



**THIN
SHADE™**



Entry Door Window Replacement with Thin Shade Kit

Installation and Owner's Manual

(For Aftermarket Applications)

Window Replacement with Thin Shade Kit

Kit #	Description
806621	Window glass (tinted), exterior frame, interior frame, window release tools, Thin Shade

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Introduction

This document provides the procedures to replace the window in LCI RV entry door with the LCI Thin Shade with a snap-together window frame.

Additional information about this product can be obtained from support.lci1.com or by downloading the free myLCI app. The myLCI app is available for free on Apple App Store® for iPhone® and iPad® and also on Google Play™ for Android™ users.

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Safety

Read and understand instructions before servicing, installing and/or operating this product. Adhere to all safety labels. This manual provides general instructions. Many variables can change the circumstances of the instructions, i.e., the degree of difficulty, operation and ability of the individual performing the instructions. This manual cannot begin to plot out instructions for every possibility, but provides the general instructions, as necessary, for effectively interfacing with the device, product or system. Failure to correctly follow the provided instructions may result in death, serious personal injury, severe product and/or property damage, including voiding of the LCI limited warranty.

⚠ WARNING

FAILURE TO FOLLOW THE INSTRUCTIONS PROVIDED IN THIS MANUAL MAY RESULT IN DEATH, SERIOUS INJURY, UNIT DAMAGE OR VOIDING OF THE COMPONENT WARRANTY.

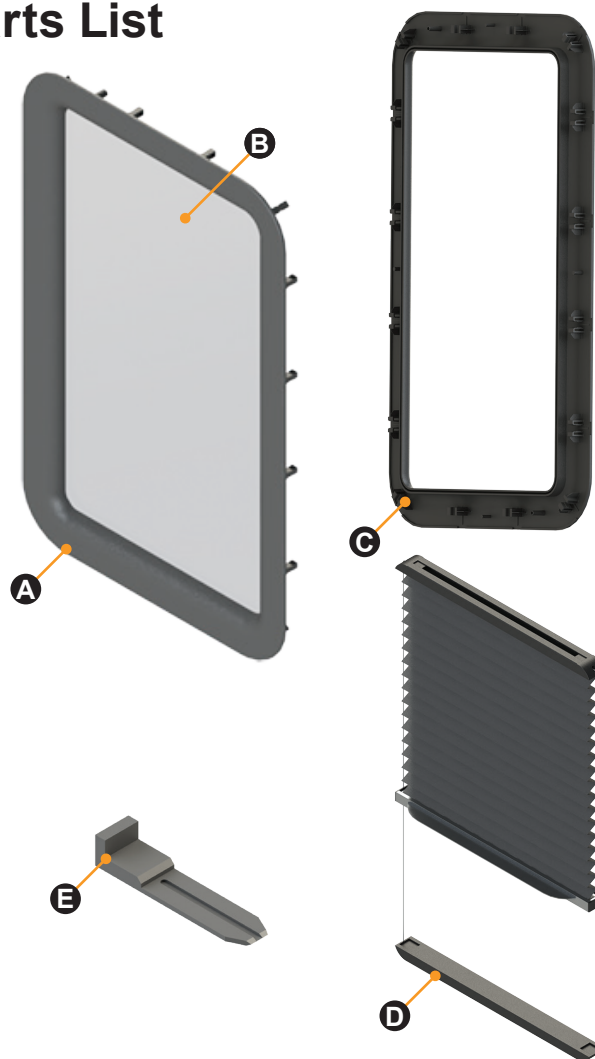
⚠ CAUTION

MOVING PARTS CAN PINCH, CRUSH OR CUT. KEEP CLEAR AND USE CAUTION.

Resources Required

- One or two people, depending on task
- Phillips screwdriver (for screw-type windows)
- Block of wood
- Rubber mallet

Parts List



PN 806621 Window Replacement with Thin Shade Kit

Letter	Part #	Description	Qty
A	711862	Outer window frame, 15" x 24"	1
B	706073	Glass; dark tint - G20; 13 1/4" X 22 1/4" tempered	1
C	786036	Inner window frame, 15" x 24"	1
D	786037	Thin Shade, 11 7/8" x 21 1/2"	1
E	429436	Kit of window release tools	16

NOTE: Part numbers are shown for identification purposes only. Not all parts are available for individual sale. All parts with a link to the Lippert Store can be purchased.

