

DOORS

Purpose

This document outlines the procedure for replacing an old-style base trim (kick panel) with the new-style base trim (kick panel) on a screen door.

Safety

Read and understand all instructions before installing or operating this product. Adhere to all safety labels.

This document provides general instructions. Many variables can change the circumstances of the instructions, i.e., the degree of difficulty, operation and ability of the individual performing the instructions. This document cannot begin to plot out instructions for every possibility, but provides the general instructions, as necessary, for effectively interfacing with the device, product or system. Failure to correctly follow the provided instructions may result in death, serious personal injury, severe product and/or property damage, including voiding of the Lippert limited warranty.

CAUTION

Always wear eye protection when performing service, maintenance or installation procedures. Other safety equipment to consider would be hearing protection, gloves and possibly a full face shield, depending on the nature of the task.

Resources Required

- Screwdriver
- Rubber mallet

Procedure

Old-style screen doors with screw-fastened bottom extrusions:

1. Using a screwdriver, remove the screws securing the door's bottom extrusion.
 - A. If necessary, use a rubber mallet to gently tap the bottom extrusion loose from the door frame and damaged trim panel.
 - B. Set the bottom extrusion aside for later use.
2. Grasp the damaged trim panel and slide it all the way out from the door's frame slots. Discard/recycle the damaged trim panel in accordance with local, state and federal waste statutes.
3. Slide the new trim panel into the screen door's frame slots, gently working the top edge of the panel into the door's horizontal frame slot.
4. Make sure all three sides of the trim panel are firmly secure in their respective slots.
5. Retrieve the previously removed bottom extrusion and screws.
6. Position the bottom extrusion's slot along the trim panel's bottom edge.
7. If necessary, use a rubber mallet to gently tap the bottom extrusion onto the trim panel.
8. Make sure the bottom extrusion is firmly seated over the trim panel and its mounting holes align with those on both vertical door frames.
9. Use a screwdriver to reinstall the mounting screws to secure the bottom extrusion to the screen door's frame.

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New-style screen doors with plastic corner retention clip bottom extrusions (Fig. 1).

1. Place a board along the bottom extrusion then use a rubber mallet to gently tap at each corner area of the extrusion to loosen the corner retention clips and extrusion from the door frame and damaged trim panel (Fig. 2).
2. Remove the bottom extrusion and retention clips then set aside for later use.

