



AXLE BEAM REPLACEMENT SERVICE KITS

TI-180

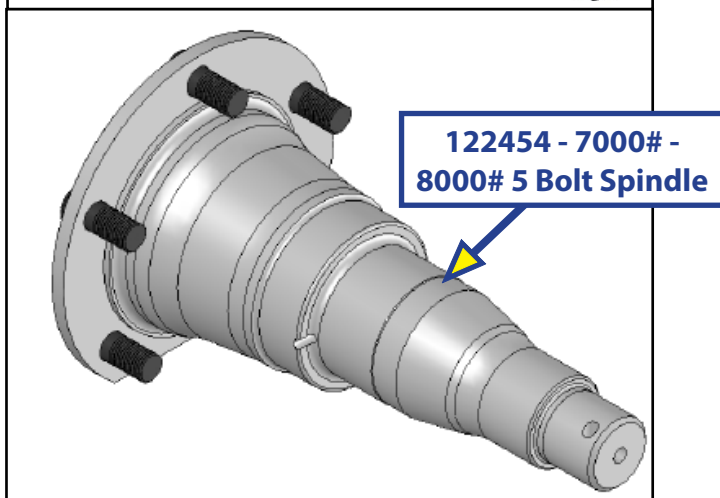
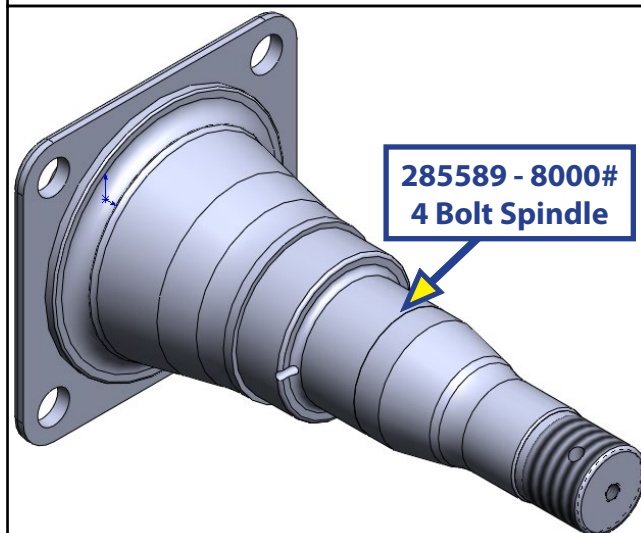
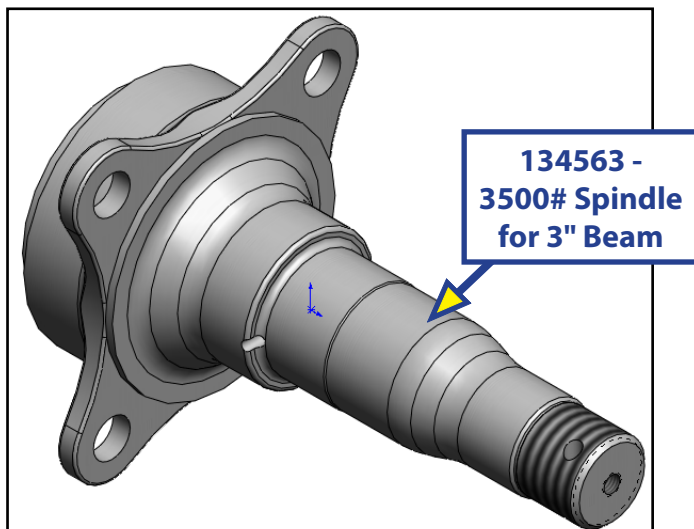
AXLES AND SUSPENSIONS

When sending out replacement axle beams, you **MUST** be sure to send the correct service kit for the beam size. Use the chart below to determine which service kit goes with which beam size. Illustrations of each kit start on page 3.

