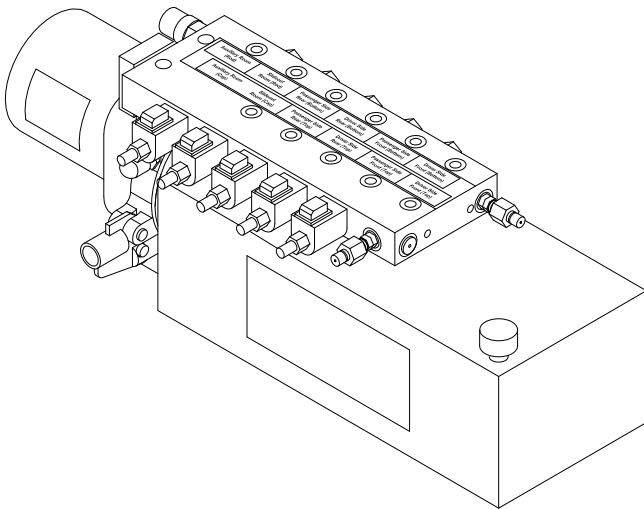
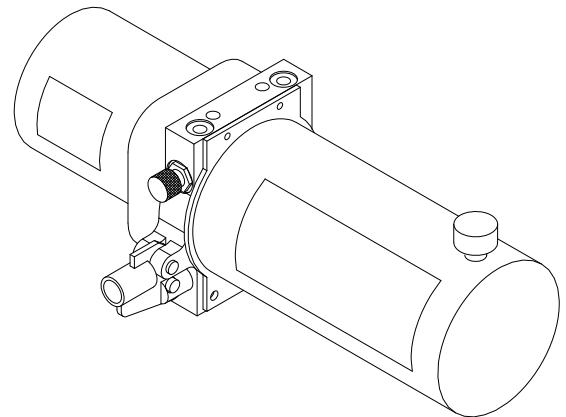




**PARTS AND SERVICE MANUAL  
for  
DEWALD HYDRAULIC SLIDE OUT SYSTEMS**



Typical Dewald leveling and slide out pump assembly



Typical Dewald slide out pump assembly

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## **WARNING**

- The hydraulic slide-out system is designed as a slide-out system *only*. Do not use the Dewald hydraulic slide-out system for any other reason or function.
- The use of the power gear hydraulic slide-out system to perform any other function could result in damage to the coach and/or cause serious injury or even death.

**CAUTION** - Check that potential parking locations are clear of obstructions before operation.

**CAUTION** - Keep people clear of coach while operating the slide-out system.

**CAUTION** - Never expose hands or other parts of the body near hydraulic leaks. High-pressure oil leaks may cut and penetrate the skin causing serious injury.

**CAUTION** - Park the coach on a reasonably solid and level surface to optimize the slide-out system function.

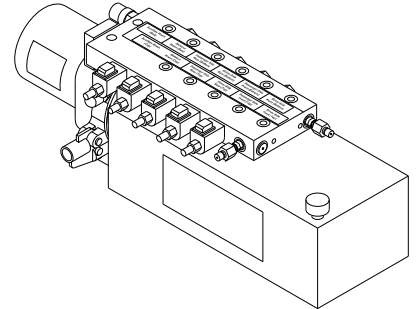
**Read, study, and understand the *Operations manual for Dewald slide out systems* before operating the slideout system.**

## **SYSTEM DESCRIPTION**

Power Gear manufactures two different styles of the Dewald electro-hydraulic pump assemblies, the leveling and slide out assembly and the slide only pump assembly. There are different varieties of these styles that will be discussed in greater detail in the instructions for using the slide out.

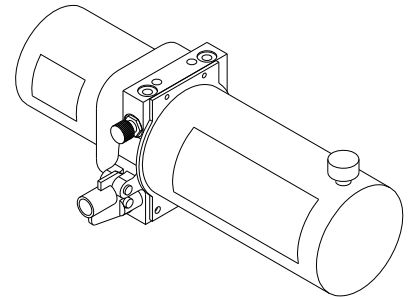
### **Leveling and slide out pump assembly:**

This pump assembly is found on motorized RV's and can actuate four leveling jacks and up to 3 slide out rooms. It can also be used to actuate 4 slide rooms, only.

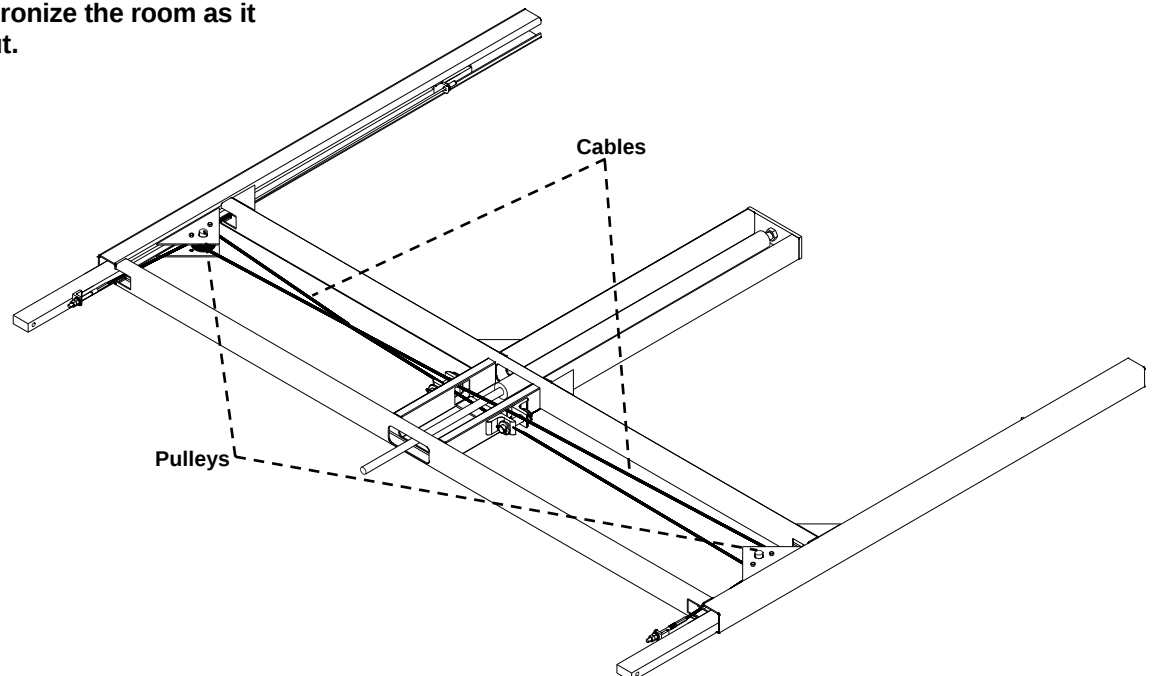


### **Slide out pump assembly:**

This pump assembly is generally found in towable campers but may also be used on motorized RVs. It can actuate up to 3 slide out rooms.

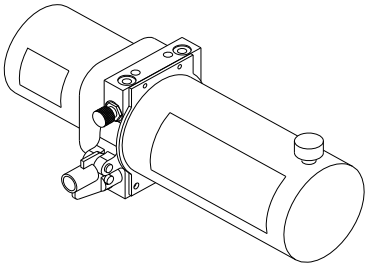


Each slide room utilizes a cable and pulley system to synchronize the room as it travels in and out.



Pictures are shown as reference only. Your system and its components may differ slightly from these pictures.

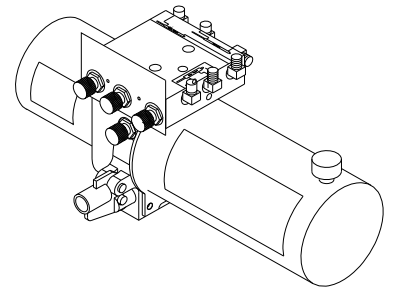
## **Slide out only pump assemblies**



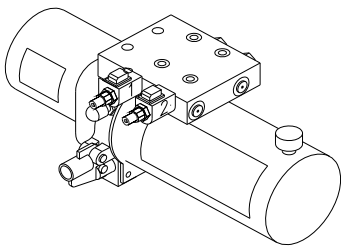
**BL 3 & 4 qt. assembly**

The BL pump assembly can actuate up to 3 slide out rooms. Two hoses come from the ports in the top of the pump assembly and are attached to a hydraulic cylinder mounted underneath the slide room. On units with 2 or three rooms, the two hoses from the pump “T” off and then are attached to the cylinders. One switch is used to extend and retract all rooms. Most units have two switches for extending and retracting the room(s), one at the pump and one in the vehicle.

The selector manifold on the BL assembly allows for individual extension and retraction of the slide rooms. The manifold assembly on top of the pump has shut off valves for each room. When shut off, the valves stop the flow of hydraulic fluid to the slide out cylinder. Turning the shut off valves clockwise will prevent the room from being extended. Activation of pump assembly is from one switch. Most units have two switches for extending and retracting the room(s), one at the pump and one up in the vehicle.



**BL 3 & 4 qt w/ selector manifold**



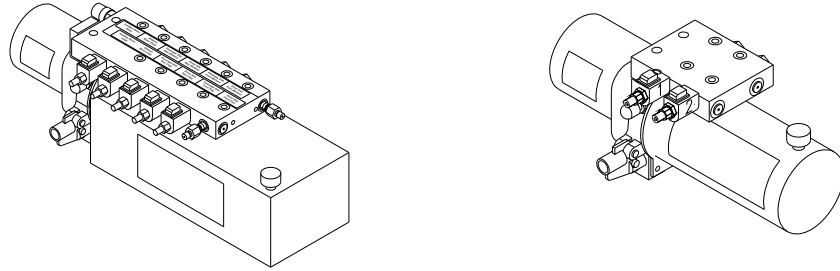
**Pump assy. w/ ESV (Electric Solenoid Valve)**

The ESV pump assembly gives you individual, electrical control over the slide rooms. The system utilizes a mechanical valve controlled by a 12VDC coil for each slide out room actuated by the pump. Each room is extended and retracted by it's own switch, located inside the coach.

## MANUAL RETRACTION PROCEDURE

Note: Please read the entire manual before operating this system.

### VEHICLES WITH LEVELING + SLIDE ROOMS OR ESV PUMP ASSEMBLIES (Fig 6)



Your Dewald Hydraulic Power System has been designed to operate both the leveling and/or slide out system from one power source. This power unit has a built-in hand pump for manually retracting the jacks and slide out room(s) if complete power should be lost to your leveling system.

#### Hand Pump Operation

1. Turn each of the small slotted setscrews (A) on the front of the pump assembly clockwise until they stop. This will hold the valves open.  
Note: Vehicles that pre-date 2001 may have a red knurled knob on the end of each valve (A). Instead of turning a setscrew as instructed, you simply pull out the red knobs and turn them a  $\frac{1}{4}$  turn in either direction. When you release them, they will stay locked in the "out" position.
2. Turn the silver (larger) knurled knob (B) on the front of the power unit 2 turns counter-clockwise.
3. Insert the pump handle into the receptacle (C) and pump the hand pump.
4. When all the jacks and/or the slide out room(s) are fully retracted, tightly close the silver knurled knob clockwise.
5. Turn each of the small slotted setscrews counter-clockwise, until snug.  
Note: If equipped with red knobs (A), turn them a  $\frac{1}{4}$  turn to pop them back into normal operating position.

Figure 6

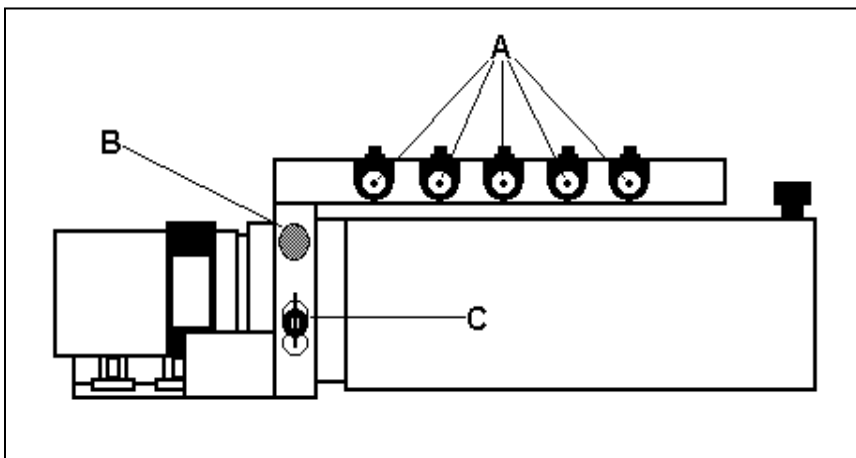
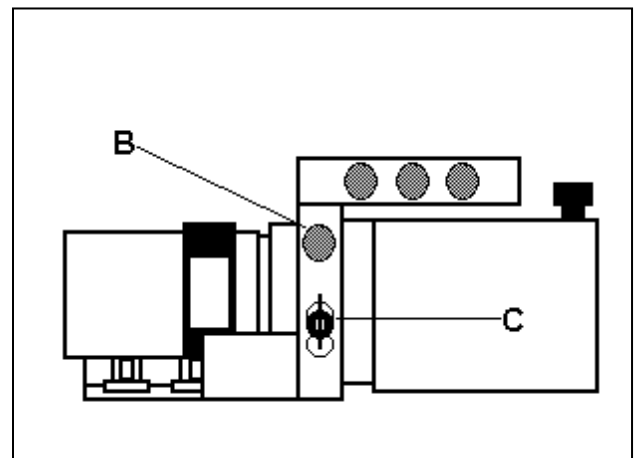


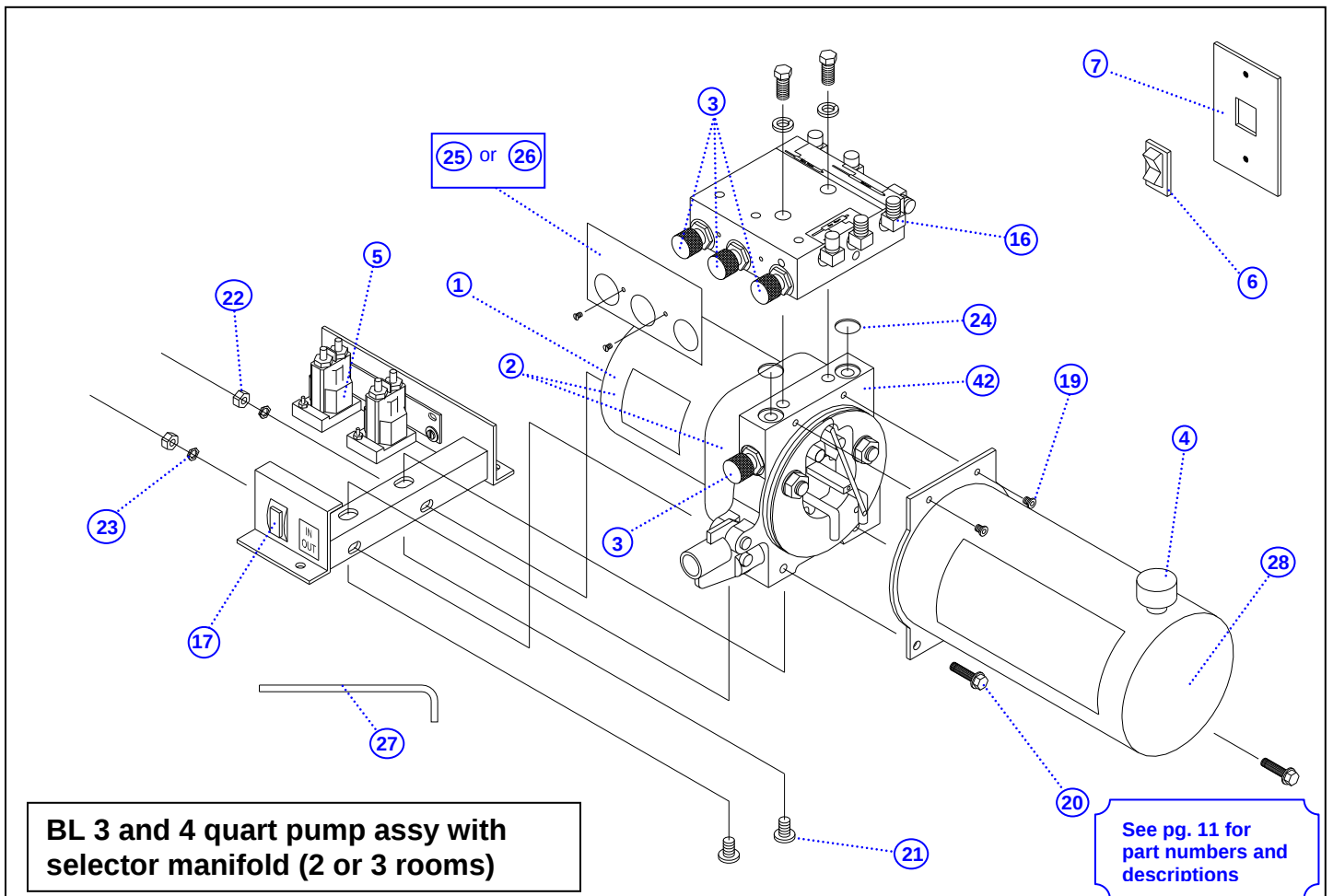
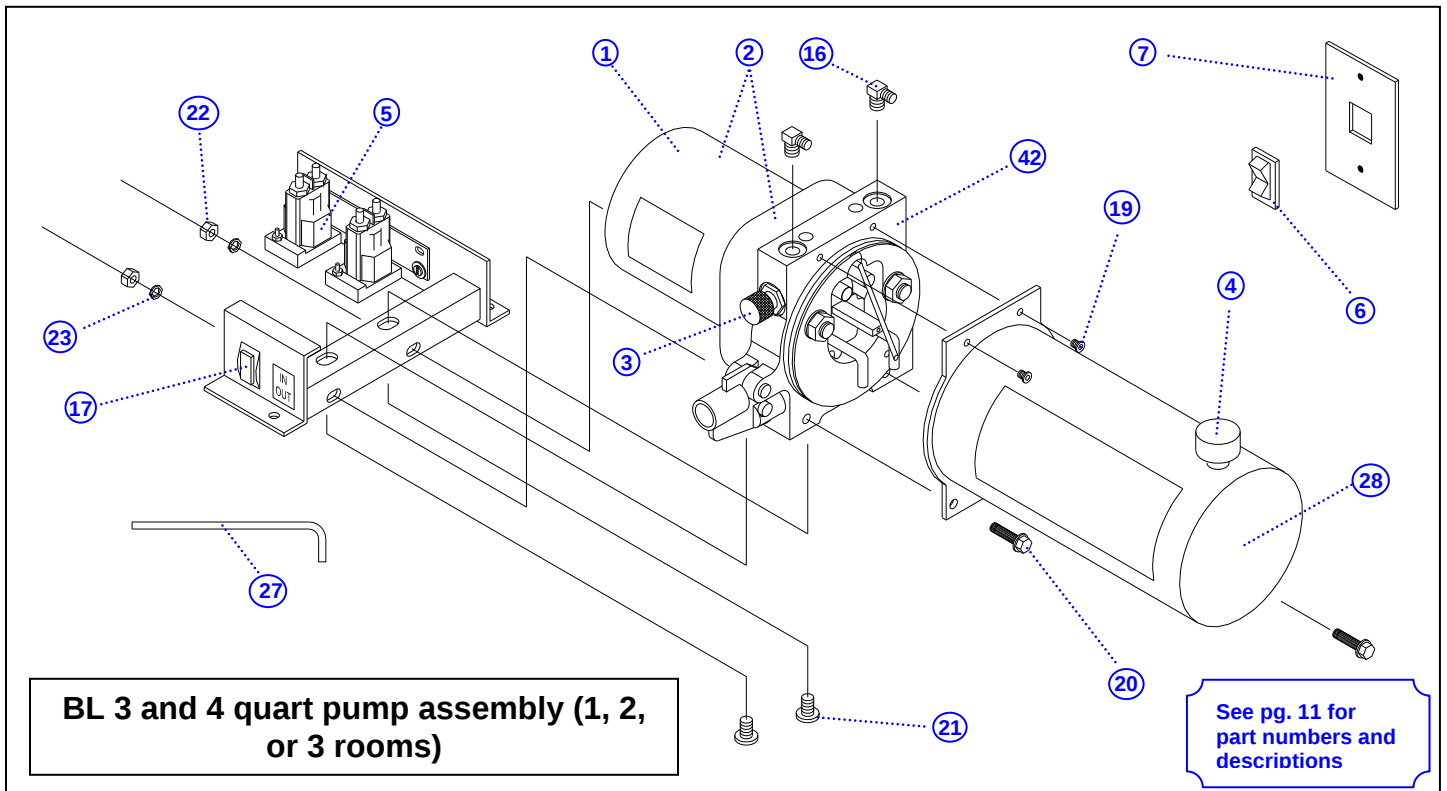
Figure 7

