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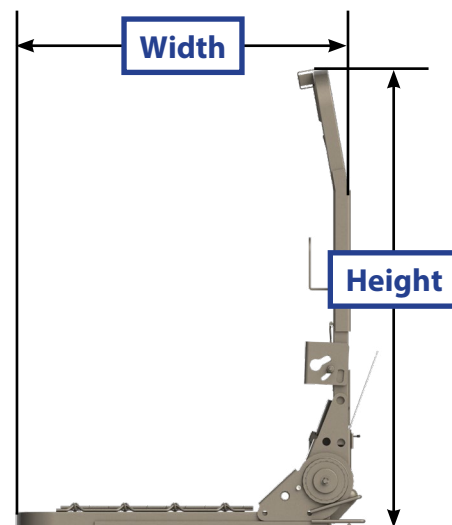
SEAT FRAME GUIDE

QR-106

INTERIORS

Purpose

This document profiles frames for standard recliner seats. Tube arms, ratcheting arms and anti-rattle brackets are also featured.



PN 670638

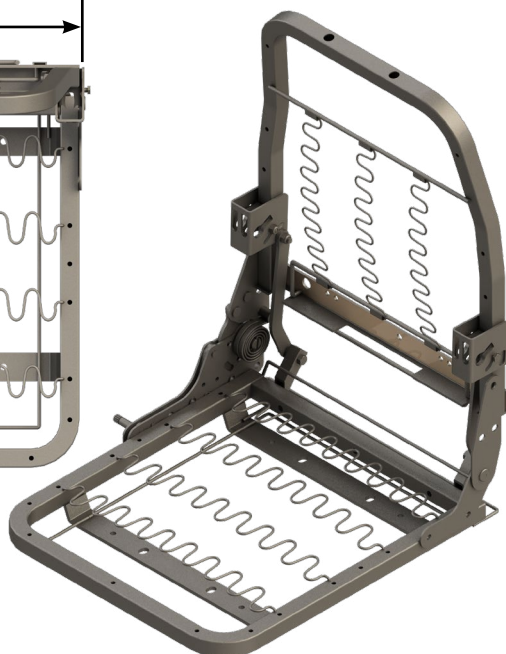
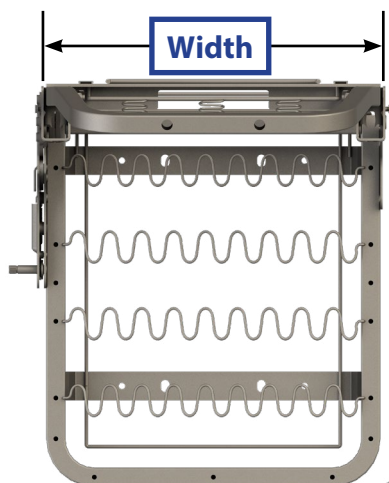
Standard Recliner Seats				
Self-Leveling Arms, Headrest				
Part Number	Description	Width	Depth	Height
670638	Chair assy, M1 2SLA H5 PWR (PS)	17.38"	30"	21.63"
670641	Chair assy, M1 2SLA H5 PWR (DS)	17.38"	30"	21.63"

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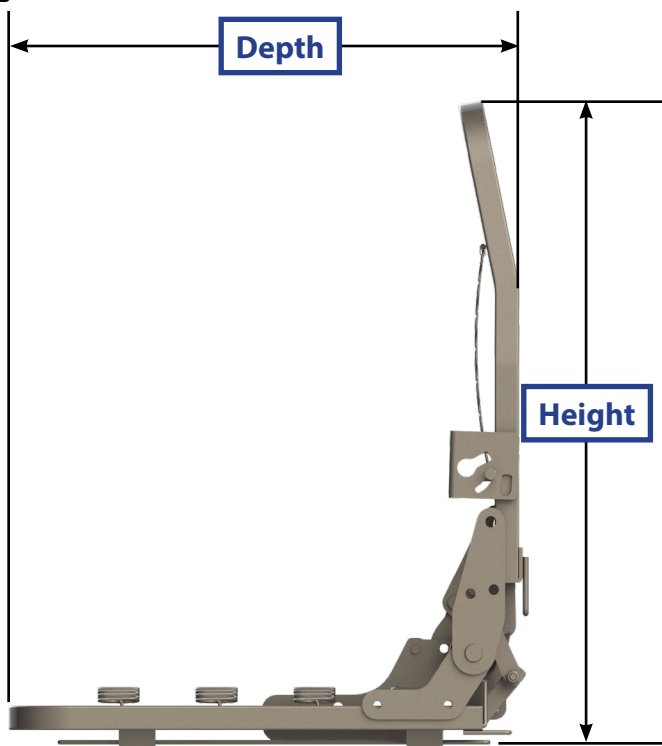
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PN 739693