Service Kit Part #	Axle Beam Size
173229	3500# (2 3/8")
260525	3500# (3") **
232996	5200# - 6000#
232997	7000# - 8000#
309893	7000-8000# Disc w/ 5 Bolt Spindle **
313729	8000# Disc w/ 4 Bolt Spindle **
294378	10000#
132019	Torsion Axle Mounting Hardware Kit

** See page 2 for pictures of spindles for these axle beams.

AXLES AND SUSPENSIONS



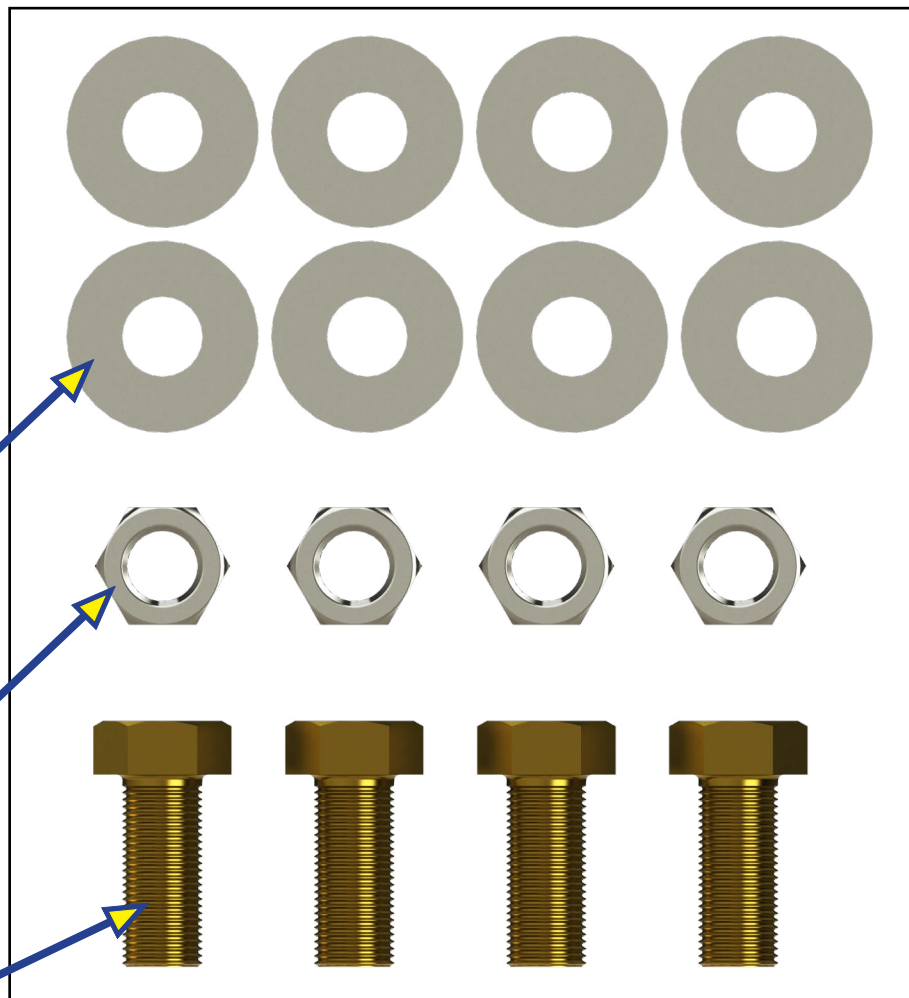
AXLES AND SUSPENSIONS

132019 - Torsion mounting hardware for one axle (#10-#13)
2600-8000 LBS

157751 - Washer
5/8 ID x 1 OD x 11 GA

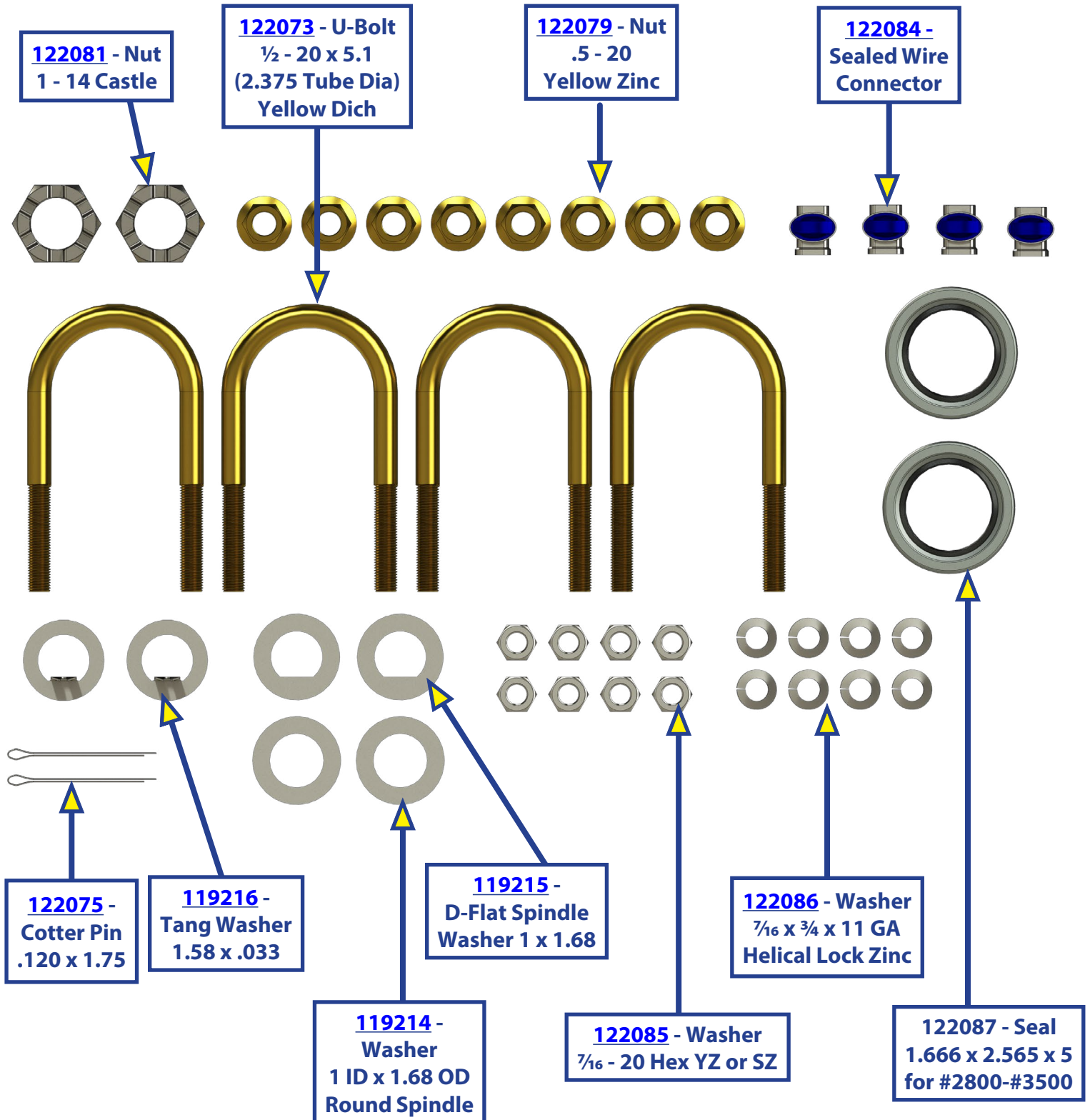
125271 - Nut
5/8 Prevailing Torque Hex Nut