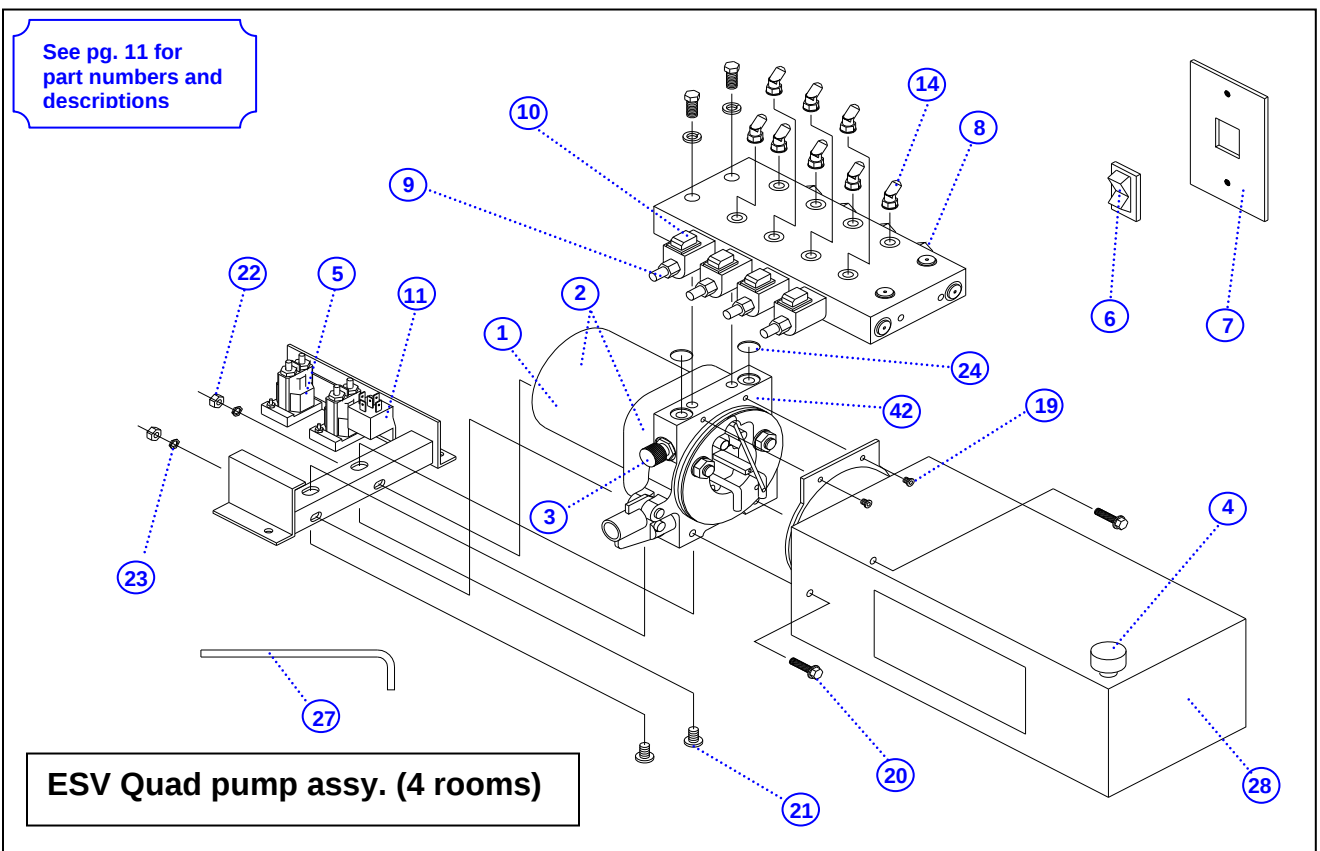
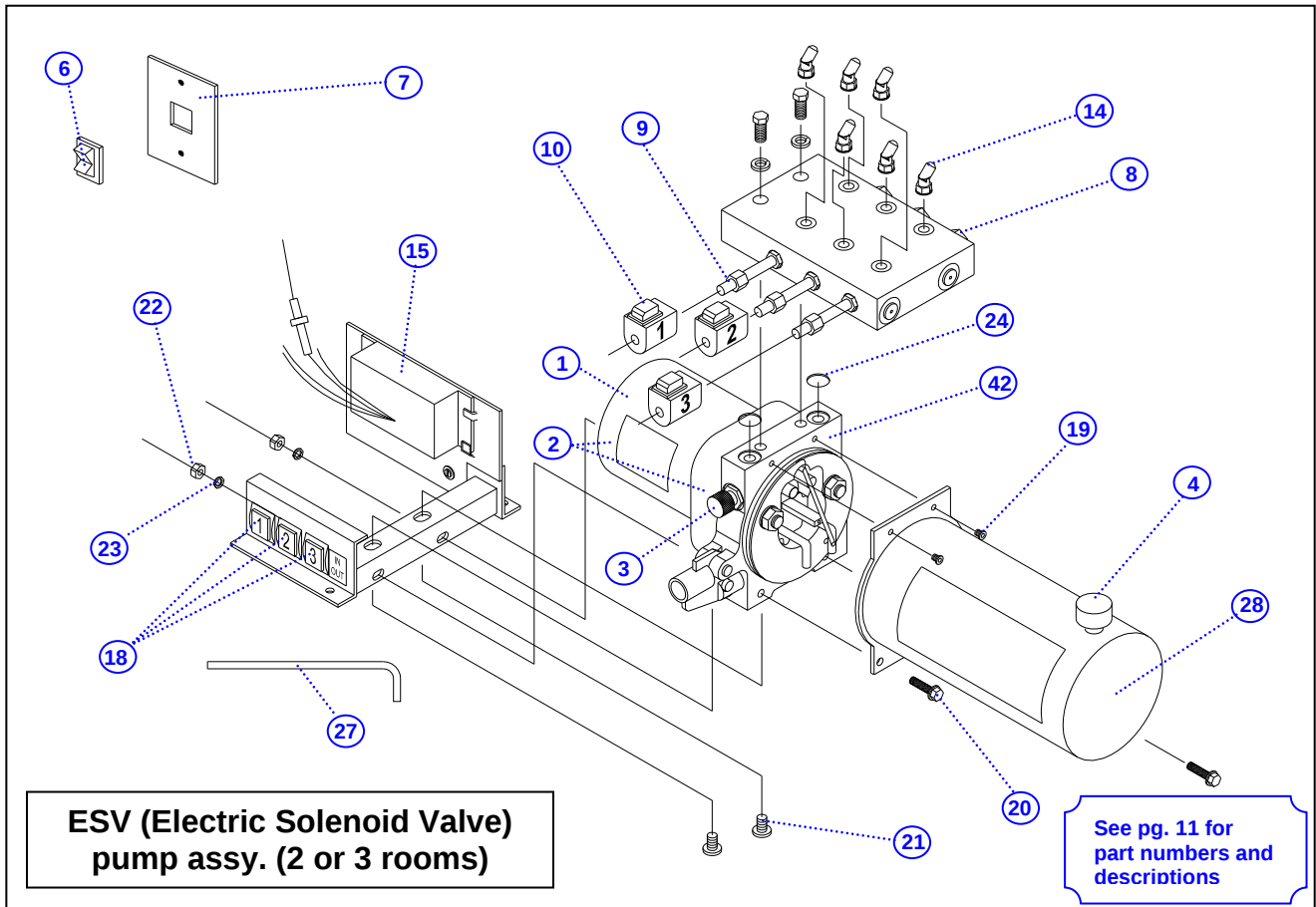


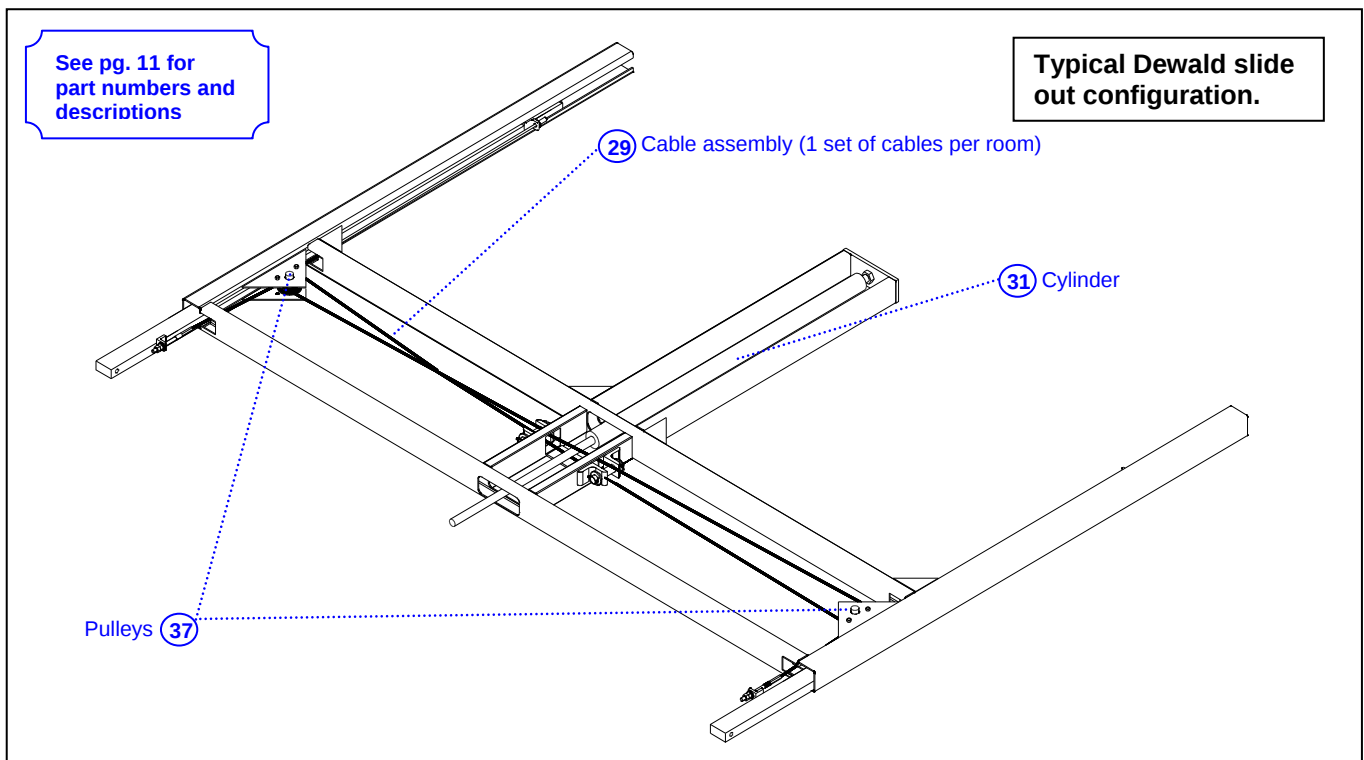
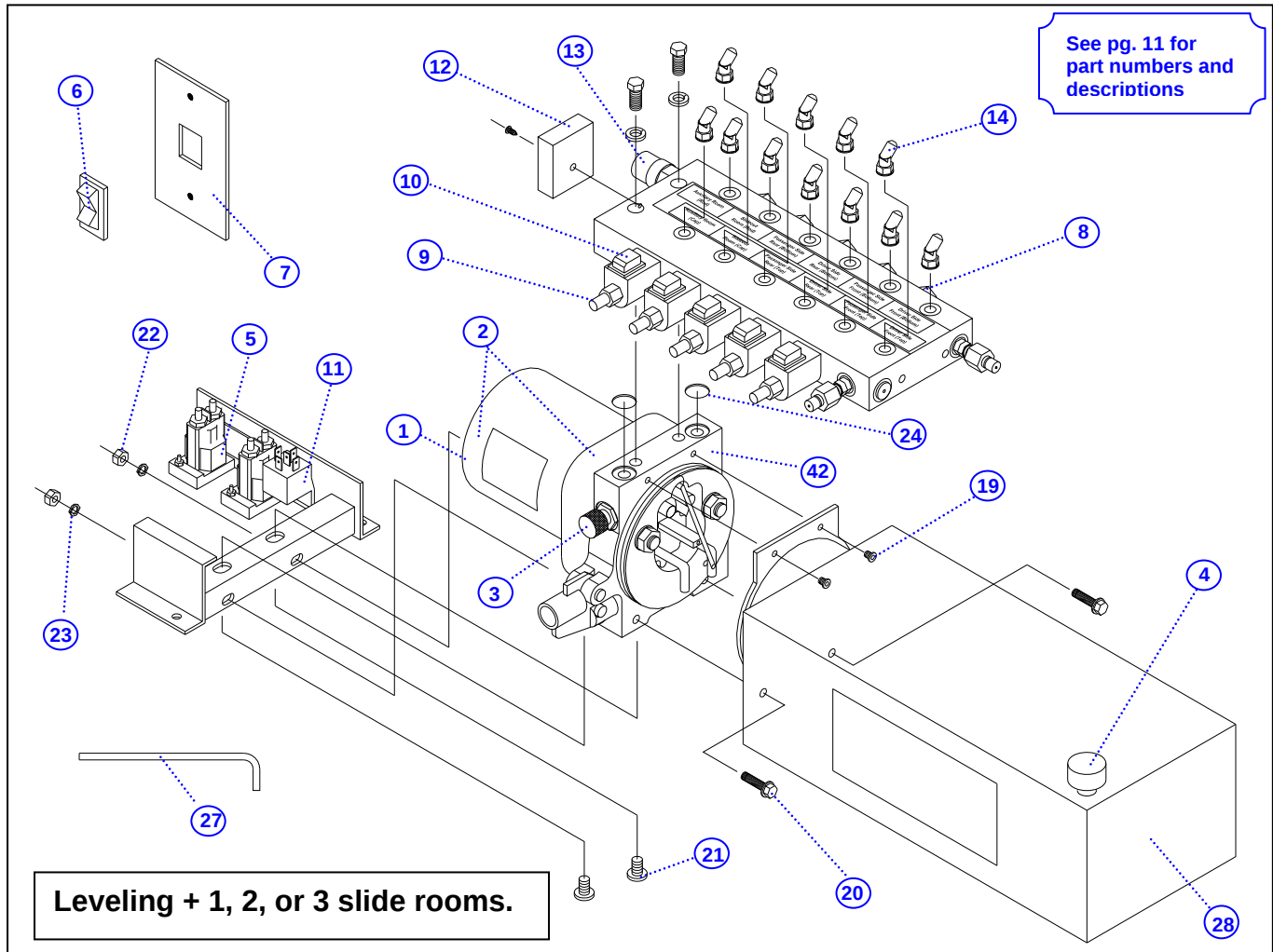
### VEHICLES WITH OR WITHOUT SELECTOR MANIFOLD PUMP ASSEMBLIES (Fig. 7)

1. Turn the silver knurled knob (B) on the front of the power unit 2 turns counter-clockwise.
2. Insert the pump handle into the receptacle (C) and pump the hand pump.
3. When room(s) are fully retracted, tightly close the silver knurled knob (B) clockwise.

