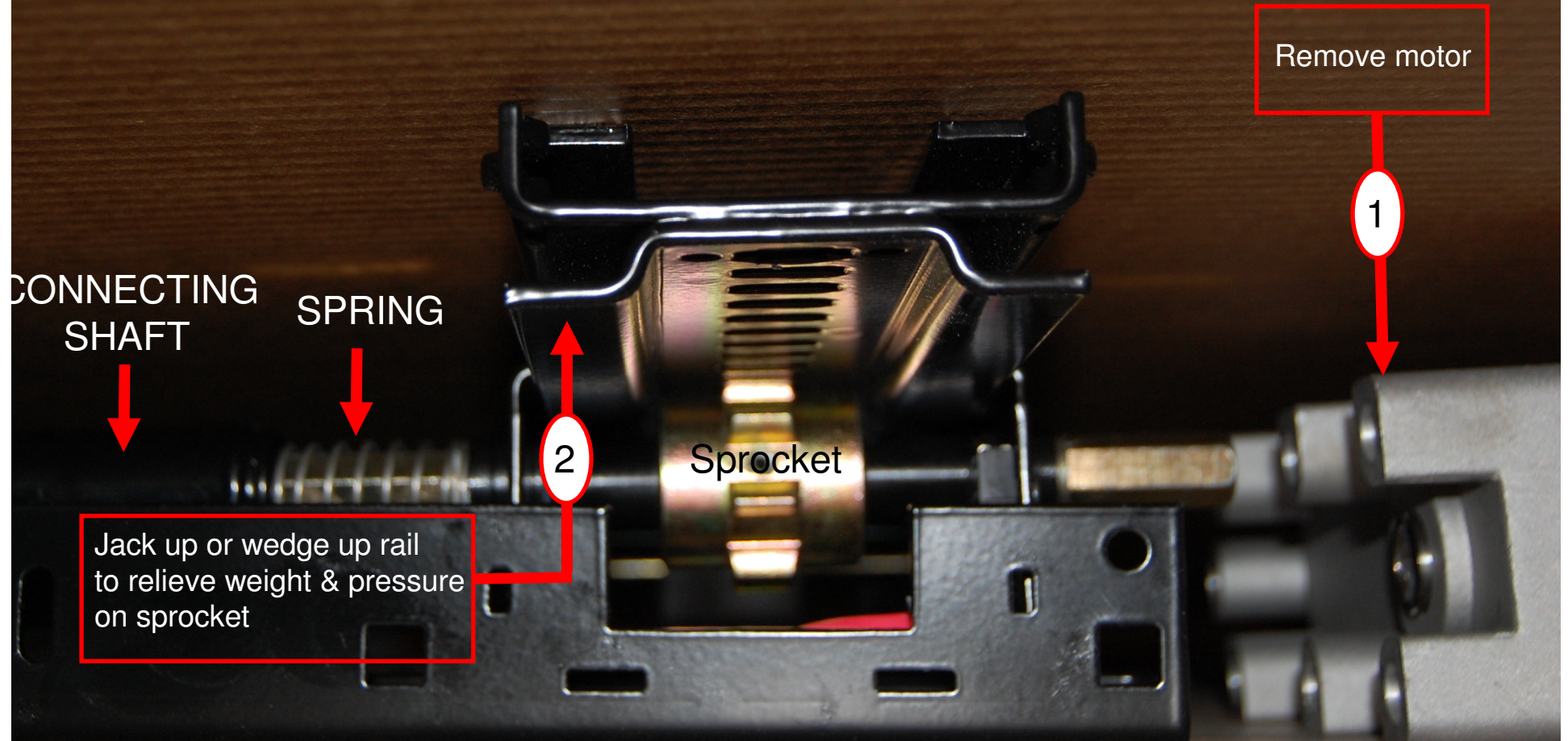




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MOTOR SIDE ROLL PIN REPLACEMENT



4

Use a punch to drive the broken pieces of the roll pin from the shaft and sprocket. Use a file to clean up any burrs that prevent the shaft from easily slipping through the sprocket.

Reassembly Order



With motor moved away, and weight off of sprocket, (since roll pin is broken), shaft should pull out with pliers or vice grips.

3

PULL

PUSH

5

Align hole in shaft with hole in sprocket and push through parts in order shown above. Continue to push over spring & connecting shaft until hole in shaft aligns with hole in sprocket, then drive in new pin.



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