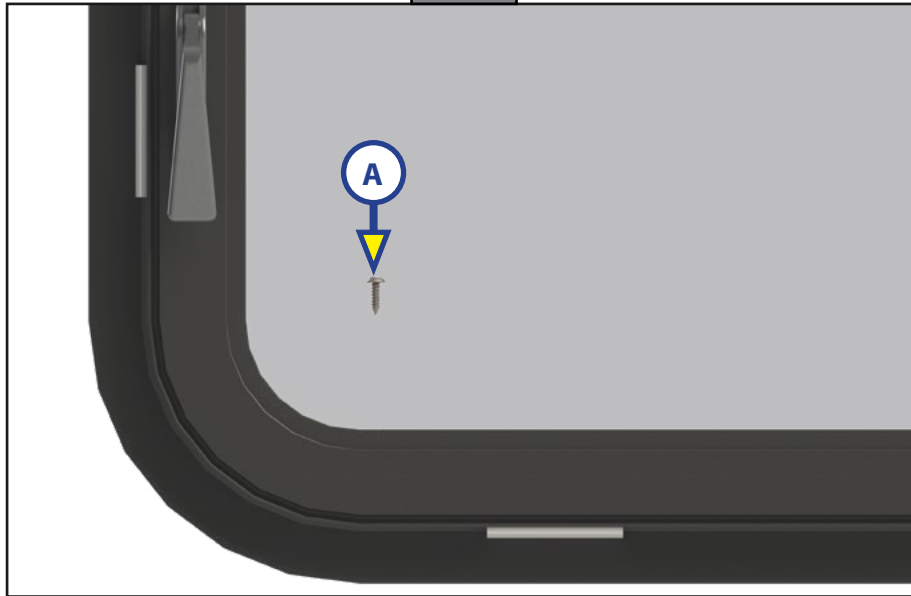
4. Put the new track inside the window frame.
5. Lift the vent sash while pushing the track into the frame.
6. Slide the track into place then install the previously-removed screw.

WINDOWS

Lower Track Removal

1. Locate and remove the black screw (Fig. 5A) towards the edge of the window on the fixed side of the glass. Retain screw for re-installation.

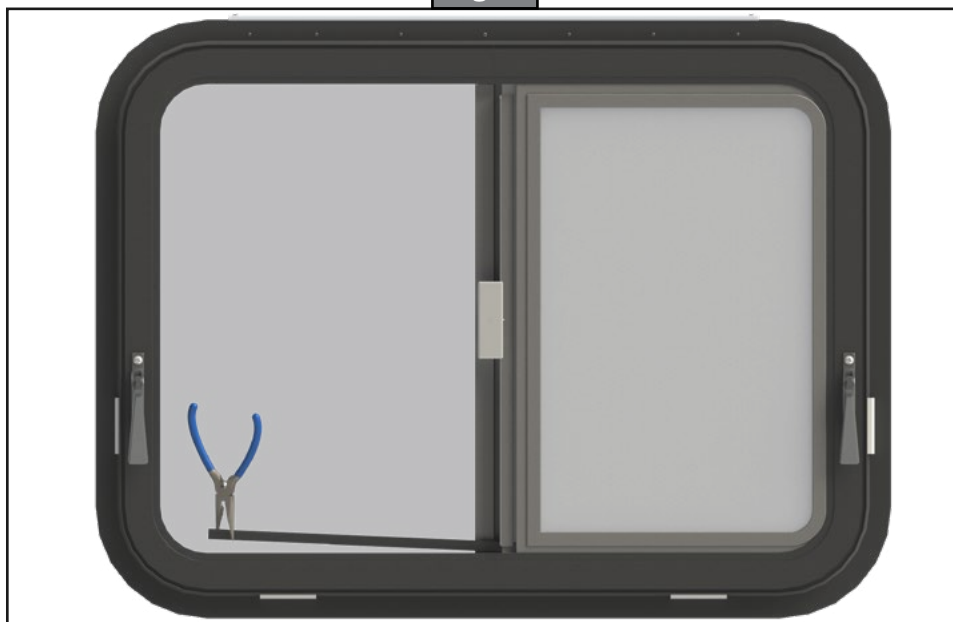
Fig. 5



2. Pull the track out of the window using needle nose pliers (Fig. 6). Window may be opened slightly, if needed.

NOTE: Make sure to pull the track from the end where the screw was located.