Fig. 1

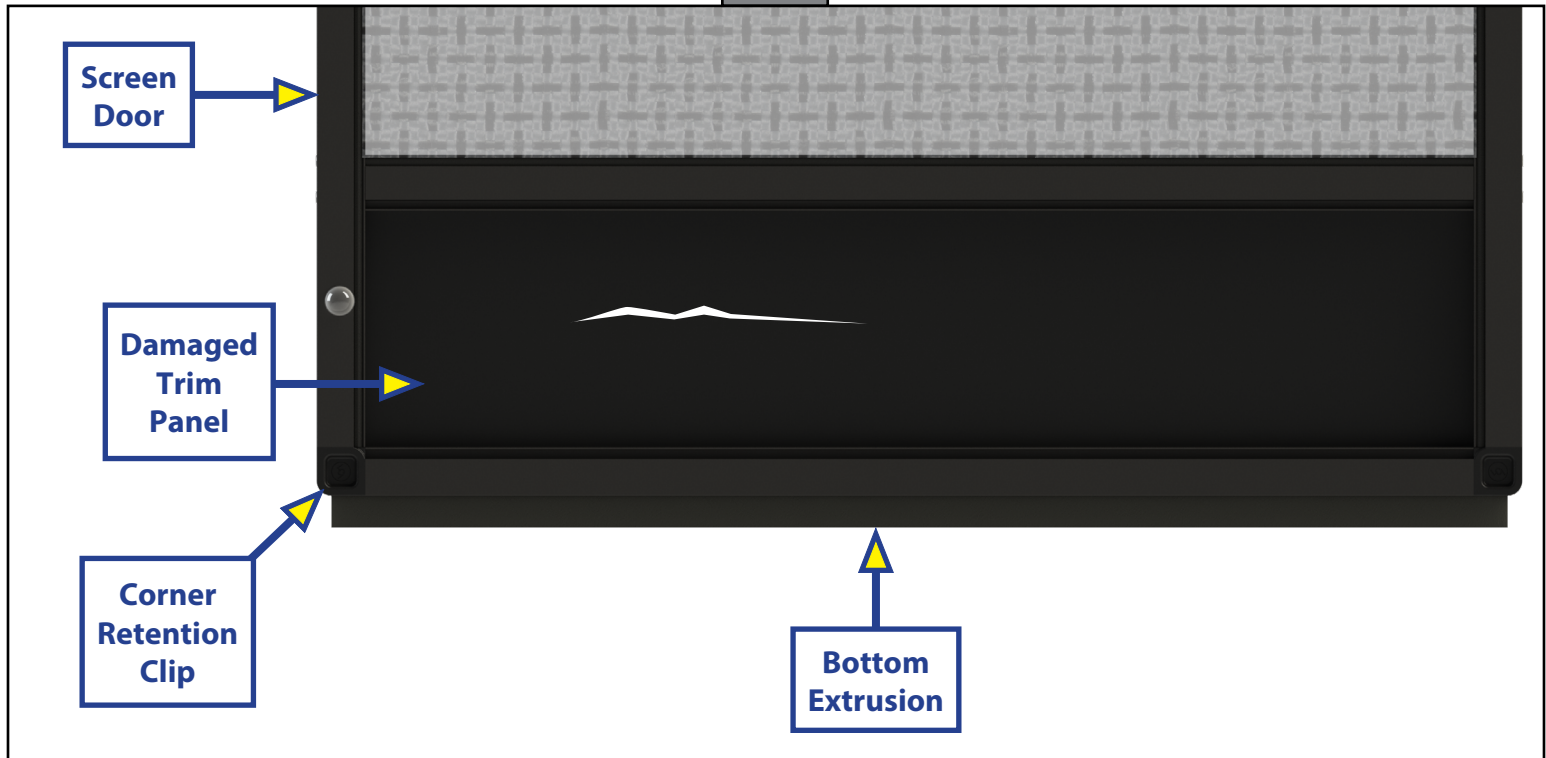
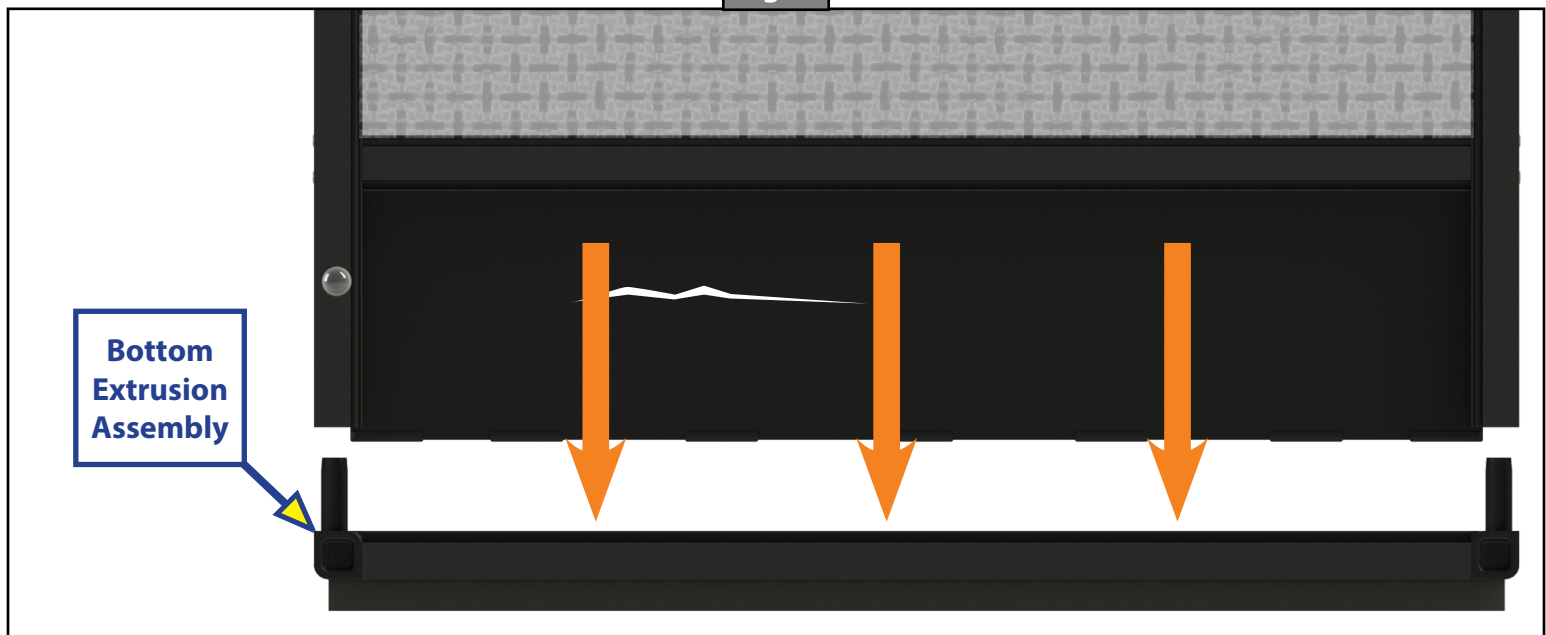


