

SLIDE-OUTS

Purpose

This document outlines the procedures to reposition the In-Wall H-column on an RV slide-out. If the original fastener holes on the H-column are enlarged or the H-column needs to be moved slightly to hold the 2 1/2" measurement, the procedures to locate and install new fasteners are described.

Safety

Read and understand all instructions before installing or operating this product. Adhere to all safety labels.

⚠ CAUTION

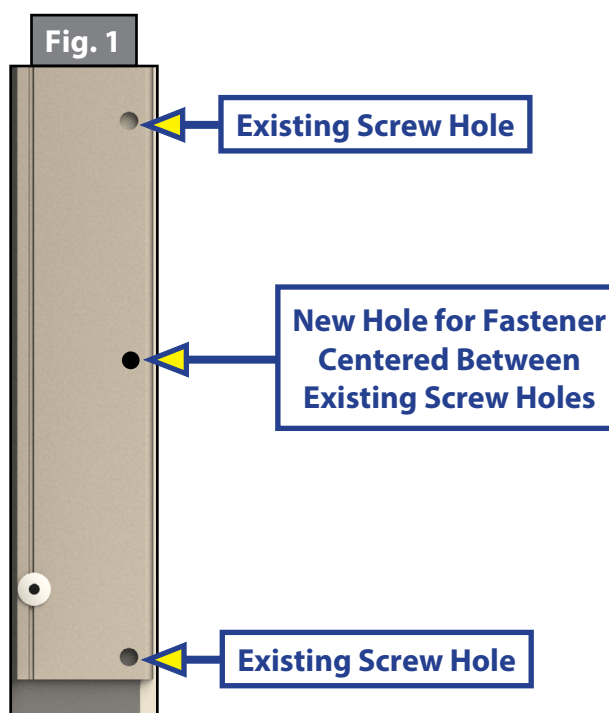
Moving parts can pinch, crush or cut. Keep clear and use caution.

Resources Required

- Cordless or electric drill or screw gun
- 3/16" drill bit
- Appropriate drive bit
- Exterior grade waterproof sealant
- #10 pan head screws
- Tape measure

Procedure

1. Pre-drill holes in H-column using a 3/16" bit. Center the new holes between the existing screw holes (Fig. 1).
2. Using exterior grade sealant, seal the existing screw holes in the sidewall of the unit.