139446 - Bolt
5/8 - 18 x 1 1/2
GR5 YZ or SZ



AXLES AND SUSPENSIONS

173229 - Fasteners for one axle #3500



AXLES AND SUSPENSIONS

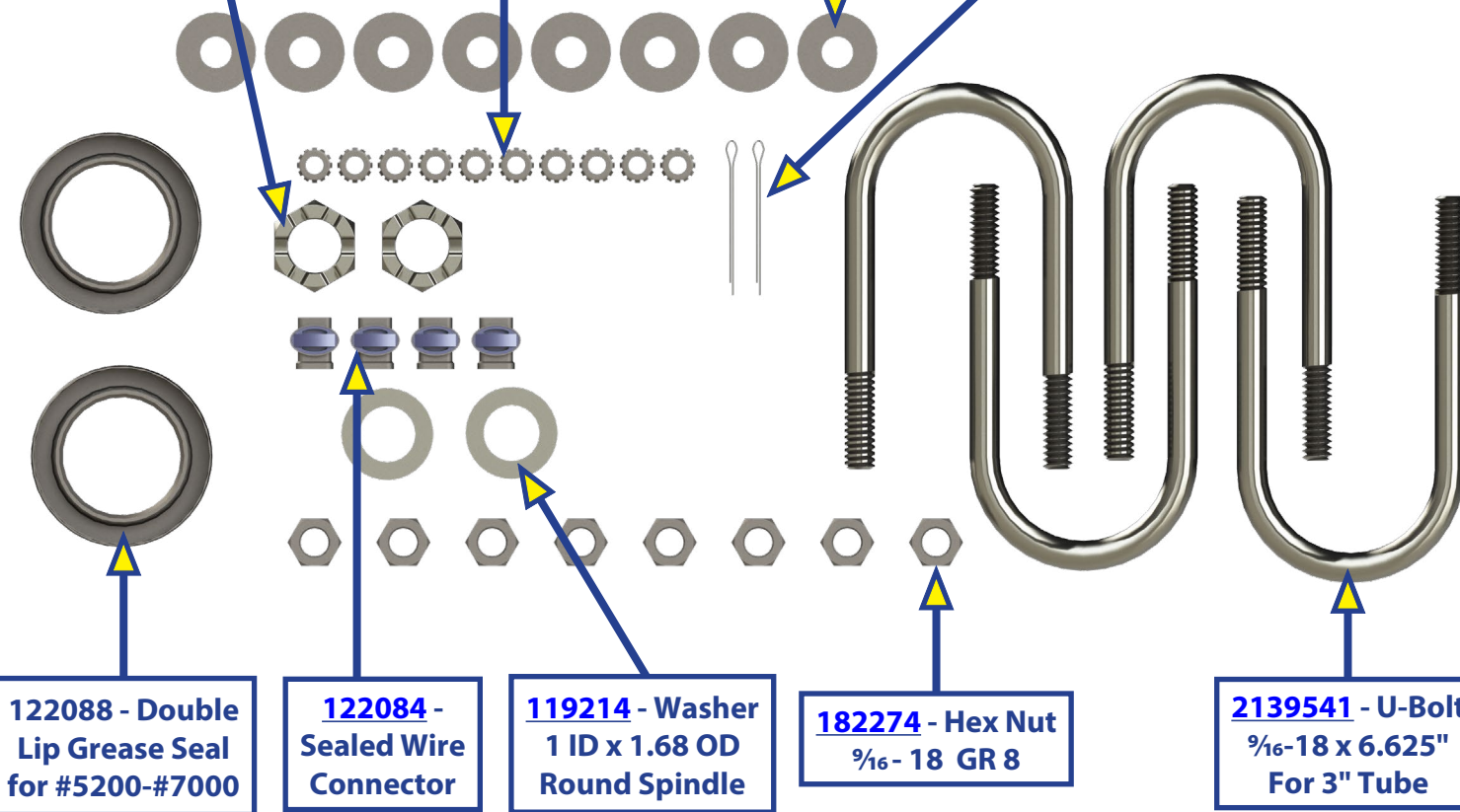
232996 - Standard Axle for $\frac{9}{16}$ " U-bolts #5200 - #6000

