



STAMPED SEAT ADJUSTERS OEM INSTALLATION MANUAL

LIPPERT
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Introduction

This OEM manual describes the installation of stamped seat adjusters.

Safety

WARNING

Failure to follow the instructions provided in this manual may result in serious injury, damage or voiding of the product warranty.

CAUTION

Always wear eye protection when performing installation, service or maintenance. Other safety equipment to consider would be hearing protection, gloves and possibly a full face shield, depending on the nature of the service.

CAUTION

Moving parts can pinch, crush or cut. Keep clear and use caution.

Resources Required

- Cordless or electric drill or screw gun
- Appropriate drill bit
- Alignment tool

NOTE: To receive the proper alignment tool, notify your Lippert Sales contact.

Installation

1. Lay seat on its back or lean it forward (Fig. 1).

Fig. 1



2. Attach slide tracks to the bottom of the seat. Insert slide track bolts and stop tabs into holes in their corresponding location.

NOTE: Oriented from the sitting position, the gold slide track (Fig. 2) goes on left-hand side (Fig. 4) and the silver slide track (Fig. 2) goes on the right-hand side (Fig. 4). Figure 4 shows installed slide tracks as viewed from under the seat.

NOTE: Spacers are optional, but required if slide tracks are uneven (Fig. 3).

Fig. 2

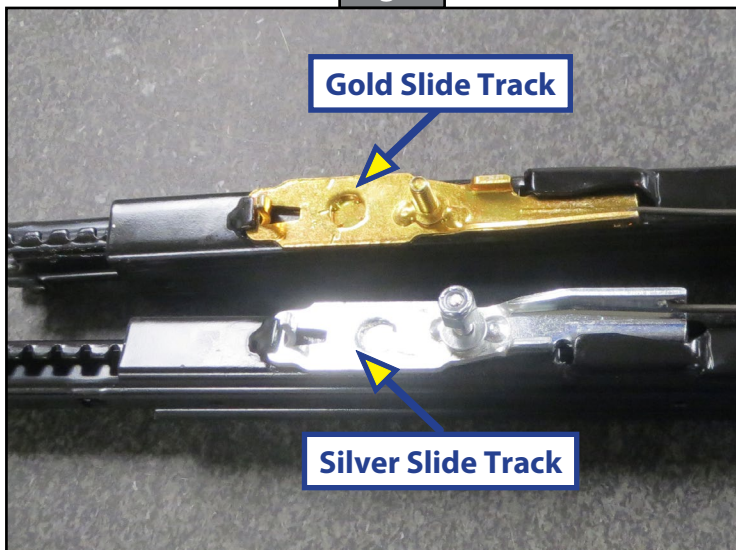
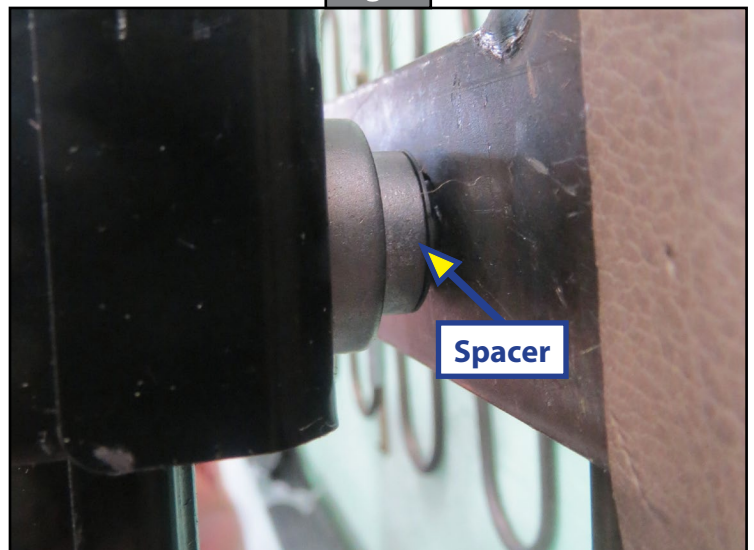
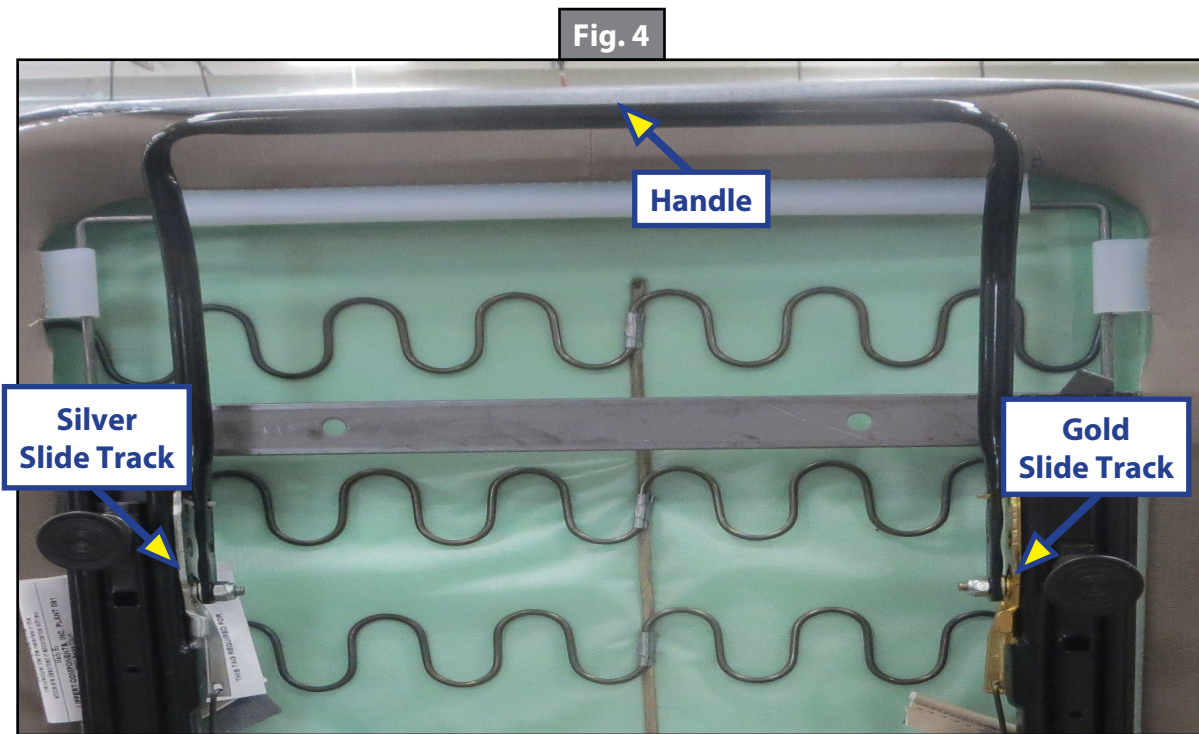


