



BAGGAGE DOOR HINGES

TROUBLESHOOTING AND SERVICE MANUAL

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Introduction

This manual outlines the procedures for replacing hinges on baggage doors.

Additional information about this product can be obtained from [lci1.com/support](https://support.lci1.com/support) or by downloading the free LippertNOW app. The app is available on Apple App Store® for iPhone® and iPad® and also on Google Play™ for Android™ users. Apple App Store®, iPhone®, and iPad® are registered trademarks of Apple Inc. Google Play™ and Android™ are trademarks of Google Inc.

For information on the assembly or individual components of this product, please visit:
<https://support.lci1.com/doors>

NOTE: Images used in this document are for reference only when assembling, installing and/or operating this product. Actual appearance of provided and/or purchased parts and assemblies may differ.

Safety

Read and understand all instructions before installing or operating this product. Adhere to all safety labels. This manual provides general instructions. Many variables can change the circumstances of the instructions, i.e., the degree of difficulty, operation and ability of the individual performing the instructions. This manual cannot begin to plot out instructions for every possibility, but provides the general instructions, as necessary, for effectively interfacing with the device, product or system. Failure to correctly follow the provided instructions may result in death, serious personal injury, severe product and/or property damage, including voiding of the Lippert limited warranty.

CAUTION

The “CAUTION” symbol above is a sign that a safety risk is involved and may cause personal injury and/or product or property damage if not safely adhered to and within the parameters set forth in this manual.

CAUTION

Always wear eye protection when performing service, maintenance or installation procedures. Other safety equipment to consider would be hearing protection, gloves and possibly a full face shield, depending on the nature of the task.

Resources Required

- Cordless or electric drill or screw gun
- Square drive bit for door screws on piano hinges
- Phillips drive bit for door screws on extruded hinges
- Marker
- 1/8" drill bit
- Hammer
- Center punch
- Rivet gun
- Rivets

Procedure

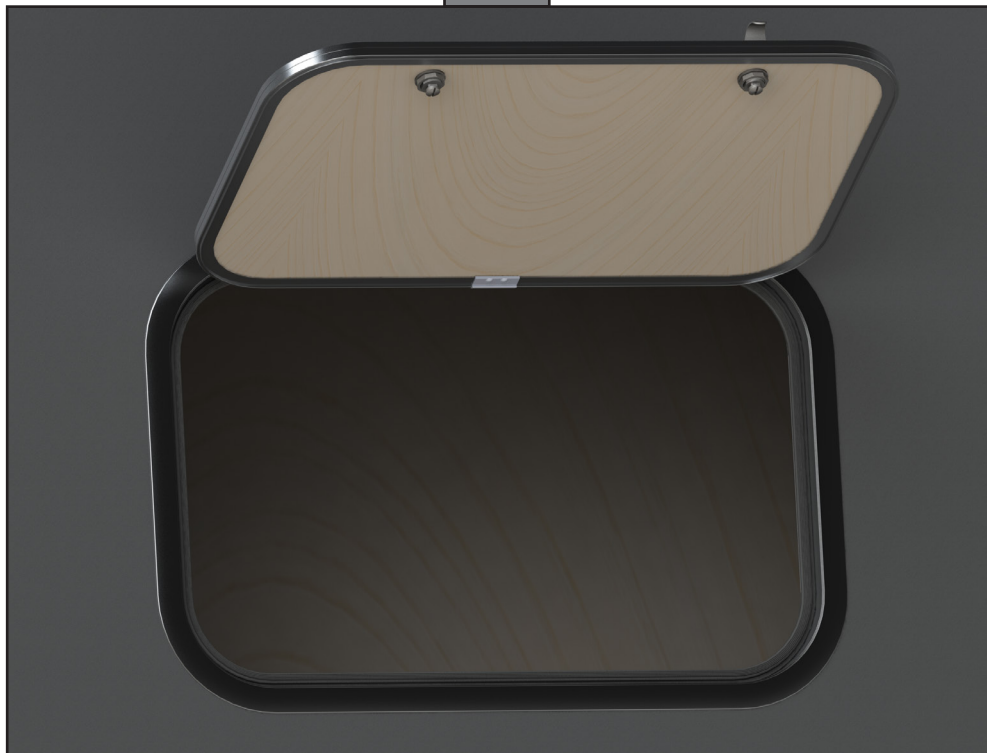
NOTE: Use variant number located on bottom left of door label to determine part numbers for replacement hinges (Fig. 1).

