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CAUTION: The SB-200 Stabilizer Bar is an essential part of this tiedown set. DO NOT install the CA-FU9 without it!

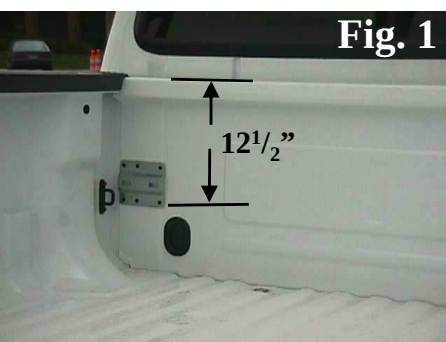
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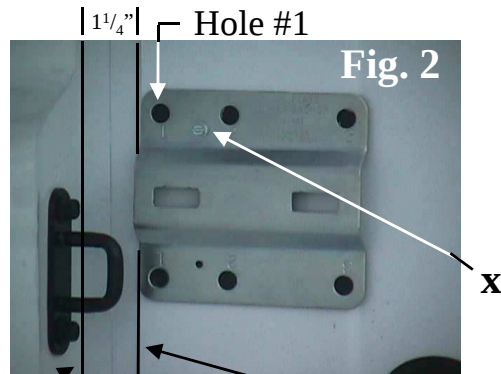
Fits '99-2000 Ford F-250 (Over 8500 GVW) & F-350

FRONT ANCHOR INSTALLATION

1. Locate the silver guide plate such that the center of the bottom holes are $12\frac{1}{2}$ " down from top of bed, (fig. 1) then mark and drill $\frac{1}{8}$ " hole at location marked X (fig. 2). Make sure Guide Plate is in line with edge of seam in front bed wall (approx. $1\frac{1}{4}$ " Inches from side wall) and positioned with holes marked 1 toward outside of bed. (See Fig. 2)



Corner of bed



Edge of Seam

2. Secure Guide Plate in position with #8 sheet metal screw provided

3. Center punch, then drill $\frac{1}{8}$ " pilot hole at hole pairs marked 1 & 2, then enlarge to $\frac{3}{8}$ ". Caution, do not allow drill to strike cab. Place a board or some other barrier between bed and cab while drilling.



Anchor Plate

4. Remove sheet metal screw and place SB-200 Stabilizer Bar carriage bolts through Guide Plate, then reset Guide plate with sheet metal screw. See fig 3.

(Continued on reverse side)

5. Place black Anchor Plate between bed & cab (fig. 4) and start all four $\frac{3}{8}$ " hex bolts through Guide Plate into threaded Anchor Plate. DO NOT TIGHTEN until all 4 are started & sheet metal screw is removed. Plates will align as shown in Fig. 5 with front wall of bed sandwiched between.



6. Repeat steps 1 - 5 for opposite side.

7. Install SB-200 Stabilizer Bar to carriage bolts with $\frac{3}{8}$ " flat washers and self locking nuts (Fig. 6). Tighten only until snug. Do not over tighten and crush Stabilizer Bar.

REAR ANCHOR INSTALLATION

NOTE: Rear anchors are best installed in the end of the bumper. There is no precise mounting location since a variety of bumpers may be installed. The general guidelines are as follows:

1. Mounting location should be as flat & vertical as possible.
2. Be sure no moldings or bumper caps interfere with the removable tiedown coupler.
3. Check back side of selected mounting location to ensure adequate access for tightening securing nut.
4. Choose a location as far back as possible from the front edge of bumper (Fig. 7) while giving consideration to the other criteria listed above.

Once a suitable installation location has been determined.

1. Center punch and drill a $\frac{1}{8}$ " pilot hole, then enlarge to $\frac{1}{2}$ ".
2. Install Anchor Bolt with 2" fender washer, lock washer & nut. Flat edges of Anchor Bolt must be horizontal (Fig. 7 & 8).



Removable Coupler





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