

WINDOWS

Purpose

This document outlines the procedure for adding a stiffener to Hehr 1900 series egress windows on some units to prevent glass breakage.

Safety

This document provides general instructions. Many variables can change the circumstances of any procedure, i.e. the degree of difficulty involved in the service operation and the ability level of the individual performing the operation. This document cannot begin to plot out procedures for every possibility, but will provide the general instructions for effectively installing, removing or servicing the system. In the event the skill level required is too advanced or the procedure too difficult, a certified technician should be consulted before performing the necessary operation. Failure to correctly install, remove or service the system may result in voiding the warranty, inflicting injury or even death.

WARNING

The "WARNING" symbol above is a sign that a procedure has a safety risk involved and may cause death, serious personal injury, severe product and/or property damage if not performed safely and within the parameters set forth in this document.

CAUTION

The "CAUTION" symbol above is a sign that a procedure has a safety risk involved and may cause personal injury, product and/or property damage if not performed safely and within the parameters set forth in this document.

Resources Required

7/64" drill bit
Screwdriver

Repair Kit

Kit #	Description
787719	SPLICE PLATE REPAIR KIT, 1900 EGRESS INNER FRAME

Kit Contents

Part Number	Description	Qty.
754345	8" STIFFENER BAR	1
743266	SCREW TAPPING #6-20 X 3/8 TYPE AB PHLP #2 PAN STEEL	4

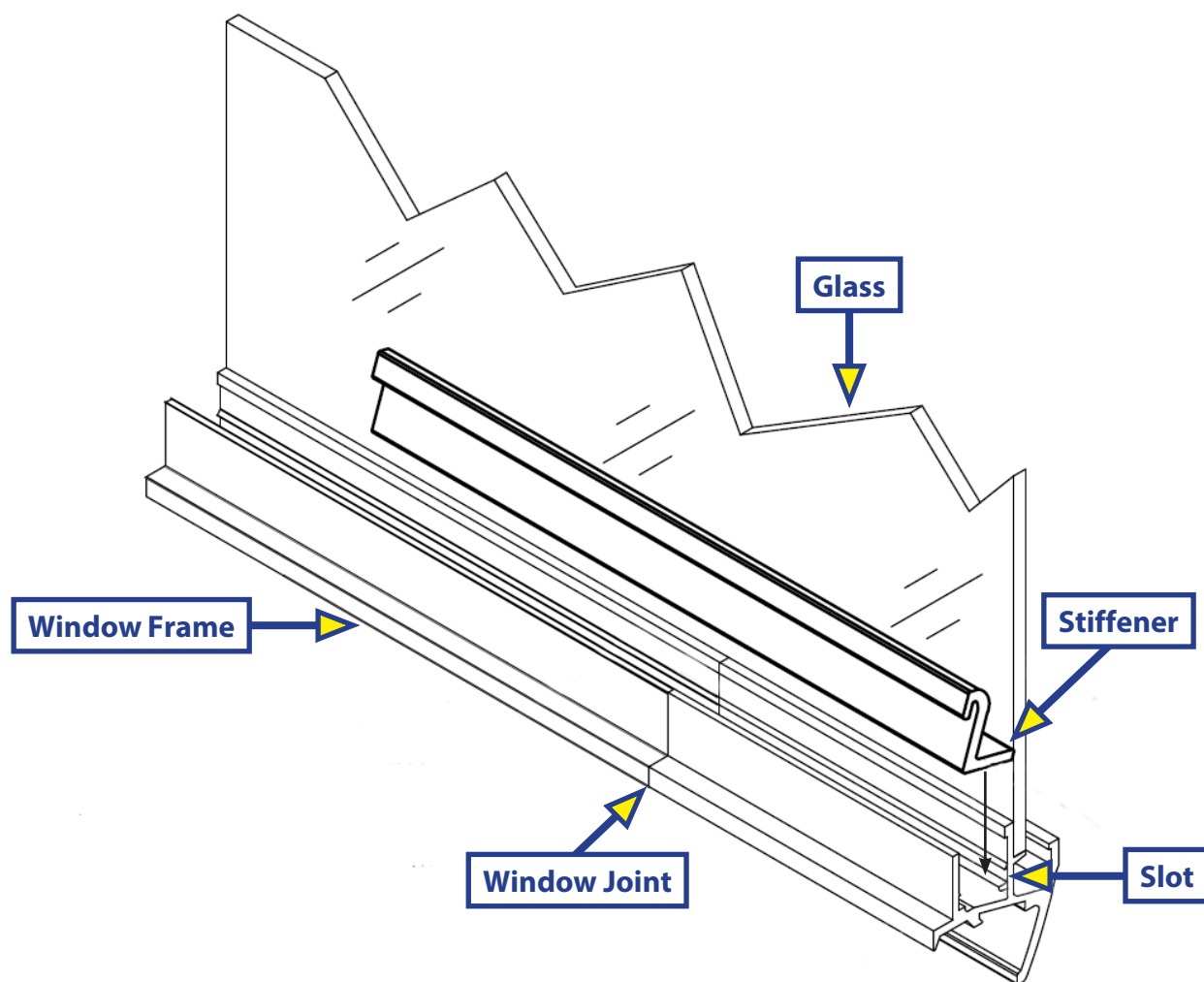
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Preparation

Remove all old (hardened) black caulking from joint area at the bottom of the window and apply new caulking/sealant before installing stiffener.

