



BED TOP FRAME
OEM INSTALLATION MANUAL

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Introduction

The purpose of this document is to outline the best practices for installing a Bed Top Frame.

Note: Images used in this document are for reference only when assembling, installing and/or operating this product. Actual appearance of provided and/or purchased parts and assemblies may differ.

Safety

Read and understand all instructions before installing or operating this product. Adhere to all safety labels.

This manual provides general instructions. Many variables can change the circumstances of the instructions, i.e., the degree of difficulty, operation and ability of the individual performing the instructions. This manual cannot begin to plot out instructions for every possibility, but provides the general instructions, as necessary, for effectively interfacing with the device, product or system. Failure to correctly follow the provided instructions may result in death, serious personal injury, severe product and/or property damage, including voiding of the Lippert limited warranty.

WARNING

The "WARNING" symbol above is a sign that a procedure has a safety risk involved and may cause death or serious personal injury if not performed safely and within the parameters set forth in this manual.

WARNING

Failure to follow instructions provided in this manual may result in death, serious personal injury and/or severe product and property damage, including voiding of the component warranty.

CAUTION

The "CAUTION" symbol above is a sign that a safety risk is involved and may cause personal injury and/or product or property damage if not safely adhered to and within the parameters set forth in this manual.

CAUTION

Always wear eye protection when performing service, maintenance or installation procedures. Other safety equipment to consider would be hearing protection, gloves and possibly a full face shield, depending on the nature of the task.

Resources Required

- Cordless or electric drill or screw gun
- Phillips head bit
- 7/16" deep socket or wrench
- 5/16" drill bit
- 1/2" socket or wrench
- Five 5/16" x 3/4" lag bolts
- Five 5/16" washers

Installation

1. Predetermine the location of the finished bed frame assembly and ensure proper clearance and space are available.
2. Locate the five bed frame legs and set one of them aside.
3. Using the provided 1/4-20 X 2 1/4" screws, 1/4" washers, and 1/4" nuts, attach one bed frame leg to each of the corners of the bed frame (Fig 1). Angle each foot of the legs inward towards the long sides of the frame facing outwards (Fig. 2).

Fig. 1

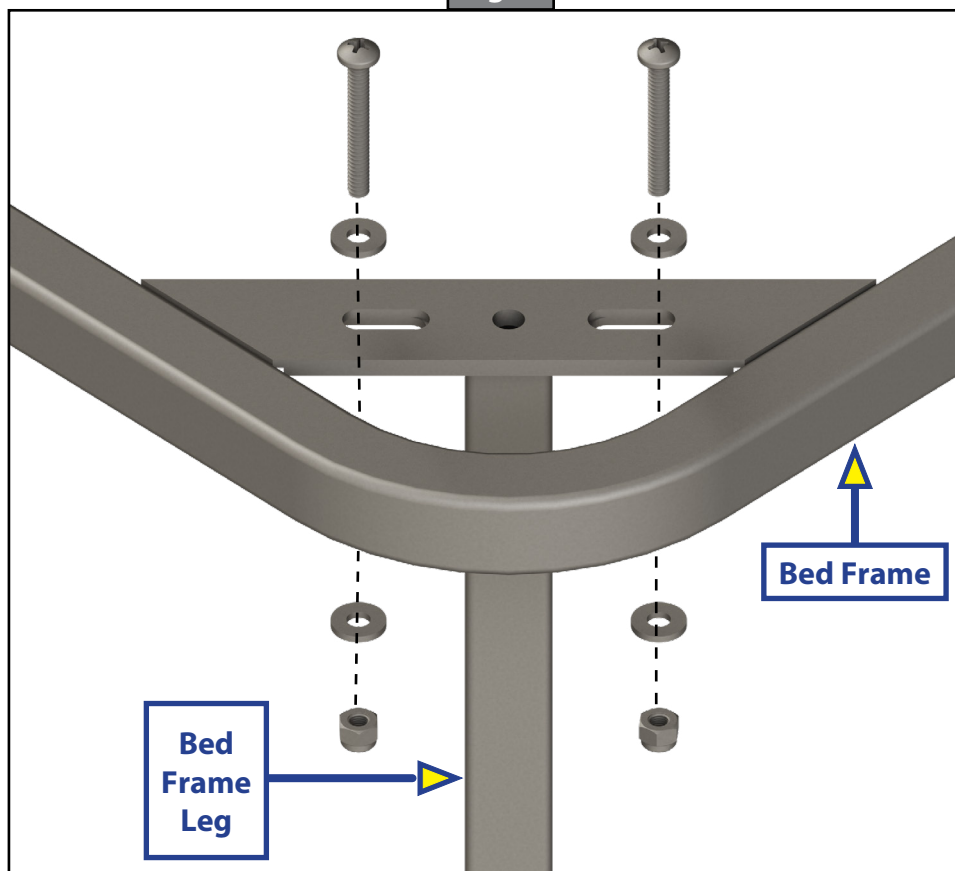
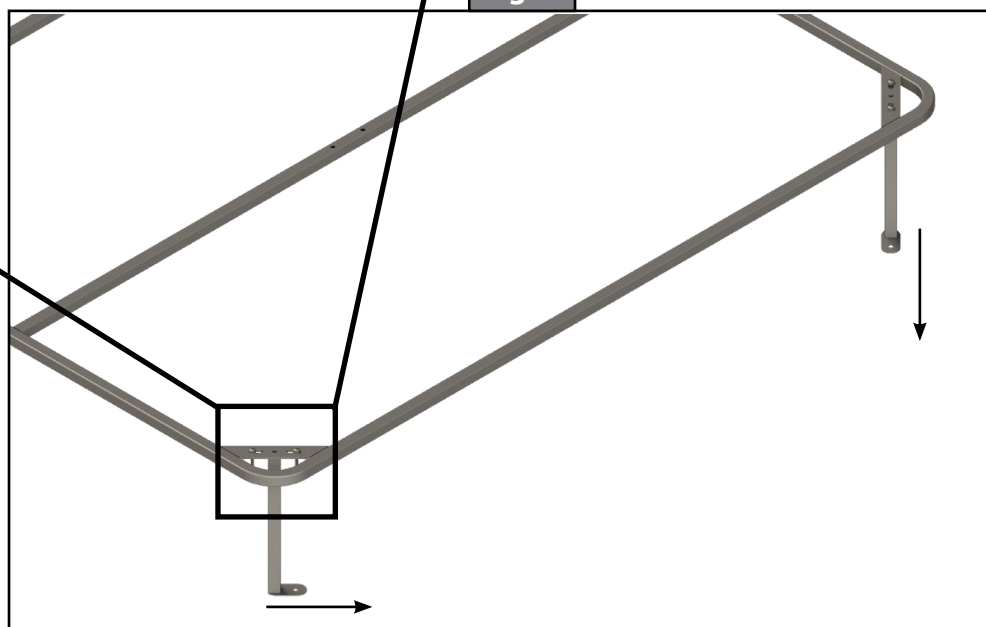
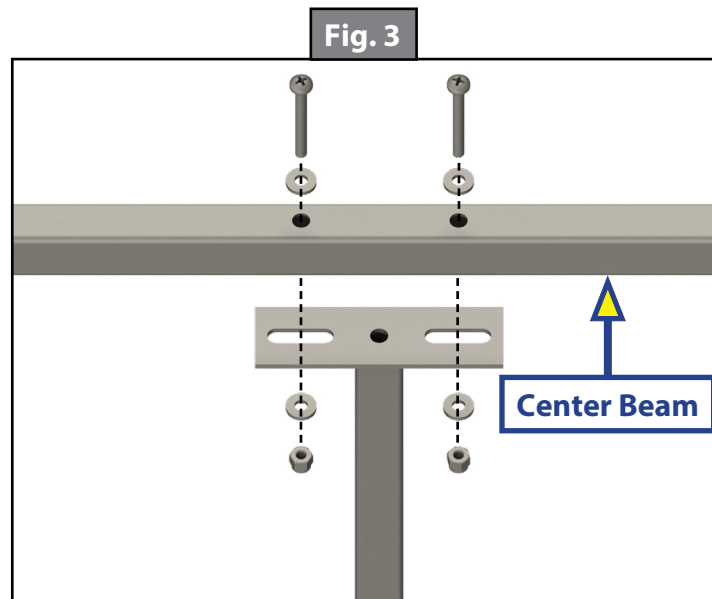


