

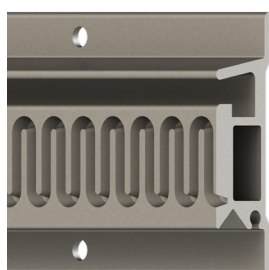
## SLIDE-OUTS

### Purpose

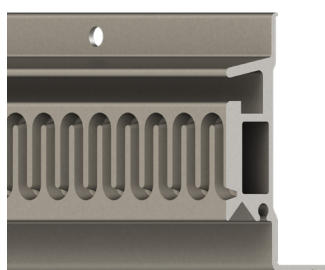
This document is for identifying the differences between the Standard (Fig. 1) and Inverted (Fig. 2) gear racks of an In-wall Slide-out system. There are specific repair kits available for the Standard and Inverted gear rack systems.

Fig. 1

#### Standard Gear Rack



Upper Rack



Lower Rack

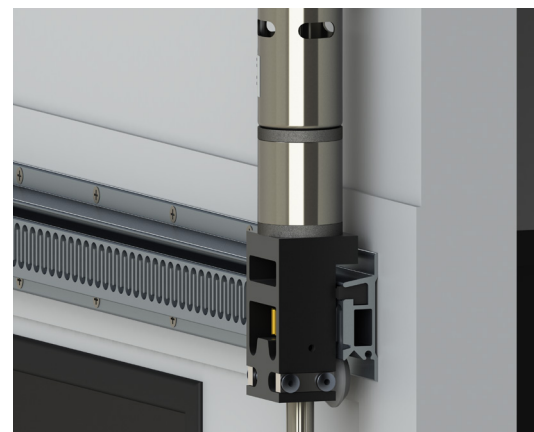
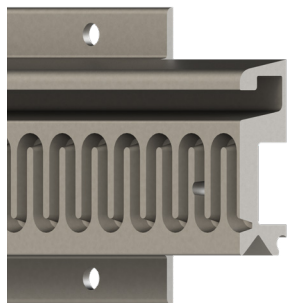
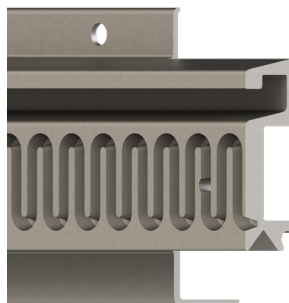


Fig. 2

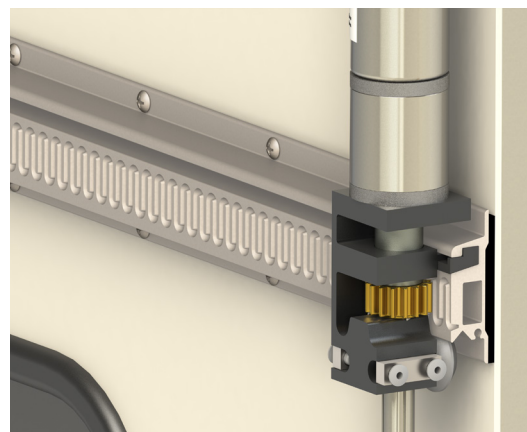
#### Inverted Gear Rack



Upper Rack



Lower Rack



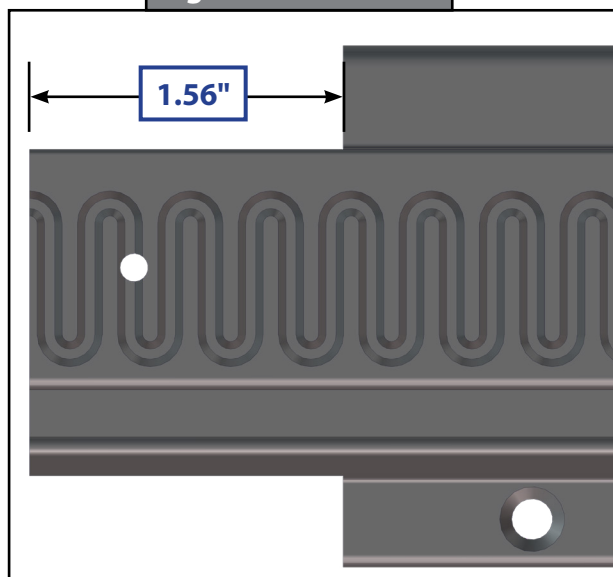
**NOTE:** The assembly images on the right in Figures 1 and 2 are cut-out for clarity. The installed system will not have the same view.