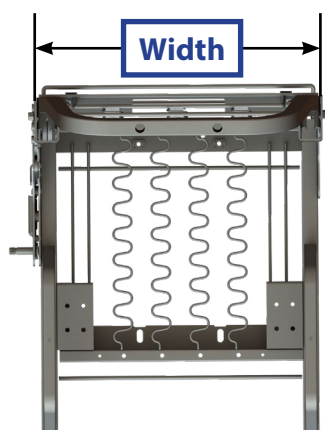
Standard Recliner Seats				
Boat, Self-Leveling Arms, Headrest				
Part Number	Description	Width	Depth	Height
670507	Chair assy, boat 2SLA HS SRHTPR & KNK	17.38"	20.84"	29.50"
715471	Chair weld, boat 2SLA SRH	19.38"	20.38"	30.00"
723882	Chair weld, boat H 2SLA H5 SRH	17.38"	21.84"	30.00"
737508	Chair weld, boat 2SLA BW LOW NON BOL	17.38"	19.38"	23.50"
739692	Chair weld, boat 2SLA SPR NON BOL	17.38"	20.84"	28.90"
739693	Chair weld, boat 2SLA SHR NON BOL	17.38"	20.84"	25.67"
739828	Chair weld, boat 2SLA BW SPR SRH	17.38"	22.20"	30.81"
741132	Chair assy, boat CAT 2SLA BW H5 RB TPR & KNK SRH	17.38"	20.84"	31.53"
715212	Chair assy, boat ecoat 2SLA SRH	19.38"	21.84"	30.00"
676091	Chair assy, boat 2SLA B@ SRH CAT ECOAT	23.38"	20.83"	30.81"
741133	Chair assy, boat CAT ecoat 2SLA HR	17.38"	20.84"	28.90"
741134	Chair assy, boat CAT ecoat 2SLA HR	17.38"	20.84"	25.67"
741136	Chair assy, boat CAT ecoat 2SLA BW H5 RB TPR & KNK SRH	17.38"	21.83"	30.00"
741132	Chair assy, boat CAT 12SLA BW H5 RB TPR & KNK SRH	17.38"	19.38"	31.53"
723871	Chair assy, boat H 2SLA H5 SRH CAT	17.38"	20.84"	31.60"

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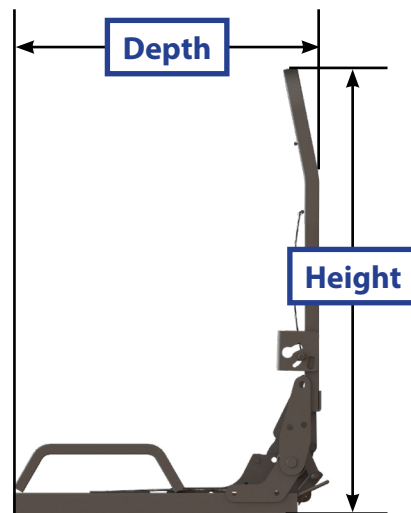
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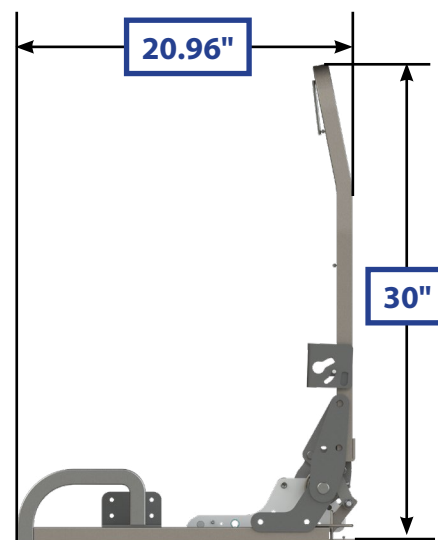
PN 677177