## PARTS BREAKDOWNS



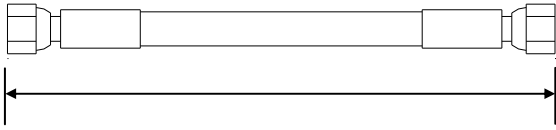




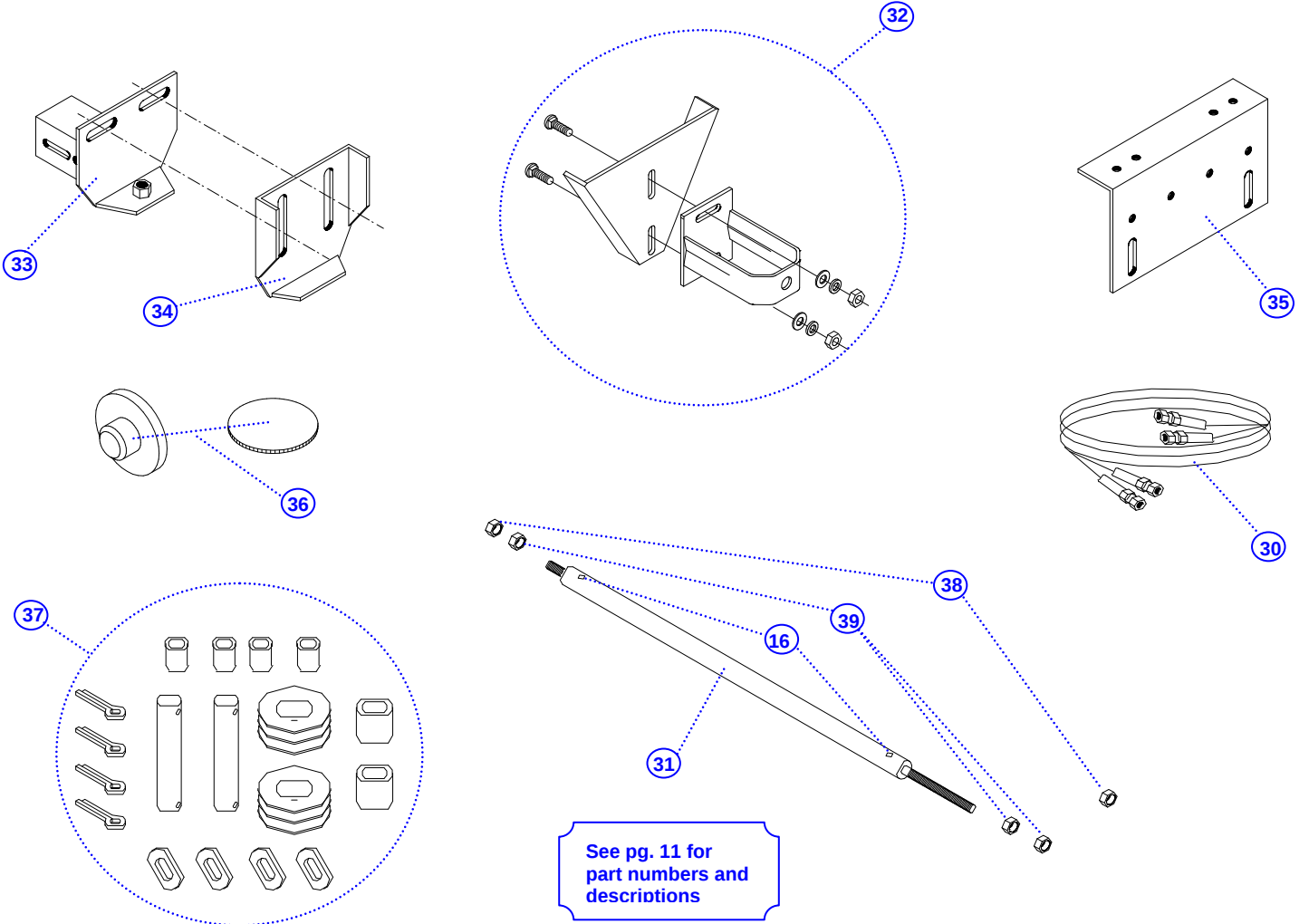
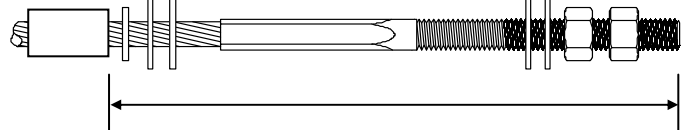
## **PUMP ASSEMBLIES**

| Slide out only pump assy's (Round reservoir tanks)                                                               |                                              |                                                                                                                                           |
|------------------------------------------------------------------------------------------------------------------|----------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|
| Round reservoir tanks come in 3 and 4 quart sizes. The length of the 3 qt is 8.35" long and 4 qt are 12" long.   |                                              |                                                                                                                                           |
| Part No.                                                                                                         | D4DA                                         |                                                                                                                                           |
| PU10141                                                                                                          | D4DA 3 qt                                    | D4DA- Indicates that the assembly has no manual hand pump for emergency retraction of slide(s).                                           |
| PU10166                                                                                                          | D4DA 4 qt                                    |                                                                                                                                           |
| PU12038                                                                                                          | D4DA 4 qt w/ T's                             |                                                                                                                                           |
| PU12781                                                                                                          | D4DA 3 qt w/ T's                             |                                                                                                                                           |
| Part No.                                                                                                         | LW                                           |                                                                                                                                           |
| PU10813                                                                                                          | 3 qt LW, no switch                           | LW- Indicates that the assembly is built with a lead wire (LW) only. There is no switch at the pump, only inside the coach.               |
| PU12525                                                                                                          | 3 qt LW w/ fuse & diode                      |                                                                                                                                           |
| PU13638                                                                                                          | 3 qt LW w/ fuse                              |                                                                                                                                           |
| Part No.                                                                                                         | BL                                           |                                                                                                                                           |
| PU10437                                                                                                          | BL 3 qt                                      | BL- Indicates that the pump is wired for operation at both locations (BL). There is a switch at the pump and in the coach.                |
| PU10444                                                                                                          | BL 4 qt                                      |                                                                                                                                           |
| PU11525                                                                                                          | BL 3 qt w/ T's                               |                                                                                                                                           |
| PU11526                                                                                                          | BL 4 qt w/ T's                               |                                                                                                                                           |
| PU12527                                                                                                          | BL 3 qt w/ fuse & diode                      |                                                                                                                                           |
| PU12967                                                                                                          | BL 3 qt w/ fuse                              |                                                                                                                                           |
| Part No.                                                                                                         | BL w/ double selector valves                 |                                                                                                                                           |
| PU11667                                                                                                          | BL 3 qt w/ double selector                   | Has manual valves at the pump that can be opened or closed to control room operation.                                                     |
| PU12157                                                                                                          | BL 4 qt w/ double selector                   |                                                                                                                                           |
| Part No.                                                                                                         | BL w/ triple selector valves                 |                                                                                                                                           |
| PU12158                                                                                                          | BL 4 qt w/ triple selector                   | Same as above                                                                                                                             |
| Part No.                                                                                                         | ESV (Electric Selector Valve)                |                                                                                                                                           |
| PU13222                                                                                                          | BL 4 qt w/ triple ESV & 70 amp relay pack    | ESV- Pump is built with 1 valve/coil assembly per room for individual, electrical control over each.                                      |
| PU13623                                                                                                          | BL w/ double ESV & 70 amp relay pack         |                                                                                                                                           |
| PU13624                                                                                                          | LW w/ double ESV & 70 amp relay pack         |                                                                                                                                           |
| Leveling and slide room pump assy's (Square reservoir tanks)                                                     |                                              |                                                                                                                                           |
| Square reservoir tanks come in 6 and 8 quart sizes. The length of the 6 qt tank is 12" and the 8 qt is 14" long. |                                              |                                                                                                                                           |
| Part No.                                                                                                         | 6 quart pump assemblies                      | w/ diode = Assembly is built with diode harness on solenoids<br><br>w/ diode on coil = Assembly is built with diodes inline on room coils |
| PU12463                                                                                                          | 6 qt leveling only (3 valve)                 |                                                                                                                                           |
| PU12464                                                                                                          | 6 qt leveling + 1 (4 valve)                  |                                                                                                                                           |
| PU12479                                                                                                          | 6 qt leveling + 2 (5 valve)                  |                                                                                                                                           |
| PU12598                                                                                                          | 6 qt quad-slide pump (4 valve)               |                                                                                                                                           |
| PU13080                                                                                                          | 6 qt leveling + 1 w/ diode on coil (4 valve) |                                                                                                                                           |
| PU13081                                                                                                          | 6 qt leveling + 2 w/ diode (5 valve)         |                                                                                                                                           |
| PU13631                                                                                                          | 6 qt leveling + 1 w/ fuse (4 valve)          |                                                                                                                                           |
| PU13635                                                                                                          | 6 qt leveling + 2 w/ fuse (5 valve)          |                                                                                                                                           |
| Part No.                                                                                                         | DMI pumps with PG controls                   | w/ fuse = Assembly is built with fuse in line on red power lead for wall switches                                                         |
| 500945                                                                                                           | 6 qt leveling + 2 w/ fuse (5 valve)          |                                                                                                                                           |
| 500956                                                                                                           | 6 qt leveling + 1 w/ fuse (4 valve)          |                                                                                                                                           |
| Part No.                                                                                                         | 8 quart pump assemblies                      |                                                                                                                                           |
| PU13358                                                                                                          | 8 qt leveling + 2 w/ diode (5 valve)         |                                                                                                                                           |
| PU13632                                                                                                          | 8 qt leveling + 1 (4 valve)                  |                                                                                                                                           |
| PU13633                                                                                                          | 8 qt leveling + 1 w/ diode on coil (4 valve) |                                                                                                                                           |
| PU13634                                                                                                          | 8 qt leveling + 1 w/ fuse (4 valve)          |                                                                                                                                           |
| PU13636                                                                                                          | 8 qt leveling + 2 (5 valve)                  |                                                                                                                                           |
| PU13637                                                                                                          | 8 qt leveling + 2 w/ fuse (5 valve)          |                                                                                                                                           |
| 500951                                                                                                           | 8 qt leveling + 3 w/ fuse (6 valve)          |                                                                                                                                           |

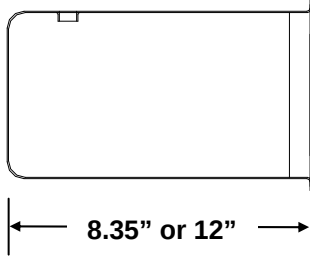
**#30 \*\*** Measure hose from these two points to determine the hose length in inches.



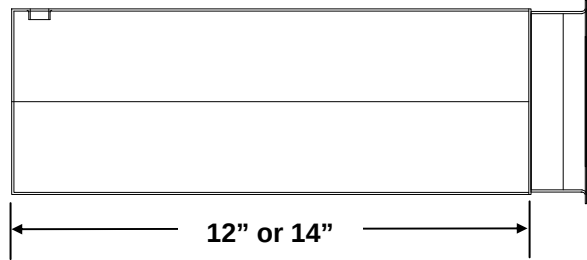
**#29 \*\*** Measure from these two points to determine cable length in inches. Also note the cable diameter (.25" or .188").



**#28 Round reservoir tank**



**#28 Square reservoir tank**



## PARTS LIST

| Item               | Qty. | Part Number     | Description                                                          |
|--------------------|------|-----------------|----------------------------------------------------------------------|
| <a href="#">1</a>  | 1    | DN11027         | 12VDC motor                                                          |
| <a href="#">2</a>  | 1    | OK21500S        | Pump/motor assembly ( <b>pump is not available separately</b> )      |
| <a href="#">3</a>  | *    | DN14866         | Hand pump cartridge valve assembly                                   |
| <a href="#">4</a>  | 1    | PT10000         | Breather cap                                                         |
| <a href="#">5</a>  | 2    | WZ10000         | 12VDC solenoid                                                       |
| <a href="#">6</a>  | *    | IP10265         | Rocker switch, white                                                 |
| <a href="#">7</a>  | *    | IP10260         | Rocker switch cover, white                                           |
| <a href="#">8</a>  | *    | DN13932         | P.O. check valve                                                     |
| <a href="#">9</a>  | *    | DN13933         | Stem valve                                                           |
| <a href="#">10</a> | *    | DN13937         | 12VDC coil                                                           |
| <a href="#">11</a> | 1    | BA30000         | Cube relay                                                           |
| <a href="#">12</a> | 1    | DN12649         | Suppression module                                                   |
| <a href="#">13</a> | 1    | DN12457         | Pressure switch                                                      |
| <a href="#">14</a> | *    | DN12494         | Hose fitting                                                         |
| <a href="#">15</a> | 1    | DN13911         | 70 amp waterproof relay pack                                         |
| <a href="#">16</a> | *    | WO11380         | 90 deg. Hose fitting                                                 |
| <a href="#">17</a> | *    | IP10400         | 3-pin pump switch                                                    |
| <a href="#">18</a> | *    | IP10450         | 6-pin pump switch                                                    |
| <a href="#">19</a> | 2    | VF12300         | Screw, socket cap, 10-32 x 1/4"                                      |
| <a href="#">20</a> | 2    | VF10210         | Bolt, hex head, 1/4 -20 x 1 3/4"                                     |
| <a href="#">21</a> | 2    | VF10100         | Screw, BHC, 3/8"-16 x 1/2"                                           |
| <a href="#">22</a> | 2    | VF10900         | Nut, 1/4-20 hex                                                      |
| <a href="#">23</a> | 2    | VF10300         | Lock washer, split                                                   |
| <a href="#">24</a> | 2    | VA11000         | O-ring, black, #016                                                  |
| <a href="#">25</a> | 1    | DN11305         | Faceplate, double selector manifold ( <b>2 rooms</b> )               |
| <a href="#">26</a> | 1    | DN11306         | Faceplate, triple selector manifold ( <b>3 rooms</b> )               |
| <a href="#">27</a> | 1    | DN12560         | Pump handle                                                          |
| <a href="#">28</a> | 1    | DN12620         | Reservoir tank, square, 12" ( <b>6 quart</b> )                       |
|                    | 1    | DN12567         | Reservoir tank, square, 14" ( <b>8 quart</b> )                       |
|                    | 1    | QA30000         | Reservoir tank, round, 8.75" ( <b>3 quart</b> )                      |
|                    | 1    | QA13000         | Reservoir tank, round, 12" ( <b>4 quart</b> )                        |
| <a href="#">29</a> | 1    | **              | Synchronization cables ( <b>each room has 1 set of sync cables</b> ) |
| <a href="#">30</a> | *    | **              | Hydraulic hoses                                                      |
| <a href="#">31</a> | *    | See pgs.14 & 15 | Cylinder                                                             |
| <a href="#">32</a> | *    | DN11397         | Bracket, mounting, cylinder                                          |
| <a href="#">33</a> | *    | DN13252         | Adjustment, horizontal, end condition assy.                          |
| <a href="#">34</a> | *    | DN12148         | Adjustment, vertical, bracket                                        |
| <a href="#">35</a> | *    | DN13996         | Adjustment, vertical, bracket 7.0"                                   |
| <a href="#">35</a> | *    | 600172          | Adjustment, vertical, bracket 6.5"                                   |
| <a href="#">35</a> | *    | DN13841         | Adjustment, vertical, bracket 6.0"                                   |
| <a href="#">36</a> | *    | DN11879         | Wear pad, black 1.0" dia.                                            |
|                    | *    | DN10936         | Wear pad, white 1.5" dia.                                            |
| <a href="#">37</a> | *    | See pg. 12      | Pulley assembly                                                      |
| <a href="#">38</a> | *    | IP10800         | .75" nylock nut                                                      |
|                    | *    | IP10750         | 1.12" nylock nut                                                     |
| <a href="#">39</a> | *    | IP10810         | .75" jam nut                                                         |
|                    | *    | IP10760         | 1.12" jam nut                                                        |
| <a href="#">40</a> | 1    | EC10024         | 24" ball screw electric                                              |
| <a href="#">41</a> | 1    | DN11709         | Air cylinder                                                         |
| <a href="#">42</a> | 1    | 600072S         | Hand pump assembly                                                   |
|                    | 1    | 800176          | O-ring seal kit ( <b>see page 23</b> )                               |

\* Quantities vary by system.

\*\* Cable and hose assemblies should be ordered by the length of the cable or hose in inches.

### **#37 PULLY REPLACEMENT KITS**

| Kit P/N        | BOM     | Qt. | Description                       | Kit P/N        | BOM     | Qt. | Description                          |
|----------------|---------|-----|-----------------------------------|----------------|---------|-----|--------------------------------------|
| <b>PL10342</b> | 600115  | 2   | 3" dia. double groove pulley assy | <b>PL10671</b> | IP21004 | 2   | 3" dia. double groove pulley         |
|                | CW10100 | 2   | pulley shaft .75 x 3.75           |                | DN10662 | 2   | 1-1/8" o.d. x 3/4"                   |
|                | SY60913 | 2   | spacer pulley pvc                 |                | VF11500 | 2   | pin cotter 1/8 x 1                   |
|                | VF11500 | 4   | pin cotter 1/8 x 1                |                | VF12060 | 2   | washer flat 3/4                      |
|                | VF12060 | 4   | washer flat 3/4                   | <b>PL10672</b> | 600115  | 2   | 3" dia. double groove pulley assy    |
| <b>PL10343</b> | IP21004 | 2   | 3" dia. double groove pulley      |                | CW10100 | 2   | pulley shaft .75 x 3.75              |
|                | CW10100 | 2   | pulley shaft .75 x 3.75           |                | DN10317 | 2   | bracket pulley mtg                   |
|                | DN10661 | 2   | 1-1/8" o.d. x 3/4"                |                | VF11500 | 4   | pin cotter 1/8 x 1                   |
|                | SY60915 | 2   | 3/4" x 1" sleeve                  |                | VF12060 | 4   | washer flat 3/4                      |
|                | VF11500 | 4   | pin cotter 1/8 x 1                | <b>PL10753</b> | 600115  | 2   | 3" dia. double groove pulley assy    |
| <b>PL10344</b> | VF12060 | 4   | washer flat 3/4                   |                | SY60900 | 1   | pulley shaft .75" x 6"               |
|                | IP21004 | 2   | 3" dia. double groove pulley      |                | VF11500 | 2   | pin cotter 1/8 x 1                   |
|                | DN10310 | 4   | pulley shaft .75 x 2.75           |                | VF12060 | 2   | washer flat 3/4                      |
|                | DN10280 | 4   | pulley mounting br                | <b>PL10791</b> | IP21004 | 2   | 3" dia. double groove pulley         |
|                | DN10661 | 2   | 1-1/8" o.d. x 3/4"                |                | DN10661 | 2   | 1-1/8" o.d. x 3/4"                   |
|                | SY60914 | 4   | spacer pulley pvc                 |                | DN10764 | 2   | 2" channel strap                     |
| <b>PL10345</b> | VF11500 | 8   | pin cotter 1/8 x 1                |                | SY60915 | 2   | 3/4" x 1" sleeve                     |
|                | VF12060 | 8   | washer flat 3/4                   |                | VF11500 | 2   | pin cotter 1/8 x 1                   |
|                | IP21004 | 2   | 3" dia. double groove pulley      |                | VF12060 | 2   | washer flat 3/4                      |
|                | DN10310 | 2   | pulley shaft .75 x 2.75           | <b>PL11090</b> | 600114  | 2   | 2.25" dia. double groove pulley assy |
|                | DN10280 | 2   | pulley mounting br                |                | DN10310 | 2   | pulley shaft .75 x 2.75              |
| <b>PL10407</b> | DN10661 | 2   | 1-1/8" o.d. x 3/4"                |                | DN10317 | 2   | bracket pulley mtg                   |
|                | SY60914 | 2   | spacer pulley pvc                 |                | VF11500 | 4   | pin cotter 1/8 x 1                   |
|                | VF11500 | 4   | pin cotter 1/8 x 1                |                | VF12060 | 4   | washer flat 3/4                      |
|                | VF12060 | 4   | washer flat 3/4                   | <b>PL11102</b> | 600114  | 2   | 2.25" dia. double groove pulley assy |
| <b>PL10413</b> | IP21005 | 6   | 5.5" dia. single groove pulley    |                | CW10100 | 2   | pulley shaft .75 x 3.75              |
|                | IP21105 | 6   | bushing flange 1.1                |                | VF11500 | 4   | pin cotter 1/8 x                     |
|                | VF11500 | 4   | pin cotter 1/8 x 1                |                | VF12060 | 4   | washer flat 3/4                      |
|                | VF12060 | 4   | washer flat 3/4                   | <b>PL12130</b> | 600114  | 2   | 2.25" dia. double groove pulley assy |
|                | 600116  | 6   | 3" dia. single groove pulley assy |                | CW10100 | 1   | pulley shaft .75 x 3.75              |
| <b>PL10414</b> | CW10100 | 4   | pulley shaft .75 x 3.75           |                | DN10310 | 2   | pulley shaft .75 x 2.75              |
|                | SY60913 | 4   | spacer pulley pvc                 |                | SY60913 | 4   | spacer pulley pvc                    |
|                | SY60914 | 4   | spacer pulley pvc                 |                | VF11500 | 4   | pin cotter 1/8 x 1                   |
|                | VF11500 | 8   | pin cotter 1/8 x 1                |                | VF12060 | 4   | washer flat 3/4                      |
|                | VF12060 | 8   | washer flat 3/4                   | <b>IP60080</b> | 600114  | 2   | 2.25" dia. double groove pulley assy |
| <b>PL10414</b> | IP21005 | 6   | 5.5" dia. single groove pulley    |                | DN10310 | 2   | pulley shaft .75 x 2.75              |
|                | CW10100 | 4   | pulley shaft .75 x 3.75           |                | DN10317 | 2   | bracket pulley mtg                   |
|                | IP21105 | 6   | bushing flange 1.1                |                | VF11500 | 4   | pin cotter 1/8 x 1                   |
|                | SY60915 | 2   | 3/4" x 1" sleeve                  |                | VF12060 | 4   | washer flat 3/4                      |
|                | SY60916 | 2   | 3/4" x 1-1/2" slee                |                |         |     |                                      |
| <b>PL10521</b> | VF11500 | 8   | pin cotter 1/8 x 1                |                |         |     |                                      |
|                | VF12060 | 4   | washer flat 3/4                   |                |         |     |                                      |
|                | 600115  | 2   | 3" dia. double groove pulley assy |                |         |     |                                      |
|                | CW10100 | 2   | pulley shaft .75 x 3.75           |                |         |     |                                      |
|                | SY60913 | 4   | spacer pulley pvc                 |                |         |     |                                      |
|                | VF11500 | 4   | pin cotter 1/8 x 1                |                |         |     |                                      |
|                | VF12060 | 4   | washer flat 3/4                   |                |         |     |                                      |

