



**FLUSH FLOOR STEP  
WELL COVER  
OWNER'S MANUAL**

**L I P P E R T**  
**C O M P O N E N T S ®**

# TABLE OF CONTENTS

|                     |          |
|---------------------|----------|
| <b>Introduction</b> | <b>2</b> |
| <b>Safety</b>       | <b>3</b> |
| <b>Operation</b>    | <b>3</b> |
| Extension           | 3        |
| Retraction          | 3        |
| Maintenance         | 4        |
| <b>Notes</b>        | <b>5</b> |

## Introduction

Step Well Covers are designed for front-entry coaches. The step well cover provides comfort and foot support for the person riding in the passenger seat. The step well cover also provides added user safety by preventing accidental falls into the entry step well.

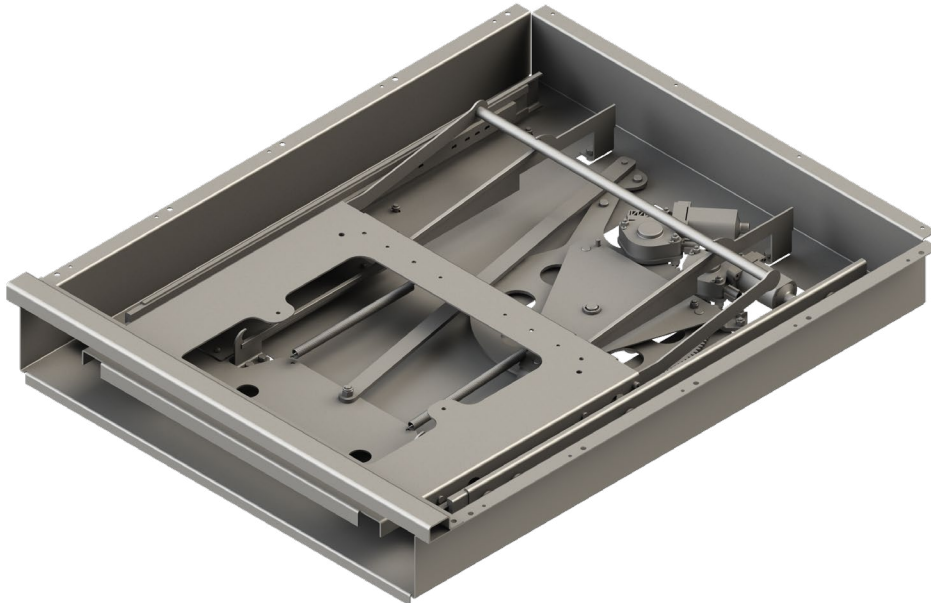
The construction of the step well cover consists of three primary parts:

1. Outer Shell – The outer shell connects directly to the chassis of the coach and provides the structural support and environmental protection for the drive mechanism and slider.
2. Step Well Cover – The step well cover is the portion of the assembly that extends and that the user sees during normal operation.
3. Drive Mechanism – The drive mechanism is responsible for providing the power to drive the slider in and out.

### **⚠ CAUTION**

**If exit is required through the door with a failed, extended step well cover, caution should be taken while entering and exiting the coach.**

**NOTE:** There is no emergency retract procedure for this step well cover. If the step well cover motor fails while in the extended position, then it will remain extended until it is professionally serviced and repaired.



## Safety

### **WARNING**

The “WARNING” symbol is a sign that precedes a service, maintenance or operational procedure containing a possible personal safety risk that could result in serious injury or death if stated safety precautions and procedural steps are not followed as set forth in this manual.

### **WARNING**

Failure to act in accordance with the following may result in death or serious personal injury. Read all operating instructions first before using your step well cover.

### **CAUTION**

Moving parts can pinch, crush or cut. Keep clear and use caution.

## Operation

### **WARNING**

Do not ride on the step well cover during operation.

## Extension

To extend the step well cover:

1. Make sure that there are no obstructions in the entry step well which will interfere with the operation of the step well cover.
2. Locate the step well slide rocker switch and position yourself fully inside the coach. Do not stand in the entry step well.
3. Press and hold the rocker switch in the extend position until the cover is fully extended and stops moving.
4. Verify that the step well cover is fully extended by visually checking to see that it is level and parallel to the main floor and that the front edge of the step well cover is resting on the support blocks next to the entry door.

## Retraction

To retract the step well cover:

1. Make sure there is nothing laying on top of the step well cover.
2. Locate the step well slide rocker switch and position yourself fully inside the coach.
3. Press and hold the rocker switch in the retract position until the step well cover is fully retracted and stops movement.
4. Make sure that the step well cover is fully retracted by visually checking to see that it is flush with the back part of the step.

## Maintenance

Due to restricted access to the components of the step well cover, limited cleaning and lubrication are the only types of maintenance that can be performed.

**NOTE:** Silicone lubricants and WD-40® are **NOT** recommended as they have a tendency to evaporate and dry the mating surfaces which leave them vulnerable to the elements.

1. When the step well cover tray is extended,
  - A. Visually inspect the ball bearings for damage, road grime or debris.
  - B. Check for excess build up of dirt or other foreign material.
  - C. Remove any debris that may be present.
2. To reduce or eliminate squeaking noises and friction within the ball-bearing slides and the steel gears, lubricate with a dry-lubricant aerosol that has Teflon™ as one of the properties. Use a long nozzle straw attached to the can to help reach underneath the tray.

### **WARNING**

**Failure to correctly service the step well cover will result in voiding the warranty and may cause serious personal injury and severe product damage. Take the coach to an OEM-authorized dealer for service.**

3. Do not attempt to repair the failed step well cover.

## Notes

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.



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Follow proper safety practices. If in doubt, consult a professional RV technician.