



VICTORY STEP™
OEM INSTALLATION MANUAL

L I P P E R T
C O M P O N E N T S®

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Introduction

The Victory Step is an entry step assembly that can be mounted to the side of any patio opening to provide ease of entry . The suggested deck height range should be between 23"-35" for a 3-step tread and 30"-45" for a 4-step tread. The step assembly was designed for an operational weight rating of 300 pounds.

These instructions are for the following products:

- 719691 - Triple Victory Step
- 726891 - Triple Victory Step with Handrail Kit
- 726894 - Quad Victory Step
- 726895 - Quad Victory Step with Handrail Kit
- 726866 - Handrail Kit
- 726890 - Garage Storage Kit

Safety

WARNING

Failure to follow the instructions provided in this manual may result in death, serious injury, trailer damage or voiding of the product warranty.

WARNING

Do not exceed specified weight limits. Exceeding weight limits may cause product damage and/or personal injury.

CAUTION

Moving parts can pinch, crush or cut. Keep clear and use caution.

Resources Required

- Cordless or Electric Drill or Screw Gun
- Appropriate Drive Bits
- Tape Measure
- Marking Pencil

Installation

The Victory Step has latching mechanisms that attach onto two footman loops that are installed to the aluminum frame of the ramp door. There is an angle bracket (Fig. 1A) under each footman loop (Fig. 1B) to keep the Victory Step from shifting when latched. The angle brackets are offset, leaving more space on the right side of each footman loop (Fig. 2) to accommodate the latching mechanisms.

Fig. 1

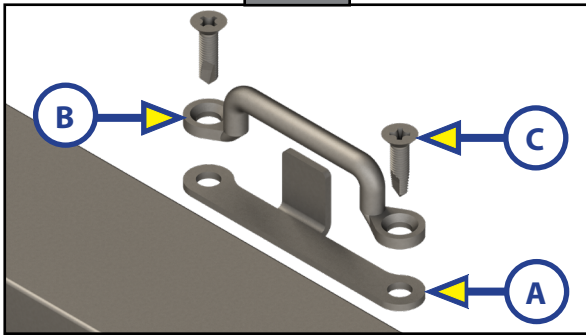
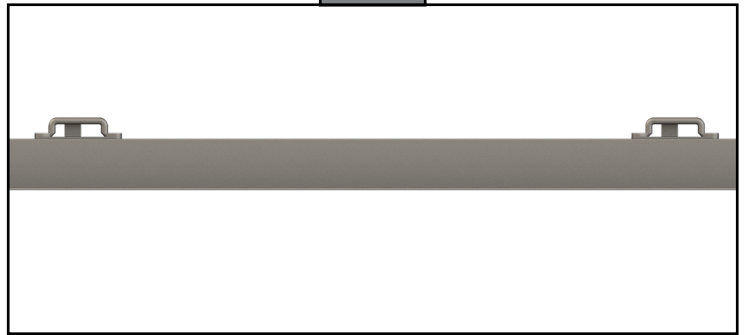


Fig. 2



To install the footman loop and angle brackets:

1. Place the Victory Step in the desired location in patio opening, making sure there is enough space to accommodate the installation of footman loops and the handrail, if equipped.
2. Attach a footman loop to each of the latching mechanisms on the step (Fig. 3) and position the step in the desired mounting location according to the 1/2" offset shown in Figure 4.
3. Without releasing the footman loops from the latching mechanisms on the step, position an angle bracket (Fig. 1A) underneath each footman loop and line up both holes.
4. Mark the holes in the footman loop. Repeat for the other side.

