

VELVAC MODEL "2025", "2030 "AND "REVOLUTION" MIRROR ASSEMBLIES

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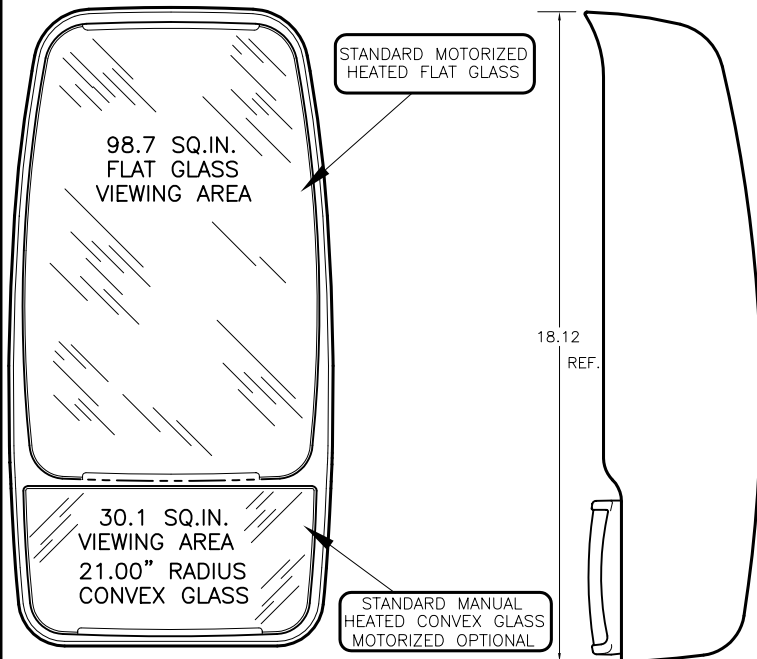
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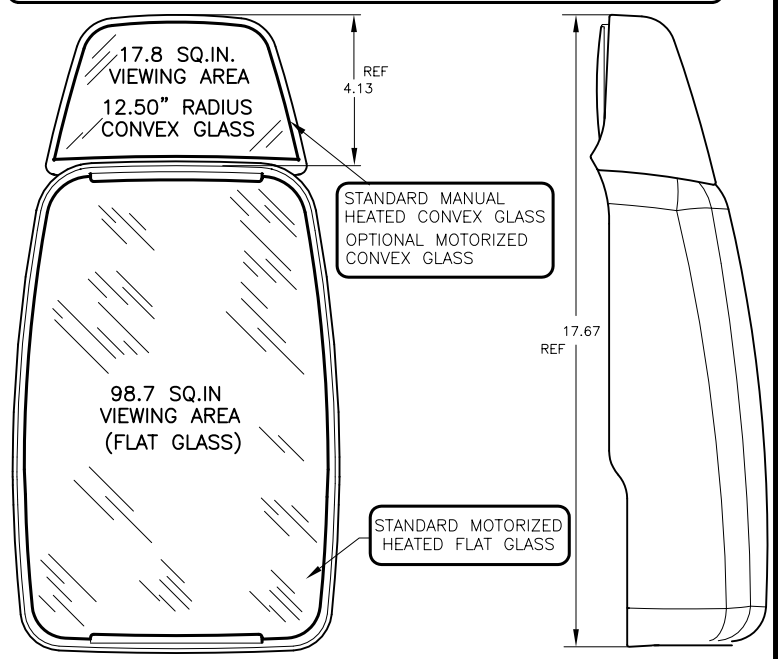
NOTE: FOR ASSISTANCE OR QUESTIONS BEYOND THIS
INSTALLATION MANUAL, PLEASE CALL VELVAC'S
TECHNICAL SERVICE DEPARTMENT.
1-800-783-8871

