



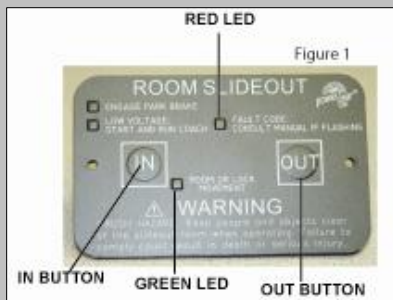
Service Bulletin

82-S0516

November 25, 2009



FLS/RPE DIGISYNC ROOM SLIDE SYSTEM MANUAL #3010002129



Once activated, do not release the in or out button until the green LED light goes out.

It has come to our attention that some end-users are having incidents with the slide rooms ceasing to operate in conjunction with the touch-panel's red fault-code LED light blinking an error code '7'. The error code '7' is an indication of a motor stalling issue on the front actuator only. **We have found that this is the result of the operator releasing the in/out button before the room has completed its travel.**

The following changes have been made to Manual #3010002129 regarding the operation of the control pictured to the left:

- On page 2, the instructions have changed to read as follows:

Extending Your Slide-Out Room

See Operating Safety Precautions Above Before Proceeding.

To extend the room slide, simply press and hold the "OUT" button until the green "Room or Lock Movement" LED (Refer to Figure 1 on page 1) is no longer lit. To stop the room during operation, release the button. Once the room has reached its full extension it will stop automatically. The extend button will not function again until the retract button has been pressed.

Retracting Your Slide-Out Room

See Operating Safety Precautions Above Before Proceeding.

To retract the room simply press and hold the "IN" button until the green "Room or Lock Movement" LED (Refer to Figure 1 on page 1) is no longer lit. To stop the room during operation, release the button. Once the room has completely retracted it will stop automatically. The retract button will not function again until the extend button has been pressed.

- On page 3, the Fault Code Chart has changed to read as follows:

Fault Code	Fault Type	Description	Probable Cause	Possible Solutions
3	Minor	Slideout Motor Short	Shorted wiring or motor	Inspect motor harness wires and motor for shorts. Replace shorted component.
4	Minor	Slideout Motor Open	Bad connection, motor, or blown fuse	Repair bad wire connection, replace motor or fuse.
5	Major	No signal or sensor wire	Bad wire connection or sensor	Repair bad wire connection or replace motor
6	Minor	Excessive Battery Voltage (above 18V when room movement is requested)	Bad Battery	Repair battery
7	Major (Control with Rev OD and prior) Minor (Control with Rev OE and after)	Rail did not re-sync with opposing rail	Excessive system/room drag, obstruction, improper stop locations, or damaged component.	Remove obstruction, re-adjust room, reset stops, or replace damaged component. control with Rev OE or prior: Keep IN or OUT button on touch-pad depressed until green "room or Lock Movement" LED is no longer lit. Refer to Extending or Retracting Your Slideout Room section on page 2 for proper room operation.



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