Fig. 1



1. Unlock and open the baggage door (Fig. 2).

Fig. 2



2. Remove the screws from the door hinges (Figs. 3 and 4) and then remove the door to provide access to the hinge rivets.

NOTE: Square head screws are utilized on piano hinges (Fig. 3). Phillips head screws are used for extruded hinges (Fig. 4).

NOTE: If only an outer right-hand or left-hand hinge leaf is damaged on doors with extruded hinges, then the screws can be removed and the individual outer hinge leaf replaced (Fig. 4).

Fig. 3

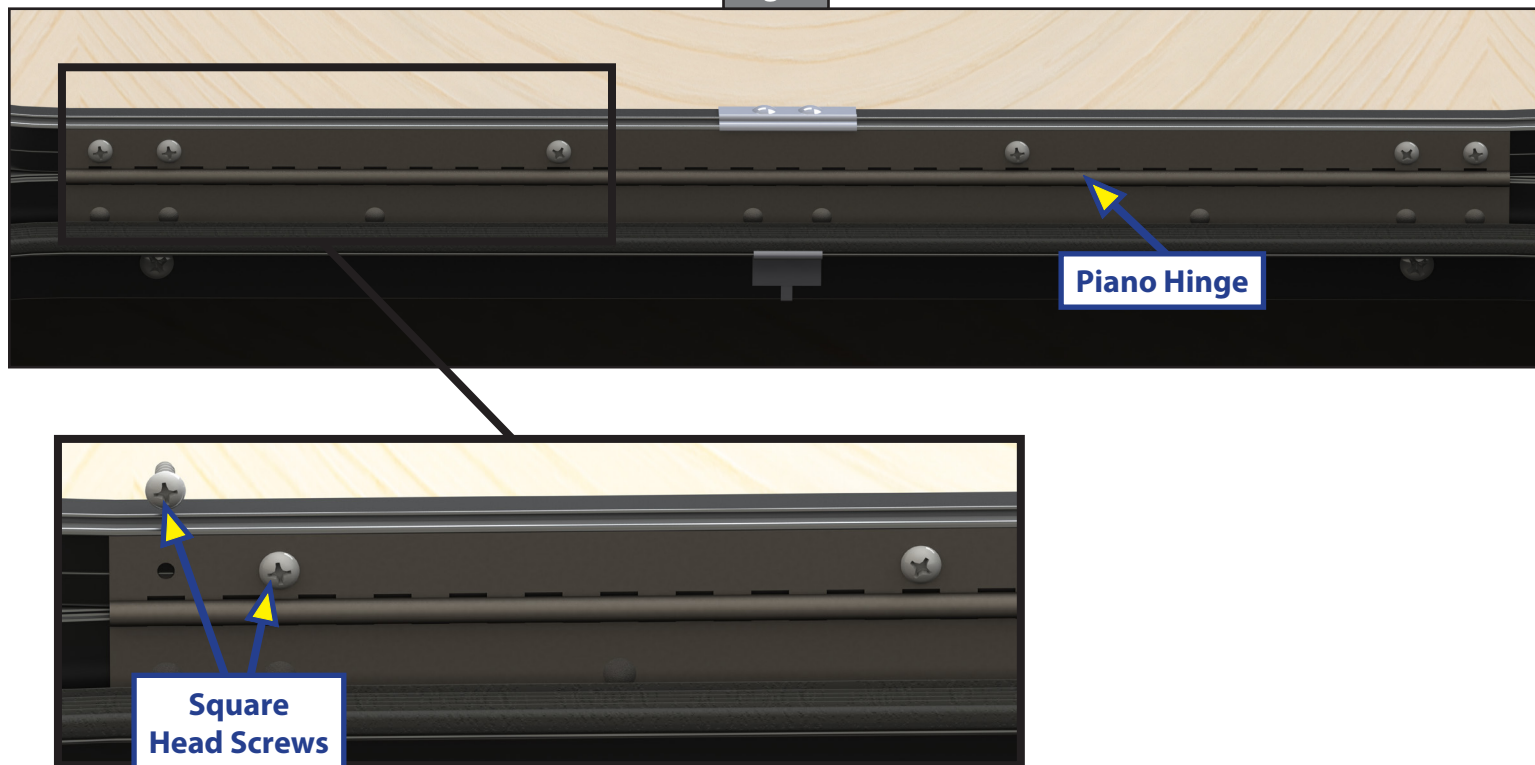
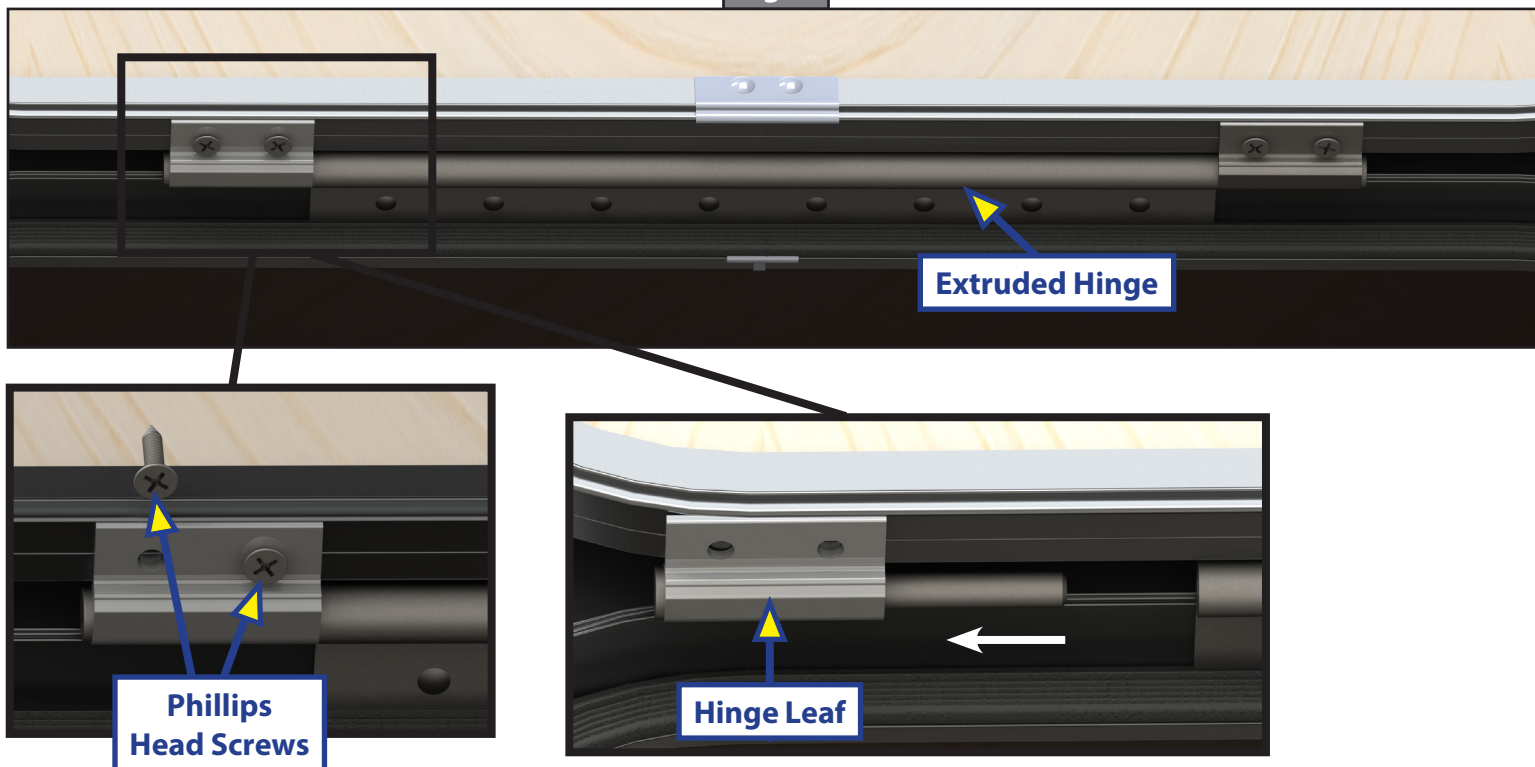