Standard Recliner Seats				
Boat with Bolster, Self-Leveling Arms, Headrest				
Part Number	Description	Width	Depth	Height
677177	Chair weld, boat 2SLA RAILS CAT	17.25"	20.97"	30.85"
677178	Chair weld, boat 2SLA SRH RAILS	17.25"	21.00"	26.00"
677179	Chair assy, boat 2SLA H5 SRH	17.25"	21.00"	30.88"
677260	Chair assy, boat SPR RAILS SRH	17.25"	20.94"	26.00"



PN 739819



Standard Recliner Seats				
Boat with Bolster, Self-Leveling Arms, Headrest				
Part Number	Description	Width	Depth	Height
739819	Chair weld, boat 2SLA SRH TPR & KNK w/ RAILS	17.38"	20.96"	30.00"

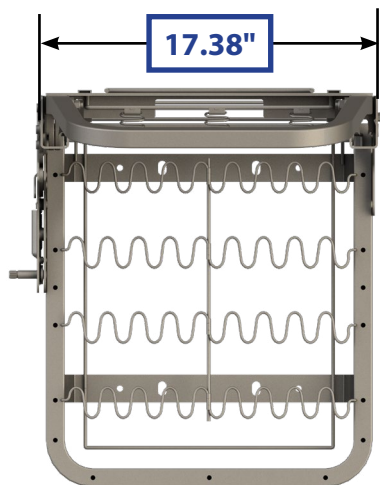


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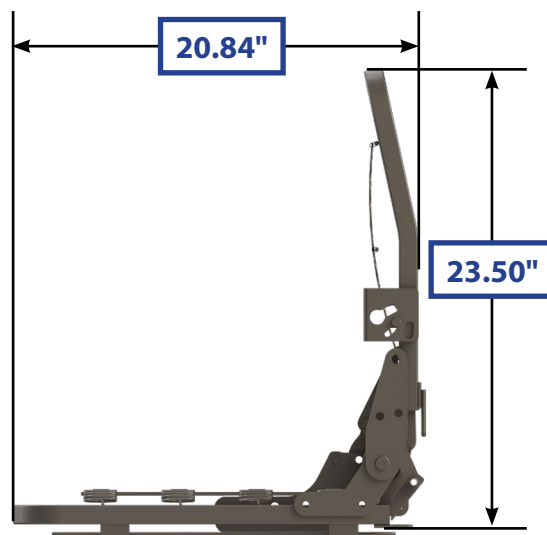
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PN 741135



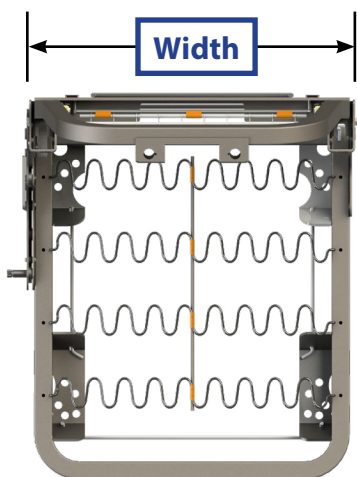
Standard Recliner Seats				
Boat with Self-Leveling Arms, No Headrest				
Part Number	Description	Width	Depth	Height
741135	Chair assy, boat CAT ecoat 2SLA BW NON BOL	17.38"	20.84"	23.50"

