

WINDOWS

Purpose

This document outlines how to repair a scratch on black window frame for series 2000, 8600, 8800, and 9000.

Safety

Read and understand all instructions before attempting procedure. Adhere to all safety labels.

WARNING

Chemical products such as spray paint have health and environmental hazards. To avoid serious personal injury and death, follow the instructions on the container and read all warning labels.

CAUTION

The “CAUTION” symbol above is a sign that a safety risk is involved and may cause personal injury and/or product or property damage if not safely adhered to and within the parameters set forth in this manual.

CAUTION

Always wear eye protection when performing service, maintenance or installation procedures. Other safety equipment to consider would be gloves and possibly a full face shield, depending on the nature of the task.

Resources Required

- Rubbing alcohol
- Sandpaper, 180 grit or finer (depending on severity of the damage)
- Orbital sander (if desired)
- Microfiber cloth
- Masking tape
- Black felt tip paint marker*
- Black automotive grade spray paint*

NOTE: For best color consistency of the original product the following black paints are recommended:

- 348444 - Forney Brand Black Paint Marker 0230180
- 348997 - SEM 39143 Trim Black Aerosol

NOTE: Color may vary slightly, at application or exposure to sun exposure or weather.

Preparation

1. If window is on a unit, make sure the unit is parked and powered off.
2. Use a soft cloth and rubbing alcohol to clean the damaged area of debris.
3. Tape off around the area to avoid over spray if using spray paint.

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Procedure 1: For Small Applications (Dots or Ding Blemishes)

If repairing a small spot, like a dot or a ding type of damage:

1. Use black felt tip paint marker to dab paint onto scratch making sure paint completely covers scratch and appears even.
2. Allow to completely dry; ideally a 24 to 48 hour cure time.
3. Repeat as needed.

Procedure 2: For Larger Applications (Long or Deep Scratches)

If repairing a scratch:

1. Use sandpaper 180 grit or finer to gently buff out the scratch until desired finish is achieved.
NOTE: The surface should be smooth and blend into the unaffected area to avoid creating a larger blemish.
NOTE: Scratch is removed by sanding it out completely. Paint only will not fill the scratch adequately.
2. Wipe away all debris from sanding.
3. With the scratch buffed out and the area free of debris, apply black spray paint evenly over the scratch.
4. Allow paint 24 to 48 hours to cure.
5. Repeat as needed. Damage may take several applications of paint to repair.

CAUTION

Using a larger grit sandpaper or sanding the scratch too firmly could cause greater damage that may not be repairable.



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Follow proper safety practices. If in doubt, consult a professional RV technician.