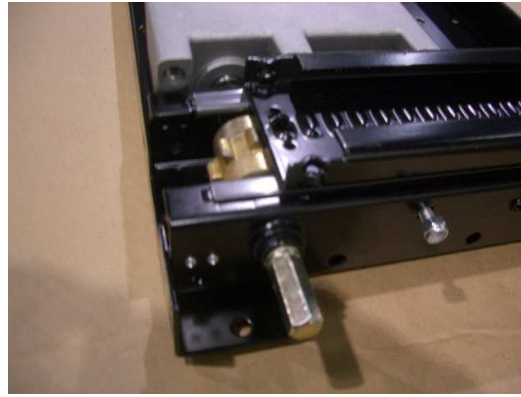


INSTALLING DRIVE RAILS IN HAPPIJAC SLIDE MECHANISM

1. Align a tooth straight up on each sprocket.



2. Slide both rails on until they are against the sprocket tooth.



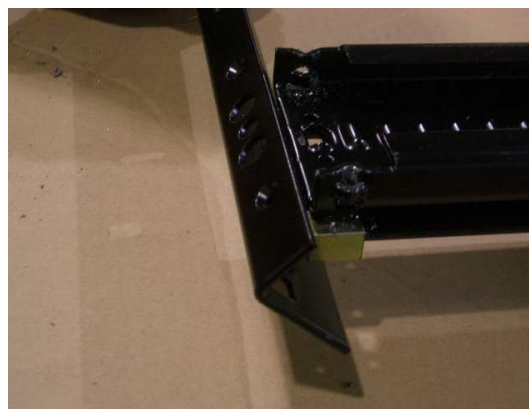
3. Use a 1/2" socket to rotate drive shaft and pull rails through a few inches.



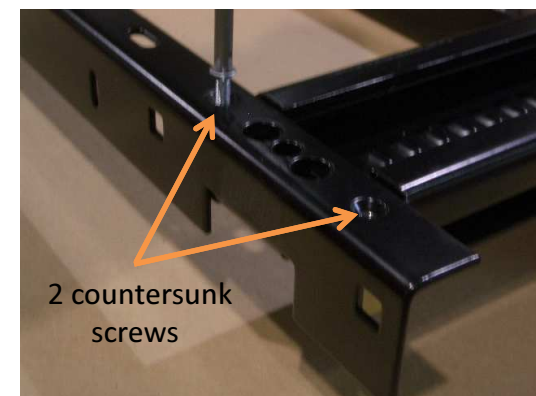
4. Install stop blocks on outside edge at each end of motor side drive rail.



5. Set end angle in place by starting at an angle then turning up into place.



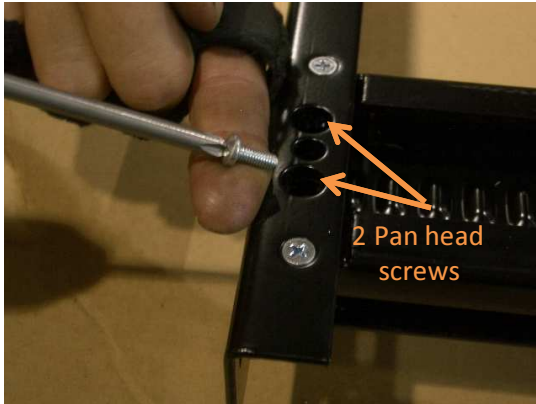
6. Install countersunk screws (2 locations each end)



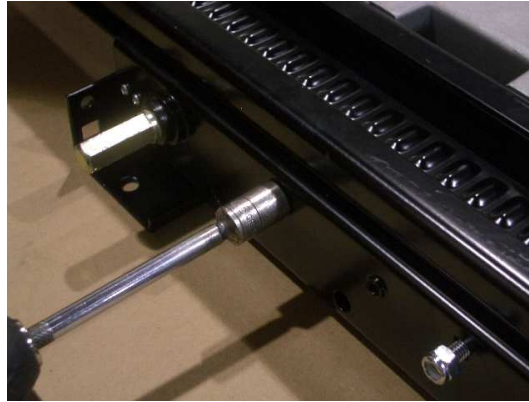
INSTALLING DRIVE RAILS IN HAPPIJAC SLIDE MECHANISM

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7. Install 2 pan head screws
at each end of angle rail.



8. Using 7/16 wrench or socket.
tighten tensioning bolts until
slack is gone, then 1 full turn.





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