# #31 REPLACEMENT CYLINDER MEASUREMENT INSTRUCTIONS

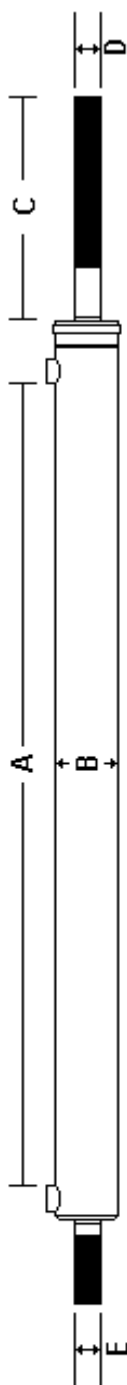


Call Power Gear Tech Service at 800-334-4712 for price and availability of cylinder. Or fax to 574-256-6743

Measurements must be taken while the cylinder is in the completely retracted state (Slide room closed)

All dimensions must be within 1/16 of an inch

## Type: LWW



A: \_\_\_\_\_  
B: \_\_\_\_\_  
C: \_\_\_\_\_  
D: \_\_\_\_\_  
E: \_\_\_\_\_

### Vehicle Information:

Make: \_\_\_\_\_  
Model: \_\_\_\_\_  
Year: \_\_\_\_\_

Color: \_\_\_\_\_

## Type: LDH



A: \_\_\_\_\_  
B: \_\_\_\_\_  
C: \_\_\_\_\_  
D: \_\_\_\_\_

Color: \_\_\_\_\_

## #31 HYDRAULIC CYLINDERS

### LWW

**Current Production Cylinders are BOLD**

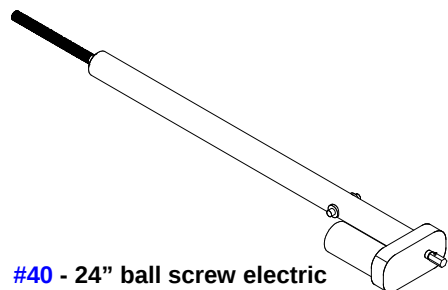
\* = OBSOLETE

| Part #           | Description             | Color         | Physical Dimensions (inches) |             |              |            |            |
|------------------|-------------------------|---------------|------------------------------|-------------|--------------|------------|------------|
|                  |                         |               | A                            | B           | C            | D          | E          |
| 130-1155         | 1.5 x 24 ext            | Black         | 25.25                        | 1.75        | 18.37        | .75        | .75        |
| <b>130-1156</b>  | 1.5 x 24 non ext        | Black         | 25.25                        | 1.75        | 6.75         | .75        | .75        |
| 130-1157         | 1.5 x 41 ext            | Black         | 42.25                        | 1.75        | 18.37        | .75        | .75        |
| <b>130-1226</b>  | <b>1.5 X 42 non ext</b> | <b>Black</b>  | <b>45.25</b>                 | <b>1.75</b> | <b>7.0</b>   | <b>.75</b> | <b>.75</b> |
| 130-1159         | 1.5 x 38 ext            | Black         | 42.25                        | 1.75        | 18.37        | .75        | .75        |
| CW10320          | 2 x 24 non ext          | Green         | 25.0                         | 2.38        | 7.0          | .75        | .75        |
| CW10323S         | 2 x 32 non ext          | Yellow        | 32.75                        | 2.38        | 7.0          | .75        | .75        |
| CW10324S         | 2 x 32 non ext          | Yellow        | 33.0                         | 2.38        | 7.0          | .75        | .75        |
| <b>*CW10325S</b> | 2 x 38 non ext          | Gray          | 39.0                         | 2.38        | 7.0          | .75        | .75        |
| CW10326S         | 2 x 38 ext              | Gray          | 39.0                         | 2.38        | 18.37        | .75        | .75        |
| <b>*CW10327</b>  | 2 x 40 non ext          | Green         | 41.0                         | 2.38        | 7.0          | .75        | .75        |
| CW10329          | 2 x 48 non ext          | Yellow        | 49.0                         | 2.38        | 7.0          | .75        | .75        |
| <b>*CW10400</b>  | 2 x 40 (Dutchmen)       | Black         | 36.75                        | 2.38        | 7            | .75        | .75        |
| CW10416          | 1.125 x 16.5 non ext    | Black         | 17.38                        | 1.38        | 2.75         | .625       | .625       |
| <b>*CW10420</b>  | 1.5 x 20 non ext        |               | 23.5                         | 1.875       | 3.5          | .75        | .75        |
| <b>*CW10500</b>  | 2 x 44 non ext          | Blue          | 45.0                         | 2.38        | 7.0          | .75        | .75        |
| <b>*CW10520</b>  | 1.5 x 20 non ext        | Gray          | 23.12                        | 1.75        | 7.25         | .75        | .75        |
| CW10524S         | 1.5 x 24 non ext        | Gray          | 27.5                         | 1.75        | 7.0          | .625       | .75        |
| <b>*CW10534</b>  | 1.5 x 34 non ext        | Black         | 37.12                        | 1.75        | 7.25         | .75        | .75        |
| <b>*CW10538</b>  | 1.5 x 38 non ext        |               | 39.25                        | 1.38        | 7.0          | .75        | .75        |
| <b>*CW10620</b>  | 1.5 x 20 non ext        |               | 23.5                         | 1.88        | 7.25         | .625       | .625       |
| <b>CW10638</b>   | <b>1.5 x 38 non ext</b> | <b>Purple</b> | <b>39.25</b>                 | <b>1.75</b> | <b>6.75</b>  | <b>.75</b> | <b>.75</b> |
| CW10640          | 1.5 x 40 non ext        | Green         | 41.25                        | 1.75        | 7.0          | .75        | .75        |
| <b>CW10719</b>   | <b>1.5 x 19 ext</b>     | <b>Blue</b>   | <b>20.25</b>                 | <b>1.75</b> | <b>18.62</b> | <b>.75</b> | <b>.75</b> |
| CW10720          | 1.5 x 20 non ext        | Gray          | 20.88                        | 1.75        | 7.12         | .75        | .75        |
| <b>*CW10724</b>  | 1.5 x 24 non ext        | Green         | 25.25                        | 1.75        | 7.0          | .75        | .75        |
| CW10726          | 1.5 x 26 ext            | Red           | 27.25                        | 1.75        | 18.62        | .75        | .75        |
| CW10729          | 1.5 x 29 non ext        | Red           | 30.25                        | 1.75        | 4.0          | .75        | .75        |
| CW10732          | 1.5 x 32 ext            | Yellow        | 33.25                        | 1.75        | 18.62        | .75        | .75        |
| <b>*CW10738</b>  | 1.5 x 38 ext            | Gray          | 39.25                        | 1.75        | 18.62        | .75        | .75        |
| <b>*CW10741</b>  | 1.5 x 41 ext            | Blue          | 42.25                        | 1.75        | 18.62        | .75        | .75        |
| <b>*CW10820</b>  | 1.5 x 20 non ext        | Purple        | 20.88                        | 1.75        | 3.5          | .75        | .75        |
| <b>*CW10824</b>  | 1.5 x 24 ext            | Green         | 25.25                        | 1.75        | 18.62        | .75        | .75        |
| DN11816          | 1.5 x 40 (Dutchmen)     | Black         | 40.5                         | 1.75        | 3.18         | .75        |            |
| <b>*DN11997S</b> | 1.5 x 38                | Black         | 41.5                         | 1.75        | 7.0          | .625       | .625       |
| CW11836          |                         |               |                              |             |              |            |            |

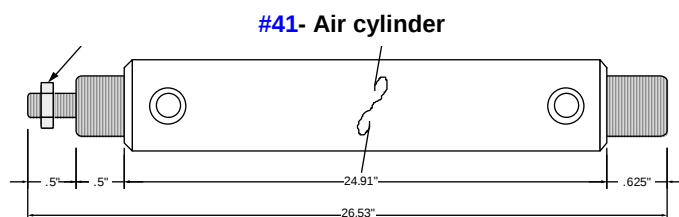
### LDH

|                 |        |        |      |      |     |      |     |
|-----------------|--------|--------|------|------|-----|------|-----|
| <b>*CW10120</b> | 2 x 32 |        | 33.0 | 2.38 | 7.0 | 1.12 | n/a |
| <b>*CW10140</b> | 2 x 17 | Black  | 18.0 | 2.38 | 7.0 | 1.12 | n/a |
| CW10175S        | 2 x 24 | Red    | 25.0 | 2.38 | 7.0 | 1.12 | n/a |
| <b>*CW10200</b> | 2 x 32 | Yellow | 33.0 | 2.38 | 7.0 | 1.12 | n/a |
| CW10300S        | 2 x 38 |        | 39.0 | 2.38 | 7.0 | 1.12 | n/a |
| CW10410         | 2 x 44 | Gray   | 45.0 | 2.38 | 7.0 | 1.12 | n/a |