GENERAL MIRROR SPECIFICATIONS

V-MAX MIRROR HEAD



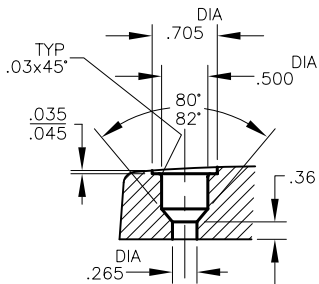
CLASS "A" HEAD W/ FULL FLAT GLASS AND OPTIONAL AUXILIARY CONVEX GLASS



GLASS REPLACEMENT KIT NUMBERS

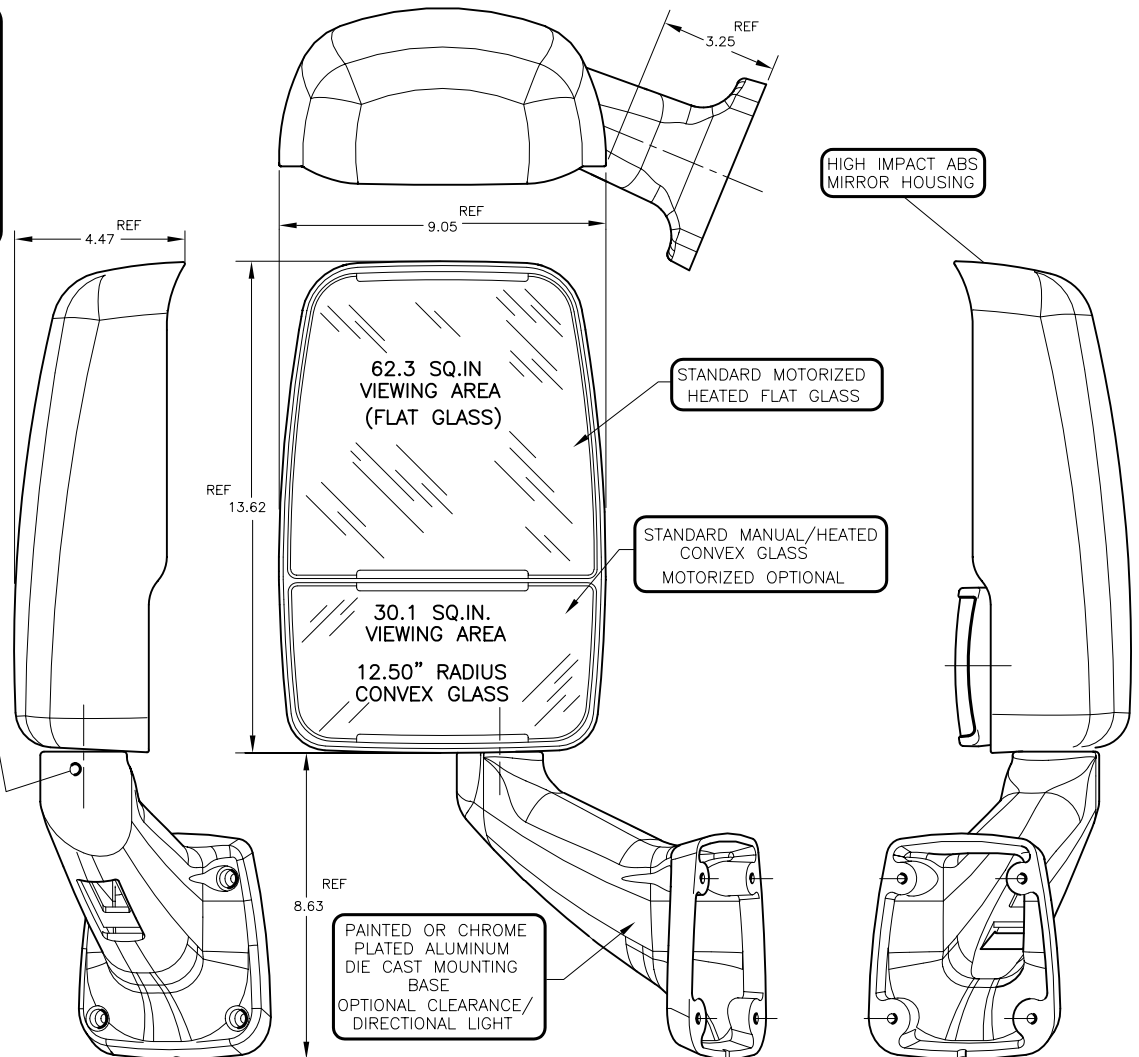
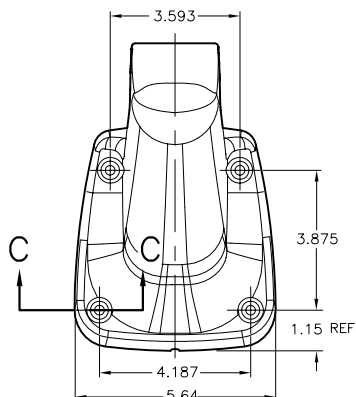
ALL MIRROR GLASS IS REPLACEABLE
INCLUDES HEATING ELEMENT
ORDER THE FOLLOWING KIT NUMBERS
INSTRUCTIONS INCLUDED

MEDIUM FLAT GLASS.....NO. 709448
FULL CONVEX GLASS.....NO. 709449
FULL FLAT GLASS.....NO. 709450
AUXILIARY CONVEX GLASS.....NO. 709451



SECTION C

MIRROR HEAD ROTATION
SET SCREW
(ROUGH ADJUSTMENT)



2025 BASE W/ CLASS "A" HEAD , MEDIUM FLAT
GLASS AND FULL CONVEX GLASS

MOUNTING INSTRUCTIONS FOR 2025 MIRROR (HEATED & REMOTE CONTROL)

**** READ ALL INSTRUCTIONS FIRST BEFORE INSTALLING MIRROR ASSEMBLY ****

NOTE: INSTRUCTIONS ARE TYPICAL FOR BOTH LEFT AND RIGHT SIDES.