Procedure

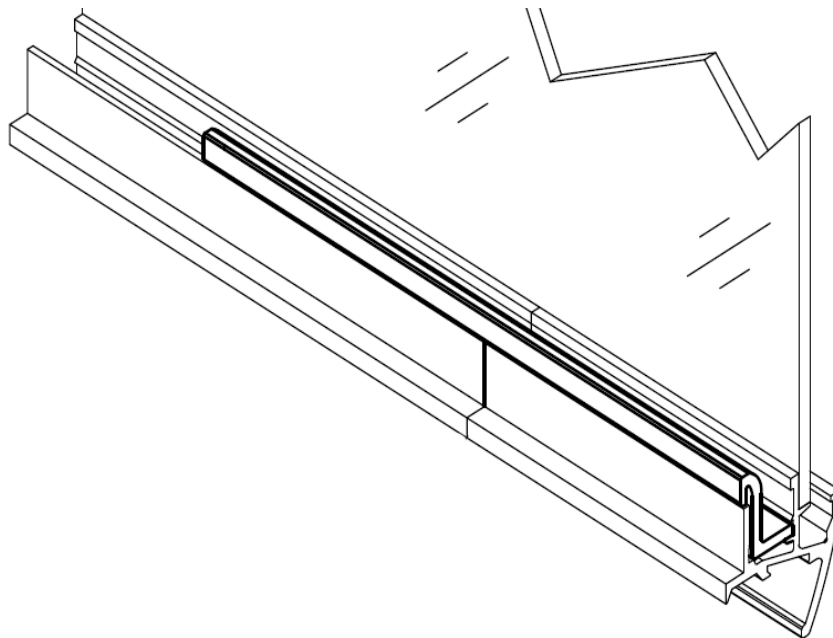
1. Rotate stiffener downwards and press into window slot (Fig. 1).

Fig. 1

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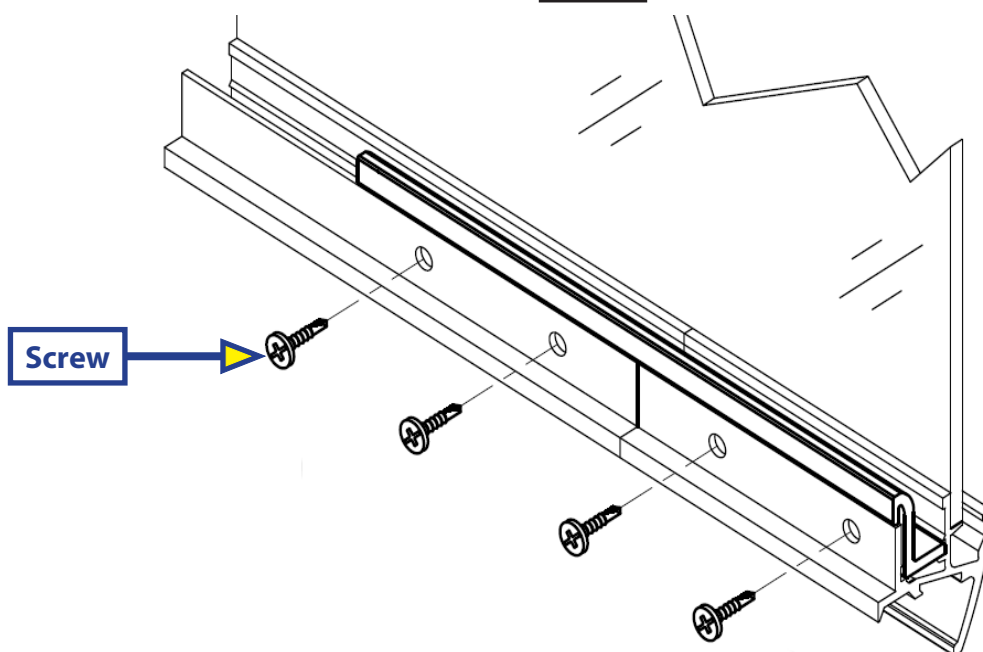
2. Push stiffener down until it becomes tight against the window frame (Fig. 2).

Fig. 2



3. Drill 4 holes (2 on each side of the window joint) using a 7/64" drill bit, and install the 4 provided screws (Fig. 3).
4. Completely caulk and seal any gaps at the window joint on the exterior side of the window frame.

Fig. 3



As a supplier of components to the RV industry, safety, education and customer satisfaction are our primary concerns. Should you have any questions, please do not hesitate to contact us at 432-LIPPERT (432-547-7378) or by email at customerservice@lci1.com. Self-help tips, technical documents, product videos and a training class schedule are available at lippert.com or by downloading the LippertNOW app.



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Follow proper safety practices. If in doubt, consult a professional RV technician.