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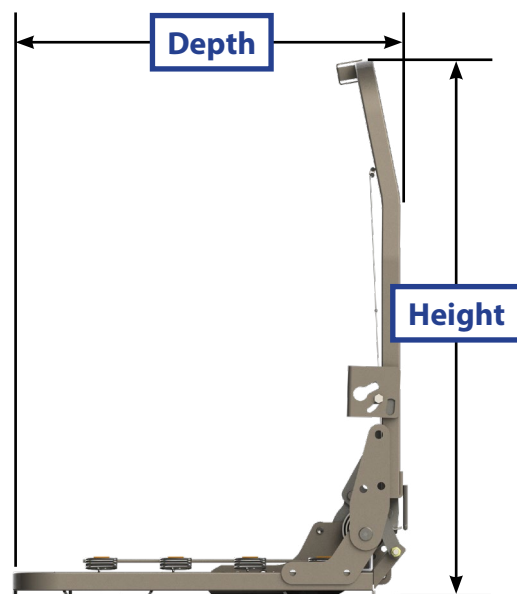
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PN 723840



Standard Recliner Seats				
Self-Leveling Arms, Headrest				
Part Number	Description	Width	Depth	Height
689568	Chair assy, ABTS 2SLA BW HS DUAL FREC (DS) ECOAT	17.38"	20.63"	30.00"
723877	Chair assy, ABTS 2SLA BW HS DUAL FREC (DS)	17.38"	20.63"	30.00"
689569	Chair assy, ABTS 2SLA BW H5 DUAL FREC (PS) ECOAT	17.38"	20.63"	30.00"
723878	Chair assy, ABTS 2SLA BW H5 DUAL FREC (PS)	17.38"	20.63"	30.00"
689570	Chair assy, 98 FLEX SPR H5 2SLA SLH ECOAT	17.38"	21.80"	30.00"
689571	Chair assy, 98 FLEX SPR H5 2SLA SRH ECOAT	17.38"	21.80"	30.00"
723840	Chair assy, H5 2SLA FLEX (DS)	17.38"	20.84"	29.25"
737484	Chair assy, ABTS 2SLA PWR DUAL REC (DS)	17.38"	20.63"	30.00"
737486	Chair assy, ABTS 2SLA DUAL REC (DS)	17.38"	20.63"	30.00"
737487	Chair assy, ABTS 2SLA DUAL REC (PS)	17.38"	20.63"	30.00"
741128	Chair assy, HT 2SLA FLEX	17.38"	20.84"	29.25"
721394	Chair assy, HNDGP, HS 2A	16.91"	21.31"	25.39"

