

DOORS

Purpose

The purpose of this document is to describe the procedures to properly fix the window blind.

Models Affected

All T@B400 and T@B320 entry doors with following Lippert Italy Part Number:

PORT1-01074 - 785824

PORT1-01101 - 785826

PORT1-01087 - 785825

PORT1-01102 - 785827

PORT1-01155 - 2021102285

PORT1-01157 - 2021102286

PORT1-01169 - 2022008174

PORT1-01171 - 2022008177

PORT1-01170 - 2022008175

PORT1-01172 - 2022008176

NOTE: The only difference between T@B400 and T@B320 blinds is the shape (Fig. 1). The repair procedure is the same for both.

Fig. 1



DOORS

Safety

This document provides general instructions. Many variables can change the circumstances of any procedure, i.e. the degree of difficulty involved in the service operation and the ability level of the individual performing the operation. This document cannot begin to plot out procedures for every possibility, but will provide the general instructions for effectively installing, removing or servicing the system. In the event the skill level required is too advanced or the procedure too difficult, a certified technician should be consulted before performing the necessary operation. Failure to correctly install, remove or service the system may result in voiding the warranty, inflicting injury or even death.

WARNING

The "WARNING" symbol above is a sign that a procedure has a safety risk involved and may cause death, serious personal injury, severe product and/or property damage if not performed safely and within the parameters set forth in this document.

CAUTION

The "CAUTION" symbol above is a sign that a procedure has a safety risk involved and may cause personal injury, product and/or property damage if not performed safely and within the parameters set forth in this document.

CAUTION

Moving parts can pinch, crush or cut. Keep clear and use caution.

Resources Required

- Clean cloth
- Isopropyl alcohol
- Paper tape
- Adhesive Sigill 779 Transparent
- Adhesive gun

DOORS

Procedure

1. If the window blind is detached from the thermoformed, lift the lower part of the blind, maximum 50mm (2") (Fig. 2).
2. Soak a clean cloth in isopropyl alcohol (Fig. 3).

Fig. 2



Fig. 3



3. Clean the surface of the thermoformed panel where highlighted in Figure 4 and the blind where highlighted in Figure 5. These are the areas that must be glued.

NOTE: Allow five minutes for the isopropyl alcohol to completely dry/evaporate before proceeding to the next step.

Fig. 4

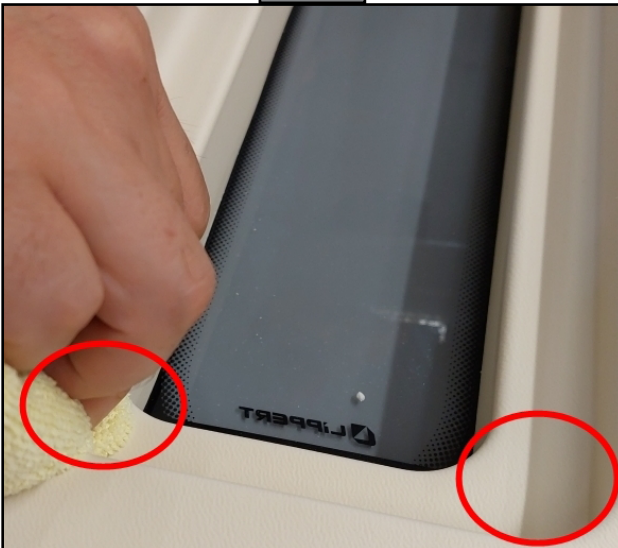
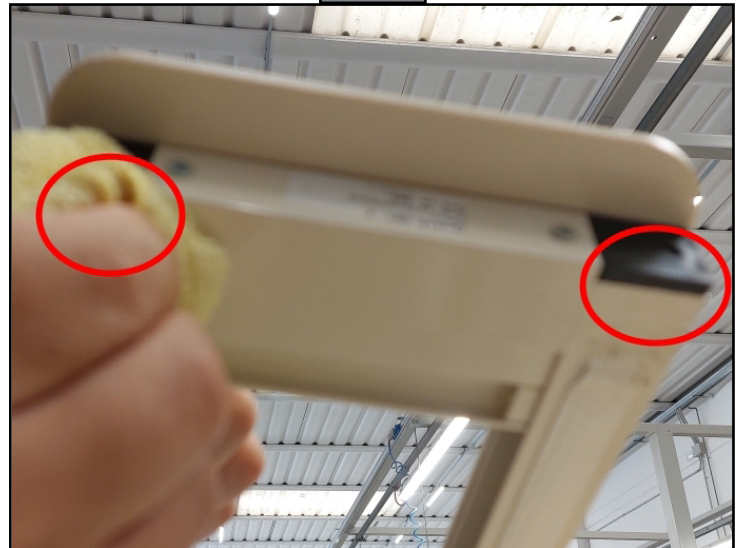


Fig. 5



DOORS

1. Apply two strips of **Adhesive Sigill 779 Transparent** (Fig. 6) on the edges of the blinds as shown in Figures 7 and 8.
 - Strip Size: Width 6 mm (0.25")
 - Thickness: 4mm (0.16")
 - Length: 25 to 30mm (1.5")
 - Application Temperature: 5-40 °C (41-104 °F)

Fig. 6

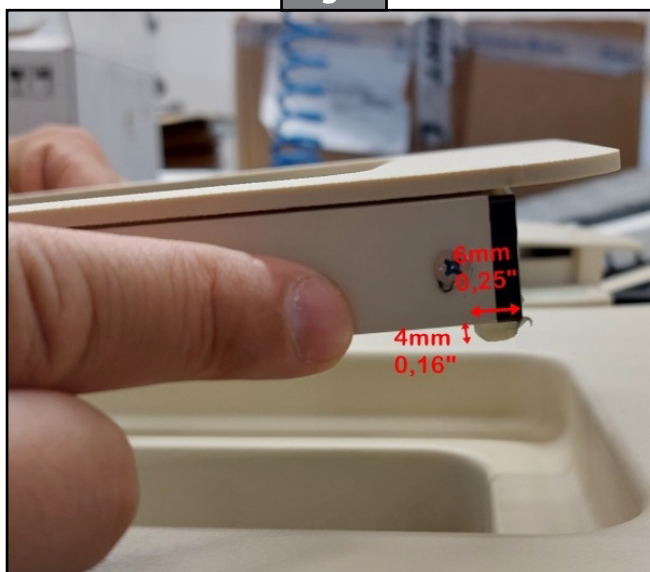


Fig. 7



Front View

Fig. 8



Side View

DOORS

1. Push the blind towards the thermoformed panel, on the just-glued areas and on the perimeter to re-adhere the double-sided tape (Fig. 9).

Fig. 9



2. Apply paper tape as shown in Figure 10 to facilitate the adhesion.

Fig. 10



3. Wait 24 hours for the adhesive to dry completely before moving or closing the door.



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Follow proper safety practices. If in doubt, consult a professional RV technician.