Fig. 3

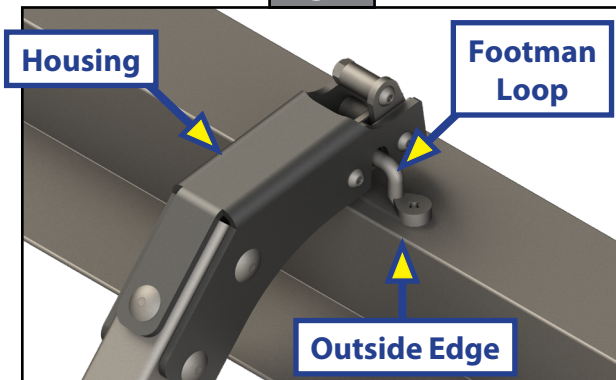
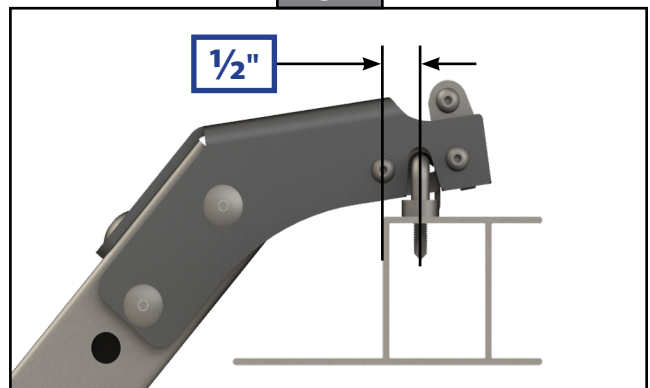


Fig. 4

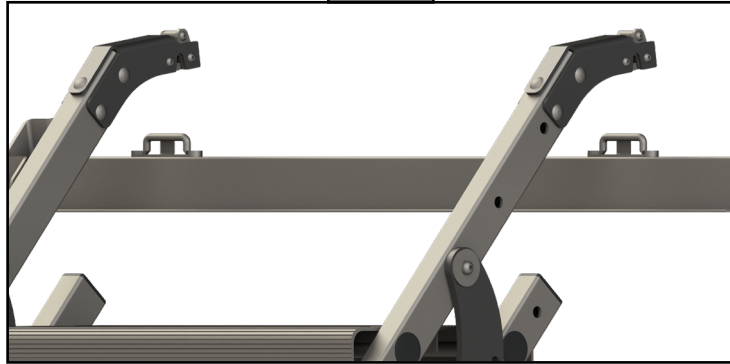


5. Fasten footman loops and angle brackets to the trailer with the supplied screws (Fig. 1C), making sure the angle bracket tabs are behind the footman loops.

Step Deployment

1. Align the step latches at the top of the Victory Step with the installed footman loops (Fig. 5), then lower until both step latches click into place around the footman loops.
2. Lower the Victory Step to the ground.

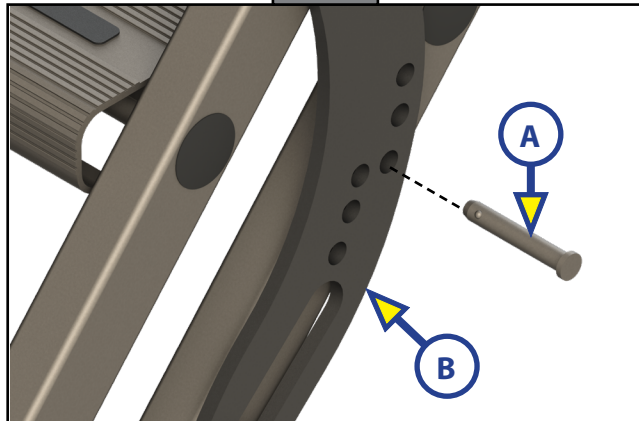
Fig. 5



6. Remove and retain the 5/16" quick release lockpin (Fig. 6A) that extends through the bottom hole in the adjustment plate (Fig. 6B) and both rails of the Victory Step. Repeat for the other side.

NOTE: After the 5/16" quick release lockpins are both removed, the lower support tubes will drop down, causing the angle of the step treads to change.