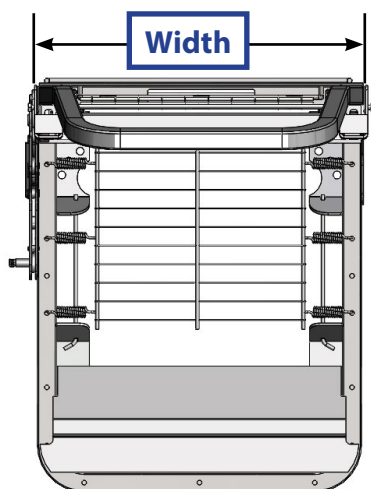


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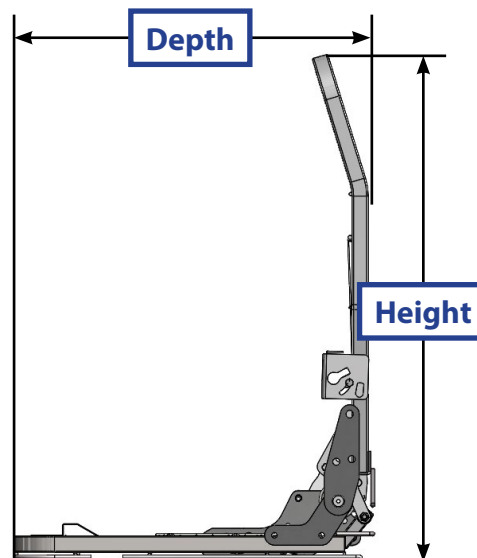
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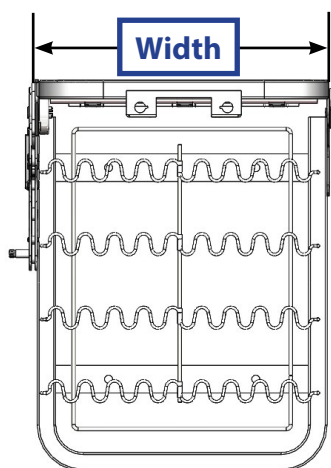
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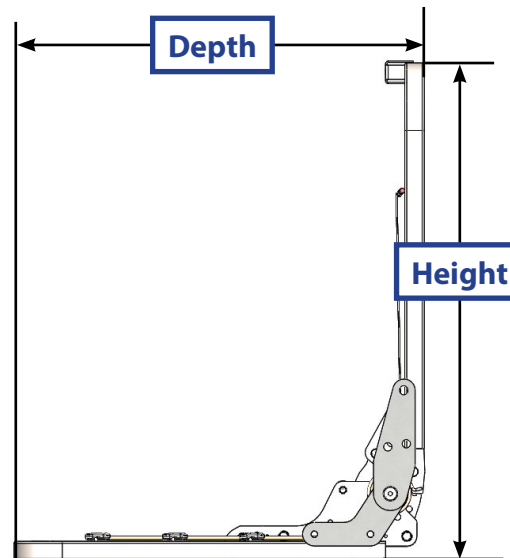
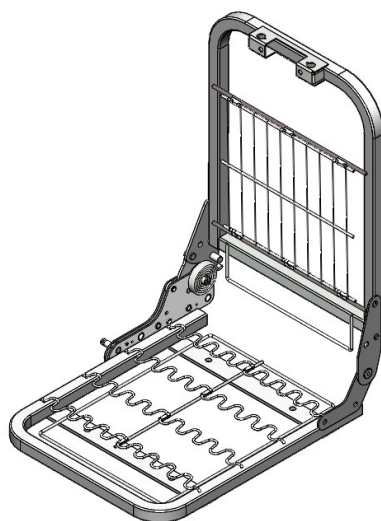
PN 737345



Self-Leveling Arms, No Headrest				
Part Number	Description	Width	Depth	Height
737345	Chair, 98 PSI 2SLA SLH	17.38"	21.84"	31.25"
737346	Chair, 98 PSI 2SLA SRH	17.38"	21.84"	31.25"
794748	Chair assy, 98 2A SPG SLH (DS)	17.38"	21.78"	31.10"
695130	Chair assy, 98 2A SPR SLH	17.38"	21.78"	31.10"



PN 724273



Standard Arm Brackets, Headrest				
Part Number	Description	Width	Depth	Height
724273	Chair assy, SPR FLEX HR SRH	15.75"	19.00"	25.80"
737222	Chair assy, 98 1SPR FLEX	17.38"	20.38"	27.88"
737223	9820 SRH, 178 TAPER BACK, 2A H5	N/A	N/A	27.88"
737248	Chair, 00 DW178-4 2SLA H5 SLH	N/A	N/A	27.88"
737249	Chair, 00 DW178-4 2SLA H5 SRH	N/A	N/A	27.88"
737411	Chair assy, ABTS DRIVERS BUS SEAT 17 (SB)	16.50"	20.50"	34.40"

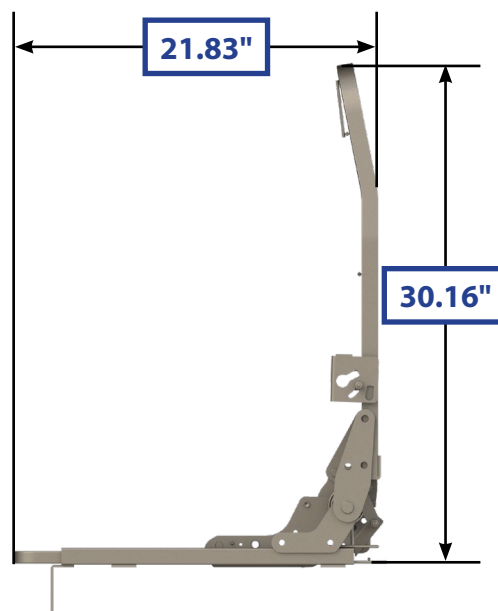
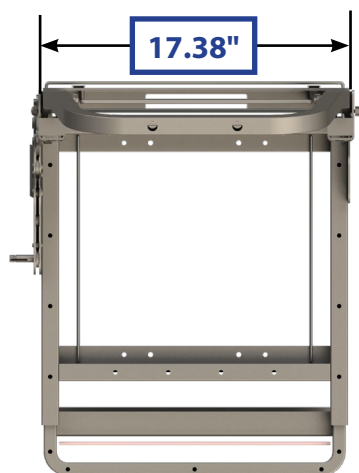


