

BEDS

Purpose

This document outlines the installation procedure of the legs to the Lippert bed top frame.

Safety**⚠ CAUTION**

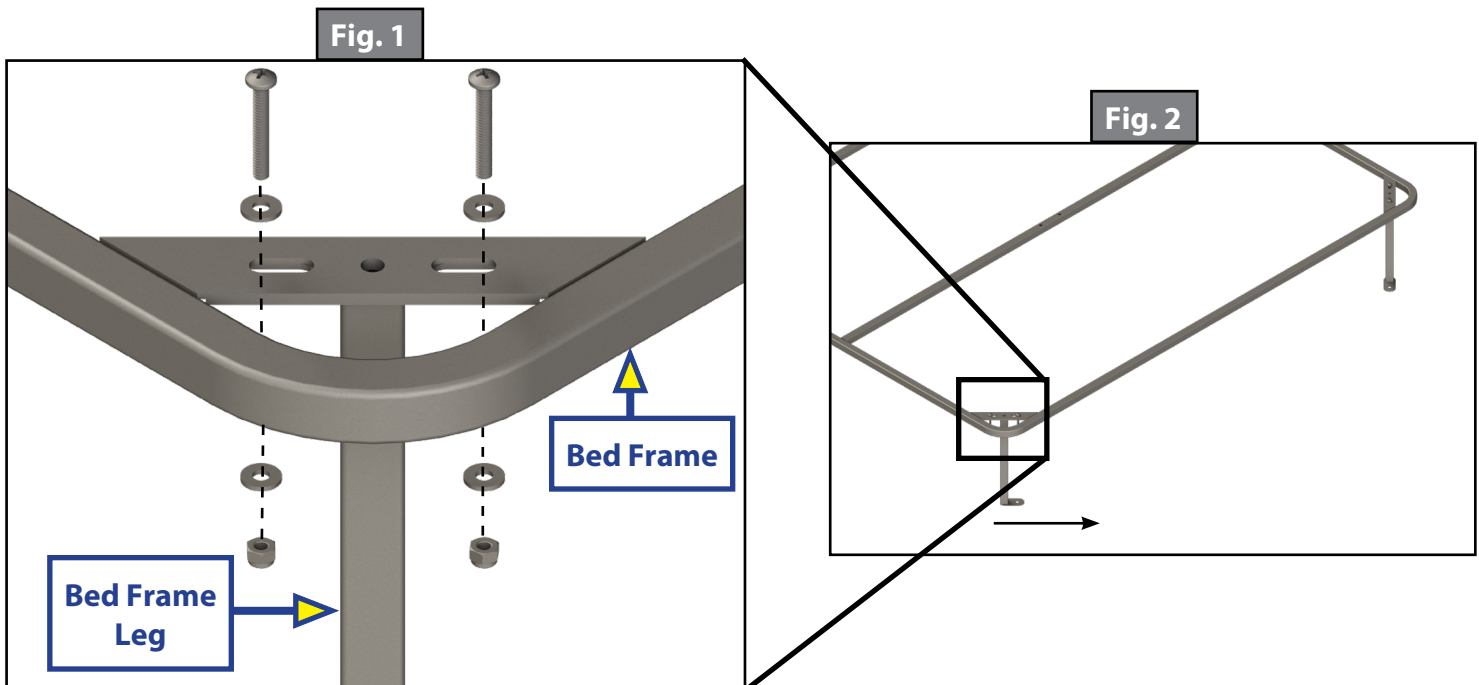
Always wear eye protection when performing service, maintenance or installation procedures. Other safety equipment to consider would be hearing protection, gloves and possibly a full face shield, depending on the nature of the task.

