



PROMASTER SLIDING DOOR OEM INSTALLATION MANUAL

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Introduction

This document outlines the procedure to install the Promaster Sliding Door for Class B RVs.

NOTE: Images used in this document are for reference only when assembling, installing and/or operating this product. Actual appearance of provided and/or purchased parts and assemblies may differ.

Additional information about this product can be obtained from lci1.com/support or by downloading the free LippertNOW app. The app is available on Apple App Store® for iPhone® and iPad® and also on Google Play™ for Android™ users. Apple App Store®, iPhone®, and iPad® are registered trademarks of Apple Inc. Google Play™ and Android™ are trademarks of Google Inc.

Safety

Read and understand all instructions before installing or operating this product. Adhere to all safety labels.

This manual provides general instructions. Many variables can change the circumstances of the instructions, i.e., the degree of difficulty, operation and ability of the individual performing the instructions. This manual cannot begin to plot out instructions for every possibility, but provides the general instructions, as necessary, for effectively interfacing with the device, product or system. Failure to correctly follow the provided instructions may result in death, serious personal injury, severe product and/or property damage, including voiding of the LCI limited warranty.

WARNING

The "WARNING" symbol above is a sign that a procedure has a safety risk involved and may cause death or serious personal injury if not performed safely and within the parameters set forth in this manual.

WARNING

Failure to follow instructions provided in this manual may result in death, serious personal injury and/or severe product and property damage, including voiding of the component warranty.

CAUTION

The "CAUTION" symbol above is a sign that a safety risk is involved and may cause personal injury and/or product or property damage if not safely adhered to and within the parameters set forth in this manual.

CAUTION

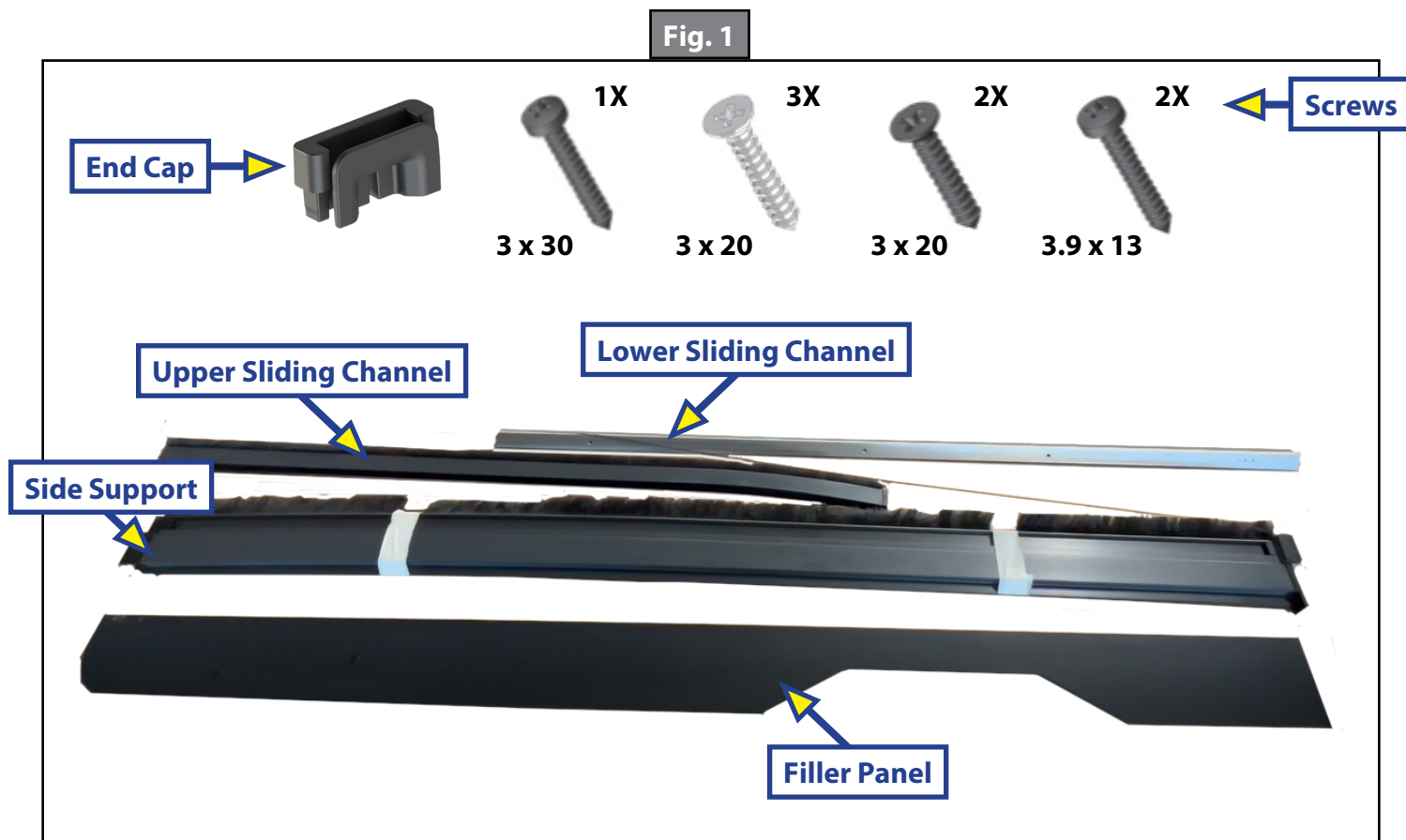
Always wear eye protection when performing service, maintenance or installation procedures. Other safety equipment to consider would be hearing protection, gloves and possibly a full face shield, depending on the nature of the task.