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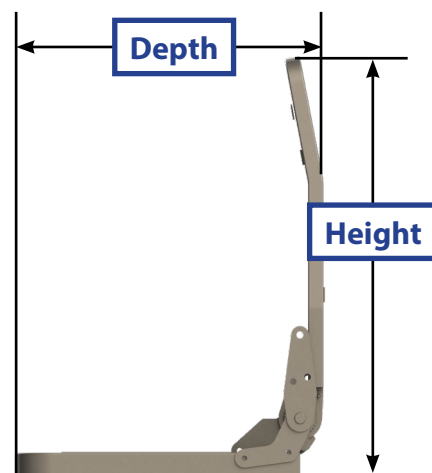
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PN 739594

Chair Weld Boat				
Part Number	Description	Width	Depth	Height
739594	Chair Weld Boat,2SLA 2SRH TPR & KNK REC w/FT REST MNT	17.38"	21.83"	30.165"



PN 801056

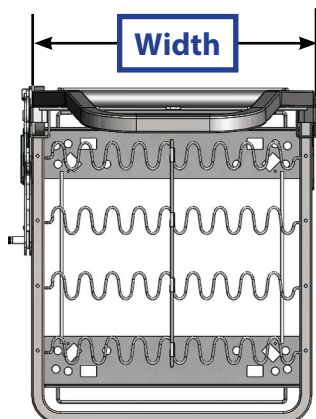
Chair Frame				
Part Number	Description	Width	Depth	Height
801056	Chair frame assy, HR RH	15.75"	18.50"	27.00"
801057	Chair frame assy, HR LH	15.75"	18.50"	27.00"

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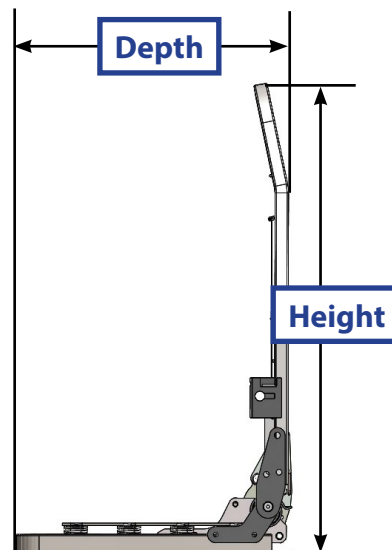
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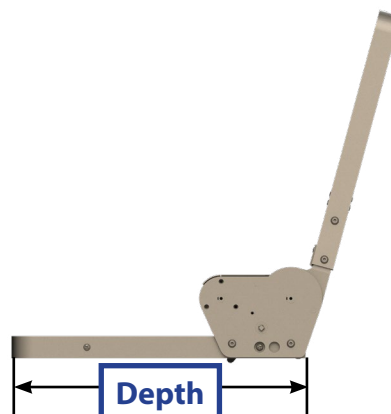
PN 670761



Standard Arm Brackets, No Headrest				
Part Number	Description	Width	Depth	Height
670761	Chair, 2A PS	17.25"	20.47"	35.50"
691834	Chair assy, 98 2A SPR SRH	17.38"	21.78"	31.10"
695130	Chair assy, 98 2A SPR SLH	17.38"	21.78"	31.10"
739469	Chair assy, 1100, SQ BACK	N/A	N/A	21.50"
794748	Chair assy, 98 2A SPG SLH (DS)	17.38"	21.78"	31.10"
794657	Chair assy, 98 2A SPG SRH (PS)	17.38"	21.78"	31.10"



PN 712582



Aluminum Seats			
Part Number	Description	Width x Depth	
689065	Chair assy, 28.50" x 20.00" Tall Buddy Rec	28.50"	20.00"
699798	Chair assy, 23.50" x 20.00" Tall King Rec	23.50"	20.00"
712582	Chair assy, 19.38" x 20" SHT REC AL	19.38"	20.00"
806476	Chair assy, 19.38" x 20" SHT FIX AL	19.38"	20.00"