- 1) ROTATE MIRROR HEAD TO APPROXIMATE VIEWING POSITION BY LOOSENING ADJUSTMENT SCREW ON BASE WITH HEX WRENCH PROVIDED. LOOSEN ONLY ENOUGH TO ROTATE HEAD.
- 2) LOCATE MIRROR ASSEMBLY BELOW SIDE WINDOW AND AS FAR FORWARD AS POSSIBLE WHILE CHECKING FOR PROPER VISION FROM DRIVER'S SEAT. BE SURE THAT MOUNTING LOCATION WILL SUPPORT MIRROR. INNER FRAME SUPPORTS OR REINFORCED AREA IS RECOMMENDED.
NOTE: CHECK INTERIOR WALL TO BE SURE MOUNTING LOCATION IS SUITABLE FOR THRU HOLE (1-5/16" DIA.) FOR ELECTRICAL WIRES.
- 3) MARK MOUNTING HOLE LOCATION BY MEASURING OR USING BASE AS TEMPLATE.
- 4) USING 1/4" MINIMUM SIZE SCREWS (NOT INCLUDED), DRILL APPROPRIATE SIZE SCREW HOLES.
- 5) LOCATE AND DRILL A 1-5/16" (MIN) HOLE FOR WIRE CABLE IN THE MIDDLE OF MOUNTING AREA. (BE SURE THEY'RE ARE NO SHARP EDGES)

6) FEED WIRE HARNESS THRU HOLE AND MOUNT MIRROR TO SIDE OF VEHICLE, LEAVING SLACK IN WIRE HARNESS INSIDE OF THE MIRROR BASE.

7) SOME MIRROR ASSEMBLY KITS INCLUDE INTERNAL WIRE HARNESS, REMOTE CONTROL SWITCH AND HEATER SWITCH AS SHOWN. IF INCLUDED REFER TO INDIVIDUAL INSTRUCTION SHEETS PROVIDED WITH KITS FOR PROPER WIRE INSTALLATION. IF NOT INCLUDED ORDER THE FOLLOWING VELVAC KITS TO COMPLETE THE WIRING INSTALLATION OR REFER TO INDEX PAGE FOR PROPER WIRING DIAGRAM FOR YOUR MIRROR.

WIRE HARNESS (RH-11 FT.).....PART NO. 747328

WIRE HARNESS (LH-5.5 FT.).....PART NO. 747329

REMOTE CONTROL SWITCH AND

HEATER CONTROL SWITCH KIT..... PART NO. 747198

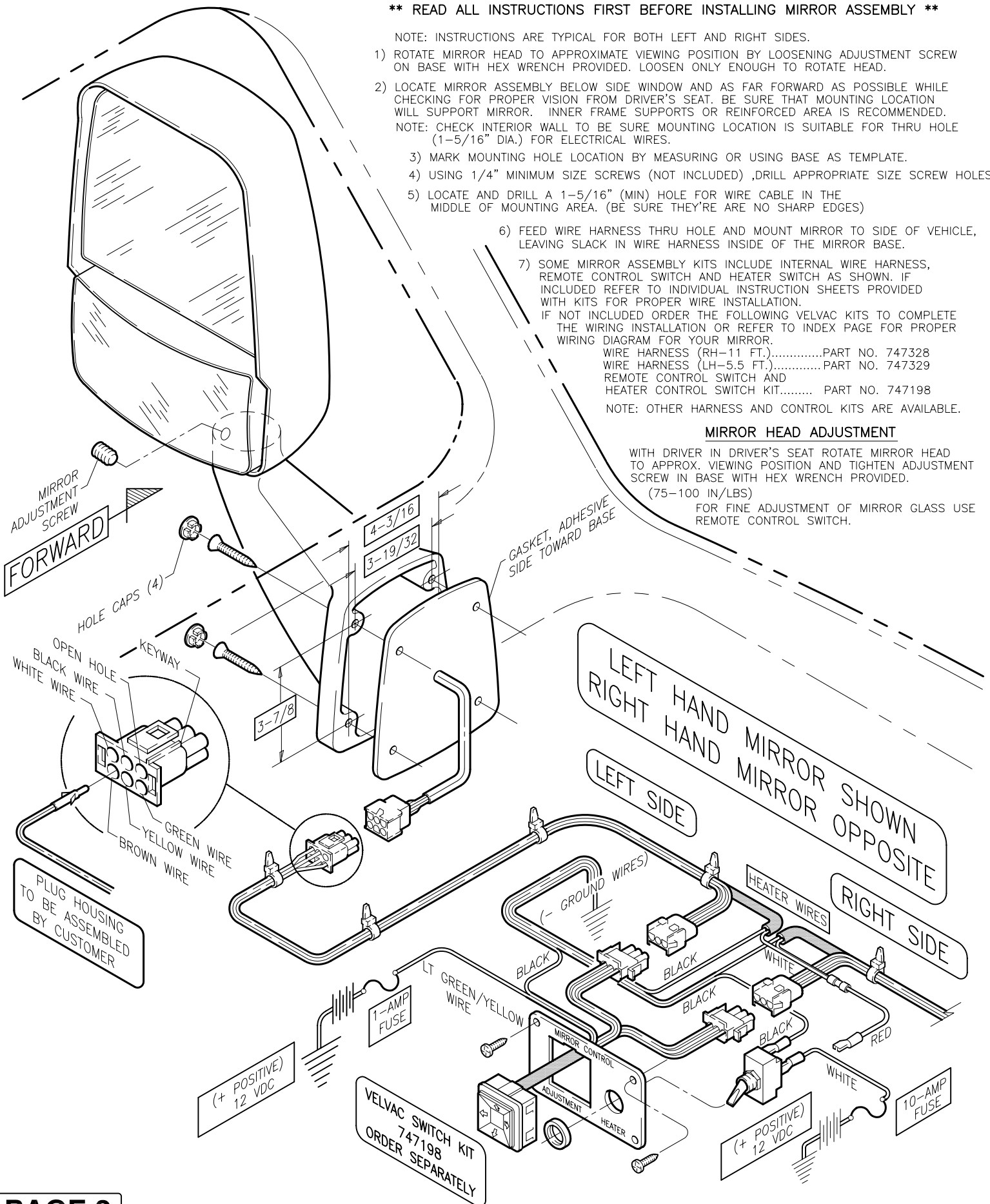
NOTE: OTHER HARNESS AND CONTROL KITS ARE AVAILABLE.