Fig. 6



WINDOWS

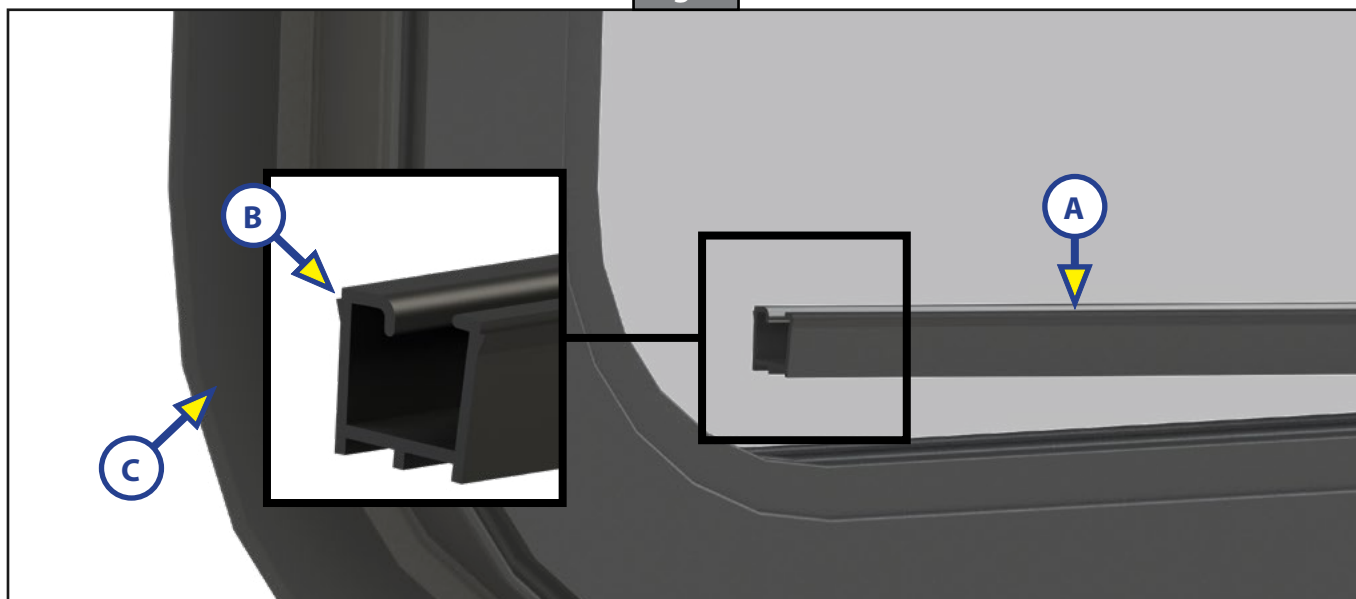
Track Installation

1. Place a dab of caulk in the screw hole to help prevent any leaks.

NOTE: The seal of caulk on the outside of the frame has been broken and cannot be re-caulked if the window is installed in unit.

2. Open the vent sash at least six inches if it is not already open.
3. Make sure the track (Fig. 7A) is installed with the thicker side (Fig. 7B) of the track facing towards the exterior of the frame (Fig. 7C).

Fig. 7



4. Put the new track inside the window frame.
5. Lift the vent sash while pushing the track into the frame.
6. Slide the track into place then install the previously-removed screw.

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Follow proper safety practices. If in doubt, consult a professional RV technician.