## SPECIALTY CYLINDERS



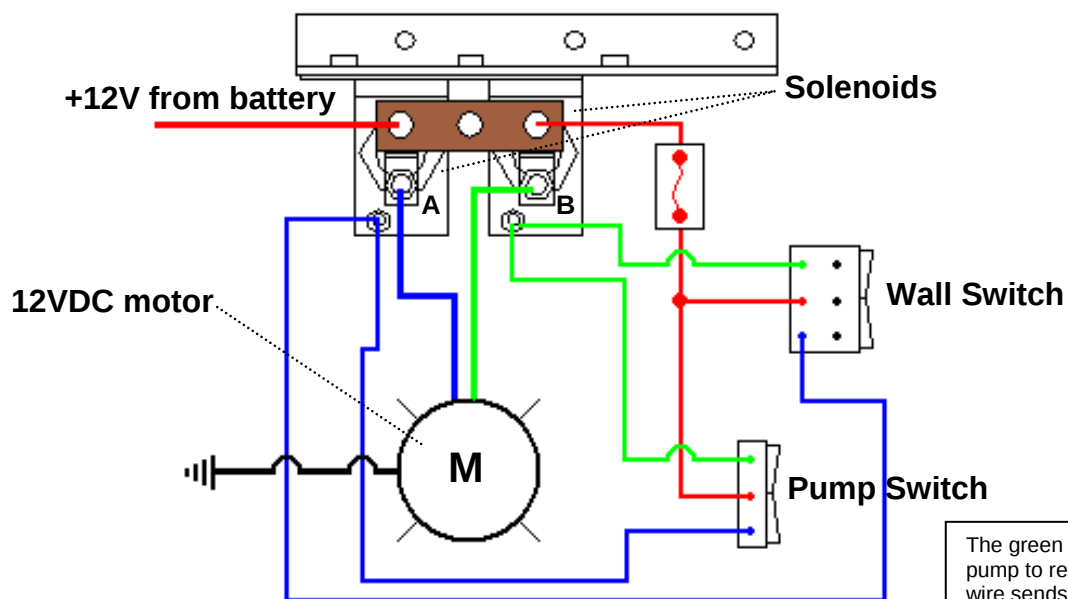
#40 - 24" ball screw electric



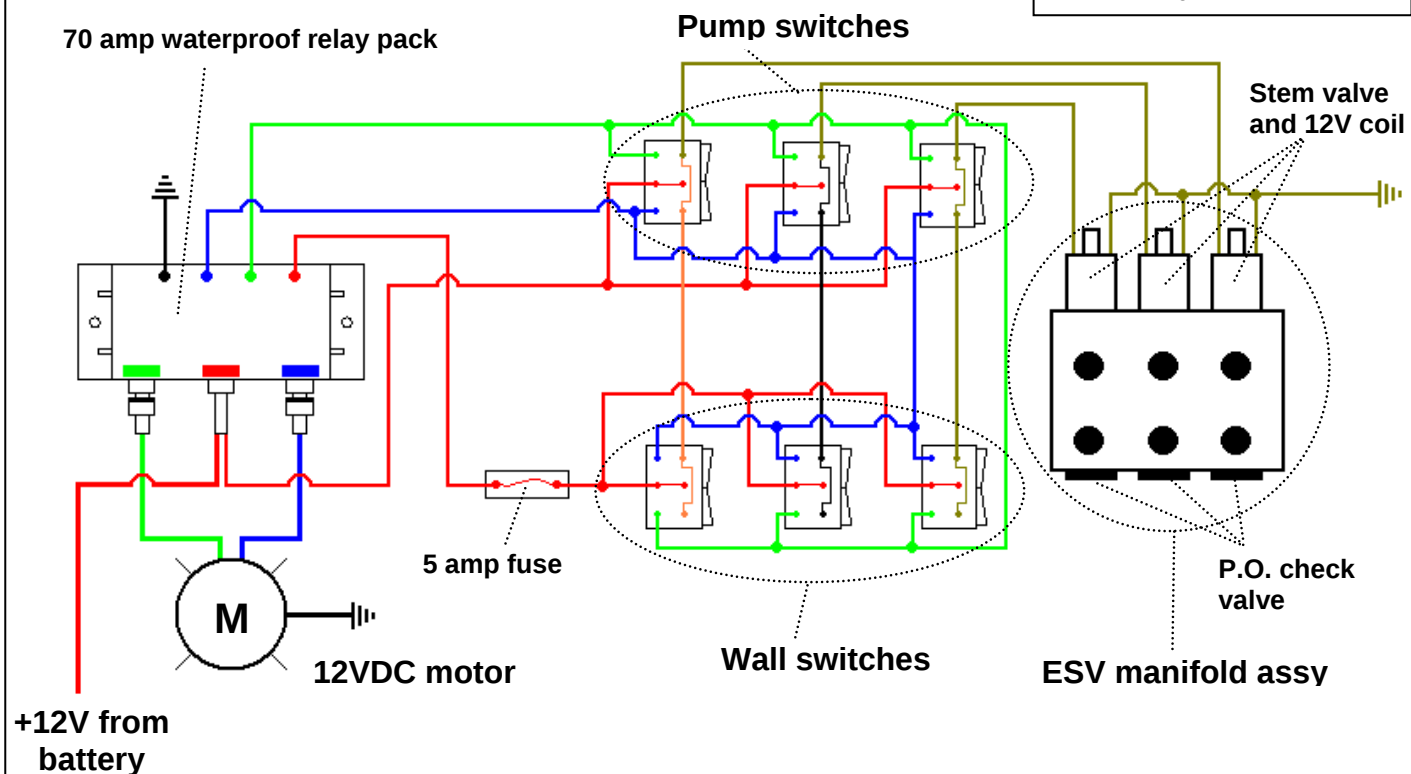
#41- Air cylinder

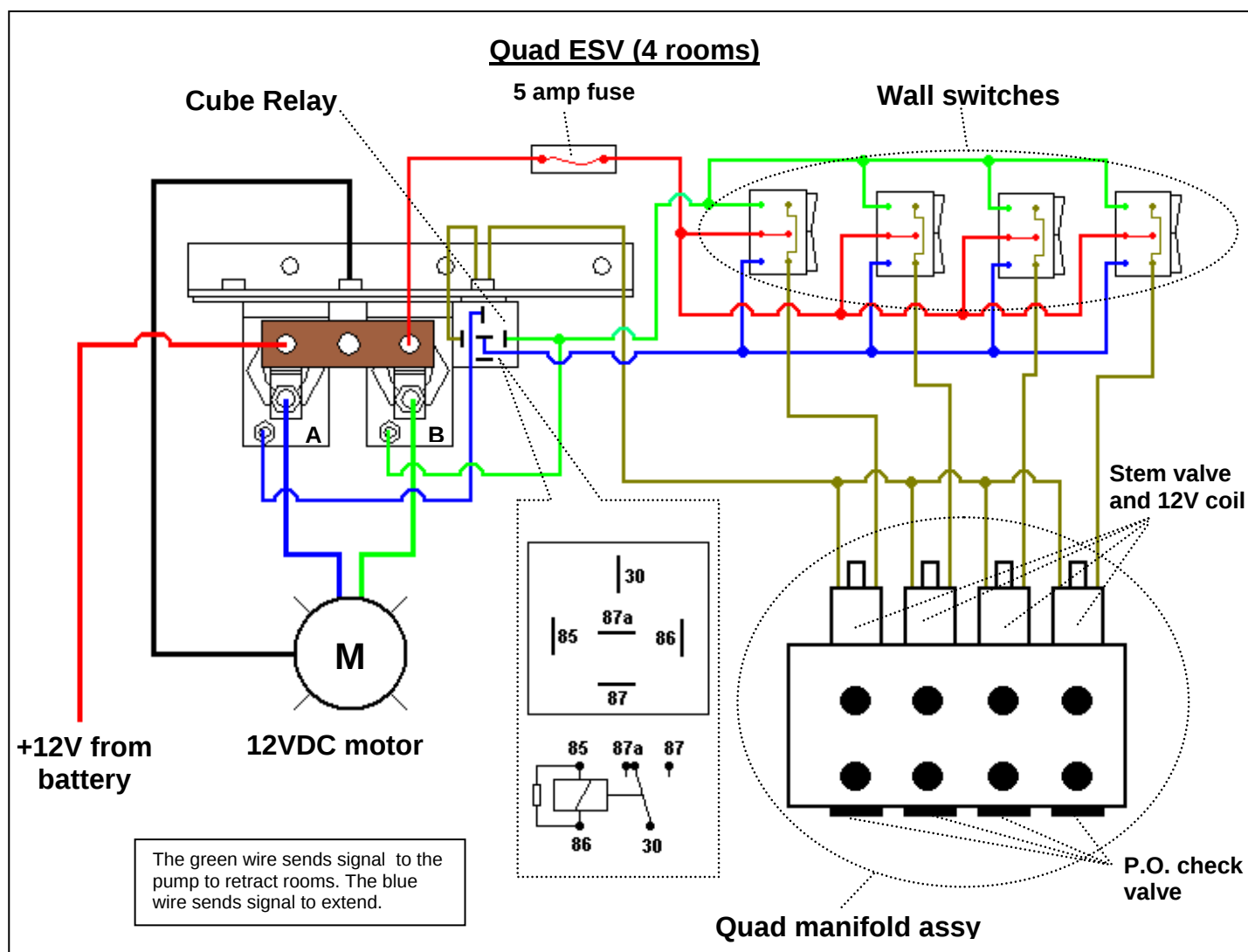
## WIRING DIGRAMS

### BL 3 and 4 quart, with or without selector manifold, with 1, 2 or 3 rooms



### Double or triple ESV (2 or 3 rooms)

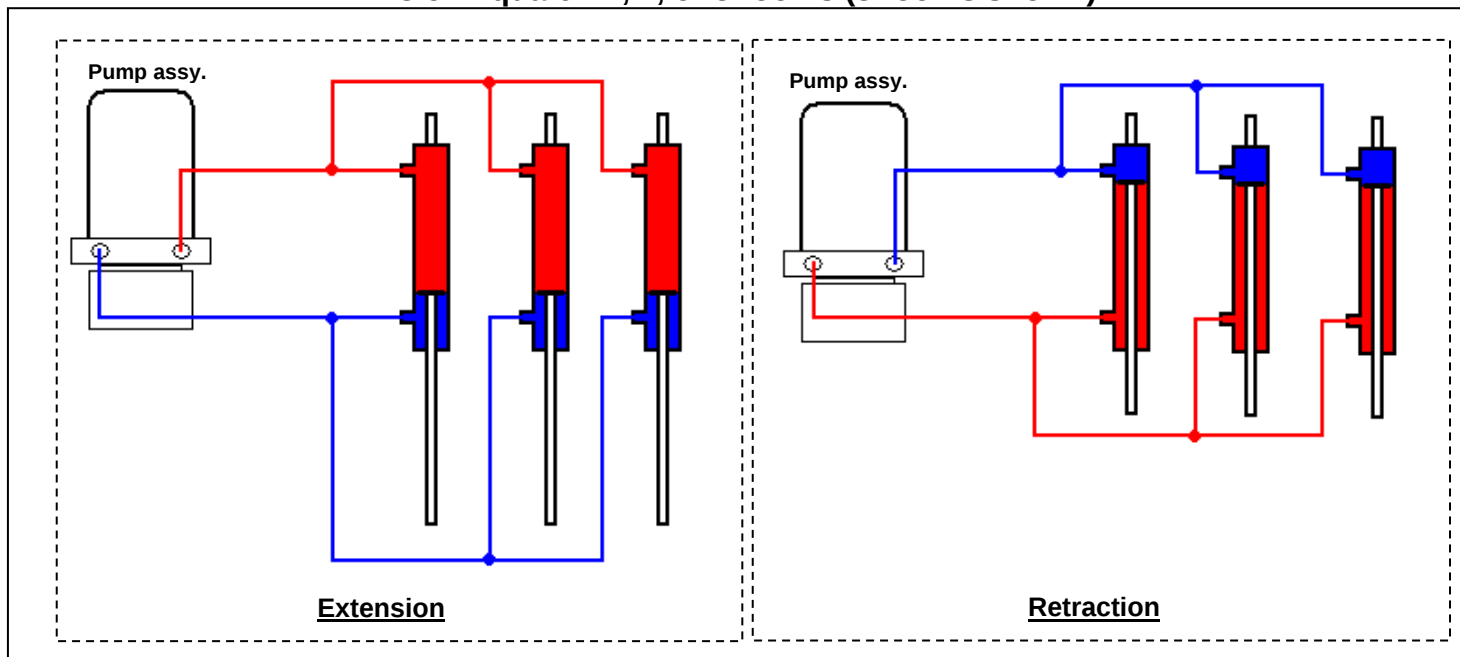




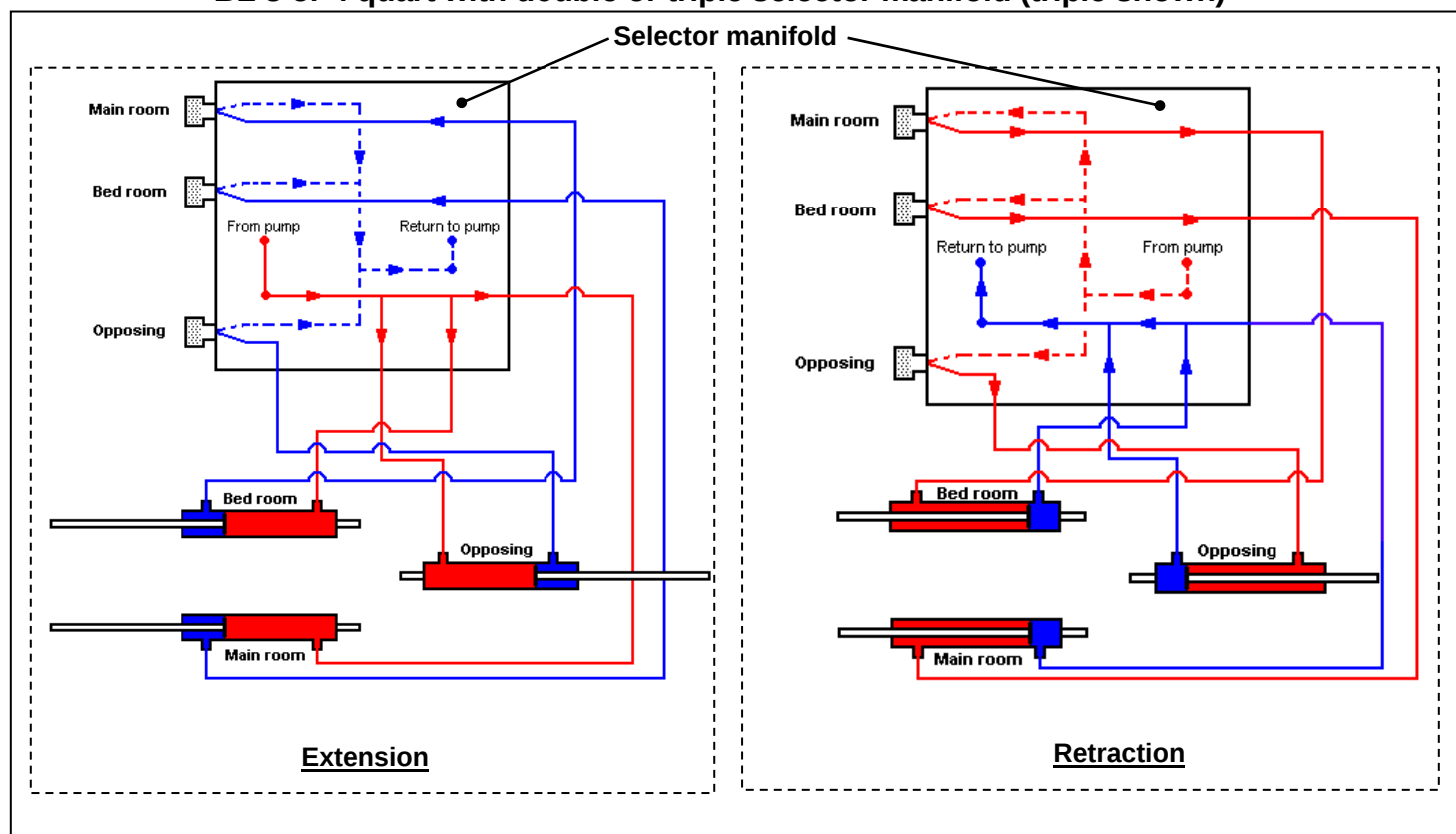
Wiring diagrams for leveling plus 1, 2, or 3 rooms can be found in the *Parts and Service Manual for Dewald Hydraulic Leveling Systems*.

## HYDRAULIC DIAGRAMS

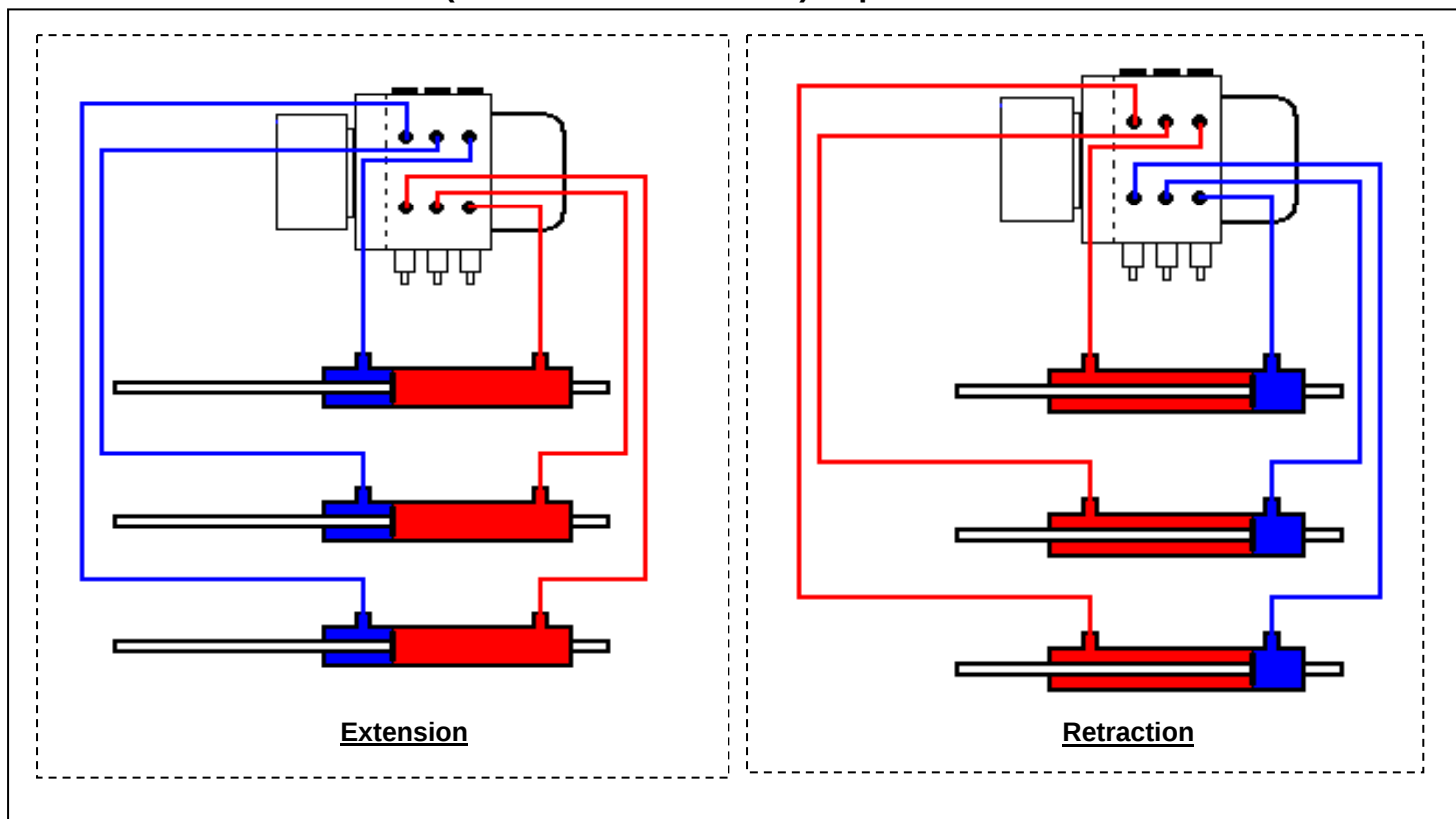
**BL 3 or 4 quart – 1, 2, or 3 rooms (3 rooms shown)**



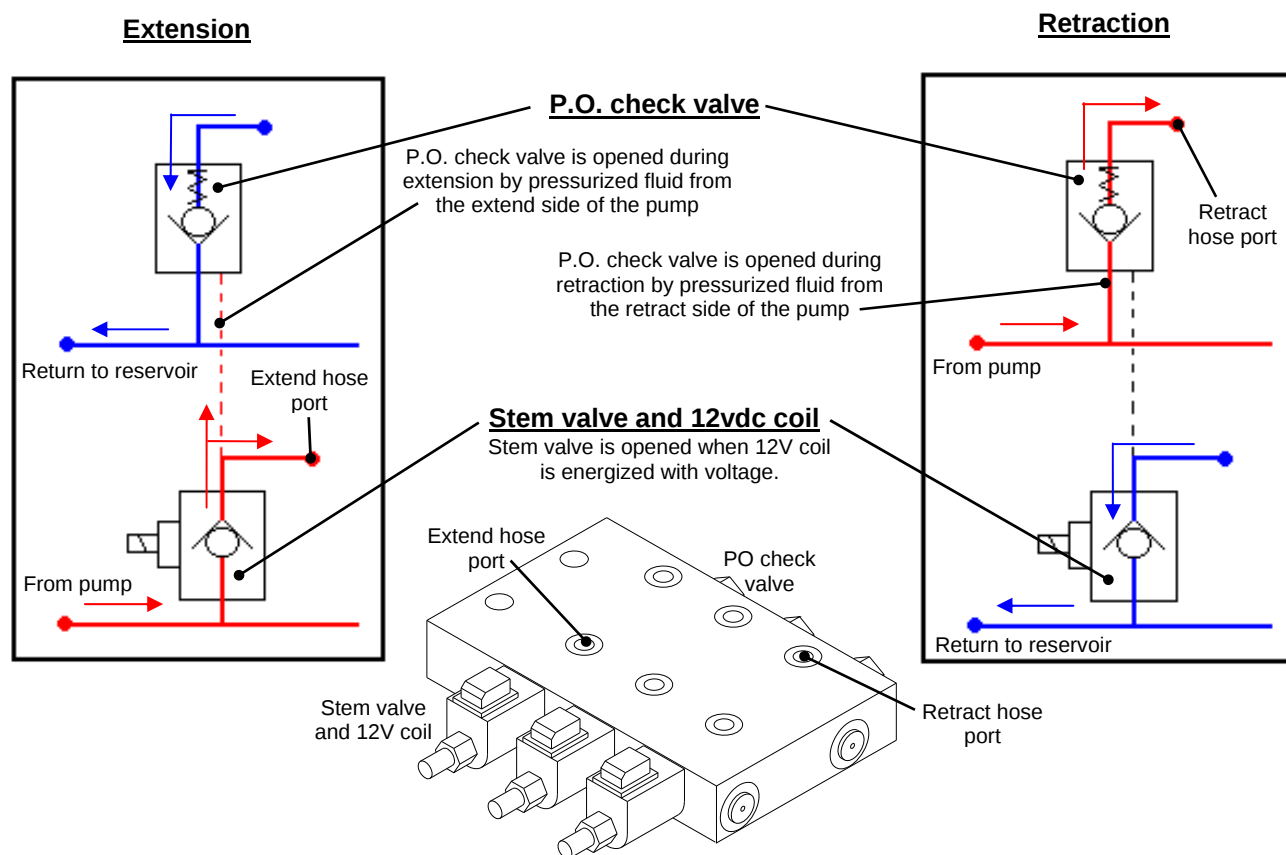
**BL 3 or 4 quart with double or triple selector manifold (triple shown)**



### ESV (Electric Solenoid Valve) Triple ESV shown

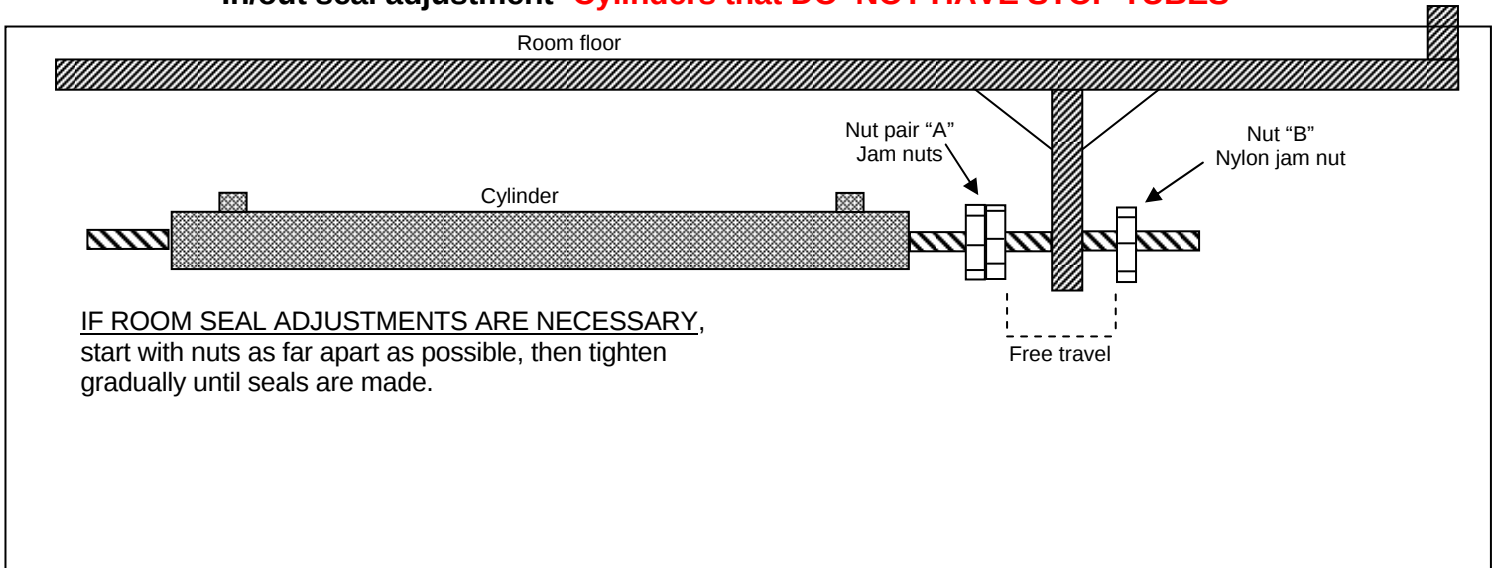


### ESV HYDRAULIC SCHEMATIC (triple ESV manifold shown)



## ROOM CYLINDER ADJUSTMENT

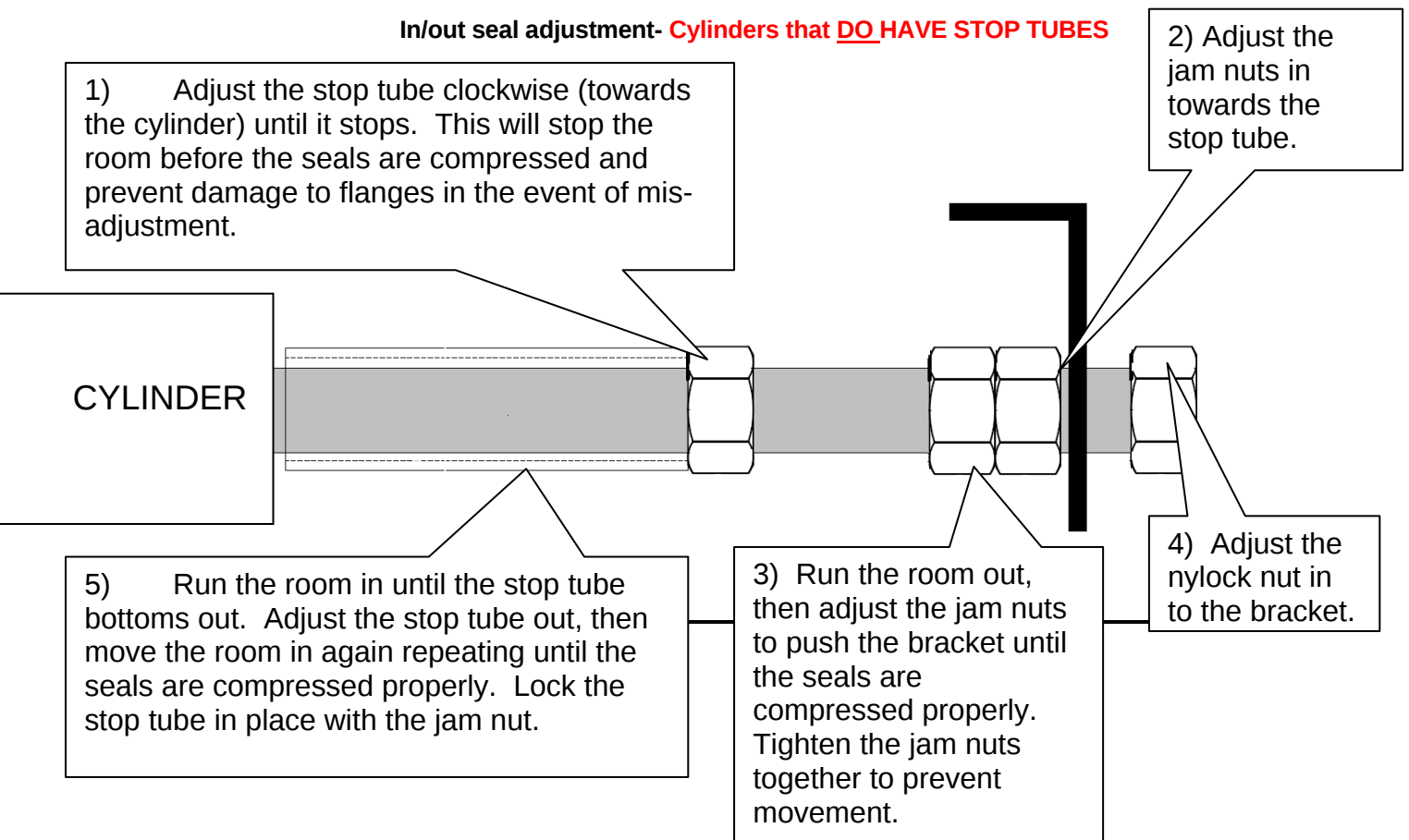
### In/out seal adjustment- **Cylinders that DO NOT HAVE STOP TUBES**



