



SOLIDSTEP™ XF
OWNER'S MANUAL

L I P P E R T
C O M P O N E N T S®

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System Information

The SolidStep® XF is a trailer entry step assembly that can be mounted to the side of any trailer, providing an ease of entry, regardless of level ground. Step identification tags are located under one of the step extrusions, typically the top full step.

Additional information about this product can be obtained from lci1.com/support or by downloading the free myLCI app. The app is available on iTunes® for iPhone® and iPad® and also on Google Play™ for Android™ users.

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For information on the assembly or individual components of this product, please visit:

<https://support.lci1.com/steps-support-solidstep>.

Note: Images used in this document are for reference only when assembling, installing and/or operating this product. Actual appearance of provided and/or purchased parts and assemblies may differ.

Safety

Read and understand all instructions before installing or operating this product. Adhere to all safety labels.

This manual provides general instructions. Many variables can change the circumstances of the instructions, i.e., the degree of difficulty, operation and ability of the individual performing the instructions. This manual cannot begin to plot out instructions for every possibility, but provides the general instructions, as necessary, for effectively interfacing with the device, product or system. Failure to correctly follow the provided instructions may result in death, serious personal injury, severe product and/or property damage, including voiding of the LCI limited warranty.

WARNING

Failure to follow the instructions provided in this manual may result in death, serious personal injury, product or property damage or voiding of the component warranty.

CAUTION

No repairs should be attempted by anyone other than a qualified professional. The deployment and retraction of the step assembly can cause injury if proper precautions are not taken. The step assembly was designed for an operational weight rating of 400 lbs.

Operation

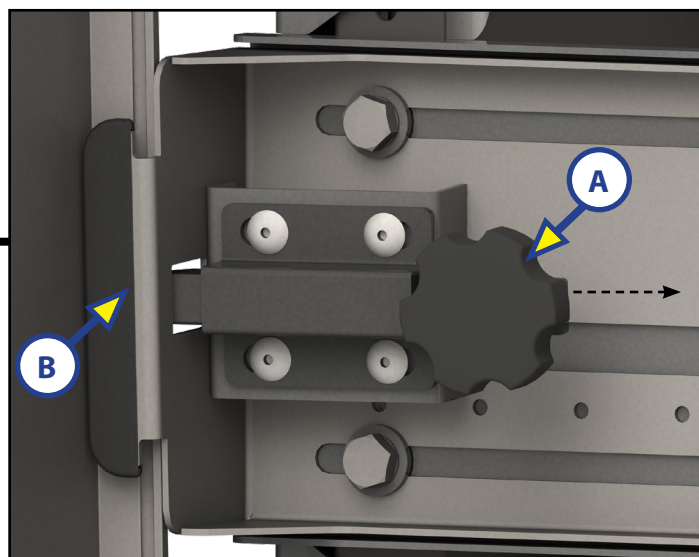
⚠ CAUTION

Moving parts can pinch, crush or cut. Keep clear and use caution.

Release Steps

1. From the stowed position (Fig. 1), disengage the transport lock (Fig. 1A) by pulling the transport lock knob to the right.
2. Firmly grasp and pull out the vertically stored SolidStep XF and rest it firmly on the ground.
3. Adjust leg extensions as needed. See Leg Extension Adjustment section.