Resources Required

- Cordless or electric drill or screw gun
- Phillips head bit
- $\frac{7}{16}$ " deep socket or wrench
- $\frac{5}{16}$ " drill bit
- $\frac{1}{2}$ " socket or wrench
- Five $\frac{5}{16}$ " x $\frac{3}{4}$ " lag bolts
- Five $\frac{5}{16}$ " washers

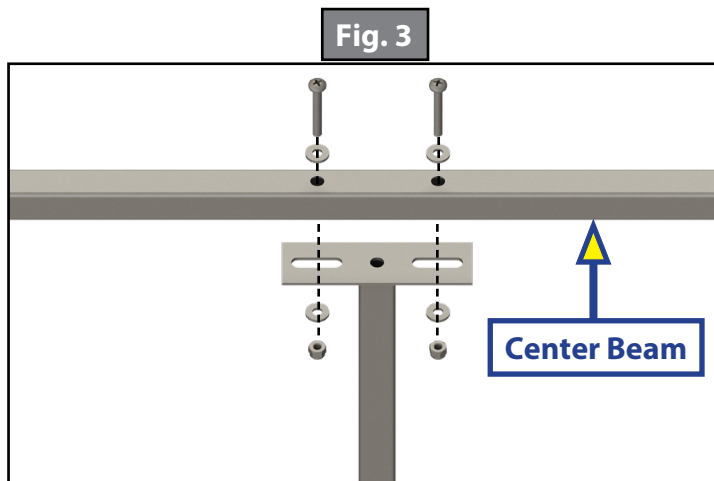
Installation

1. Predetermine the location of the finished bed frame assembly and ensure proper clearance and space are available.
2. Locate the five bed frame legs and set one of them aside.
3. Using the provided 1/4-20 X 2 1/4" screws, 1/4" washers, and 1/4" nuts, attach one bed frame leg to each of the corners of the bed frame (Fig 1). Angle each foot of the legs inward towards the long sides of the frame facing outwards (Fig. 2).



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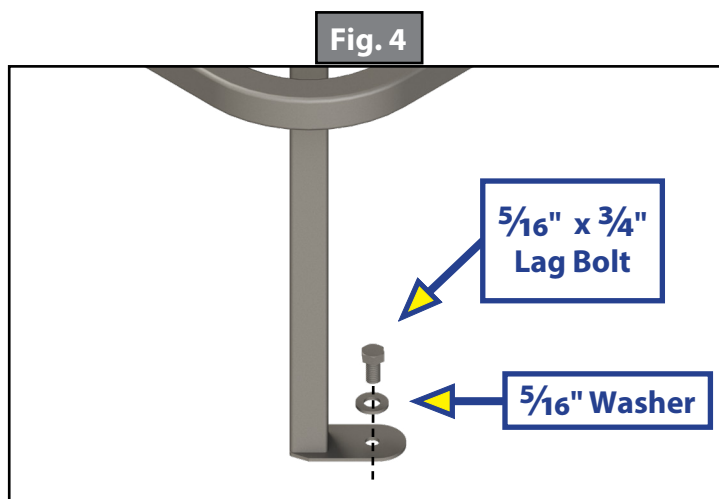
4. Attach the bed frame leg set aside in step 2 to the center beam of the frame using the provided 1/4-20 X 2 1/4" screws, 1/4" washers, and 1/4" nuts. Use the pre-drilled holes on the center beam (Fig 3).



5. Align the completed frame resting on the floor to the location of the finished assembly as determined in step 1. Mark the hole in the foot of each of the five legs on the floor.
6. Note the thickness of the floor and length of the 5/16" drill bit. Ensure that all wires, lines, and/or other obstructions under the floor are out of the way or are otherwise protected.
7. Drill a hole using the 5/16" bit at each of the marks made in step 5.

NOTE: Do not drill completely through the decking.

8. Realign the bed frame to the drilled holes
9. Using the 5/16" x 3/4" lag bolts and 5/16" washers install the bed frame to the floor at each of the 5 legs (Fig 4).



Final Inspection

Ensure all fasteners are tightly secured and all connections are solid. Secure any parts not fastened to a stationary surface. Clean any debris left behind from drilling.

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Follow proper safety practices. If in doubt, consult a professional RV technician.