

WINDOWS

NOTE: This document shows the tools and steps required to perform a window operator replacement on a 3000 Series RV window.

⚠ CAUTION

Moving parts can pinch, crush or cut. Keep clear and use caution.

Resources Required

- Cordless or Electric Drill or Screw Gun
- $\frac{3}{16}$ " Drill Bit
- Rivet Gun

Procedure

1. Remove the screen and open the window slightly.
2. Use a $\frac{3}{16}$ " drill bit to drill out the rivets securing the window operator to the window frame (Fig. 1).
3. Lift the operator assembly up over the frame of the window and push the window out.
4. Remove the operator assembly by sliding the wheels (Fig. 2B) out of the rail channel (Fig. 2A).
5. Insert the replacement operator assembly wheels into the rail channel and slide the assembly along the rail to the proper location.

NOTE: When a plastic insert is present, the insert **MUST** be installed between the wheels and the operator.

6. Use a rivet gun to secure the replacement operator to the window frame with the provided rivets (Fig. 3).
7. Reinstall the screen, making sure it snaps back into place.
8. Close the window and lock the replacement operator to ensure proper operation.

Fig. 1



Fig. 2

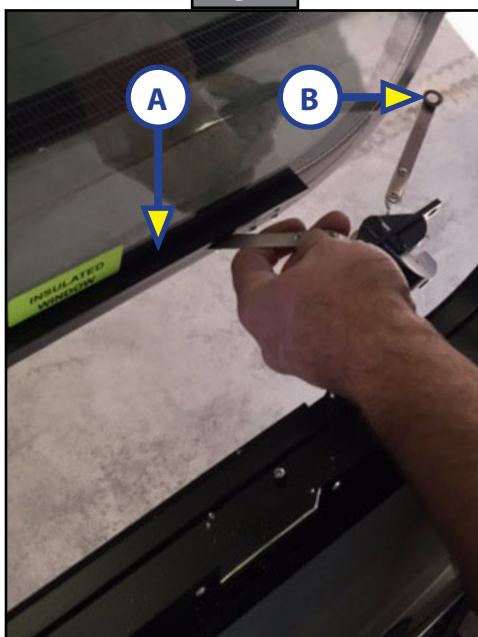


Fig. 3



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