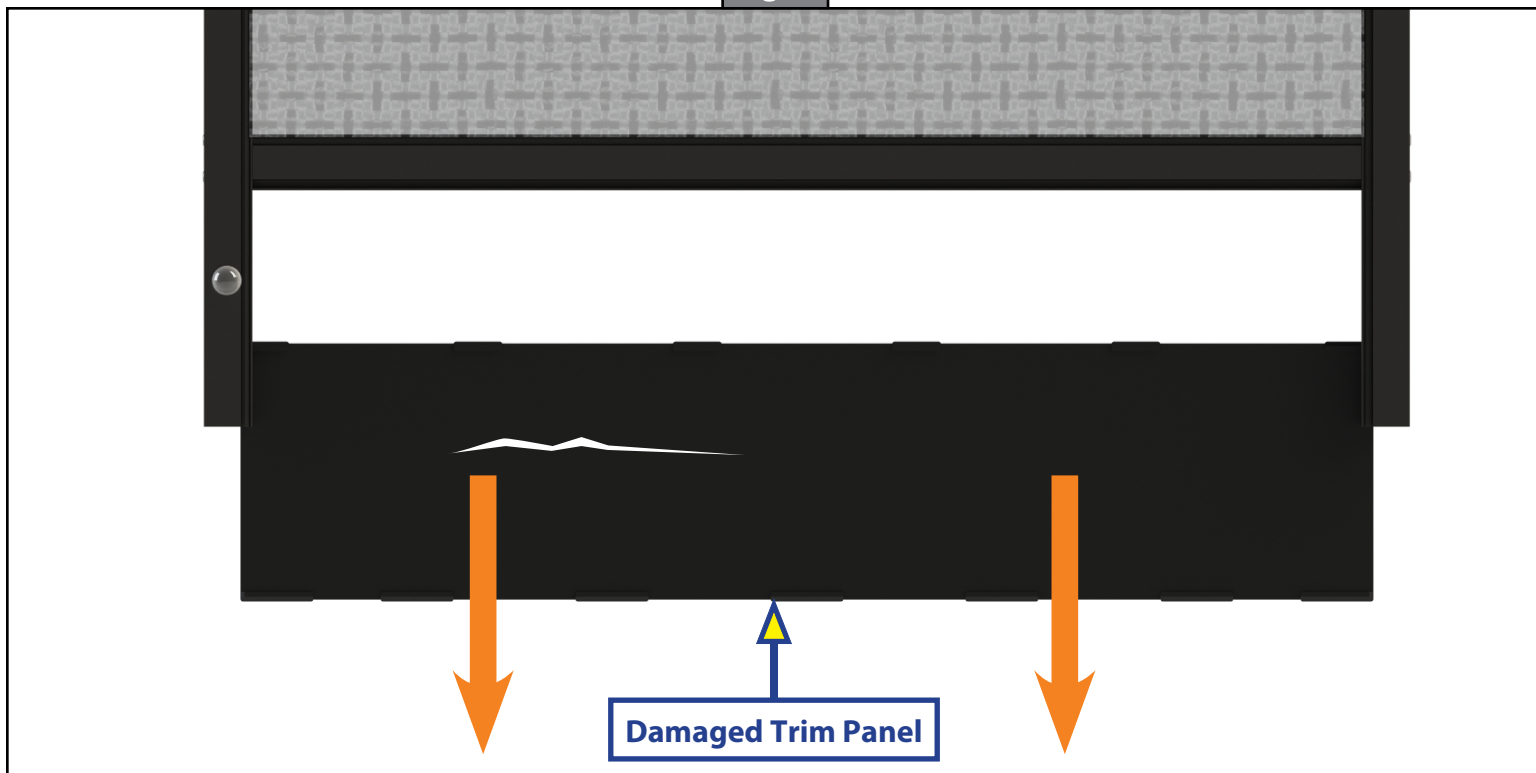
Fig. 2



DOORS

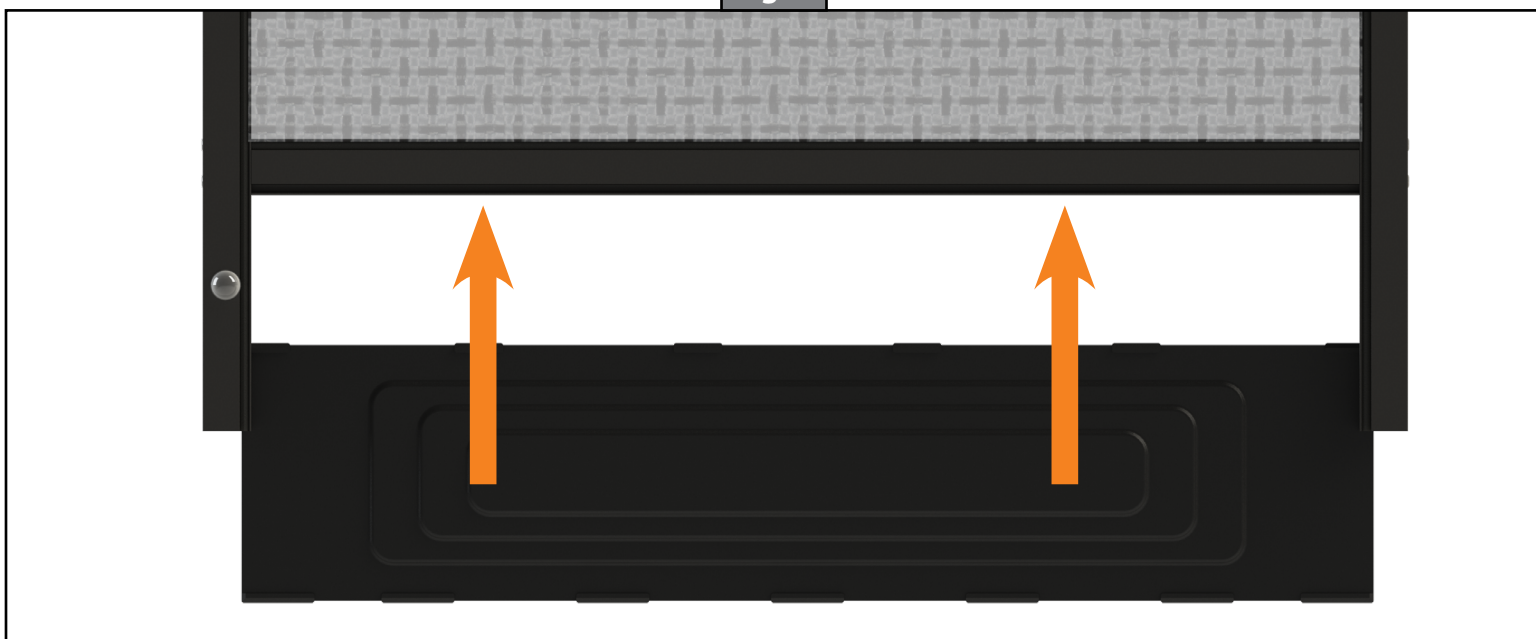
3. Grasp the damaged trim panel and slide it all the way out from the door's frame slots (Fig. 3). Discard/ recycle the damaged trim panel in accordance with local, state and federal waste statutes.