Fig. 6

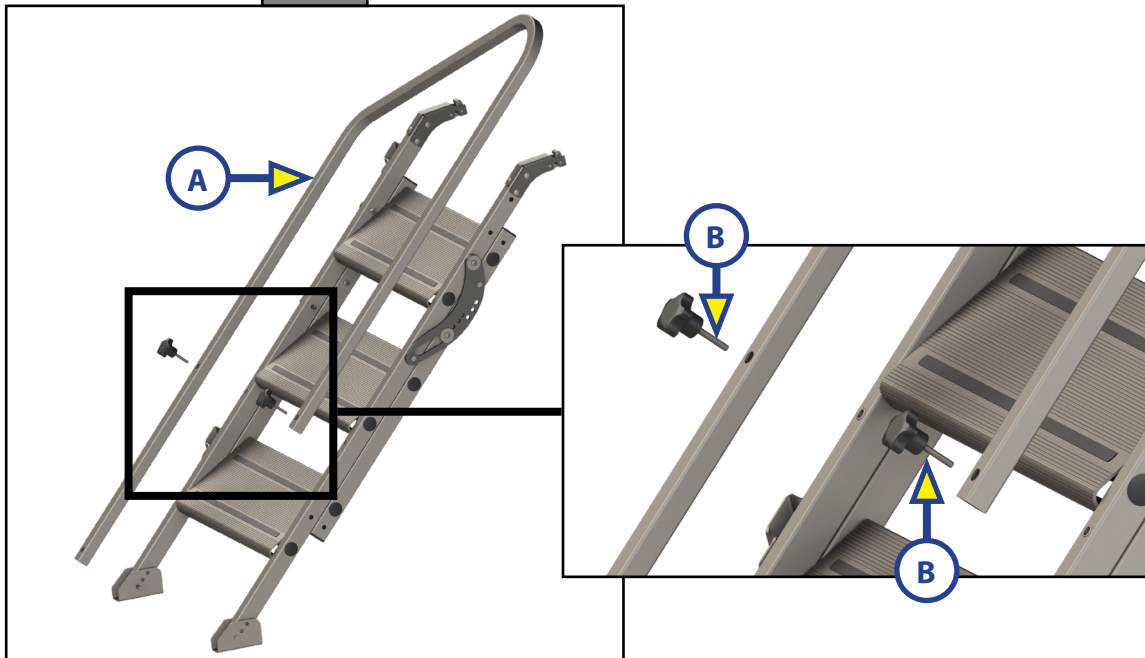


7. Grasp the back of any of the step treads and lift until the treads are all level with the ground. Continue holding the steps level and replace one of the 5/16" quick release lockpins into the nearest adjustment hole. This will lock the step treads at the specified angle. Install the remaining 5/16" quick release lockpin in the identical hole in the other adjustment plate.

Handrail Installation

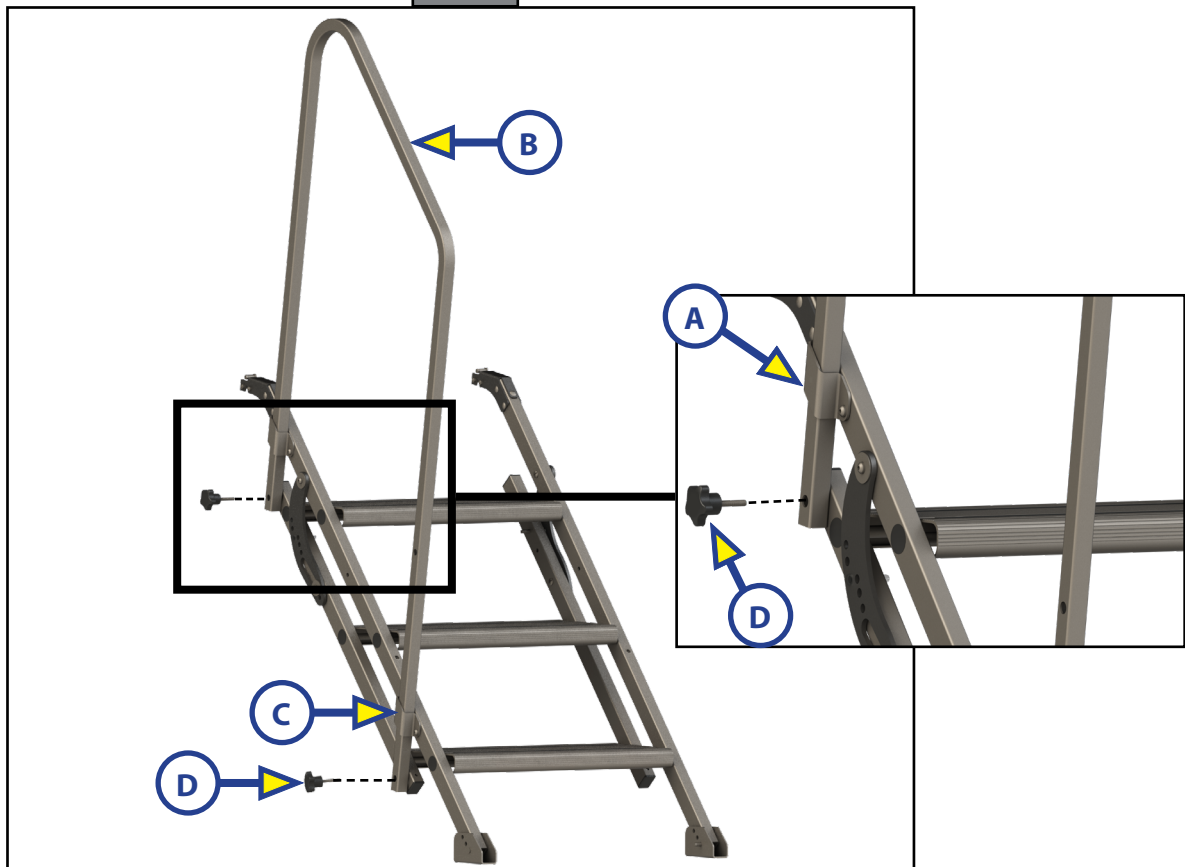
NOTE: To remove the handrail (Fig. 7A) for installation, unscrew the fastening knobs (Fig. 7B). The knobs will be used for installation of the handrail.