MIRROR HEAD ADJUSTMENT

WITH DRIVER IN DRIVER'S SEAT ROTATE MIRROR HEAD TO APPROX. VIEWING POSITION AND TIGHTEN ADJUSTMENT SCREW IN BASE WITH HEX WRENCH PROVIDED.

(75-100 IN/LBS)

FOR FINE ADJUSTMENT OF MIRROR GLASS USE REMOTE CONTROL SWITCH.



MOUNTING INSTRUCTIONS FOR 2025 MIRROR (HEATED & REMOTE CONTROL)

**** READ ALL INSTRUCTIONS FIRST BEFORE INSTALLING MIRROR ASSEMBLY ****

NOTE: INSTRUCTIONS ARE TYPICAL FOR BOTH LEFT AND RIGHT SIDES.

- 1) ROTATE MIRROR HEAD TO APPROXIMATE VIEWING POSITION BY LOOSENING ADJUSTMENT SCREW ON BASE WITH HEX WRENCH PROVIDED. LOOSEN ONLY ENOUGH TO ROTATE HEAD.
- 2) LOCATE MIRROR ASSEMBLY BELOW SIDE WINDOW AND AS FAR FORWARD AS POSSIBLE WHILE CHECKING FOR PROPER VISION FROM DRIVER'S SEAT. BE SURE THAT MOUNTING LOCATION WILL SUPPORT MIRROR. INNER FRAME SUPPORTS OR REINFORCED AREA IS RECOMMENDED.

NOTE: CHECK INTERIOR WALL TO BE SURE MOUNTING LOCATION IS SUITABLE FOR THRU HOLE (1-1/4" DIA.) FOR ELECTRICAL WIRES.

- 3) MARK MOUNTING HOLE LOCATION BY MEASURING OR USING BASE AS TEMPLATE.
- 4) USING 1/4" MINIMUM SIZE SCREWS (NOT INCLUDED), DRILL APPROPRIATE SIZE SCREW HOLES.
- 5) LOCATE AND DRILL A 1-1/4" (MIN) HOLE FOR WIRE CABLE IN THE MIDDLE OF MOUNTING AREA. (BE SURE THERE ARE NO SHARP EDGES)

- 6) FEED WIRE HARNESS THRU HOLE AND MOUNT MIRROR TO SIDE OF VEHICLE, LEAVING SLACK IN WIRE HARNESS INSIDE OF THE MIRROR BASE.

- 7) SOME MIRROR ASSEMBLY KITS INCLUDE REMOTE CONTROL SWITCH AND HEATER SWITCH AS SHOWN. IF INCLUDED REFER TO INSTRUCTION SHEET PROVIDED WITH KIT FOR PROPER WIRE INSTALLATION.

IF NOT INCLUDED ORDER THE FOLLOWING VELVAC KIT TO COMPLETE THE WIRING INSTALLATION OR REFER TO INDEX PAGE FOR PROPER WIRING DIAGRAM FOR YOUR MIRROR.

REMOTE CONTROL SWITCH AND HEATER CONTROL SWITCH KIT..... PART NO. 747198

NOTE: OTHER HARNESS AND CONTROL KITS ARE AVAILABLE.

MIRROR HEAD ADJUSTMENT

WITH DRIVER IN DRIVER'S SEAT ROTATE MIRROR HEAD TO APPROX. VIEWING POSITION AND TIGHTEN ADJUSTMENT SCREW IN BASE WITH HEX WRENCH PROVIDED. (75-100 IN/LBS)

FOR FINE ADJUSTMENT OF MIRROR GLASS USE REMOTE CONTROL SWITCH.