Fig. 4



3. Mark one edge of the existing hinge (Fig. 5).
4. Using a center punch and hammer, make an indentation in the center of the hinge rivets (Figs. 6 and 7) to provide a start for the drill bit. This will prevent the drill bit from sliding off the rounded top of the rivet when drilling. There are a minimum of six rivets.
5. Drill out the rivets with a 1/8" drill bit.
6. Remove damaged hinge.
7. Place the replacement hinge against the mark (Fig. 5) to ensure the hinge is centered on the door.
8. Install new rivets in replacement hinge.

Fig. 5

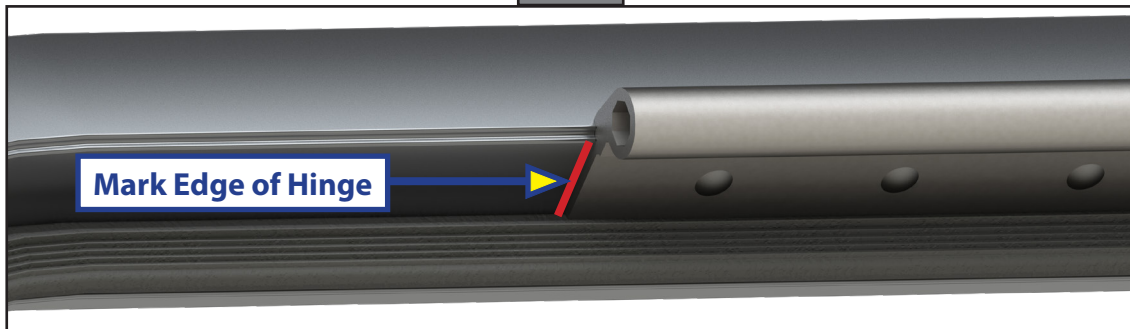


Fig. 6

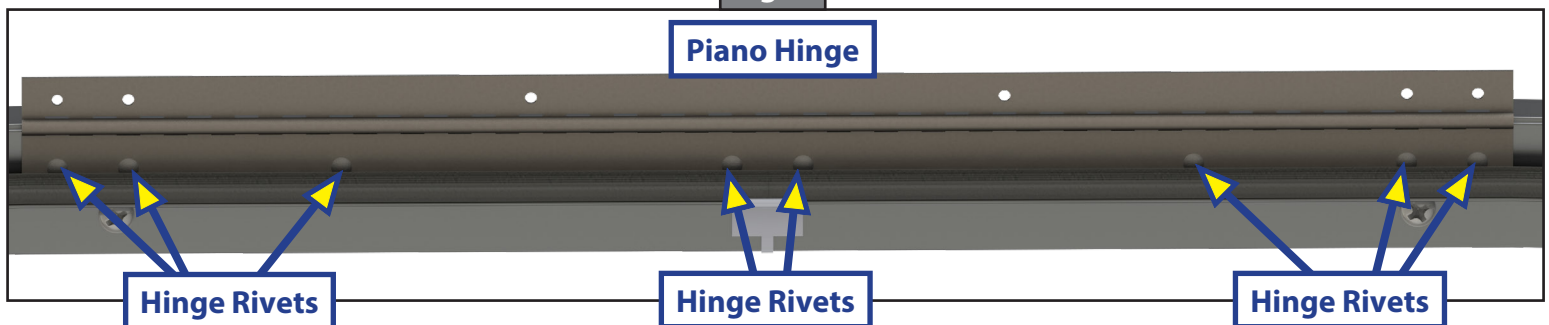
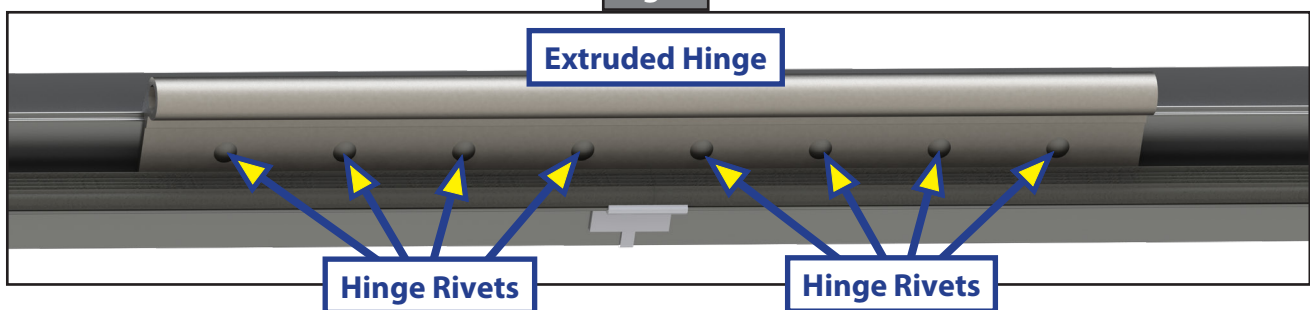