Fig. 7



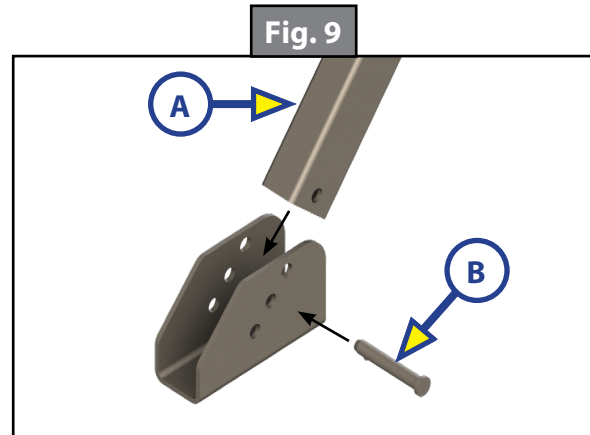
1. To install the handrail (if equipped), align the short end of the handrail tube with the top bracket (Fig. 8A) on the left side of the Victory Step and the long end of the handrail tube (Fig. 8B) with the bottom bracket (Fig. 8C).
2. Slide both ends of the handrail tube through the brackets and align with the holes in the back tube. Screw the fastening knob (Fig. 8D) through the top hole in the handrail and into the back tube. Repeat for the bottom hole. Hand tighten both knobs.

Fig. 8



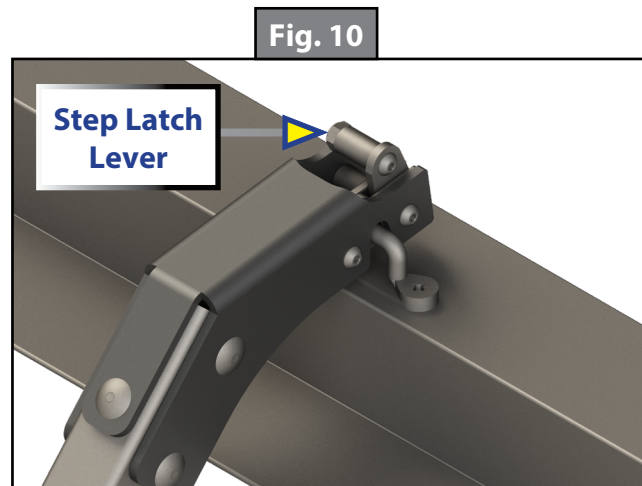
Adjustment

1. To adjust the foot height, lift the step and remove the fastening pin that secures the foot to the step tube.
2. Align the tube (Fig. 9A) to the desired holes then reinsert the fastening pin (Fig. 9B). Repeat on the other side, if necessary.