MIRROR ADJUSTMENT SCREW

HOLE CAPS (4)

GASKET, ADHESIVE SIDE TOWARD BASE

4-3/16
3-19/32

3-7/8

FORWARD

LEFT HAND MIRROR SHOWN
RIGHT HAND MIRROR OPPOSITE

LEFT SIDE

RIGHT SIDE

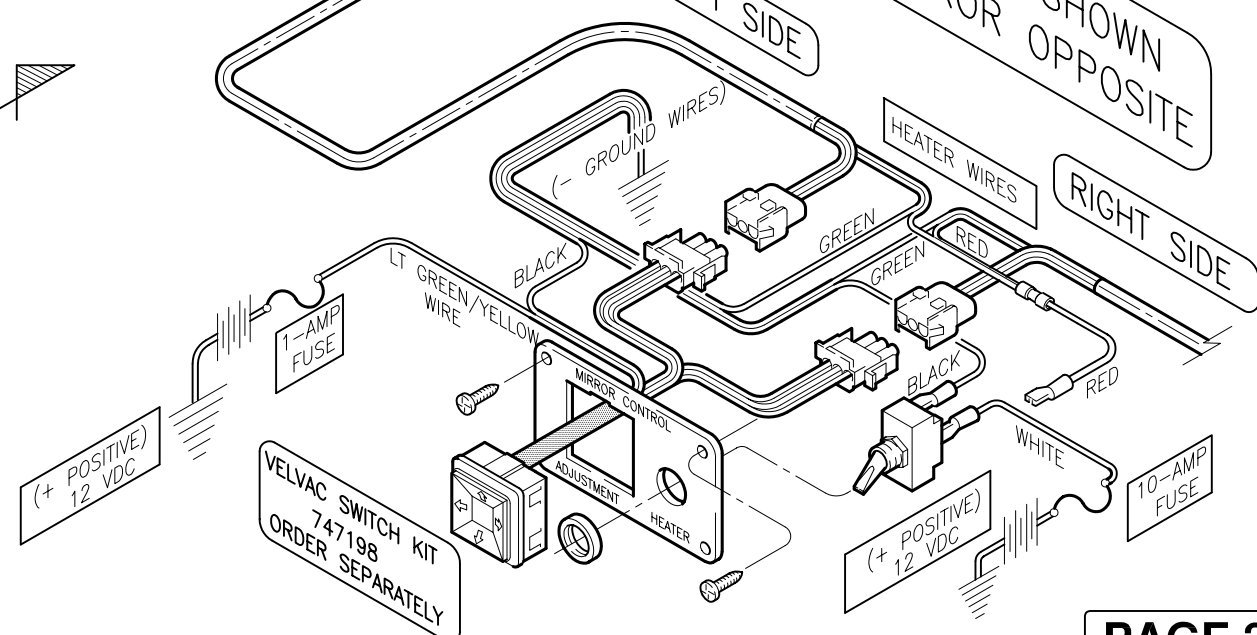


Diagram of the front of the unit. A label 'FORWARD' is shown. Below it, 'ARM ADJUSTMENT SCREW (2)' is labeled. Further down, 'SCREW CAP (3)' is labeled. At the bottom, 'OPEN' is partially visible. A 'SCREW CAP (4)' is also labeled. The diagram shows the physical components corresponding to these labels.

Diagram illustrating the correct wiring for a 3-prong plug. The plug is shown with three wires: a green wire connected to the top screw, a yellow wire connected to the middle screw, and a brown wire connected to the bottom screw. A label 'KEYWAY' points to the notch on the plug. A label 'PLUG HOUSING TO BE' points to the plug body.

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(+ POSITIVE)
12 VDC

PAGE 4

MOUNTING MIRROR

**** READ INSTRUCTIONS ****

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VELVAC SWITCH K
747198
ORDER SEPARATELY

INSTALLATION

FOR (HEAD)

ALL INSTRUCTIONS

NOTE: INSTRUCTIONS FOR THE MIRROR HEAD IS THE SAME AS THE WRENCH PROVIDED FOR THE MIRROR POSITION FOR VIEW.

WITH DRIVER IN DRIVE POSITION, ASSEMBLY AS FAR AS POSSIBLE. BE SURE THE MOUNTING SUPPORT OR REINFORCEMENT IS PROPERLY LOCATED. THE MOUNTING HOLE LOCATED ON THE BASE OF THE MOUNTING BAR IS PREVIOUSLY MARKED WITH A 1/4" (MIN) HOLE. DRILL APPROPRIATE HOLE USING 5/16" FLAT BIT.

WIRE HARNESS: THE WIRE HARNESS FOR THE MIRROR ASSEMBLY IS CONTROLLED BY THE MIRROR SWITCH OR YOUR MIRROR. THE WIRE HARNESS FOR THE REMOTE CONTROL HEATER CONTROL IS NOT INCLUDED, LEAVING THE INSTALLATION FOR YOUR MIRROR.