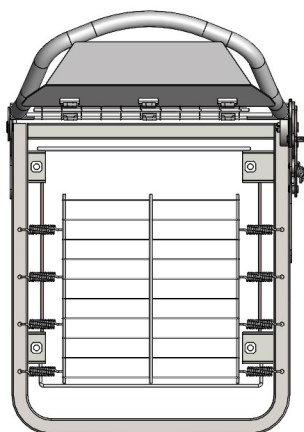


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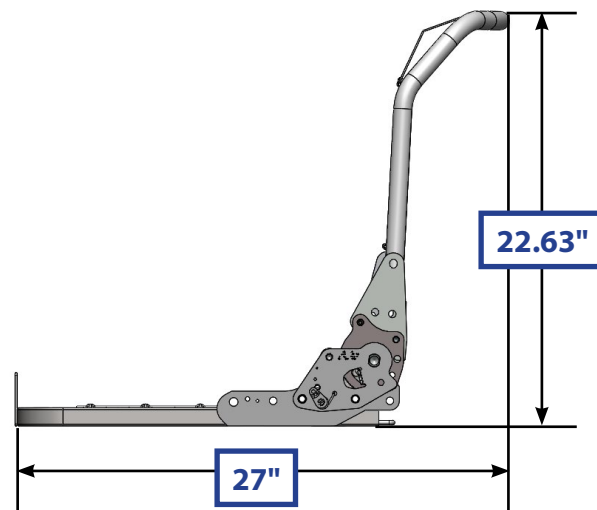
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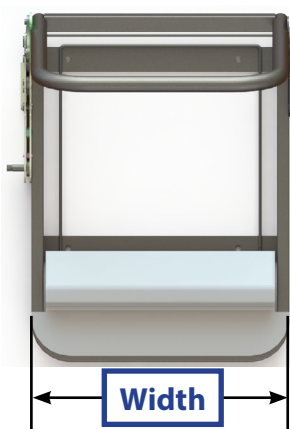
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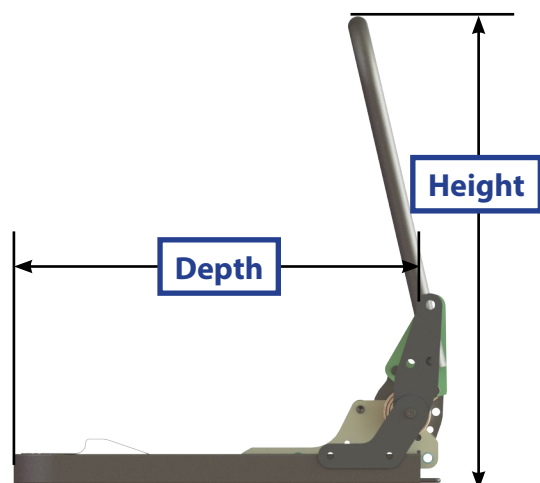
PN 724597



No Headrest, No Armrest		
Part Number	Description	Height
724597	Chair assy, Corvette	22.63"
737241	Chair, 9420 RH North Bay Standard	31.38"
737242	Chair, 9420 LH North Bay Standard	31.38"
737254	Chair, 9819 701 2A, SRH (LC)	27.88"
737255	Chair, 9819 701 2A, SLH (LC)	27.88"
737256	Chair, 701 Narrow, SRH (WG)	27.88"
737258	Chair, 701 Narrow, SLH (WG)	27.88"



PN 719219



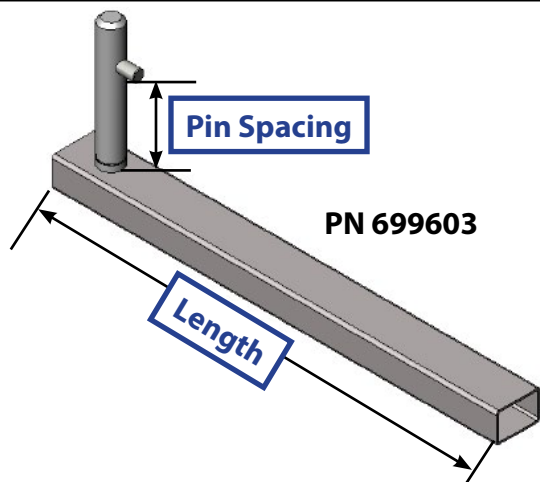
No Headrest, No Armrest				
Part Number	Description	Width	Depth	Height
719219	Chair, BW SRH	15.75"	19.70"	23.25"