Jamb nuts are used to adjust tightness of room seals. Nut pair "A" in the OUT direction; nut "B" in the IN direction.

The "free travel" space accounts for the difference between the cylinder stroke and the room travel.

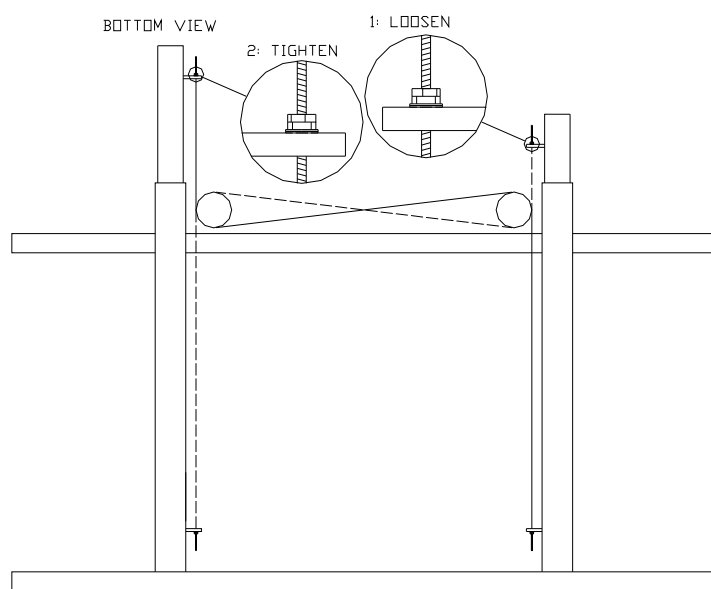
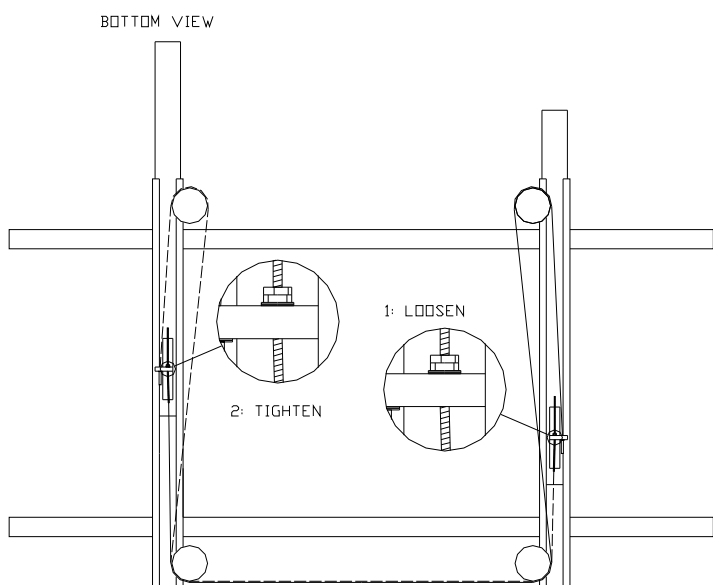
### In/out seal adjustment- **Cylinders that DO HAVE STOP TUBES**



## Slide System Timing Cable Adjustment

The hydraulic slide out system does NOT use the cables to move the room, but rather to synchronize the room travel while the room is being moved. This synchronizing system keeps the room square as it slides in and out. If the wall of the slide for some reason is not parallel the outside wall of the R.V, you can adjust the cables as follows:

1. Loosen cable nuts at side which is further IN (right side, as shown)
2. Tighten cable nuts at side which is further OUT (left side, as shown)



## FLAT FLOOR ROOM HEIGHT ADJUSTMENT---FLUSH FLOOR STYLE SLIDES

This TIP sheet is designed to provide information on setting the room height on a flat floor slide-out system utilizing angled rails.

### **With the room fully extended-**

- Measure from the top of the moving slide-out rail to the bottom of the slide-out room floor up close to the coach. This is dimension "A".
- Measure from the top of the moving slide-out rail to the bottom of the slide-out room floor out near the mounting bracket. This is dimension "B".
- To calculate dimension "B" use the following formula:  

$$\text{"B" (end bracket height setting)} = \text{"A"} + (\text{slideout room floor thickness}) + \frac{1}{4}"$$

#### EXAMPLE:

**"B" (end bracket height setting) = "A" + (slideout room floor thickness) +  $\frac{1}{4}$ ".**

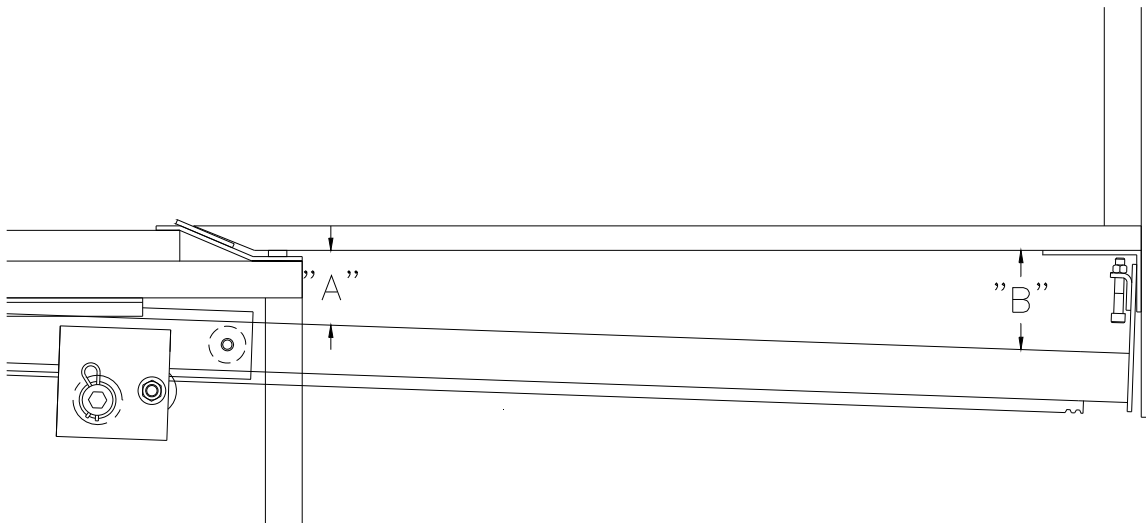
**If "A" = 3-1/4" AND THE SLIDEOUT FLOOR IS 1" THICK**

**Then "B" = 3-1/4" + 1" +  $\frac{1}{4}$ " = 4-1/2"**

- Perform this check on each slide-out rail independent of the other.

#### NOTE:

- 1) These figures are approximates. Each coach may be slightly different.
- 2) Refer to manufacturer of coach/trailer for correct slideout room floor thickness.

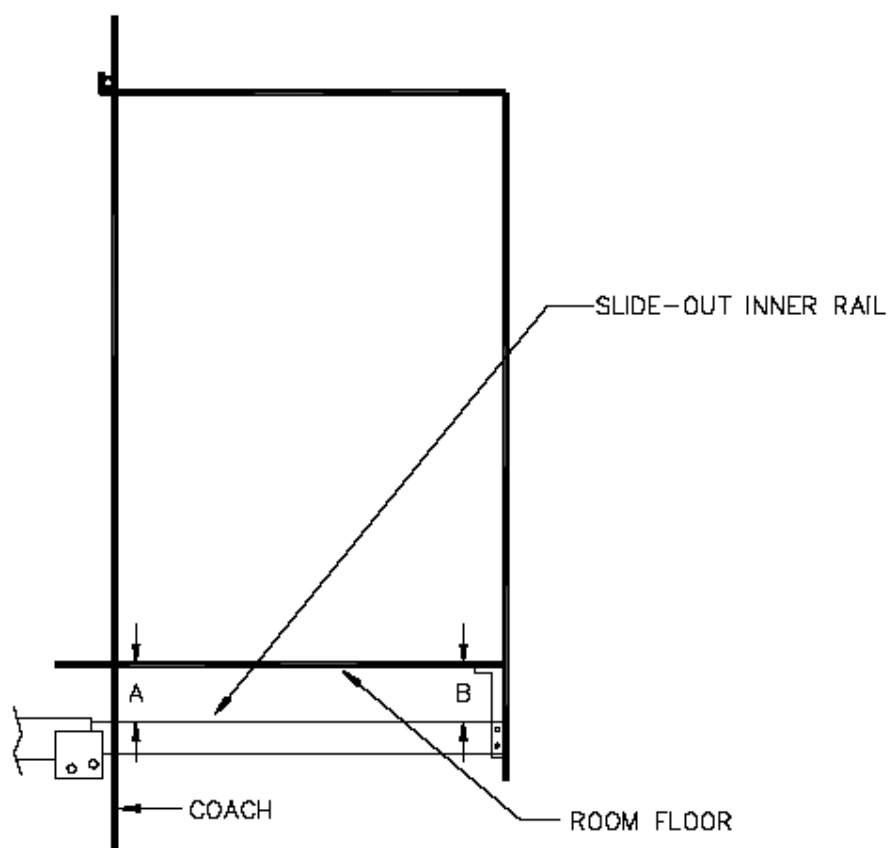


# NON-FLUSH FLOOR TYPE ROOM ADJUSTMENT

## SLIDE-OUT ROOM HEIGHT ADJUSTMENT

For proper slide-out operation the slide-out room floor to slide-out rail height must be set. This procedure is to be performed at the factory during room installation and should be checked periodically.

To set the room height, please refer to the Figure below.

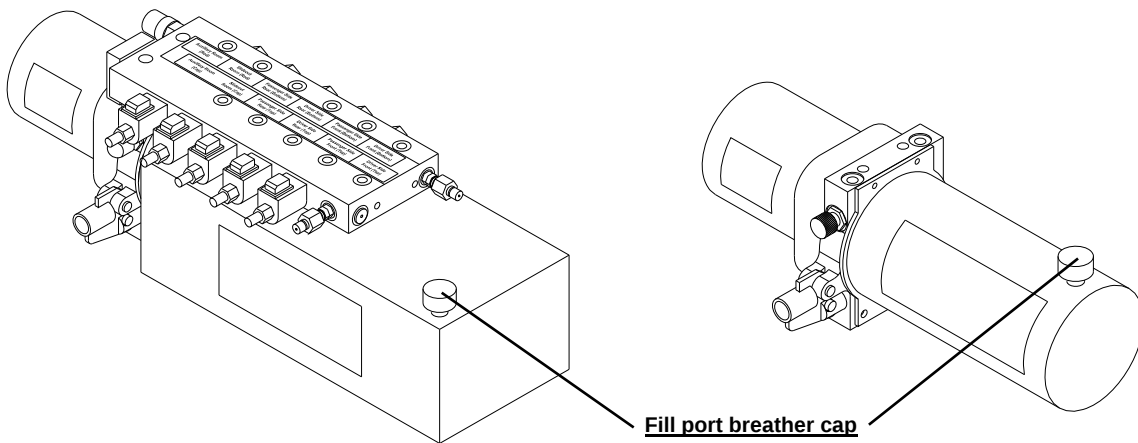


$$B = A^{+1/8''}_{-0''}$$

The distance between the bottom of the floor and the top of the inner rail must be the same distance ( $A=B$ ) or the distance at the end of the inner rail can be  $1/8''$  greater than the inside distance ( $B=A+1/8''$ ).

## PREVENTIVE MAINTENANCE

1. Check the fluid level every month.
2. Check and/or fill the reservoir with the room(s) in the fully **retracted** position.
3. The fluid should be within 1/2 inch of the top of the reservoir tank.
4. Change fluid every 24 months.
5. Inspect and clean all hydraulic pump electrical connections every 12 months.
6. Keep slide mechanism free of debris.
7. If rooms are out for extended periods, it is recommended to spray exposed cylinder rods with a silicone lubricant every 5 to 7 days for protection.
8. **If your vehicle is located in a salty environment (within 60 miles of coastal areas), it is recommended to spray the cylinder rods every 2 to 3 days with a silicone lubricant.**



## RECOMMENDED HYDRAULIC FLUIDS FOR YOUR DEWALD HYDRAULIC PUMP

The fluids listed here are acceptable to use in your pump assembly. Contact coach manufacturer or selling dealer for information about what specific fluid was installed in your system.

**It is not recommended that hydraulic fluid and automatic transmission fluids be mixed in the reservoir.**

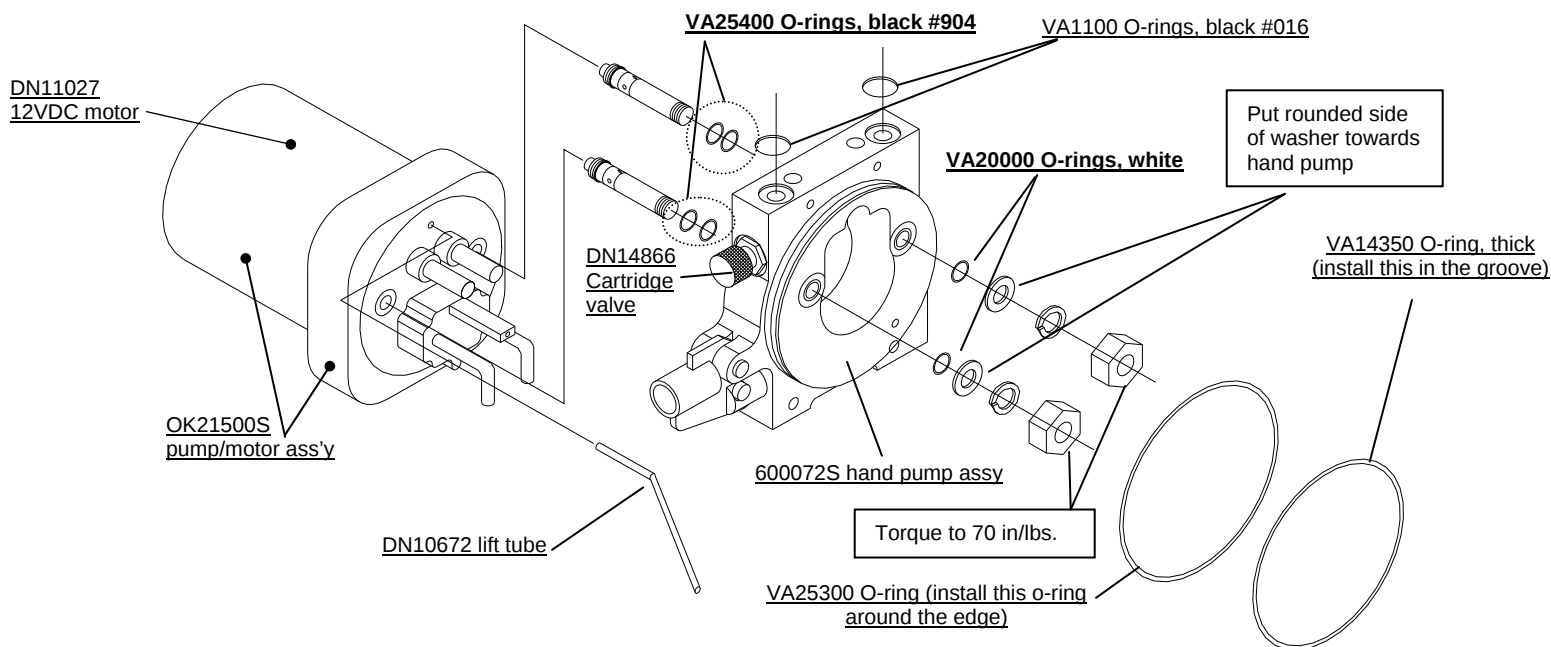
In most applications, Type A automatic transmission fluid (ATF, Dexron III, etc.,) will work satisfactorily. Mercon V is also recommended as an alternative fluid for Dewald hydraulic systems.

If operating in cold temperatures (less than -10° F) the jacks may extend and retract slowly.

For cold weather operation, fluid specially formulated for low temperatures may be desirable. Mobil DTE 11M, Texaco Rando HDZ-15HVI, Kendall Hyden Glacial Blu, or any Mil. Spec. H5606 hydraulic fluids are recommended for cold weather operation.

Please consult factory before using any other fluids than those specified here.