Required Resources

- Standard screw gun
- Phillips screw driver
- #8 x 1 screw

Pre-Installation

Remove Promaster Sliding Door assembly from box and place parts flat on a surface for easy assembly (Fig. 1).



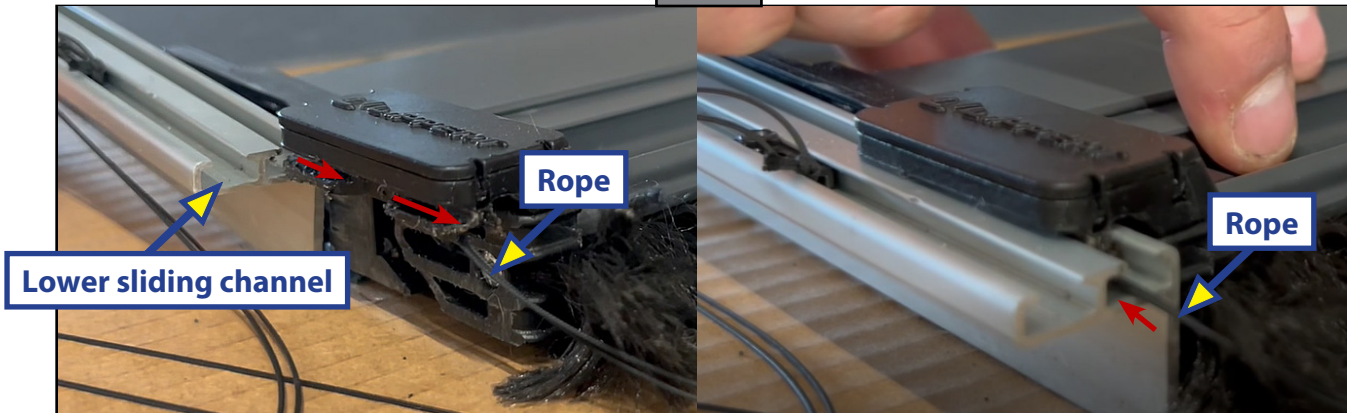
⚠ NOTICE

The rope mechanism is attached to the lower and upper sliding channels. Make sure the rope mechanism does not tangle with the sliding channels.