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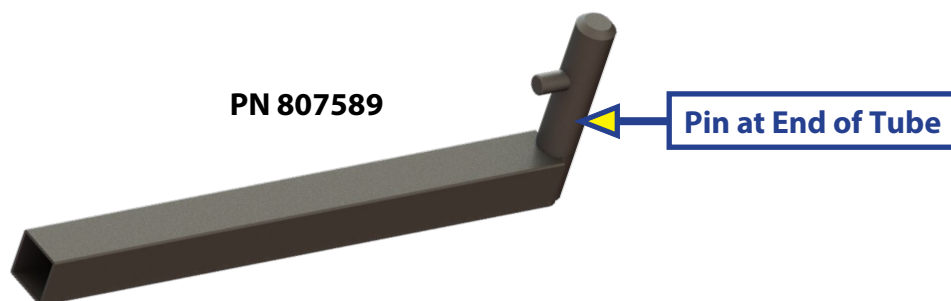


PN 699603



PN 737626

Tube Arms						
Part Number	Description	Coating	Length	Pin Spacing	Angle of Pin	Notes
699603	Tube arm assy, 15 PIN	N/A	15"	2.84"	N/A	
730702	Tube arm 13.5" L, 158 PIN 12 Deg LH	e-coat	13.5"	1.63"	12°	
737703	Tube arm 13.5" L, 158 PIN 12 DEG RH	e-coat	13.5"	1.63"	12°	
737228	Tube arm assy, 15.0" L 2/158 PIN (RAW)	N/A	15"	1.63"	N/A	
737236	Tube arm, 13.5" 178 PIN	N/A	13.5"	1.88"	N/A	
737237	Tube arm assy, 12.0" L w/ 38 PIN RAW	e-coat	12"	1.38"	N/A	
737331	Tube arm assy, 13.5" 158 PIN	e-coat	13.5"	1.63"	N/A	
737465	Tube arm assy, 13.5" L w/158 SS PIN	N/A	13.5"	1.58"	N/A	Stainless pin
737552	Tube arm assy, 16.00" L w/138 PIN	N/A	16"	1.38"	N/A	
737626	Tube arm assy, 18 DEG LH x 13.50" L (1.5" x 1.0" tube) w/158 SS PIN	N/A	13.5"	1.57"	18°	Stainless pin
737627	Tube arm assy, 18 DEG RH x 13.50" L (1.5" x 1.0" tube) w/158 SS PIN	N/A	13.5"	1.57"	18°	Stainless pin
741137	Tube arm assy, 12.63" L (1" x " tube) w/2.84 SS PIN 13.75 DEG LH	N/A	12.63"	1.84"	13.75°	1" x 1" SS
773358	Tube arm assy, 14.50" L w/138 PIN	N/A	14.5"	1.38"	N/A	
737613	Tube arm assy, 12.63" L (1"x1" tube) w/3.09 SS PIN 107 DEG		12.63"	2.09"	107°	Stainless pin
807589	SA arm assy, L 11.25" x 0.75" OD PIN		11.25"	1.375"	N/A	Pin at end of tube



PN 807589

INTERIORS



PN 741143

Anti-Rattle Brackets	
Part Number	Description
741143	SA Brkt Bolt Wldmt, Anti-Rattle Arm
739830	SA Arm Brkt Wldmt, Anti Rattle (RH)
739831	SA Arm Brkt Wldmt, Anti Rattle (LH)



PN 691095

Ratcheting Arms	
Part Number	Description
691095	Armrest assy, 14.78" L 3.12 PIN (RH)
691096	Armrest assy, 14.78" L 3.12 PIN (LH)



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