122081 - Nut
1-14 Castle

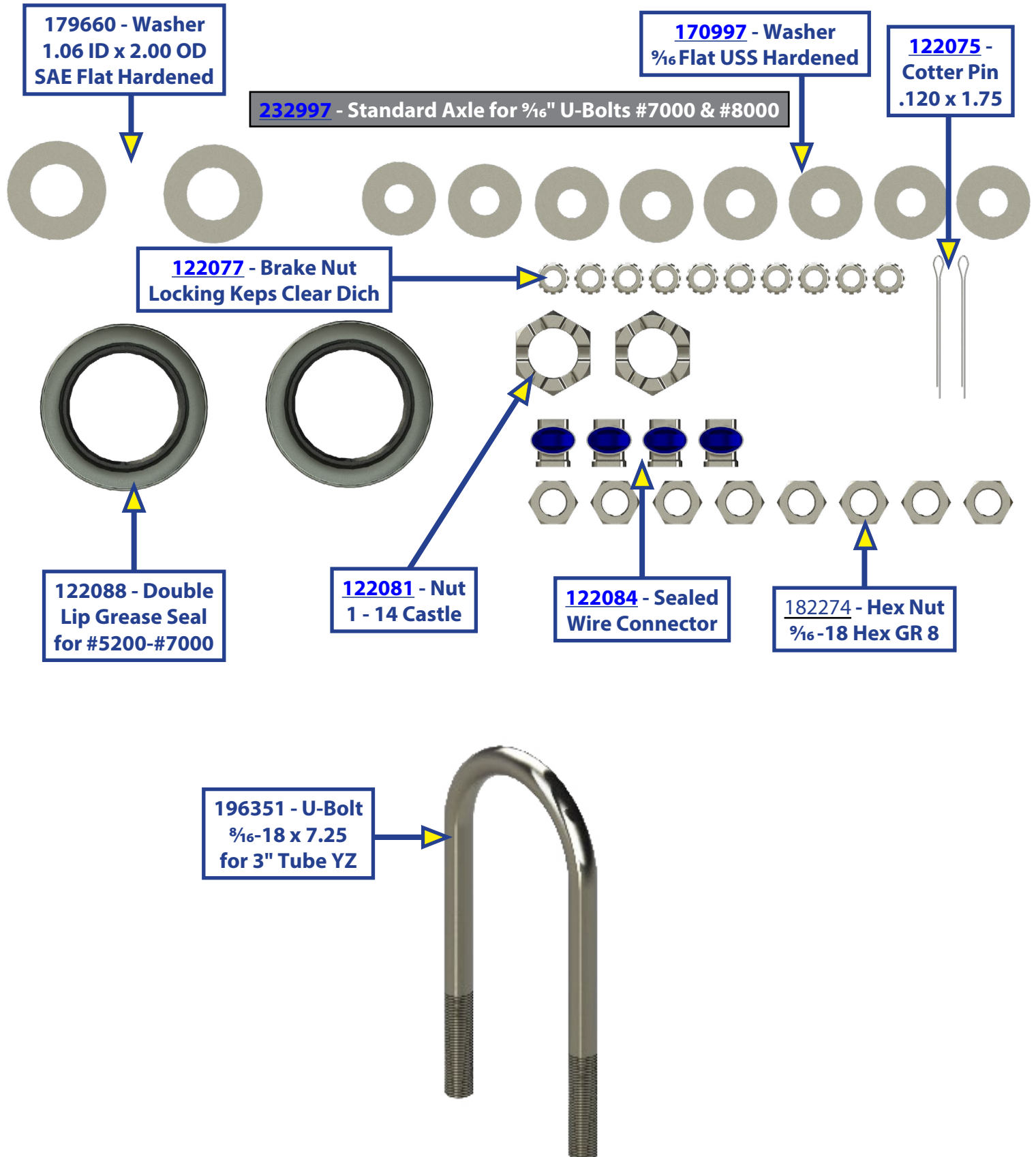
122077 - Brake Nut
 $\frac{3}{8}$ - 24 Locking
Keps Clear Dich

170997 - Washer
 $\frac{9}{16}$ Flat USS Hardened

122075 - Cotter Pin
.120 x 1.75



AXLES AND SUSPENSIONS



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260525 - One Axle 3" Tube for #3500