Installation

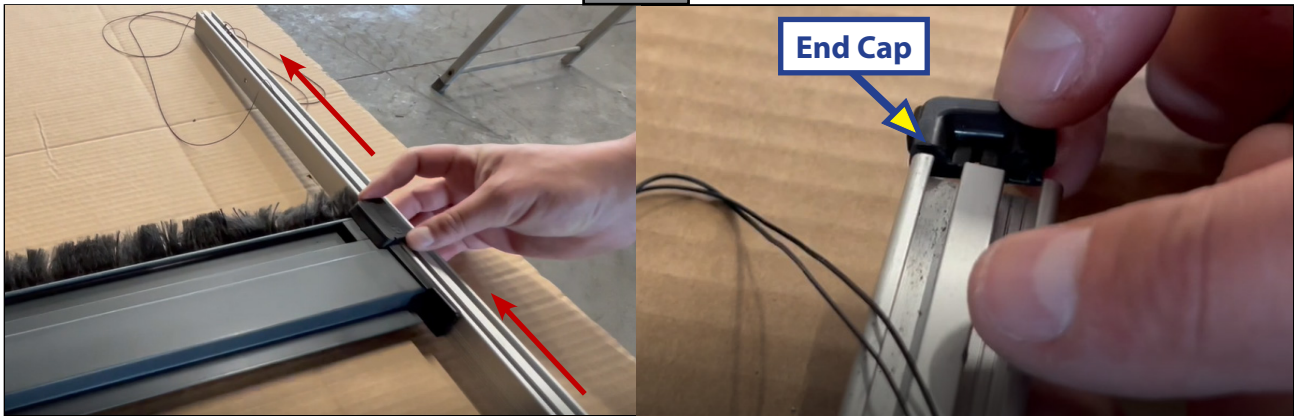
1. Place the end of the lower sliding channel into the bottom of the side support (Fig. 2) and align the guide to feed the rope into the top channel.

Fig. 2



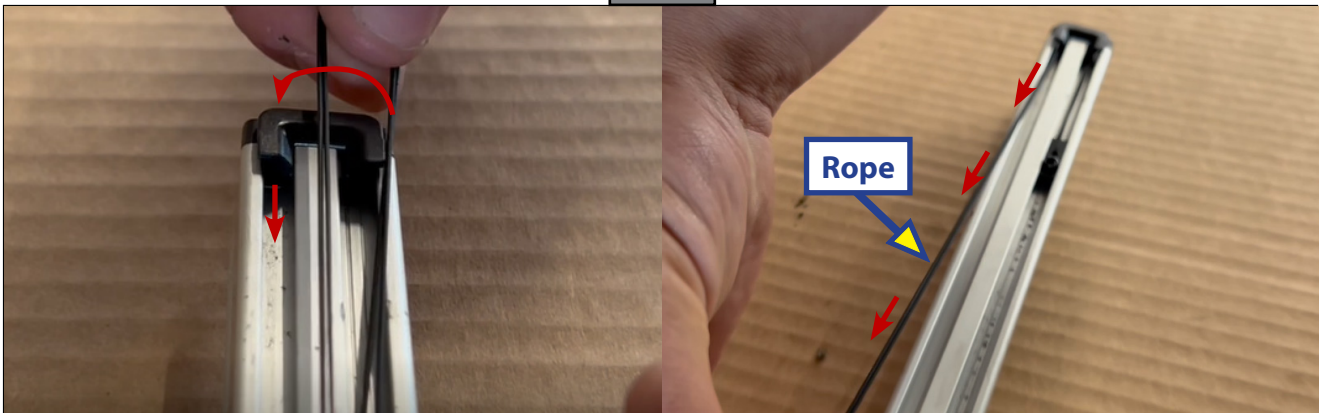
2. Slide the lower sliding channel all the way through, leaving a little bit of rope loose at the end. Place the end cap on the end of the lower sliding channel (Fig. 3).

