

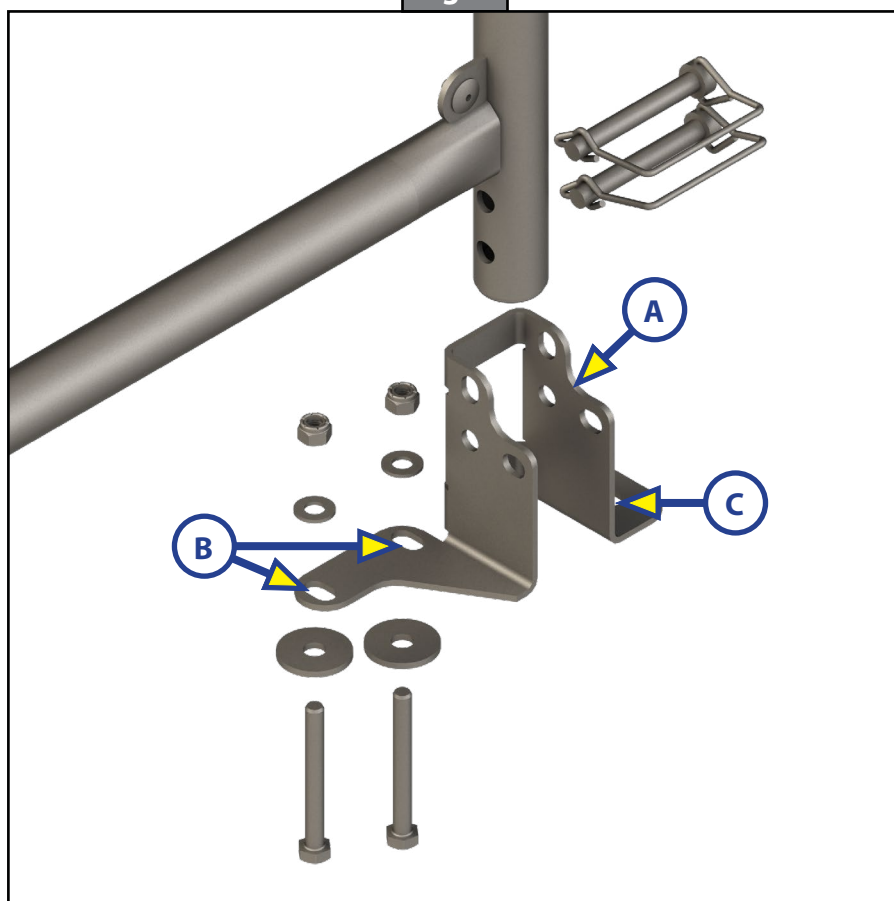
DOORS

3. Remove the anchor bracket that is being replaced and insert the new anchor bracket (Fig. 2A) in its place.

NOTE: When placing the new anchor bracket, two out of the three necessary mounting holes will line up with holes that already exist in the door (Figs. 1D and 2B).

4. In the two holes that line up properly, reuse the same mounting hardware from the old anchor bracket to secure the new anchor bracket.
5. For the mounting hole on the new anchor bracket (Fig. 2C) that does not line up with an existing hole, use the new anchor bracket as a template to drill a $\frac{1}{4}$ " through-hole into the extrusion.
6. Insert the remaining $\frac{1}{4}$ " bolt into the new hole to secure the anchor bracket to the extrusion. Reinstall rail into new anchor bracket and secure with previously removed snapper pins.
7. Using a $\frac{1}{4}$ " bolt, washers, and nut, plug the previously used hole left from the old anchor bracket.

Fig. 2





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