## INSTRUCTIONS FOR INSTALLING SEAL KIT 800176



### Seal kit 800176 contains the following parts:

| <u>Qty.</u> | <u>Part #</u> |
|-------------|---------------|
| 2           | VA11000       |
| 2           | VA14350       |
| 2           | VA20000       |
| 1           | VA25300       |
| 4           | VA25400       |

- Return all rooms and leveling legs to the travel/storage position.
- Disconnect the battery for the coach and pump system.
- Drain the tank of oil with a siphon.
- Mark each hose, and wire for their respective positions.
- Remove each hose from the pump assy. and insert the ends into a bucket in case of leakage.
- Remove the power leads to the pump motor (green, blue, and black).
- Remove the pump from its mounting bracket. Take it to a clean, well-lighted workbench for disassembly.
- Remove the tank; drain any remaining fluid and clean inside of tank with a lint free cloth.
- Remove the hand pump from the assembly by removing the two nuts and lock-washers. Removal may be difficult with the inlet strainers in place. While pulling the hand pump off of the hollow tubes, pivot the hand pump down to clear the strainers after it clears the tubes.
- Insert a long Allen wrench small enough to fit through the holes in the hollow tubes to check them to make sure they are tight (right hand thread).
- Clean the components before re-assembly.
- Install 2 new o-rings (VA25400) onto each tube (4 total), lubricate them with Dexron III.
- Re-install the hand pump onto the pump assy.
- Install one white o-ring (VA20000) onto each of the two tubes. Push the assembly together as much as possible to align the housing and tubes so the o-rings will be seated correctly.
- Re-install the nuts onto the tubes and tighten to 70 inch/ pounds.
- Install new o-rings (VA14350 and VA25300, 1 each) onto hand pump assembly and re-install the tank.
- Re-install the pump components in reverse order of disassembly making sure to match the hose and wire markings.
- Re-fill the tank with Dexron III fluid until ½" from the top of the tank.
- Run the rooms and or leveling legs to full extension, wait 30 seconds and retract the rooms and leveling legs. Repeat this 4 times. This should completely purge air from the system.
- Check the fluid level in the tank with all rooms and jacks retracted. Fill to proper level if necessary.
- Test the system for proper operation, leaks, etc.

Note: Some systems do not require The two (2) VA25400 o-rings. One(1)extra VA14350 o-ring is included in the kit .

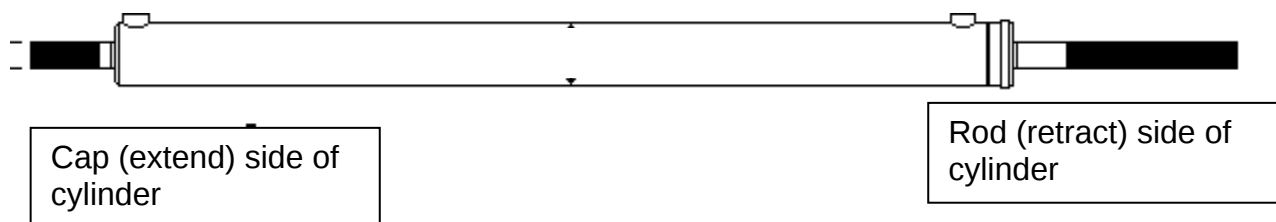
## DIAGNOSING A DEWALD CYLINDER FOR INTERNAL LEAKAGE

The following test can be used when no gauge / gate valve tool is available. It should be noted that the gauge will be more accurate and give more definite test results than this method.

The piston seal inside of a hydraulic cylinder can deteriorate over time due to normal wear, contaminated fluid, etc. If a cylinder is suspected to be leaking internally, then diagnose using the following procedure:

### Check only one cylinder at a time.

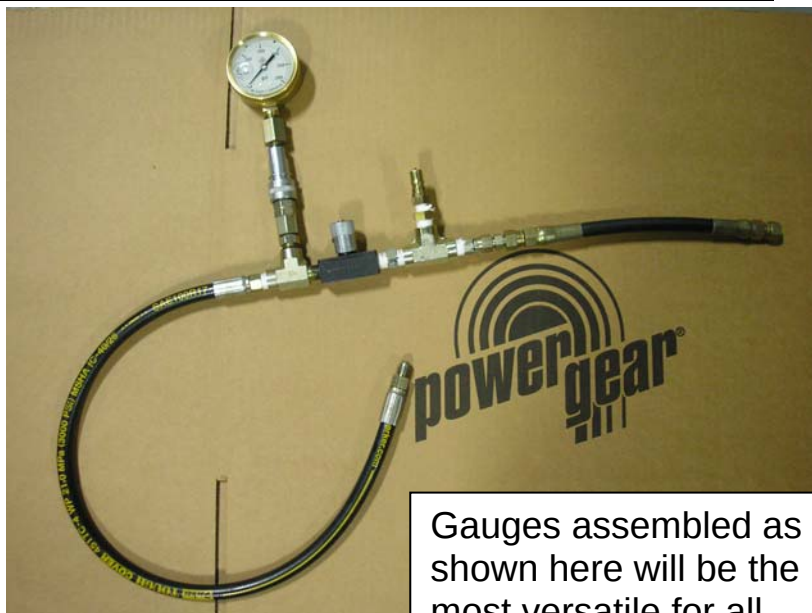
- 1: Completely RETRACT suspected cylinder.
- 2: Remove the EXTEND hose at the cylinder. See page 17–18 for hydraulic diagrams to determine EXTEND and RETRACT hoses.
- 3: Push the RETRACT or IN switch for at least 10 seconds and note how much fluid is coming from the fitting. A small amount to trickle is normal, steady flow is not. The pump will groan but hold the switch for as long as 10 seconds. If internal piston seal is good, little to no fluid should be coming out of fitting.
- 4: If, at this point, the seal has proven to be faulty, then repair or replace cylinder. If seal appears to be holding pressure, continue with the diagnosis.
- 5: Re-attach the removed EXTEND hose.
- 6: Completely EXTEND suspected cylinder. If a vehicle lift is not accessible, it may be necessary to park the coach over a service pit to get leveling cylinder completely extended without lifting coach.
- 7: Remove the RETRACT hose at the cylinder.
- 8: Push the EXTEND or OUT switch for at least 10 seconds and note how much fluid is coming from the fitting. A small amount to trickle is normal, steady flow is not. The pump will groan but hold the switch for as long as 10 seconds. If internal piston seal is good, flow should be greatly reduced or stopped by then.
- 9: Do this with each cylinder, to determine a faulty cylinder.



# Diagnosing drifting rooms with a gauge and gate valve

| Probable Cause                              | Corrective Action                                                                                                                                                                  |
|---------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Leaks somewhere in the system               | Check all hydraulic hoses for visible leaks. Check that all connections are tight.                                                                                                 |
|                                             | Diagnose and replace as necessary any faulty cylinder                                                                                                                              |
| Stem valves are in manual override position | Turn slotted set screws at the end of the valves counterclockwise until they stop. If system has red knobs instead of set screws, turn knobs until they "snap" back into position. |
| Faulty stem valve                           | Swap the suspicious valve with one of the other good valves. If the problem follows the valve, check for bad o-rings on the tip of the valve. If o-rings are OK, change valve.     |
| Faulty P.O. check valve                     | Swap the suspicious check valve with a good check valve. If the problem follows the check valve, check for damaged o-rings. If the o-rings are OK, change check valve.             |
| Valve coils miswired                        | Check wiring diagrams.                                                                                                                                                             |
| Cylinder(s) leaking                         | Replace cylinder or have cylinder resealed                                                                                                                                         |
| Bad o-ring in pump assembly                 | Install o-ring replacement kit #800176.                                                                                                                                            |

3000 psi Gauge shown with quick disconnect for connecting to the fill/purge fittings on the pump.

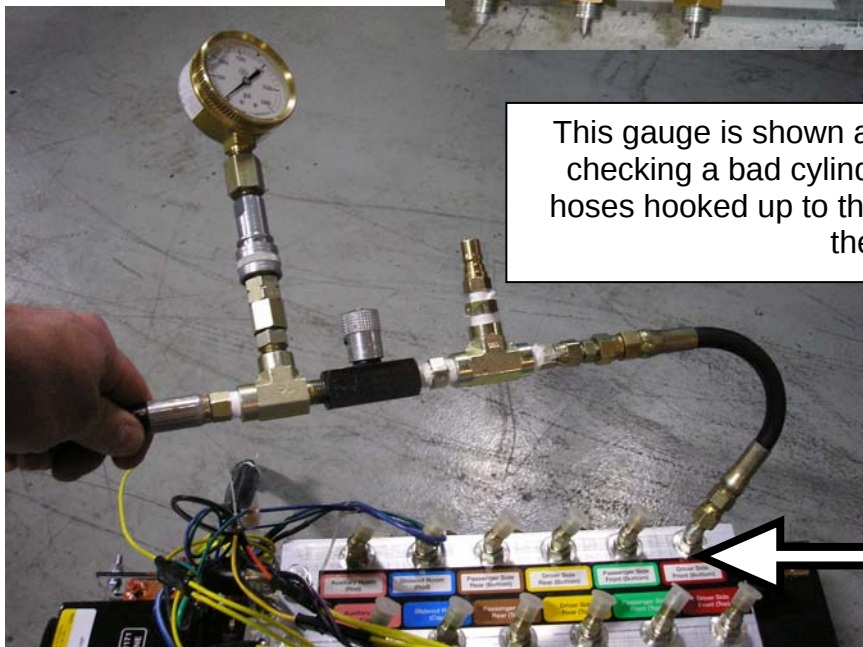
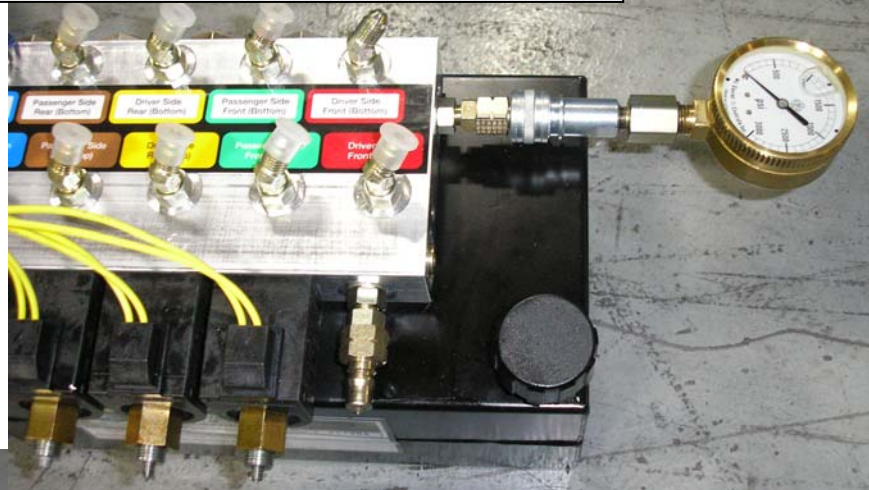


Gauges assembled as shown here will be the most versatile for all applications.

## Do you have a hydraulic problem causing the room to drift? Take this first Step in diagnosing.

- A. Relieve pressure on the system by moving the cylinders to somewhere in the middle of their stroke.
- B. Couple the gauge to the fill /purge fitting on the pump on the same side as the outlined color side of the decal (retract side-decal on the hose may say bottom or rod side of the cylinder).
- C. Run the pump to retract the jacks with the control. The pump should run for 5-7 seconds after reaching 1400psi, and should achieve at least 2000psi.
- D. Watch the pressure for 15 minutes. If the pressure falls below 1750 psi the system has a leak. The leak could be internal (and thus not visible), or external.

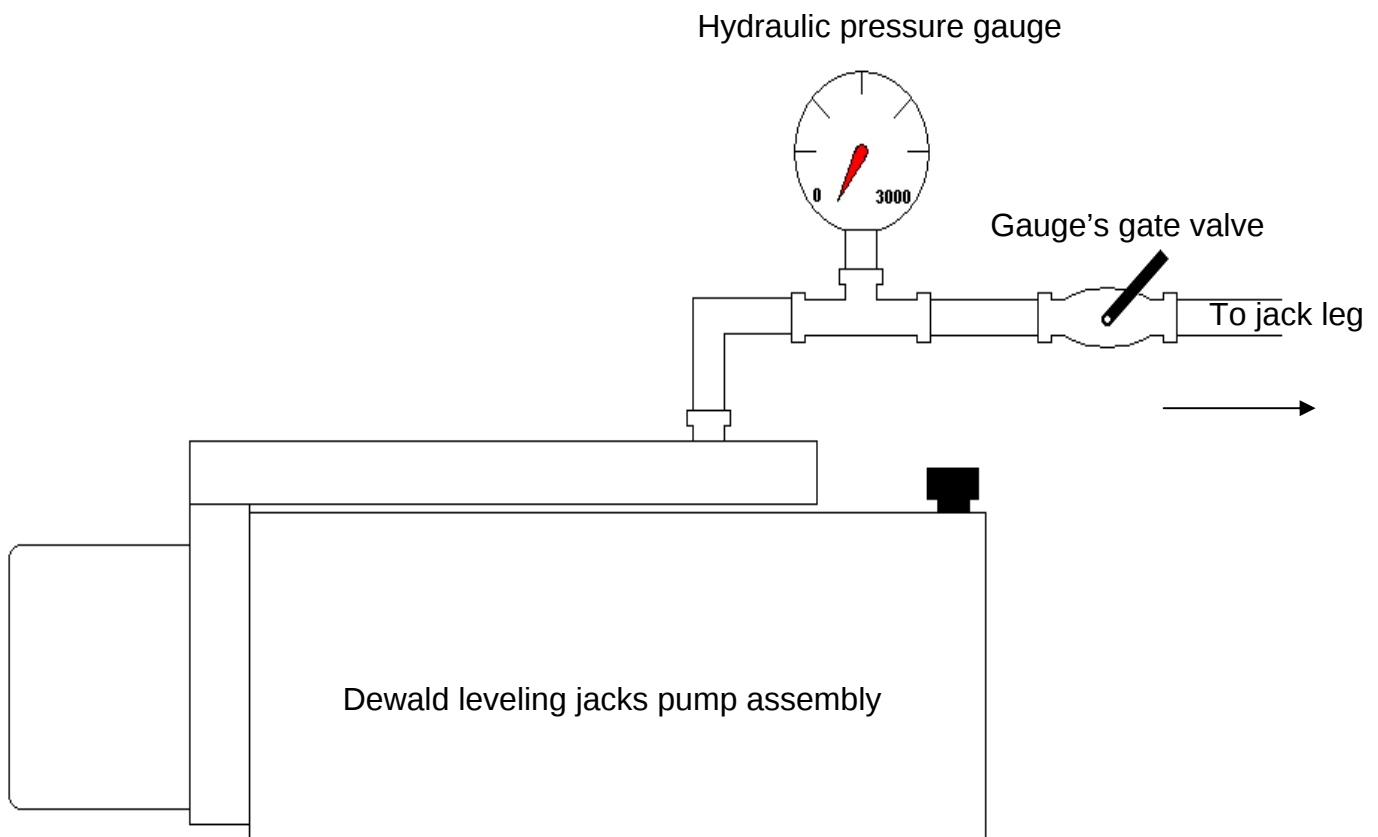
This gauge is installed onto the retract side of the pump's manifold. This will show if any portion of the system has a problem. It will not show you where the problem is however. The benefit of checking like this is that the gauge can be installed without creating a mess, and it is very quick.



This gauge is shown as it would be installed on a pump for checking a bad cylinder. Always install the gauge on the hoses hooked up to the outlined color side of the decal, not the solid color side.

## How do I use the gauge and gate valve to find the exact location of the problem?

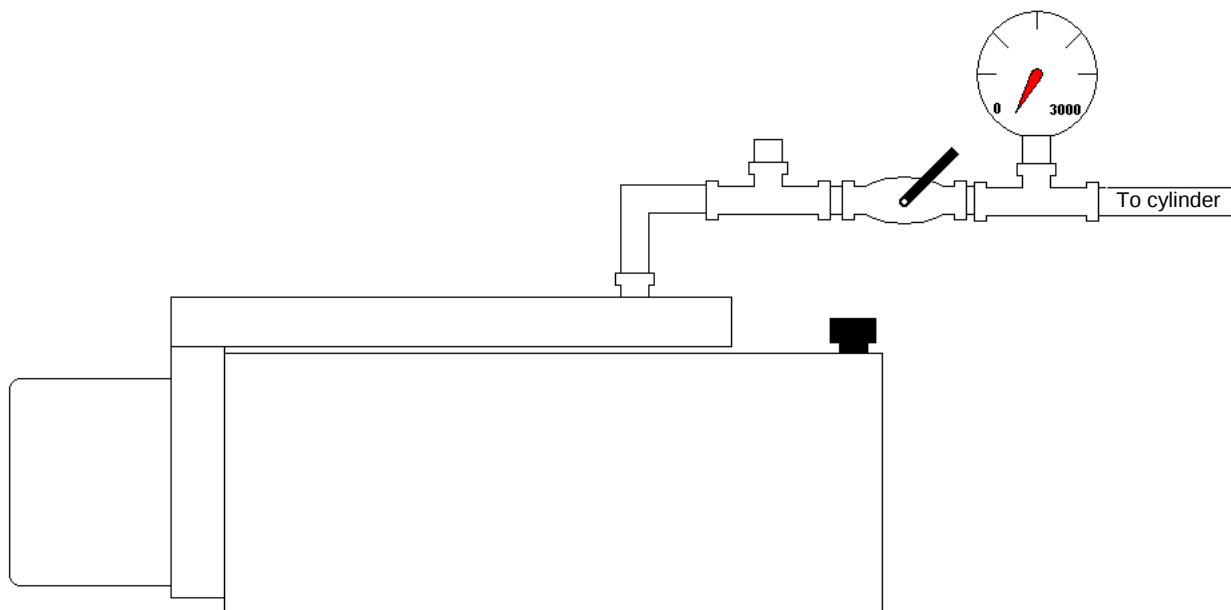
- 1) Relieve pressure on the system by moving the cylinder being checked to the middle of it's stroke.
- 2) Assemble the gauge and gate valve as shown in the diagram. Install it so that the gauge is between the gate valve and the pump.
- 3) Shut off gauge's gate valve.
- 4) Run pump to 2000 psi. or more.
- 5) Note how much pressure seeps off in 15 minutes. Pressure should not go lower than 1750 psi. If it goes lower than 1750psi, the pump shuttle valve is bad and pump should be replaced. Replacement pump part number is OK21500S. (does not include tank or manifold)



## Systems using a single hydraulic cylinder per slide room:

If the pressure remains above 1750 for 15 minutes, go on to step 6

- 6) Move the gauge so that the gauge is between the gate valve and the cylinder on the retract hose.
- 7) Close the hand pump valve.
- 8) Open the gate valve.
- 9) Retract jack completely (more than 2000 psi).
- 10) Shut off the gate valve.
- 11) Watch for falling pressure for 15 minutes. If pressure falls more than 200lbs it indicates a bad piston seal or other external leak. NOTE: some seals leak slower than others. If the room takes several days before drifting, extend the time that you observe the cylinder retraction pressure. Test each cylinder to find the exact source of the problem.