## SLIDE-OUTS

### Repair Kits Part Numbers

#### Standard (w/ 1.56" Notch)

Fig. 3 - 1.56" Notch



| Repair Kit Part Numbers |                        |                           |
|-------------------------|------------------------|---------------------------|
| Clear Part #            | Black Part #           | Description               |
| <a href="#">366154</a>  | <a href="#">366209</a> | Standard Fixed Repair Kit |
| <a href="#">366156</a>  | <a href="#">366211</a> | Standard Float Repair Kit |
| <a href="#">366158</a>  | <a href="#">366212</a> | Inverted Fixed Repair Kit |
| <a href="#">366159</a>  | <a href="#">366213</a> | Inverted Float Repair Kit |
| <a href="#">366160</a>  | <a href="#">366214</a> | Triple Fixed Repair Kit   |
| <a href="#">366161</a>  | <a href="#">366215</a> | Triple Float Repair Kit   |

#### Bearing Block Repair Kit

If the bearing blocks need to be replaced, a repair kit that includes one upper and one lower bearing block, four plastic rivets, and two aluminum rivets is available. Part numbers are on the table below.

**NOTE:** Triple Bearing Block kit will include one upper and two lower bearing blocks, six plastic rivets, and three aluminum rivets.

| Bearing Block Repair Kit Numbers |                                                   |
|----------------------------------|---------------------------------------------------|
| Kit #                            | Description                                       |
| <a href="#">379060</a>           | Standard Bearing Block Repair Kit                 |
| <a href="#">379076</a>           | Inverted Bearing Block Repair Kit                 |
| <a href="#">379077</a>           | Narrow Bearing Block w/ Composite Gibs Repair Kit |
| <a href="#">379720</a>           | Triple Bearing Block Repair Kit                   |

## SLIDE-OUTS

### Custom

If the system being repaired has a different notch than the 1.56" described in Figure 3, use the images below to identify the notch, then contact Lippert at (432) 547-7378 for ordering assistance.

**NOTE:** If the gear rack being replaced has notches on both ends, the rack will need to be custom ordered. Contact Lippert at (432) 547-7378 for ordering assistance.

| Custom Kit Numbers     |                               |
|------------------------|-------------------------------|
| Kit #                  | Description                   |
| <a href="#">366121</a> | Standard (without gear racks) |
| <a href="#">366120</a> | Inverted (without gear racks) |
| <a href="#">366106</a> | Triple (without gear racks)   |