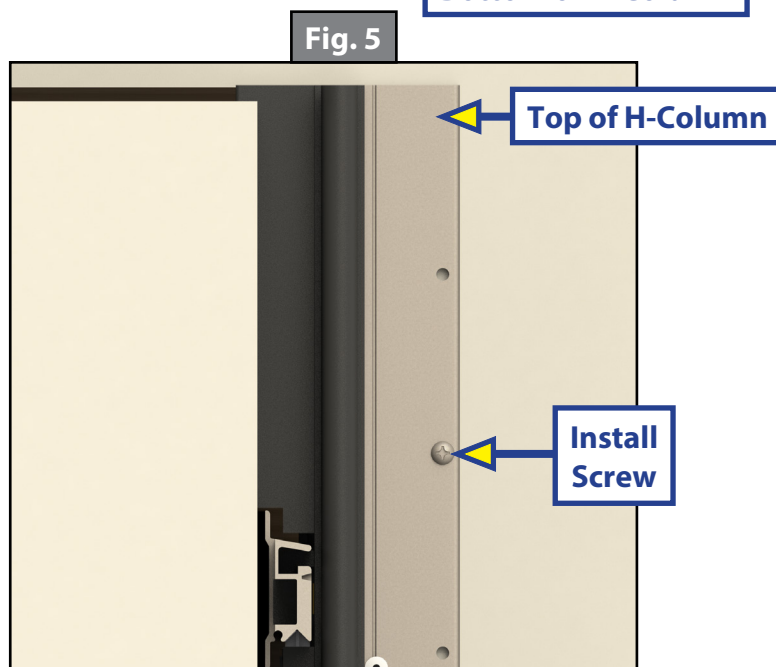
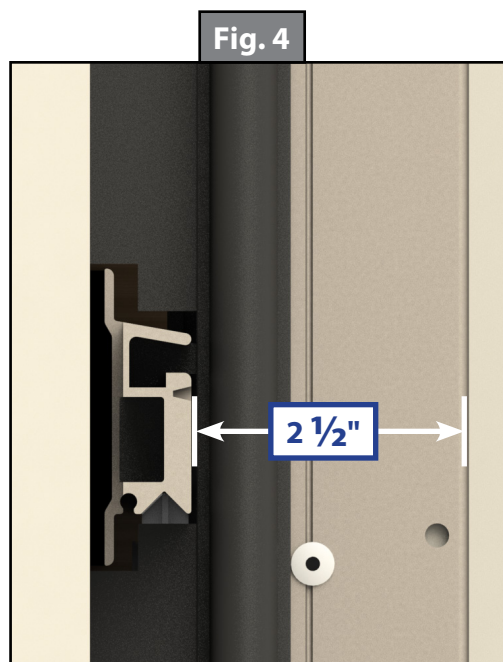
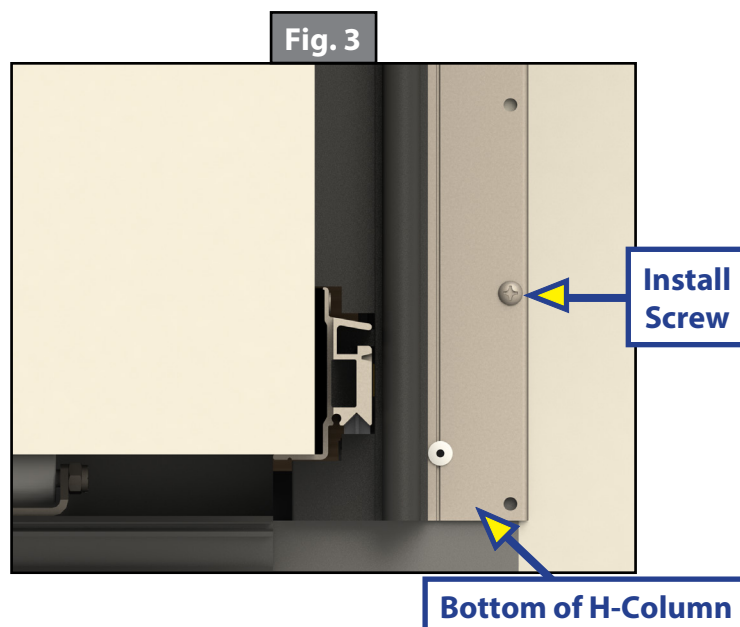
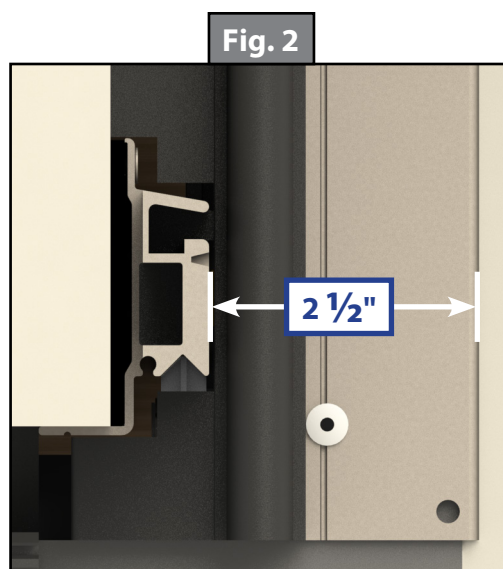


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3. At the bottom of the H-column, measure 2 1/2" from the face of the gear rack to the edge of the H-column and position the H-column accordingly (Fig. 2).
4. At the bottom of the H-column, install screw into new hole created between existing screw holes (Fig. 3).
5. At the top of the H-column, confirm the measurement of 2 1/2" from the face of the gear rack to the edge of the H-column and make sure the H-column is positioned accordingly (Fig. 4).
6. At the top of the H-column, install screw into new hole created between existing screw holes (Fig. 5).

NOTE: While taking the measurement to position the H-column 2 1/2" from the gear racks, place a fastener above the gear rack toward the top of the In-Wall system to maintain the 2 1/2" dimension.

NOTE: Verify the first two screws are installed level and straight and maintain the 2 1/2" measurement while not pulling the box down or pushing it up. Before proceeding, double check to make sure the 2 1/2" measurement is uniformly maintained.



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Fig. 6



7. Install screws in the remaining new screw holes (Fig. 6).
8. Then install screws in the existing screw holes.

NOTE: LCI recommends using all new screws for the reinstallation procedure.

As a supplier of components to the RV industry, safety, education and customer satisfaction are our primary concerns. Should you have any questions, please do not hesitate to contact us at 432-LIPPERT (432-547-7378) or by email at customerservice@lci1.com. Self-help tips, technical documents, product videos and a training class schedule are available at lippert.com or by downloading the LippertNOW app.



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Follow proper safety practices. If in doubt, consult a professional RV technician.