## Systems using two hydraulic cylinders per slide room:

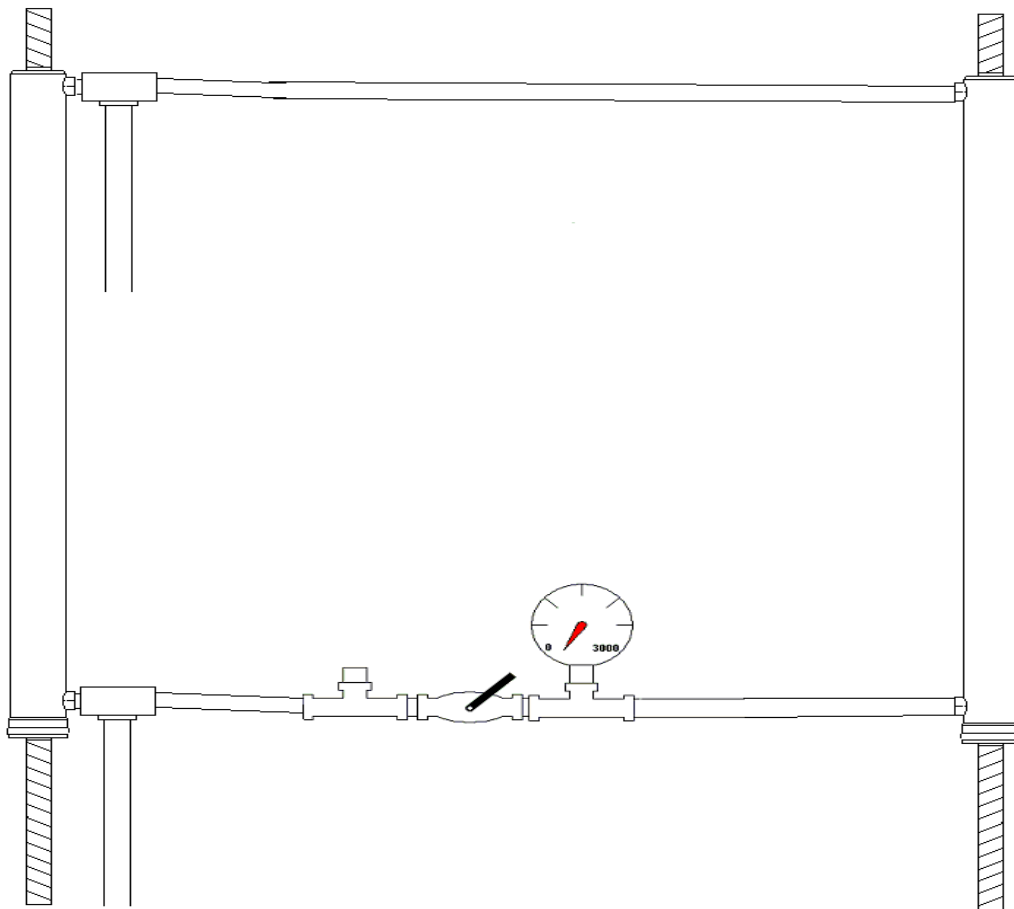
If the pressure remains above 1750 for 15 minutes, go on to step 6

- 6) Relieve pressure on the system by moving the cylinder(s) being checked to the middle of their stroke.
- 7) Move the gauge so that it is between the cylinders on the retract hose.
- 8) Close the hand pump valve.
- 9) Open the gauge's gate valve.
- 10) Retract completely (more than 2000 psi).
- 11) Shut off the gauge's gate valve.
- 12) Watch for falling pressure for 15 minutes. If pressure falls more than 200lbs it indicates a bad piston seal or other external leak.

NOTE: The cylinder with the leak will be the one on the gauge side of the valve.

NOTE: In order to prove that both cylinders are not leaking, the gauge will have to be moved to the other side of the gate valve and the test repeated.

NOTE: Some seals leak slower than others. If the room takes several days before drifting, extend the time that you observe the cylinder retraction pressure. Test each cylinder to find the exact source of the problem.



## TROUBLESHOOTING

Note: Information regarding Dewald leveling parts, service, and troubleshooting can be found in the *Parts and Service Manual for Dewald Hydraulic Leveling Systems*.

**Before starting to troubleshoot the system, check all harness connectors for proper connection. Also look for any loose or hanging wires and replace, tighten or connect as necessary according to the wiring diagrams contained in this manual.**

| Pump assembly key |                                              |
|-------------------|----------------------------------------------|
| All               | All pumps discussed in this manual           |
| 1                 | BL 3 or 4 quart assy.                        |
| 2                 | BL 3 or 4 quart with selector manifold assy. |
| 3                 | Double or triple ESV assy.                   |
| 4                 | Quad ESV assy.                               |

**Troubleshooting any Direct Current (DC) electrical system should be done with caution and by a trained technician. Anyone unfamiliar with electrical systems should not attempt the troubleshooting procedures listed in this guide. Failure to follow these guidelines could result in personal injury or even death.**

| Room(s) will not extend, pump does not run |                                                   |                                                                                                                                                                                                                                                                    |
|--------------------------------------------|---------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Pump assy.                                 | Probable Cause                                    | Corrective Action                                                                                                                                                                                                                                                  |
| All                                        | Low or no voltage at pump assembly                | Verify that the battery is fully charged and connected to the electrical system.                                                                                                                                                                                   |
|                                            | 5 amp fuse blown                                  | Check 5 amp in-line fuse at pump assembly. Replace as necessary.                                                                                                                                                                                                   |
|                                            | Bad connection of motor ground wire at pump       | Check grounding of black wire coming directly out of 12VDC motor at the pump assembly.                                                                                                                                                                             |
|                                            | Motor or pump has failed                          | Check for continuity between blue and black wires of 12VDC motor. If no continuity, replace motor. If continuity is found, then replace pump/motor assembly.                                                                                                       |
| 1, 2, 4                                    | Solenoid "A" faulty                               | With any room extend switch pushed, small post of solenoid "A" should show 12V+. If so, then two large posts of solenoid "A" should have continuity across them. If no continuity, replace solenoid.                                                               |
|                                            | No signal to pump assembly                        | Check for 12V+ at the pump assembly on the copper buss bar that ties solenoids "A" and "B" together. If power is found, jumper the two large posts on solenoid "A" to see if pump will run. If pump runs then continue trouble shooting system to isolate problem. |
| 3                                          | No signal to relay pack from wall switch(es)      | The blue wire from the wall switches to the relay pack should show voltage when any room extend switch is pressed. If no voltage is found, then replace wall switch(es) as necessary.                                                                              |
|                                            | No signal from relay pack to 12VDC motor          | With any wall switch pressed, the lug on the relay pack with the blue wire attached should show 12V+. If not, then replace relay pack.                                                                                                                             |
| 4                                          | No signal to solenoid "A" from cube relay         | With any room extend switch pressed, terminal 87a of cube relay should show 12V+. If so, then terminal 30 should show 12V+. If no voltage at 30, then replace cube relay.                                                                                          |
| Room(s) will not extend, pump does run     |                                                   |                                                                                                                                                                                                                                                                    |
| Pump assy.                                 | Probable Cause                                    | Corrective Action                                                                                                                                                                                                                                                  |
| All                                        | Low fluid level                                   | Fill tank to proper level. See Preventive Maintenance and Recommended Fluids, pg 21.                                                                                                                                                                               |
|                                            | The silver, knurled knob on the hand pump is open | Knurled knob must be turned clockwise for normal operation.                                                                                                                                                                                                        |
| 3, 4                                       | Faulty coil(s)                                    | Check for continuity across the two yellow wires coming out of each of the coils. If no continuity, replace coil(s).                                                                                                                                               |
|                                            | Valve coils miswired                              | Check wiring diagrams.                                                                                                                                                                                                                                             |

### Room extends, but erratically

| Pump assy. | Probable Cause                       | Corrective Action                                                |
|------------|--------------------------------------|------------------------------------------------------------------|
| All        | Room is out of synchronization       | See "cable adjustment", pg 20.                                   |
|            | Room seals or rails dry              | Lubricate room seals and rails with silicone spray.              |
|            | Internal leak in slide room cylinder | See "diagnosing a Dewald cylinder for internal leakage" , pg 19. |

### Pump does not shut off when extend switch is released

| Pump assy. | Probable Cause      | Corrective Action                                                                                                                                                                                                               |
|------------|---------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1, 2, 4    | Solenoid "A" faulty | Remove blue wire from large top post of solenoid "A". Test across the two large posts of solenoid "A" for continuity while the extend switch is pressed. If continuity remains after switch is released, then replace solenoid. |
|            | Faulty switch       | Remove blue wire from large top post of solenoid "A". Check for voltage at small bottom post of solenoid "A" while the extend switch is pressed. If voltage remains after switch is released, then replace switch.              |
| 3          | Relay pack faulty   | Remove large blue wire from lug of relay pack. Test across that lug and the center lug (red wire) for continuity while the extend switch is pressed. If continuity remains after switch is released, then replace relay pack    |
|            | Faulty switch       | Remove large blue wire from lug of relay pack. Check for voltage at blue wire in relay pack coming from switches while the extend switch is pressed. If voltage remains after switch is released, then replace switch.          |

### Wrong room extends

| Pump assy. | Probable Cause                              | Corrective Action                                                                                                                                                                                                                                                            |
|------------|---------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 2          | Wrong selector knob chosen                  | Chose correct selector knob.                                                                                                                                                                                                                                                 |
|            | Faulty selector knob                        | Remove selector knob from manifold assembly and inspect the end for damage or contamination. Swap with a known good valve on manifold. If symptom swaps, then replace selector knob. If symptom does not swap, then continue troubleshooting to isolate defective component. |
| 2, 3, 4    | Cylinders plumbed to manifold incorrectly   | Check plumbing of cylinders (See hydraulic diagrams, pg. 17)                                                                                                                                                                                                                 |
| 3, 4       | Stem valves are in manual override position | Turn slotted set screws at the end of the valves counterclockwise until they stop. If system has red knobs instead of set screws, turn knobs until they "snap" back into position (see pg 6).                                                                                |
|            | Coils and/or switches wired incorrectly     | Check wiring of coils and switches according to the wiring diagrams contained in this manual.                                                                                                                                                                                |
|            | Faulty stem valve                           | Swap suspected stem valve with a known good stem valve on manifold. If symptom swaps, replace stem valve. If stem valve has red knurled knob on the end (old style), then valve and coil must be replaced.                                                                   |

### Room "creeps" back in once extended

| Pump assy. | Probable Cause                                      | Corrective Action                                                                                                                                                                                                                                                  |
|------------|-----------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| All        | A leak somewhere in system                          | Check all hoses, hose connections, pump assembly, etc for any visible fluid leak. Repair any found leaks as necessary.                                                                                                                                             |
|            | Air trapped in system                               | Verify that hose connection ports on cylinder are pointing as close to 12 o'clock as possible. Cycle room(s) to complete extension and retraction allowing system to rest 5 minutes in-between cycles. Do this 4 times. This should purge the air from the system. |
|            | Bad piston seal in cylinder(s)                      | Test for internal cylinder seal leakage per instructions on pg 19.                                                                                                                                                                                                 |
|            | Bad o-ring seal between hand pump and pump assembly | Install o-ring kit #800176 as per pg 22.                                                                                                                                                                                                                           |
|            | The silver, knurled knob on the hand pump is open   | Knurled knob must be turned clockwise for normal operation.                                                                                                                                                                                                        |
| 1          | Bad piston seal in cylinder(s)                      | On the BL 4 quart pump assembly where 2 or more rooms are teed together, a bad cylinder on one room can make another room creep back in. Be sure to check <u>all</u> cylinders for internal piston seal leakage on these systems.                                  |
| 3, 4       | Stem valves are in manual override position         | Turn slotted set screws at the end of the valves counterclockwise until they stop. If system has red knobs instead of set screws, turn knobs until they "snap" back into position (see pg 6).                                                                      |
|            | Faulty stem valve                                   | Swap suspected stem valve with a known good stem valve on manifold. If symptom swaps, replace stem valve. If stem valve has red knurled knob on the end (old style), then valve and coil must be replaced.                                                         |

### Room(s) will not retract, pump does not run

| Pump assy.     | Probable Cause                               | Corrective Action                                                                                                                                                                                                                                                  |
|----------------|----------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>All</b>     | Low or no voltage at pump assembly           | Verify that the battery is fully charged and connected to the electrical system.                                                                                                                                                                                   |
|                | 5 amp fuse blown                             | Check 5 amp in-line fuse at pump assembly. Replace as necessary.                                                                                                                                                                                                   |
|                | Bad connection of motor ground wire at pump  | Check grounding of black wire coming directly out of 12VDC motor at the pump assembly.                                                                                                                                                                             |
|                | Motor or pump has failed                     | Check for continuity between blue and black wires of 12VDC motor. If no continuity, replace motor. If continuity is found, then replace pump/motor assembly.                                                                                                       |
| <b>1, 2, 4</b> | Solenoid "B" faulty                          | With any room retract switch pushed, small post of solenoid "B" should show 12V+. If so, then two large posts of solenoid "B" should have continuity across them. If no continuity, replace solenoid.                                                              |
|                | No signal to pump assembly                   | Check for 12V+ at the pump assembly on the copper buss bar that ties solenoids "A" and "B" together. If power is found, jumper the two large posts on solenoid "B" to see if pump will run. If pump runs then continue trouble shooting system to isolate problem. |
| <b>3</b>       | No signal to relay pack from wall switch(es) | The green wire from the wall switches to the relay pack should show voltage when any room retract switch is pressed. If no voltage is found, then replace wall switch(es) as necessary.                                                                            |
|                | No signal from relay pack to 12VDC motor     | With any wall switch pressed, the lug on the relay pack with the green wire attached should show 12V+. If not, then replace relay pack.                                                                                                                            |
| <b>4</b>       | No signal to solenoid "B" from cube relay    | With any room retract switch pressed, terminal 87a of cube relay should show 12V+. If so, then terminal 30 should show 12V+. If no voltage at 30, then replace cube relay.                                                                                         |

### Room(s) will not retract, pump does run

| Pump assy.  | Probable Cause               | Corrective Action                                                                                                    |
|-------------|------------------------------|----------------------------------------------------------------------------------------------------------------------|
| <b>All</b>  | Low fluid level              | Fill tank to proper level. See Preventive Maintenance and Recommended Fluids, pg 21.                                 |
|             | System overfilled with fluid | Drain tank to proper level. See Preventive Maintenance and Recommended Fluids, pg 21.                                |
| <b>3, 4</b> | Faulty coil(s)               | Check for continuity across the two yellow wires coming out of each of the coils. If no continuity, replace coil(s). |
|             | Valve coils miswired         | Check wiring diagrams.                                                                                               |

### Room retracts, but erratically

| Pump assy. | Probable Cause                       | Corrective Action                                                                                                |
|------------|--------------------------------------|------------------------------------------------------------------------------------------------------------------|
| <b>All</b> | Room is out of synchronization       | See "cable adjustment", pg 20.                                                                                   |
|            | Room seals or rails dry              | Lubricate room seals and rails with silicone spray.                                                              |
|            | Internal leak in slide room cylinder | Check cylinder for internal piston seal leakage. See "diagnosing a Dewald cylinder for internal leakage", pg 19. |

### Pump does not shut off when retract switch is released

| Pump assy.     | Probable Cause      | Corrective Action                                                                                                                                                                                                                 |
|----------------|---------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>1, 2, 4</b> | Solenoid "B" faulty | Remove green wire from large top post of solenoid "B". Test across the two large posts of solenoid "B" for continuity while the retract switch is pressed. If continuity remains after switch is released, then replace solenoid. |
|                | Faulty switch       | Remove green wire from large top post of solenoid "B". Check for voltage at small bottom post of solenoid "B" while the retract switch is pressed. If voltage remains after switch is released, then replace switch.              |
| <b>3</b>       | Relay pack faulty   | Remove large green wire from lug of relay pack. Test across that lug and the center lug (red wire) for continuity while the retract switch is pressed. If continuity remains after switch is released, then replace relay pack.   |
|                | Faulty switch       | Remove large green wire from lug of relay pack. Check for voltage at green wire in relay pack coming from switches while the retract switch is pressed. If voltage remains after switch is released, then replace switch.         |

### Wrong room retracts

| Pump assy. | Probable Cause                              | Corrective Action                                                                                                                                                                                                                                                            |
|------------|---------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 2          | Wrong selector knob chosen                  | Chose correct selector knob.                                                                                                                                                                                                                                                 |
|            | Faulty selector knob                        | Remove selector knob from manifold assembly and inspect the end for damage or contamination. Swap with a known good valve on manifold. If symptom swaps, then replace selector knob. If symptom does not swap, then continue troubleshooting to isolate defective component. |
| 2, 3, 4    | Cylinders plumbed to manifold incorrectly   | Check plumbing of cylinders (See hydraulic diagrams, pg. 17)                                                                                                                                                                                                                 |
| 3, 4       | Stem valves are in manual override position | Turn slotted set screws at the end of the valves counterclockwise until they stop. If system has red knobs instead of set screws, turn knobs until they "snap" back into position (see pg 6).                                                                                |
|            | Coils and/or switches wired incorrectly     | Check wiring of coils and switches according to the wiring diagrams contained in this manual.                                                                                                                                                                                |
|            | Faulty stem valve                           | Swap suspected stem valve with a known good stem valve on manifold. If symptom swaps, replace stem valve. If stem valve has red knurled knob on the end (old style), then valve and coil must be replaced.                                                                   |

### Room "creeps" back out once retracted

| Pump assy. | Probable Cause                                      | Corrective Action                                                                                                                                                                                                                                                  |
|------------|-----------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| All        | A leak somewhere in system                          | Check all hoses, hose connections, pump assembly, etc for any visible fluid leak. Repair any found leaks as necessary.                                                                                                                                             |
|            | Air trapped in system                               | Verify that hose connection ports on cylinder are pointing as close to 12 o'clock as possible. Cycle room(s) to complete extension and retraction allowing system to rest 5 minutes in-between cycles. Do this 4 times. This should purge the air from the system. |
|            | Bad piston seal in cylinder(s)                      | Test for internal cylinder seal leakage per instructions on pg 19.                                                                                                                                                                                                 |
|            | Bad o-ring seal between hand pump and pump assembly | Install o-ring kit #800176 as per pg 22.                                                                                                                                                                                                                           |
|            | The silver, knurled knob on the hand pump is open   | Knurled knob must be turned clockwise for normal operation.                                                                                                                                                                                                        |
| 1          | Bad piston seal in cylinder(s)                      | On the BL 4 quart pump assembly where 2 or more rooms are teed together, a bad cylinder on one room can make another room creep back out. Be sure to check <u>all</u> cylinders for internal piston seal leakage on these systems.                                 |
| 3, 4       | Stem valves are in manual override position         | Turn slotted set screws at the end of the valves counterclockwise until they stop. If system has red knobs instead of set screws, turn knobs until they "snap" back into position (see pg 6).                                                                      |
|            | Faulty stem valve                                   | Swap suspected stem valve with a known good stem valve on manifold. If symptom swaps, replace stem valve. If stem valve has red knurled knob on the end (old style), then valve and coil must be replaced.                                                         |

**Locations of breakers, fuses, fuse panels, etc. are coach specific. Consult your coach owner's manual or the coach manufacture for locations of these components.**

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