Fig. 7



9. Reinstall outer hinge leaves on doors with extruded hinges (Fig. 8).
10. Reinsert door screws and tighten firmly (Figs. 9 and 10).

Fig. 8

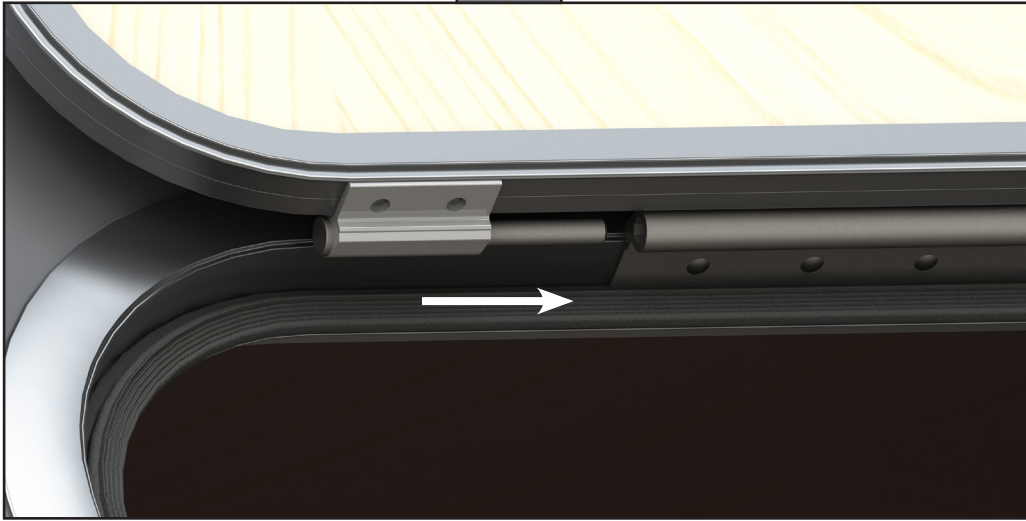
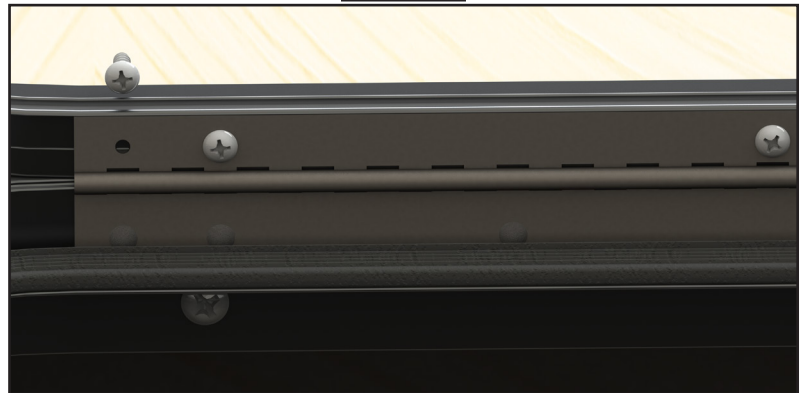


Fig. 9



Extruded Hinge

Fig. 10



Piano Hinge



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