Fig. 3



3. Loop the extra rope at the end around the end cap to the upper channel and slide with fingers up the rope to the side support. Make sure that the rope is taut (Fig. 4).

Fig. 4



4. Slide the lower slide channel back to the screw holes (Fig. 5).

Fig. 5



5. Take the upper sliding channel (Fig. 6) and attach it to the top of the side support (Fig. 6).

Fig. 6



6. With standard screw gun place the screw in the upper part of the side support that is attached to the upper slide channel and tighten (Fig. 7).

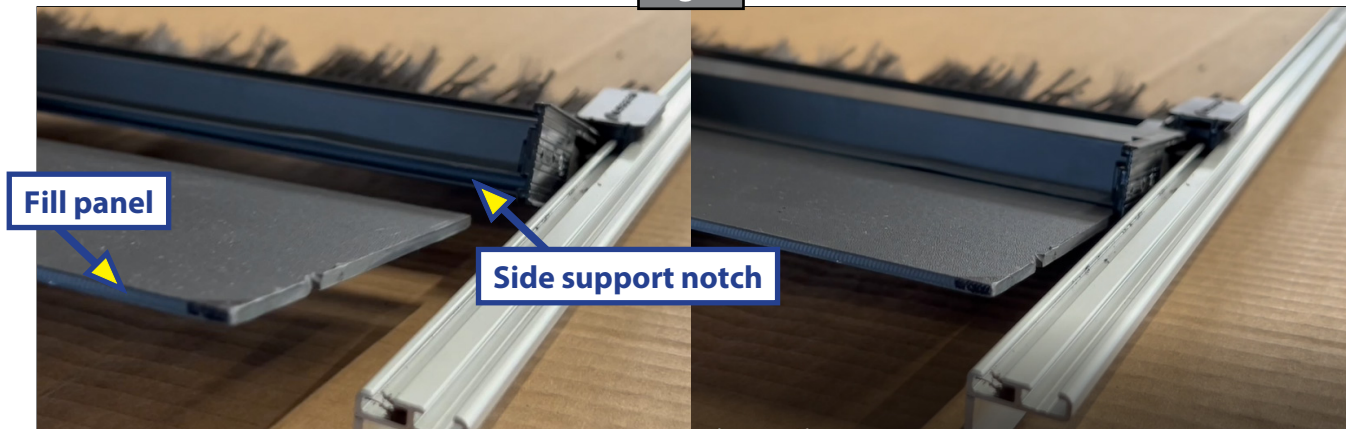
Fig. 7



7. Remove any packing tape that is attached to the assembly.
8. Insert the fill panel into the side support notch and work from the bottom up until it is secure (Fig. 8).

NOTE: Be sure that the arch of the fill panel is at the bottom of the sliding door (Fig. 9).

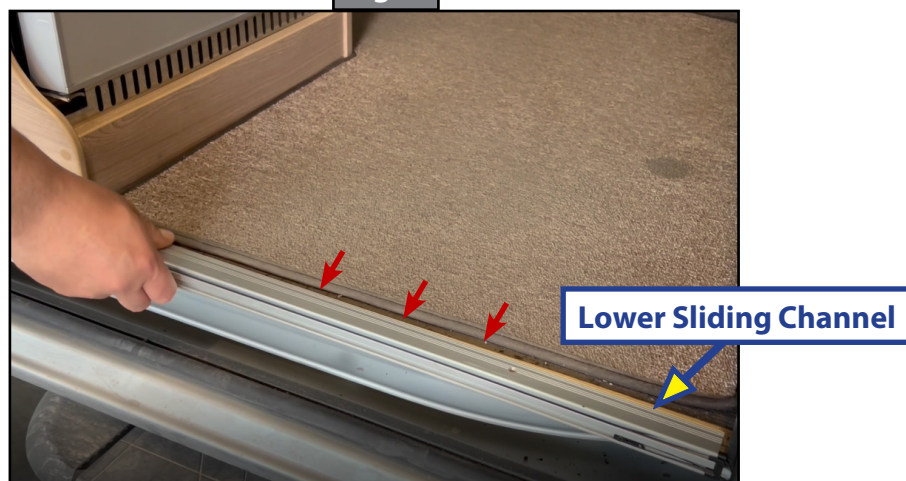
Fig. 8



Once the door is completely assembled, it is ready to lift and place in the door opening of the van.