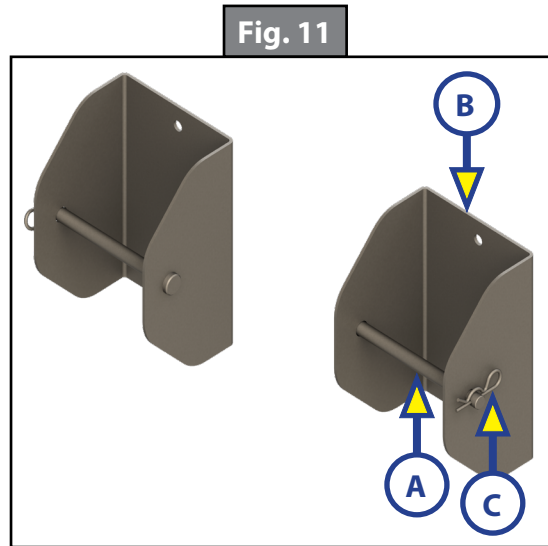
Removal

1. Remove the fastening pins from both of the adjustment plates. Retain the pins for later use.
2. Collapse the Victory Step by pulling up on the back of the top step.
3. Insert the 5/16" quick release lockpin through the bottom hole in the adjustment plate and both rails. Repeat on the other side.
4. Remove the handrail (if installed) by removing the top and bottom fastening knobs (Fig. 8D), then sliding the handrail tube out of the brackets.
5. Secure the handrail (if equipped) to the front of the Victory Step by aligning the holes in the handrail with the holes in the Victory Step then secure with the fastening knobs.
6. Release both of the step latches from the footman loops by pushing forward on the levers (Fig. 10).
7. Lift the Victory Step evenly away from the footman loops.



Storage (if installed)

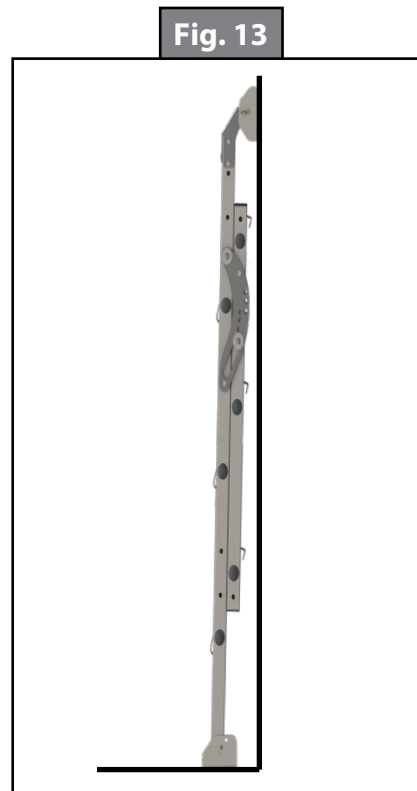
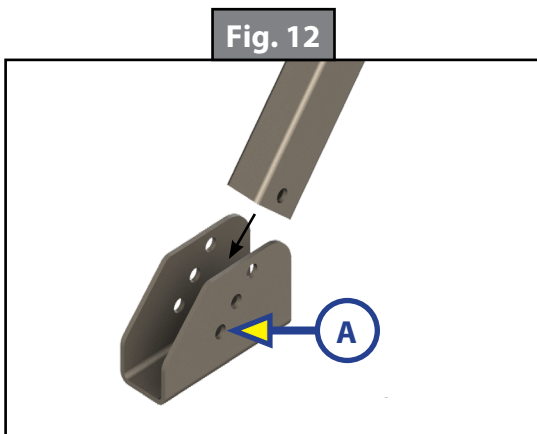
The Victory Step can also be stored using the accessory Garage Kit (sold separately) (Fig. 11).



