



T.I.P. Troubleshooting Information on Power Gear

CONTROL BOX REPLACEMENT FOR P/N 500645, 500674 AND 500630

CAUTION NOTES:

1. Do not plug or unplug any connector to the electronic control box while "power" is on. Turn key to "off" position.
2. Do not allow the electronic control box to touch any metal or screws during installation. Circuit board contact with metal may result in failure of the electronic control box.
3. Disconnect the pump harness from the chassis harness prior to installation of the control box.

REMOVAL:

- 1) Remove the interface connector, the four, six and eight pin connectors from the control box
- 2) Remove the two screws that hold the control box in position.

INSTALLATION:

- 1) Install the new control box into position (must be the same position as old control box). Make sure that the arrow on the control box points to the front of the vehicle.
- 2) Reinstall the two screws holding the control box in place.
- 3) Install the interface connector, the four, six and eight pin connectors to the new control box



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