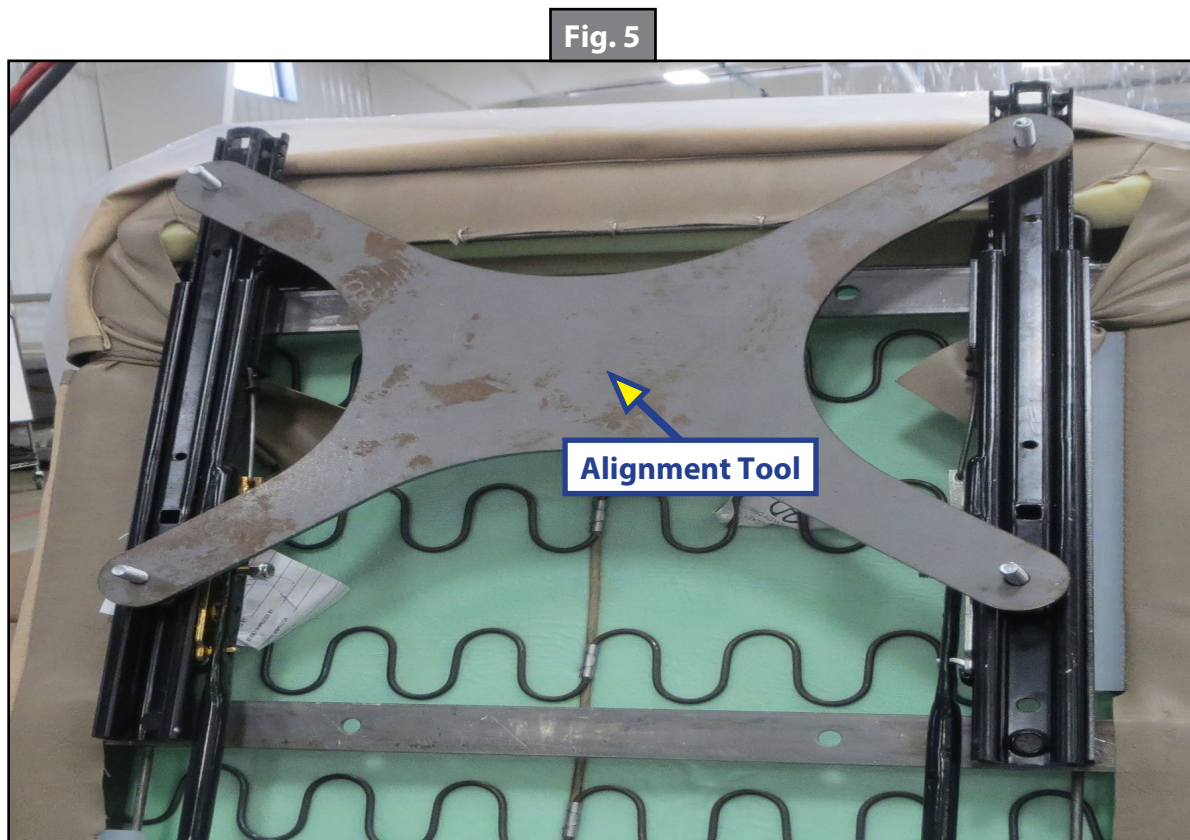
Fig. 3



3. Create inward pressure on the slide system by pulling the handle (Fig. 4) outward 1/4".
4. Install latch (Fig. 4).
 - A. Insert appropriate sized washers on the inside of the handle (Fig. 4), both ends.
 - B. Install appropriately sized nylon lock nut to secure handle to slide track.

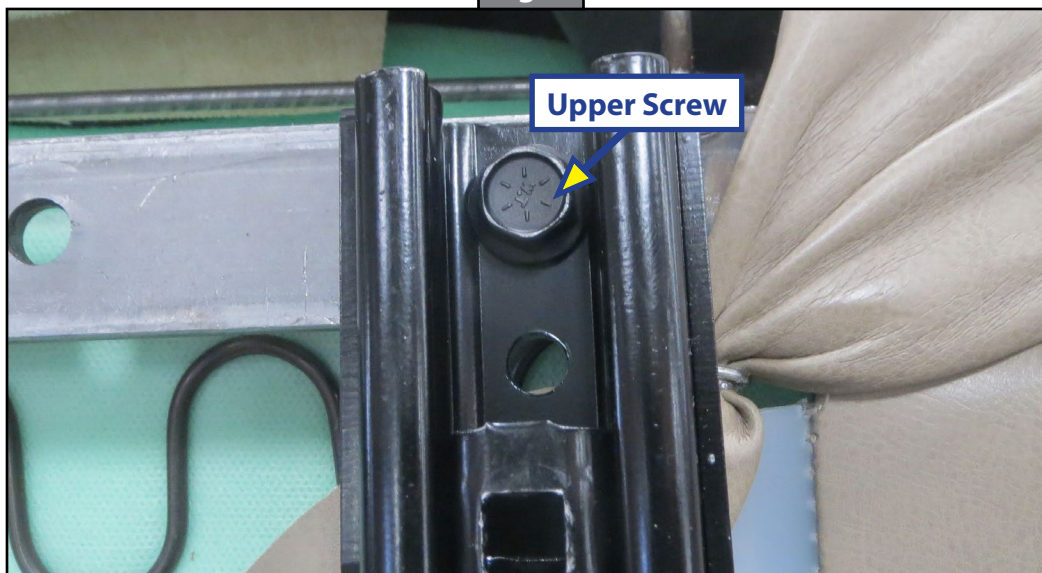


5. Use X-shaped alignment tool to keep slide tracks parallel and square (Fig. 5) to one another. Keep alignment tool on until finished.