Fig. 3



4. Slide the new trim panel into the screen door's frame slots, gently working the top edge of the panel into the door's horizontal frame slot (Fig. 4).
5. Make sure all three sides of the trim panel are firmly secure in their respective slots.

Fig. 4



DOORS

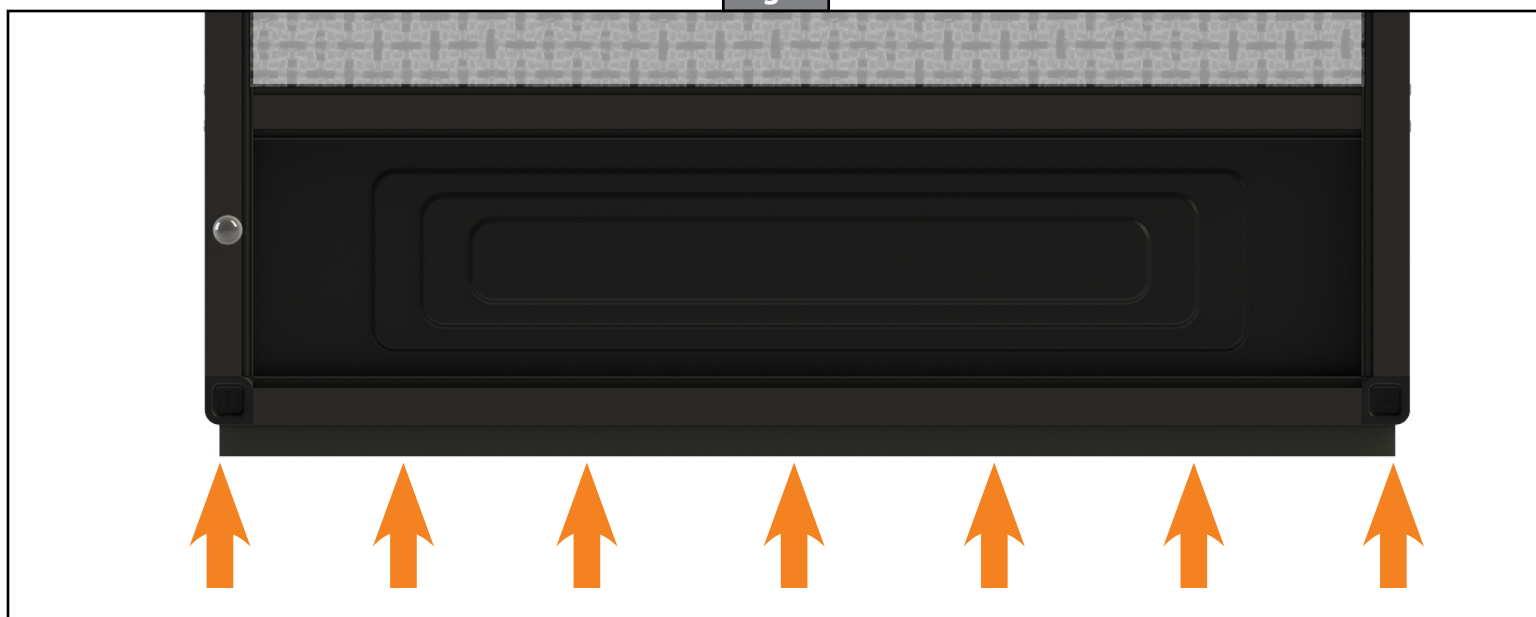
6. Retrieve the previously-removed bottom extrusion with corner retention clips.
7. Engage the bottom extrusion's corner retention clips with the door frame's bottom mounting hole (Fig. 5).

Fig. 5



8. If necessary, use a rubber mallet to gently tap the corner retention clips and bottom extrusion into the door frame and new trim panel (Fig. 6).
9. Make sure the bottom extrusion is firmly seated into the door frame and over the new trim panel.

Fig. 6





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Follow proper safety practices. If in doubt, consult a professional RV technician.