Fig. 4 - 1.0" Gutter Notch

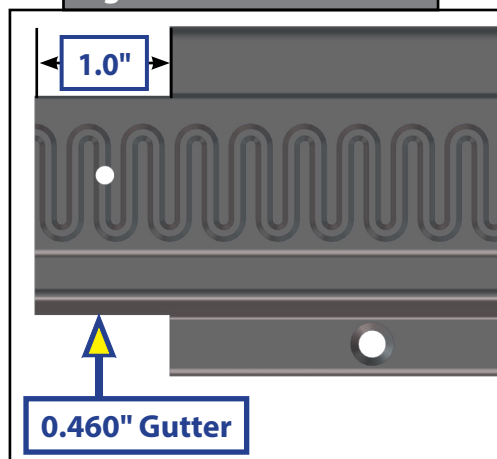


Fig. 5 - 1.0" Notch

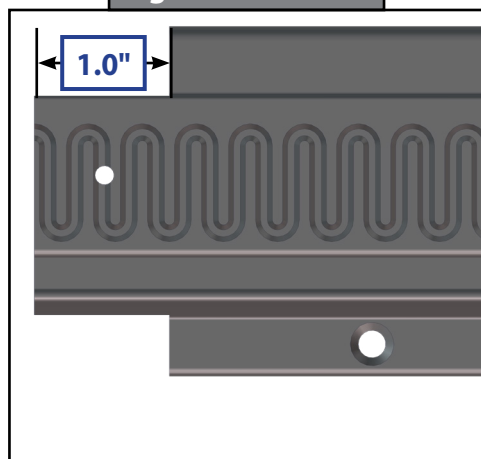


Fig. 6 - 1.75" Notch

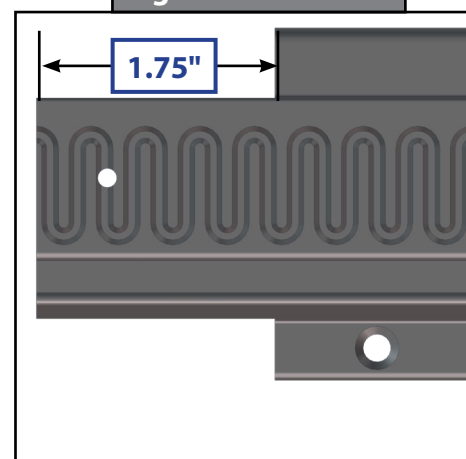


Fig. 7 - 2.0625" Notch

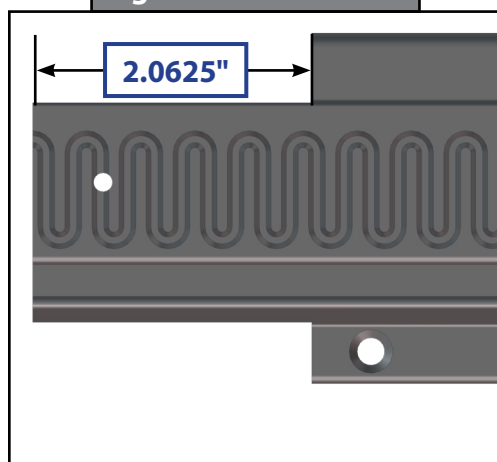
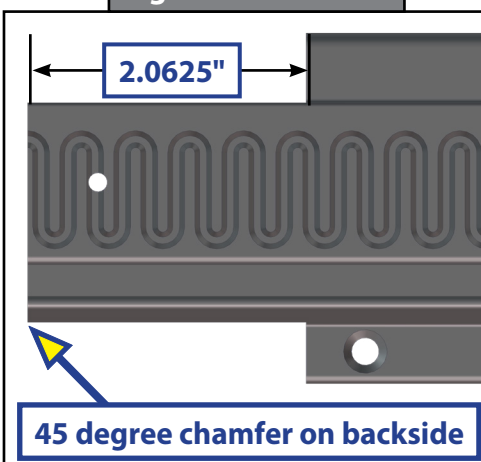
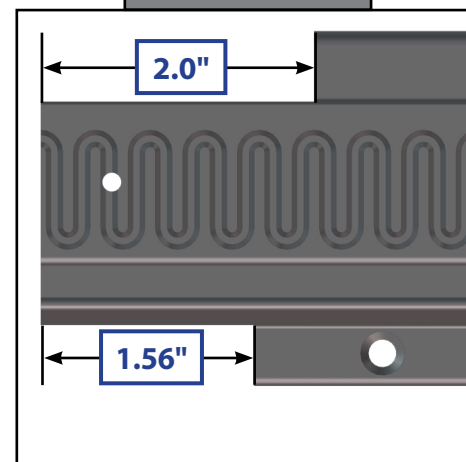


Fig. 8 - Tiffin Notch



Pinnacle Notch



As a supplier of components to the RV industry, safety, education and customer satisfaction are our primary concerns. Should you have any questions, please do not hesitate to contact us at 432-LIPPERT (432-547-7378) or by email at [customerservice@lci1.com](mailto:customerservice@lci1.com). Self-help tips, technical documents, product videos and a training class schedule are available at [lippert.com](http://lippert.com) or by downloading the LippertNOW app.

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Follow proper safety practices. If in doubt, consult a professional RV technician.