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Remove Existing Window

Option A: Screw-Type Window

1. Remove the 16 Phillips head screws from the interior window frame (Fig.1A).

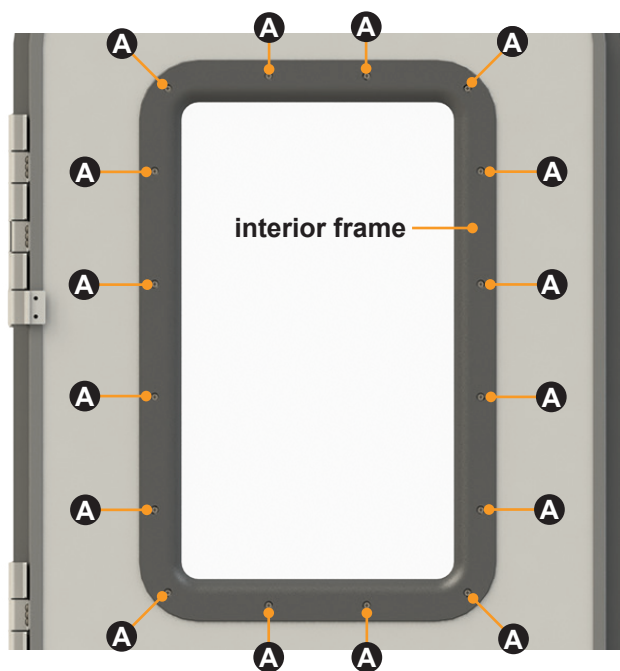


Fig.1

2. Support the window glass on the interior side to prevent the glass from falling inward, causing it to pull away from the interior frame.

NOTE: A second person is recommended to assist during the removal of the interior frame.

3. Remove exterior frame and glass.

Option B: Snap-In Window

1. Slide the 16 release tools (Fig.2A) into the 16 slots (Fig.3) around the outside perimeter of the interior window frame.

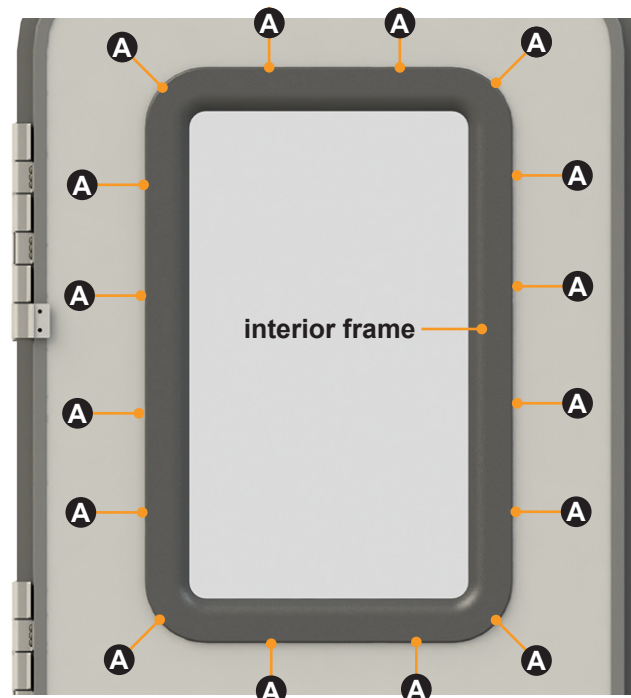


Fig.2

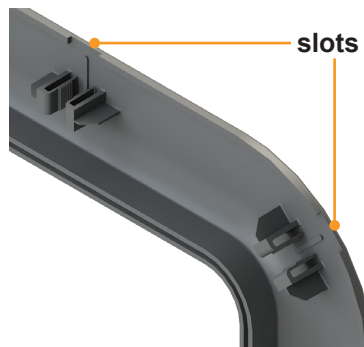


Fig.3



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NOTE: There are grooves on the bottom of the release tools that fit into the ribs of the frame, allowing the tool to open the frame's catch feature (Fig.4).

