

AWNINGS

Purpose

This document outlines the procedure for repairing small voids (pin holes) in awning fabric using a vinyl repair compound. Voids up to $\frac{1}{8}$ " in size can be repaired using this method.

Safety**⚠ WARNING**

The "WARNING" symbol above is a sign that a procedure has a safety risk involved and may cause death, serious personal injury or product and/or property damage if not performed safely and within the parameters set forth in this manual.

⚠ WARNING

The vinyl repair compound is highly flammable. Do not use around open flame or other heat sources.

⚠ WARNING

The vinyl repair compound may cause eye and skin irritation. May also cause drowsiness and dizziness. Use in a well-ventilated area as prolonged exposure to fumes can cause irritation to nose, mouth, throat and respiratory system. FOLLOW THE SAFETY PRECAUTIONS ON THE LABEL BEFORE USING THE VINYL REPAIR COMPOUND.

⚠ CAUTION

The "CAUTION" symbol above is a sign that a procedure has a safety risk involved and may cause personal injury, product and/or property damage if not performed safely and within the parameters set forth in this manual.

⚠ CAUTION

Always use personal protective equipment (PPE) such as gloves and eye protection when working with chemical compounds.

⚠ CAUTION

Moving parts can pinch, crush or cut. Keep clear and use caution.

AWNINGS

Resources Required

- Warm water
- Bucket
- Dish soap
- Latex or nitrile gloves
- Access to a hose
- Vibra-TITE® repair compound shown in figure 1.

Fig. 1



Available in two colors:
White - LCI PN - 2021011776
Black - LCI PN - 2021011778

Instructions

1. Fully extend the awning.
2. Mix 1/4 cup of dish soap with five gallons of warm water.
3. Liberally apply the mixture to top of the fabric and retract the awning for five minutes. This will apply the mixture to the bottom of the fabric as well.
4. Fully extend the awning again and rinse off with fresh water. Repeat as necessary to remove soapy water and dirt.
5. Allow awning to dry completely.

NOTE: Be sure to vigorously shake the Vibra-TITE compound before applying.

6. Place a drop of the vinyl repair compound over the void in the awning.

NOTE: Larger voids may require two or three drops to cover the void area.

7. Allow compound to dry for 20 minutes. When the compound is completely dry, it will be flexible and will not smear or rub off when the awning is retracted. Apply a second coat, if needed.
8. Repeat steps 6 and 7 for other voids in the awning.
9. Retract the awning.

As a supplier of components to the RV industry, safety, education and customer satisfaction are our primary concerns. Should you have any questions, please do not hesitate to contact us at (574) 537-8900 or by email at customerservice@lci1.com. Self-help tips, technical documents, product videos and a training class schedule are available at lci1.com or by downloading the MyLCI app.



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Follow proper safety practices. If in doubt, consult a professional RV technician.