NOTE: OTHER HARNESS

T. ADHESIVE TOWARD BASE

LOOK PIVOT AND HEAT 100

GREEN/YELLOW WIRE

BLACK

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MIRROR

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PROVIDED. F

REMOTE CON

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RIGHT

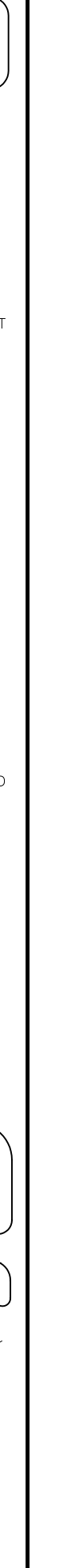
LEFT

GROUND WIRES

MIRROR CONTROL

JUSTMENT

HEATER



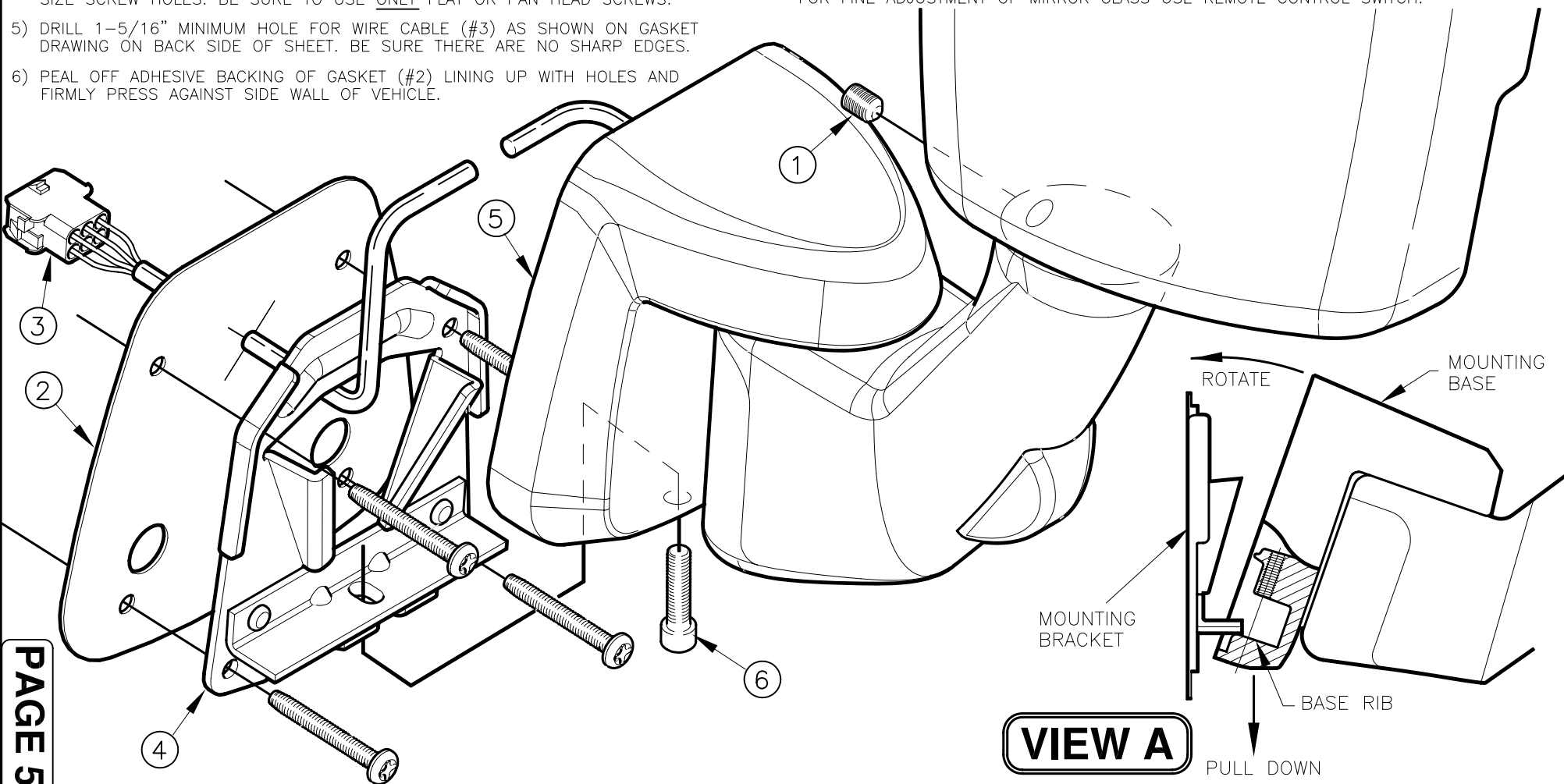
MOUNTING INSTRUCTIONS FOR "REVOLUTION" MIRROR ASSEMBLY

READ ALL INSTRUCTIONS FIRST BEFORE INSTALLING MIRROR ASSEMBLY

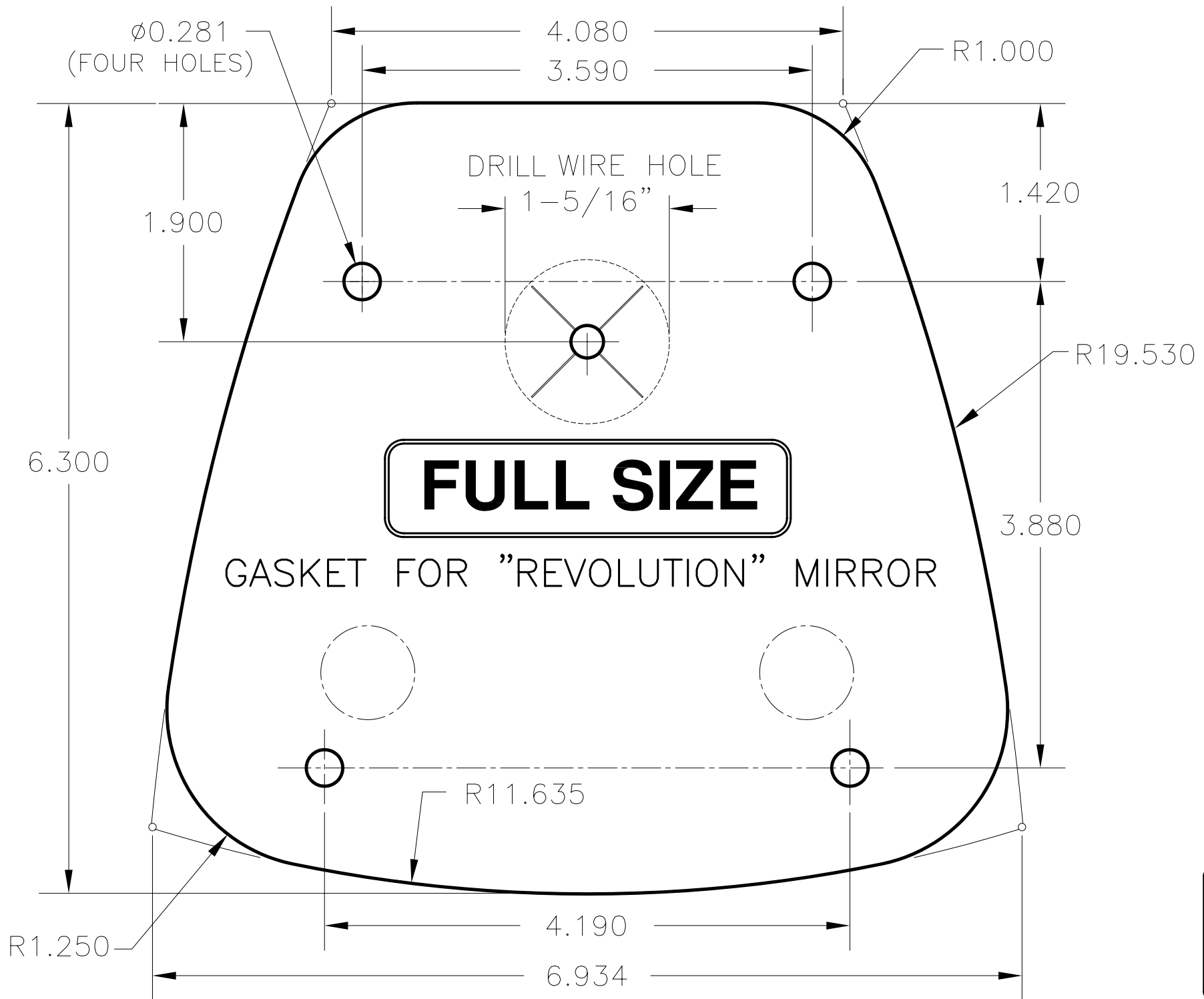
NOTE: INSTRUCTIONS ARE TYPICAL FOR BOTH LEFT AND RIGHT SIDES.

- 1) ROTATE MIRROR HEAD TO APPROXIMATE VIEWING POSITION BY LOOSENING ADJUSTMENT SCREW (#1) ON ARM WITH HEX WRENCH PROVIDED. LOOSEN ONLY ENOUGH TO ROTATE MIRROR HEAD.