Fig. 1



Leg Extension Adjustment

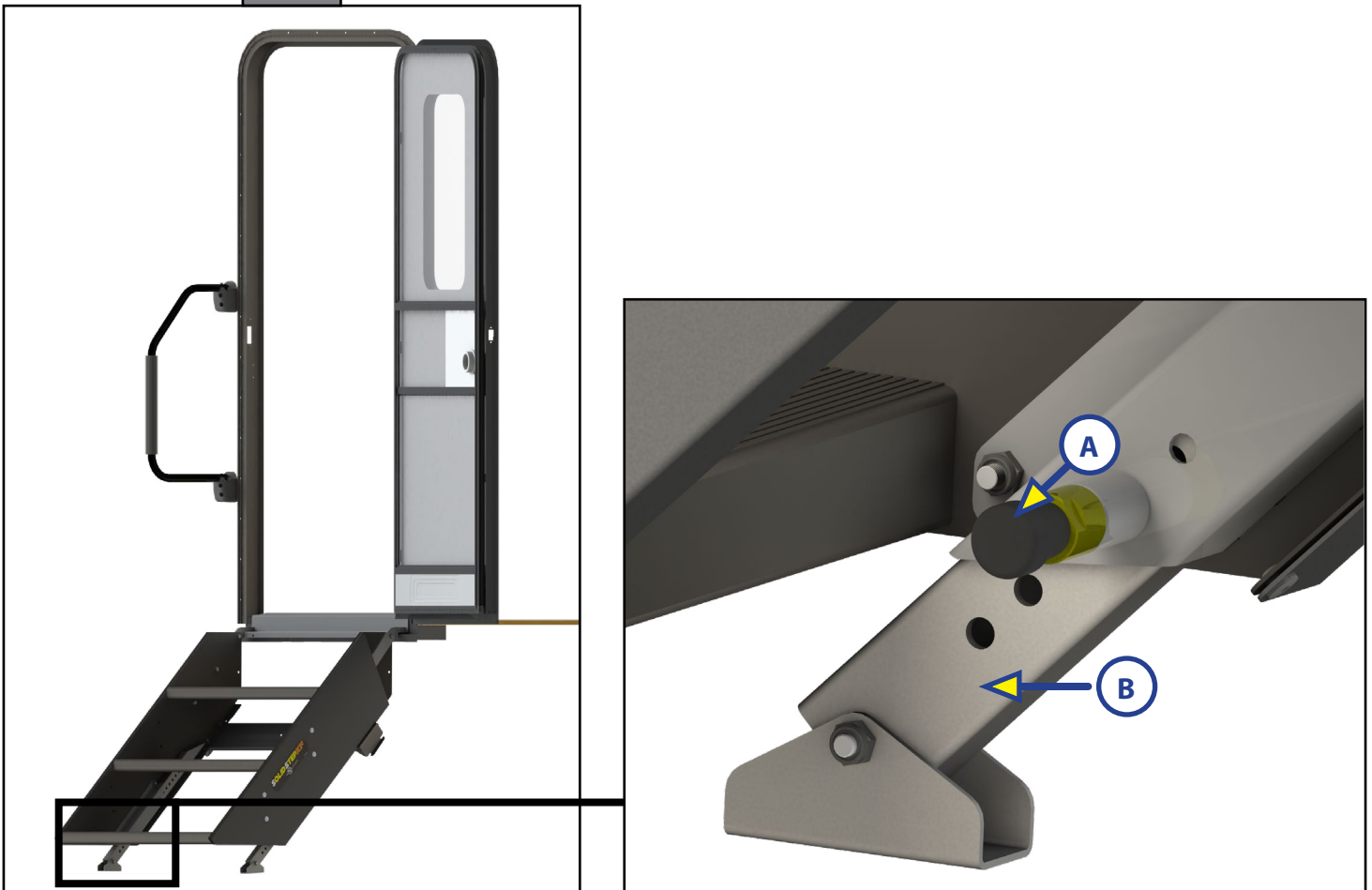
The leg extension is secured with a spring-loaded plunger (Fig. 2A). Adjustments can be made to the leg extensions in 1" increments by extending or retracting the inner leg for the optimal angle and to adjust for the ground surface angle.

1. To extend the inner leg (Fig. 2B):
 - A. Pull the spring loaded plunger Fig. 2A) out from the tube and the slot in the angle.
 - B. Extend the inner leg (Fig. 13B) to the ground and at an angle so the steps are parallel to the ground and level.
 - C. Release the spring loaded plunger (Fig. 2A) into the tube and slot closest to where the inner leg and tube meet.
2. To retract the inner leg (Fig. 2B):
 - A. Pull the spring loaded plunger Fig. 2A) out from the tube and the slot in the angle.
 - B. Retract the inner leg.
 - C. Release the spring loaded plunger (Fig. 2A) into the tube and slot closest to where the inner leg and tube meet.

Secure Steps

1. Retract leg extensions. See Leg Extension Adjustment section.
2. Lift up SolidStep XF to its stored position (Fig. 1).
3. Make sure the latches (Fig. 1B) are resting against the door frame.
4. Once the transport lock has been engaged, test its functionality by shaking the step assembly to simulate road vibration, making sure that the SolidStep XF is secure.

Fig. 2



Notes

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.



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Follow proper safety practices. If in doubt, consult a professional RV technician.