Installation

NOTE: The garage storage brackets are NOT designed to hang the Victory Step on the wall while suspended above the floor. Suspending the Victory Step above the floor could lead to wall damage. The garage storage brackets are designed to hold the Victory Step in a fixed position for travel where the feet of the step are resting on the floor and leaning slightly against the garage storage brackets, which are attached to the wall.

1. Before installing the brackets, adjust the feet of the Victory step to their shortest position (Fig. 12A). This will help ensure that, after the garage storage brackets are properly attached to the wall, there will never be any situation where the garage storage brackets cause the step to be suspended above the floor.
2. Attach each garage storage bracket assembly to the latches on the Victory Step.
3. Position the Victory Step with the feet on the floor and the garage storage brackets leaning against the wall at the desired storage location (Fig. 13).



4. Position the edge of the feet about 3 to 4 inches away from the wall. This will help ensure that the Victory Step will always lean against the wall and never hangs from it.
5. Without changing the position of the Victory Step, install appropriate screws (not included) through the top hole in each garage storage bracket.
6. Remove the Victory Step from the garage storage brackets. This makes the bottom hole of each garage storage bracket accessible.
7. Install screws through the bottom hole of each garage storage bracket.

Storage

Ensure that both feet on the Victory Step are set to the same height adjustment, and then attach the Victory Step latches to the clevis pins (Fig. 11A) on the garage storage brackets. Make sure both step latches click into place around the clevis pins (Fig. 14).

Removal

To remove the Victory Step, push the step latches levers up (Fig. 15A) and pull the step away from the clevis pins.

Fig. 14

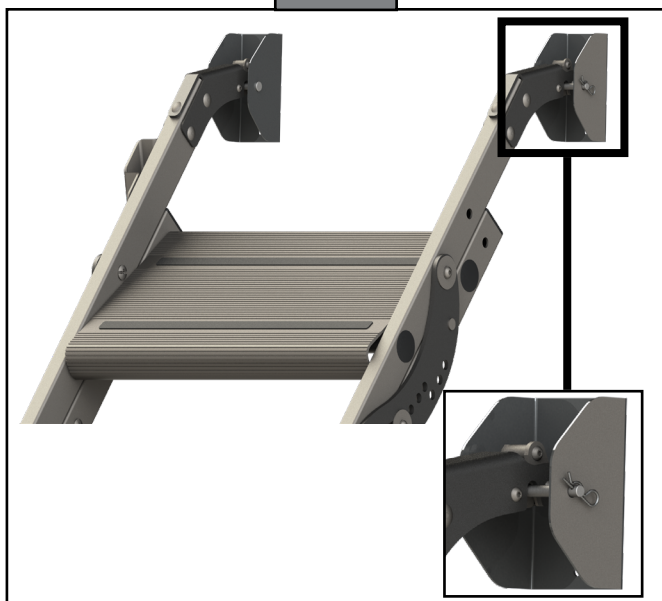
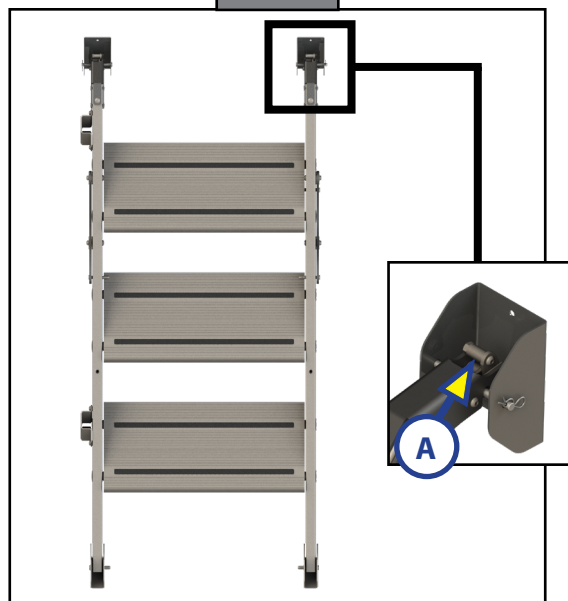


Fig. 15



Notes

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.



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