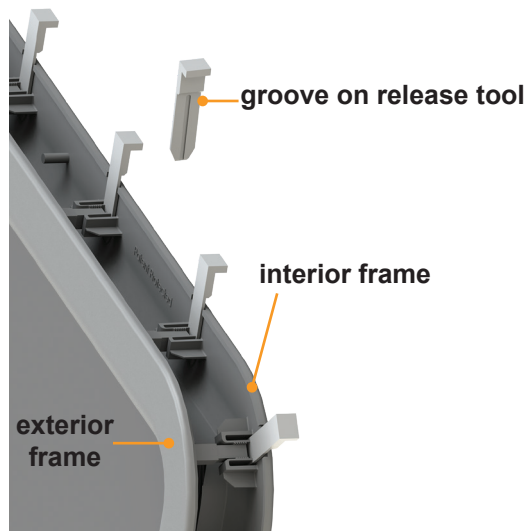


Fig.4

2. Support the window glass on the interior side to prevent the glass from falling inward, causing it to pull away the interior frame.

NOTE: A second person is recommended to assist during the removal of the interior and exterior frame.

3. Remove exterior frame and glass.

4. Remove release tools from interior frame.

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Install New Window

1. Place the new outer frame with glass against the exterior of the door (Fig.5).

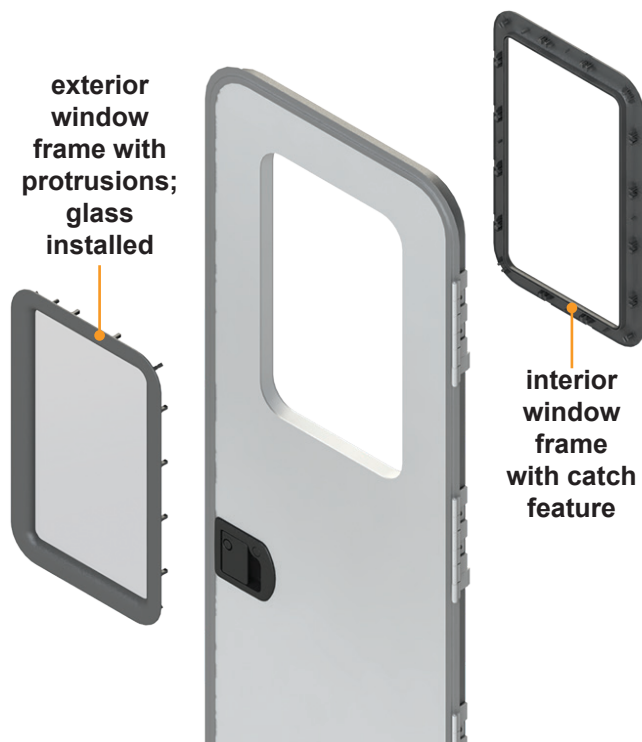


Fig.5

NOTE: Make sure the frame's seal is positioned properly against the door.

NOTE: The next step will require another person to assist while preparing to install the interior frame.

2. While one person holds the exterior frame and glass against the door, the other person snaps the interior frame into the exterior frame. Make sure all 16 locking points click into place.

3. Hold a wood block on one side of the frame and tap the other side with a rubber mallet. The gap between the frame and door will close when the seal is completely compressed and the exterior frame touches the door.

