



T.I.P. Troubleshooting Information on Power Gear

INSTALLING SLIDE-RAIL HOLD DOWN BRACKETS FOR E-SYNC WARDROBE SLIDE RAILS

The purpose of this document is to provide written instructions for the installation of hold down bracket assemblies to address up and down movement of the slide-out rails for the E-Sync wardrobe slide-out mechanism. The part number to order the kit is 800245.

Assembling the hold down bracket

Before installing on the coach, the plastic wear bar must be attached to the hold down bracket. ***Refer to figure 1 below.***

1. Slide wear bar into u-groove of hold down bracket and align holes in wear bar to corresponding holes in brackets.
2. Using a screwdriver (hand or electric), insert the 3 screws into the holes and fasten tight. Take great care not to over tighten the screws as they may strip out the threads in plastic wear bar.
3. Repeat steps 1 and 2 to assemble the second hold down bracket.
4. When this is complete you are now ready to mount the assemblies to the coach.

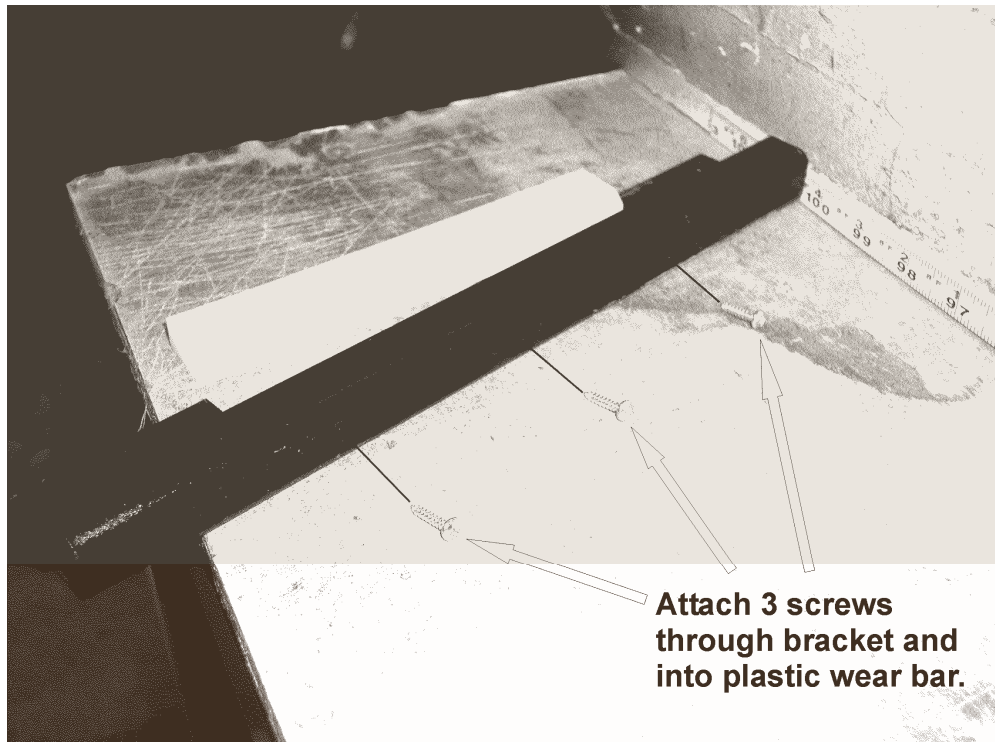




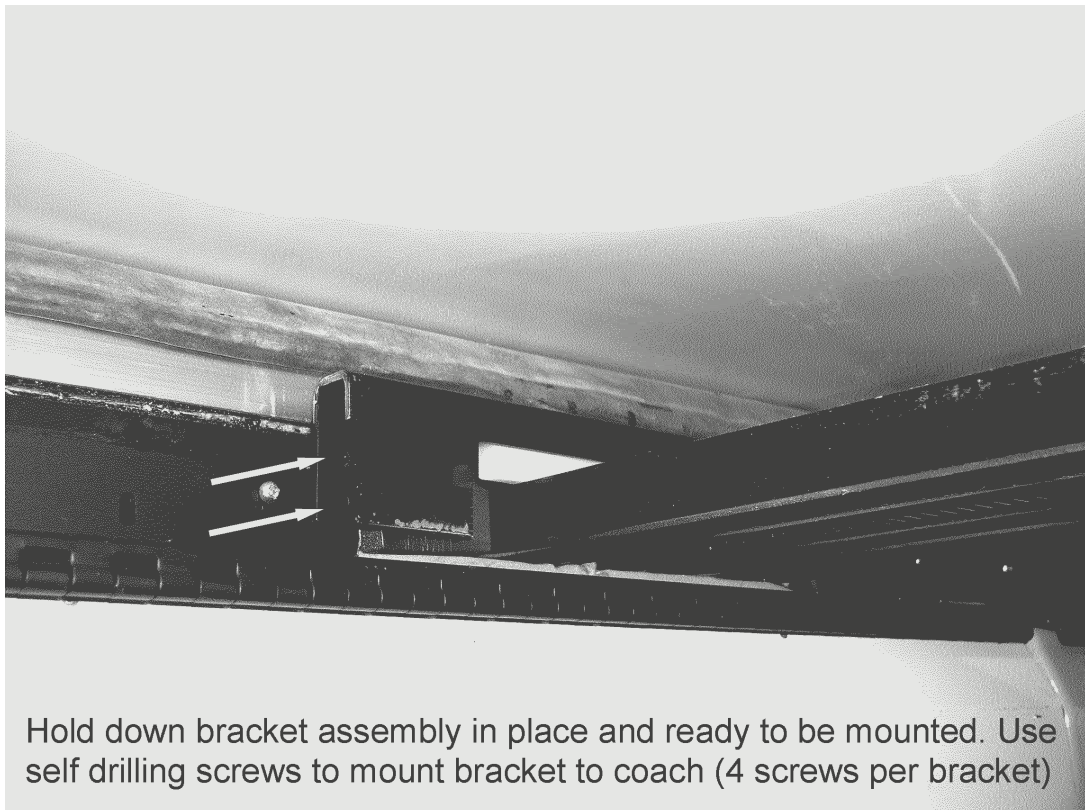
Figure 1

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Locating And Installing The Hold Down Assemblies (PN 800245)

1. Extend the slide out room about $\frac{3}{4}$ of the way out.
2. Go outside the coach and under the slide room. There will be 2 slide-out rails visible.
3. Place a hold down bracket assembly over each rail and push them up against the side of the coach.
4. While holding the slide-out rail down and holding the bracket assemblies down and against the side of the coach, attach the brackets to the side of the coach via (4) self-drilling screws. **Refer to figure 2 below**



Hold down bracket assembly in place and ready to be mounted. Use self drilling screws to mount bracket to coach (4 screws per bracket)

Figure 2



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