Fig. 2



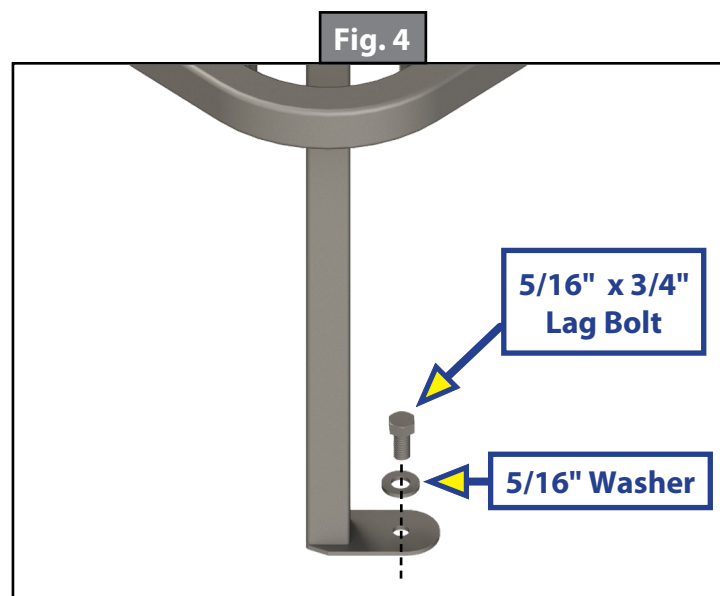
4. Attach the bed frame leg set aside in step 2 to the center beam of the frame using the provided 1/4-20 X 2 1/4" screws, 1/4" washers, and 1/4" nuts. Use the pre-drilled holes on the center beam (Fig 3).



5. Align the completed frame resting on the floor to the location of the finished assembly as determined in step 1. Mark the hole of each of the five legs on the floor.
6. Note the thickness of the floor and length of the 5/16" drill bit. Ensure that all wires, lines, and/or other obstructions under the floor are out of the way or are otherwise protected.
7. Drill a hole using the 5/16" bit at each of the marks made in step 5.

Note: Do not drill completely through the decking.

8. Realign the bed frame to the drilled holes.
9. Using the 5/16" x 3/4" lag bolts and 5/16" washers install the bed frame to the floor at each of the five legs (Fig 4).



Final Inspection

Ensure all fasteners are tightly secured and all connections are solid. Secure any parts not fastened to a stationary surface. Clean any debris left behind from drilling.

Notes

This image shows a full page of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page, typical of notebook or legal stationery. There are no margins, text, or other markings on the page.



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Lippert Components, Inc.

Ph: 432-LIPPERT (432-547-7378) | Web: lippert.com | Email: customerservice@lci1.com



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