4. Continue tapping the frame around its perimeter until all 16 points are fully locked.

Install Thin Shade

1. Unlatch the small levers at the top of the window frame in a left-to-right direction (Fig.6).

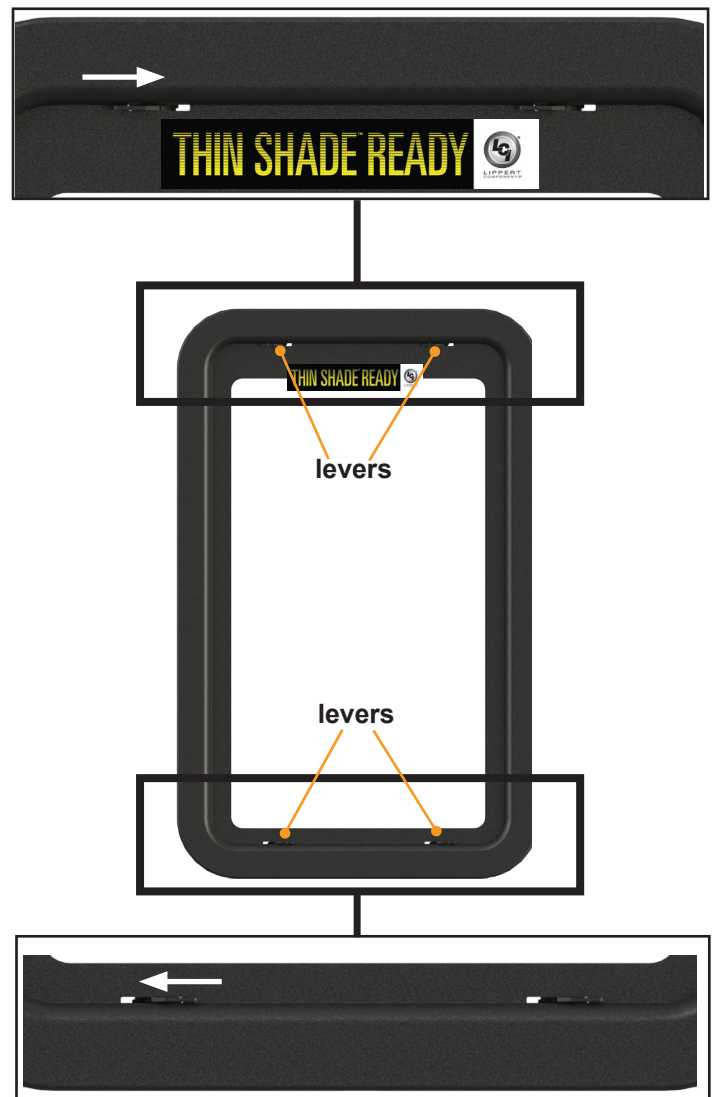


Fig.6

2. Unlatch the levers at the bottom of the frame in a right-to-left direction (Fig.6).

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3. Holding the top rail of the Thin Shade at an approximate 45-degree angle, insert one end of the rail into the corner between the inner frame and glass (Fig.7A).

NOTE: Shade portion not shown for clarity.

4. Repeat this action on the opposite end of the top rail.

5. Press both ends of the rail up and latch in-place, moving the top levers (Fig.6) in a right-to-left direction.

6. Holding the bottom rail at an approximate 45-degree angle, insert one end into the corner between the inner and outer frame (Fig.7B).

7. Repeat this action on the opposite end of the bottom rail.

8. Press both ends of the rail down and latch in-place, moving the bottom levers in a left-to-right direction.

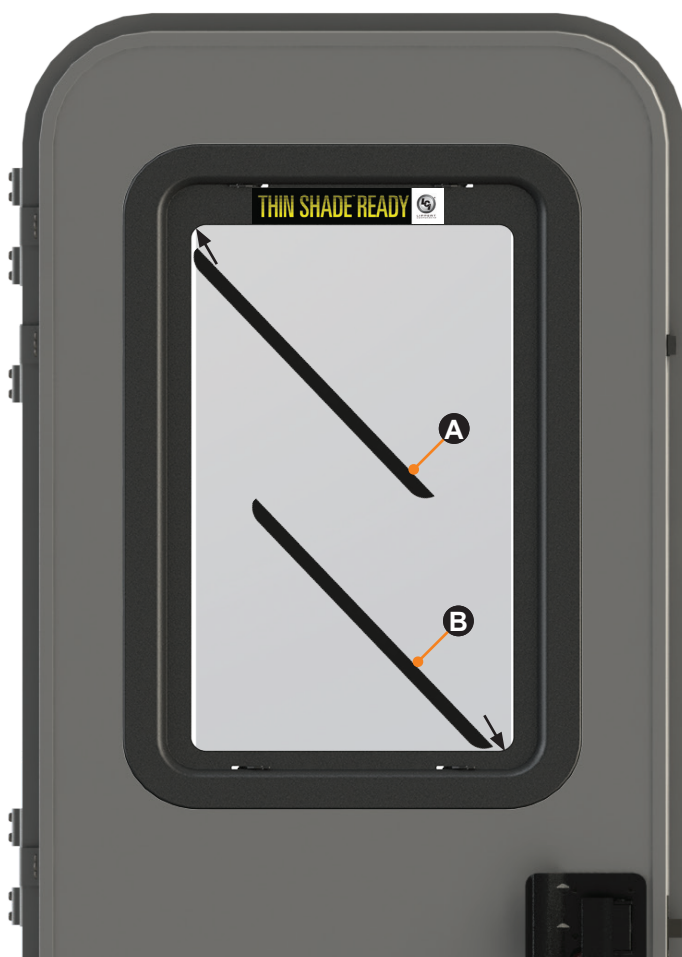


Fig.7



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