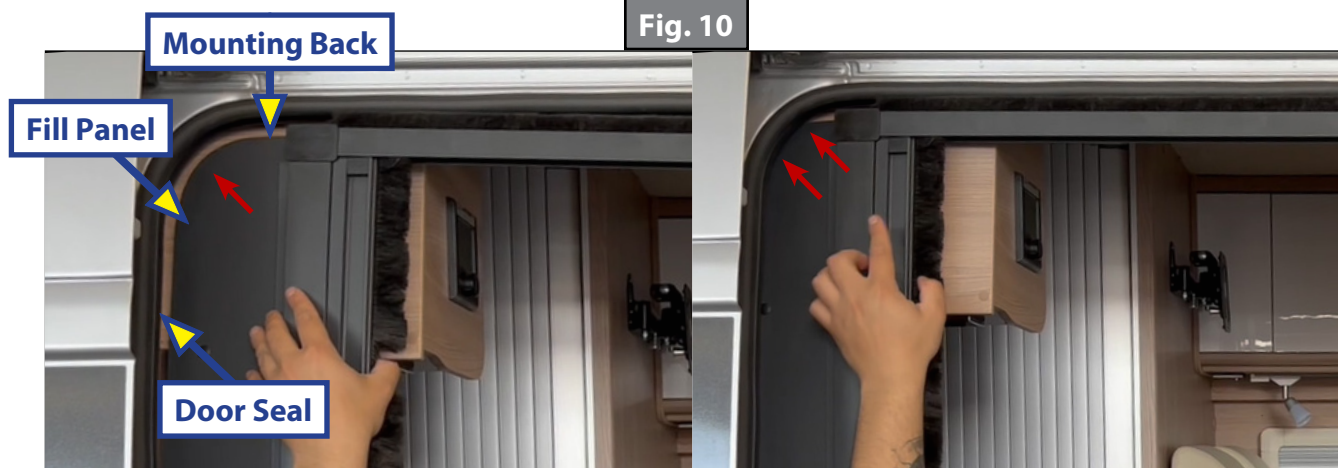
9. Lift the frame assembly.
10. Rest the bottom of the frame on the bottom entry of the van (Fig. 9).

Fig. 9



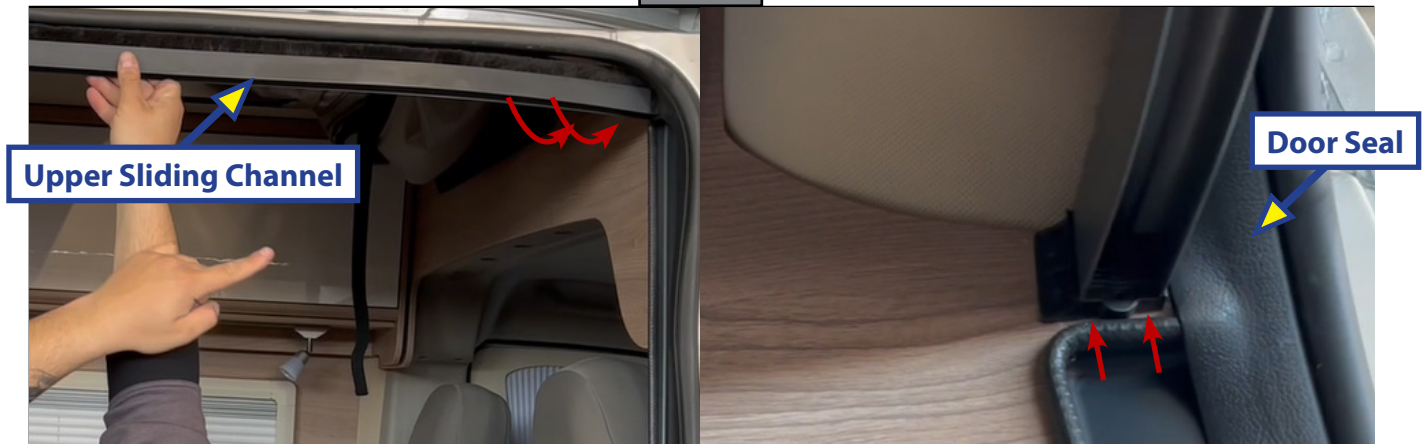
11. Guide the fill panel between the door seal and the mounting back, assuring that it is at a 90 degree angle (Fig. 10).