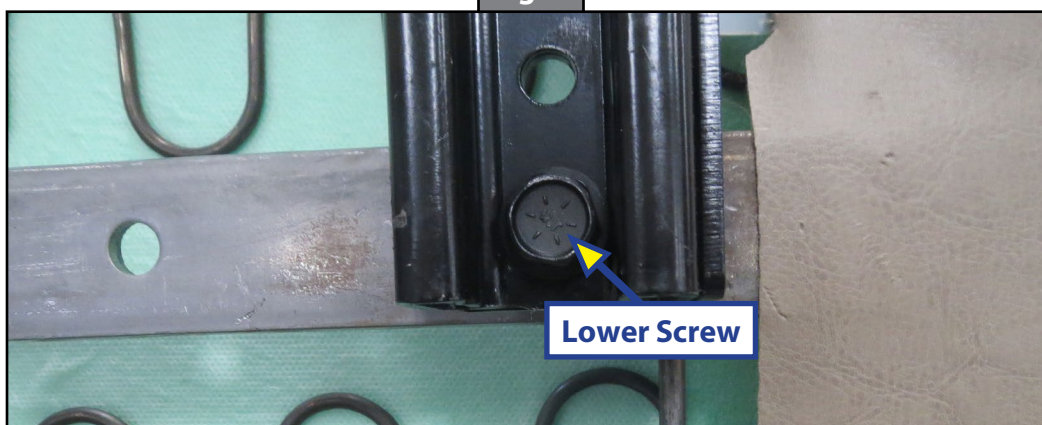
6. Tighten nuts on backside of the slide tracks.
7. Push on the center of the handle to release the slide tracks slide all the way down. Install upper screws (Fig. 6).

Fig. 6



8. Push on the center of the handle to lift the slide track. Install the lower screws (Fig. 7).

Fig. 7



9. While keeping the alignment tool attached, test the operation of the slide tracks by repeatedly sliding them up and down.

NOTE: When finished, remove the alignment tool.



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