122087 - Seal
1.666 x 2.565 x .5
#2800-#3500

119214 - Washer
1 ID x 1.68 OD
Round Spindle

122085 - Nut
 $\frac{7}{16}$ - 20 Hex YZ or SZ

182274 - Nut
 $\frac{9}{16}$ - 18 Hex GR 8

122081 - Nut
1 - 14 Castle

122075 - Cotter Pin
.12 x 1.75

122086 - Washer
 $\frac{7}{16}$ X $\frac{3}{4}$ X 11 GA
Helical Lock Zinc

170997 - Washer
 $\frac{9}{16}$ Flat USS
Hardened

**122084 - Sealed
Wire Connector**

2139521 -
4 x 6.15 x .8 x .8

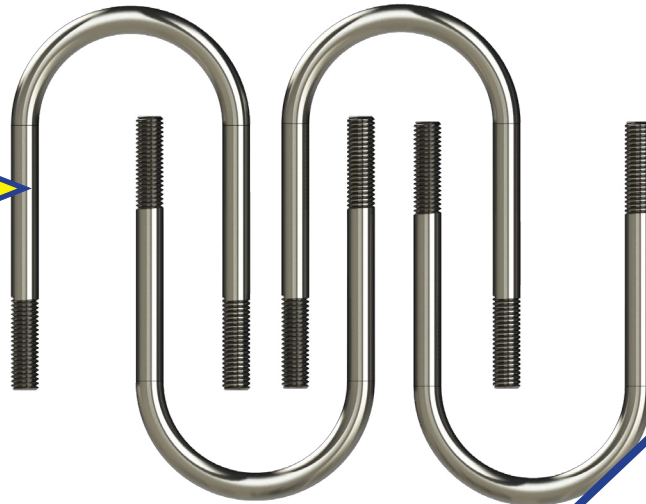
2139541 - U-Bolt
 $\frac{9}{16}$ - 18 x 6.625 for
3" Tube YZ



AXLES AND SUSPENSIONS

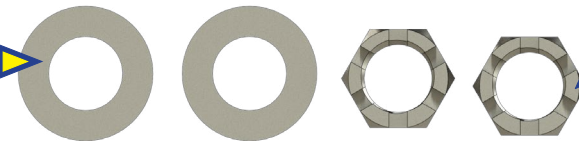
294378 - One Axle #10000

181926 - U-Bolt
5/8-11



181894 - Nut
1 1/2-12 6 Slot Castle
GR2

181895 - Washer
1 1/2 ID x 3" OD
SAE Flat Hardened



183804 - Plug
Rubber for 10K Oil
Cap



142833 - Nut
5/8-11 Flange Nut
Top Lock GR5



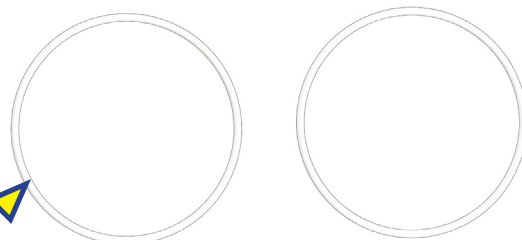
122085 - Nut
7/16 - 20 Hex GR5



122086 - Washer
7/16 x 3/4 x 11 GA
Helical Lock



207576 - Bolt
7/16-20 x 1 1/2 Hex
GR5



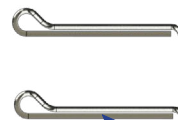
183805 - O-ring
3 47/64 ID 4 OD
.138 DIA



176692 - Seal
2.855 ID x 3.88 OD
10K Unitized Oil



181899 - Cotter Pin
1/4 x 2 1/4



AXLES AND SUSPENSIONS

196351 - U-Bolt
5/16-18 Hex GR 8

309893 - Service Fastener for 7-8K Disc 5 Bolt Flange

122088 - Double Lip Grease Seal for #5200-#7000

179660 - Washer
1.06 ID x 2 OD SAE
Flat Hardened

135835 - Bolt
3/8 - 16 x 1 1/2 Tap GR5 ZN
FTHD ST

122075 - Cotter Pin
.120 x 1.75

182274 - Nut
5/16-18 Hex GR8

122081 - Nut
1-14 Castle

170997 - Washer
9/16, Flat, USS
Hardened, Zinc

119072 - Nut
3/8 - 16 Flange Nut
GR5

126030 - Washer
.385 x .68 x .094

AXLES AND SUSPENSIONS

196351 - U-Bolt
 $\frac{1}{16}$ -18 x 7.25
 for 3" Tube

313729 - Service Fastener 8K Disc Oil 4 Bolt Flange

179660 - Washer
 1.06 ID x 2 OD SAE
 Flat Hardened

122075 - Cotter Pin
 .12 x 1.75

122081 - Nut
 1-14 Castle

162838 - Washer
 $\frac{1}{2}$ x .86 x .125 Lock

122253 - Nut
 $\frac{1}{2}$ -20 Hex Yellow Zinc

182274 - Nut
 $\frac{1}{16}$ -18 Hex
 GR8

162836 - Bolt
 $\frac{1}{2}$ x .86 x .125 Lock

170997 - Washer
 $\frac{9}{16}$, Flat, USS
 Hardened, Zinc

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