- 2) LOCATE MIRROR ASSEMBLY BELOW WINDOW AND AS FAR FORWARD AS POSSIBLE CHECKING FOR PROPER VISION FROM DRIVER'S SEAT. BE SURE THAT MOUNTING LOCATION WILL SUPPORT MIRROR. INNER FRAME SUPPORTS OR REINFORCED AREA IS RECOMMENDED. NOTE: CHECK INTERIOR WALL TO BE SURE MOUNTING LOCATION IS SUITABLE FOR (1-5/16") THRU HOLE FOR ELECTRICAL PLUG (#3).
- 3) MARK LOCATION FOR MOUNTING HOLES BY USING GASKET (#2) AS TEMPLATE OR REFER TO FULL SIZE GASKET PRINT ON PAGE 7 OF INSTRUCTION SHEET.
- 4) USING 1/4" MINIMUM SIZE SCREWS (NOT INCLUDED) DRILL APPROPRIATE SIZE SCREW HOLES. BE SURE TO USE ONLY FLAT OR PAN HEAD SCREWS.
- 5) DRILL 1-5/16" MINIMUM HOLE FOR WIRE CABLE (#3) AS SHOWN ON GASKET DRAWING ON BACK SIDE OF SHEET. BE SURE THERE ARE NO SHARP EDGES.
- 6) PEEL OFF ADHESIVE BACKING OF GASKET (#2) LINING UP WITH HOLES AND FIRMLY PRESS AGAINST SIDE WALL OF VEHICLE.

