

DOORS

Purpose

This document outlines the procedure for measuring different series of baggage and cargo door call sizes.

Procedure

Series 08/13/AQ Doors

1. Door call sizes reflect the width measurement by the height measurement of the rough opening. Tolerance is +/- 1/8" for both width and height.
2. Outer frames of doors (Fig. 1A) are undersized by 3/8" for the height and 3/8" for the width.

Example:

Door (call size) - 42 x 32 - (42" width x 32" height)

Backside of outer frame (Fig. 1A) will measure: 41 5/8" x 31 5/8".

All Other Series Doors

1. Door call sizes reflect the width measurement by the height measurement of the rough opening. Tolerance is +/- 1/8" for both width and height.
2. Outer frames of doors (Fig. 1A) are undersized by 1/4" for the height and 1/4" for the width.

Example:

Door (Call Size) - 42 x 32 - (42" Width x 32" Height)

Backside of outer frame (Fig. 1A) will measure: 41 3/4" x 31 3/4".

Fig. 1



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