Fig. 10



12. Guide the right side end of the upper sliding channel inside the van behind the door seal (Fig. 11).

Fig. 11



13. Once in place, take a standard screw gun and secure the three 3 X 20 screws into the lower sliding channel (Fig. 12).

Fig. 12

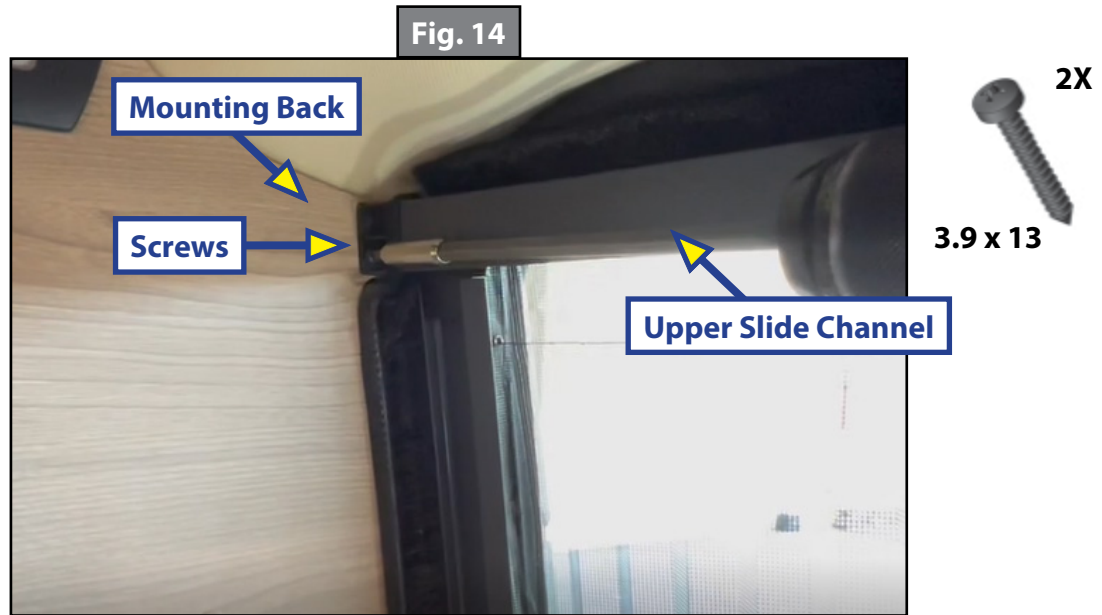


14. Slide the fill support back and align the screw holes with the holes in the lower sliding channel.
15. Secure side support by screwing the two 3 x 20 screws in tight (Fig. 13).

Fig. 13



16. Step inside the van and slowly close the screen door.
17. Screw the left side of the upper sliding channel with the two 3.9 x 13 screws to the mounting back with the screw gun (Fig. 14).



18. Carefully open the screen door and step outside the van.
19. Using an OEM-supplied #8 x 1" screw, insert into the top of the fill panel to secure it to the mounting back (Fig. 15).



20. Slowly remove the string from the fringe on the van screen door (Fig. 16).

Fig. 16



21. Test the door by opening and closing the door (Fig. 17).

Fig. 17





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