- 7) MOUNT BRACKET (#4) AGAINST GASKET (#2) BEING SURE MOUNTING HOLES ARE LINED UP AND BRACKET IS IN VERTICAL POSITION BEFORE TIGHTENING SCREWS.
- 8) WITH MIRROR ASSEMBLY IN HAND FEED WIRE HARNESS THRU SLOTTED HOLE IN GASKET. TO MOUNT BASE CASTING (#5) ON MOUNTING BRACKET (#4) TILT ASSEMBLY SLIGHTLY BEING SURE FLANGE OF BRACKET IS RESTING ON TOP OF RIBS INSIDE OF BASE. (SEE VIEW "A" BELOW) STRAIGHTEN MIRROR ASSEMBLY BACK TO VERTICAL POSITION AND SLIDE DOWN BASE ON TO BRACKET AS FAR AS POSSIBLE WITH SLIGHT PRESSURE.
- 9) INSERT MOUNTING SCREW (#6) INTO THRU HOLE AT BOTTOM OF BASE ROTATING SCREW UNTIL CONTACT IS MADE WITH THREADS INSIDE OF BASE. SHIFT ASSEMBLY BACK AND FORTH SLIGHTLY IF NECESSARY TO LINE UP WITH THREADED HOLE. TIGHTEN TO 60/70 IN-LBS.
- 10) WITH DRIVER'S IN DRIVER'S SEAT ROTATE MIRROR HEAD TO APPROX. VIEWING POSITION AND TIGHTEN SET SCREW (#1) IN BASE WITH HEX WRENCH PROVIDED TO 75/100 IN-LBS. FOR FINE ADJUSTMENT OF MIRROR GLASS USE REMOTE CONTROL SWITCH.



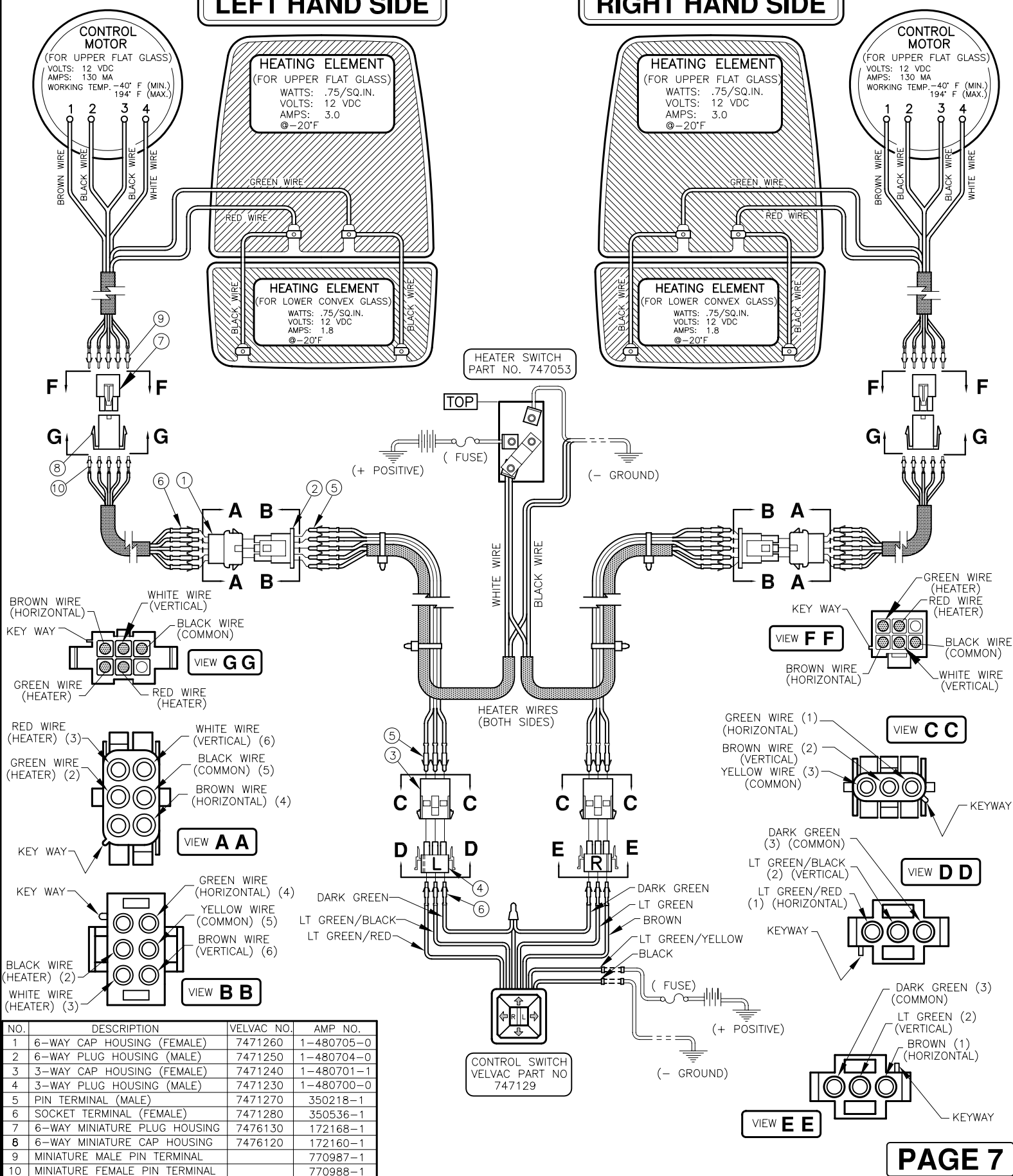
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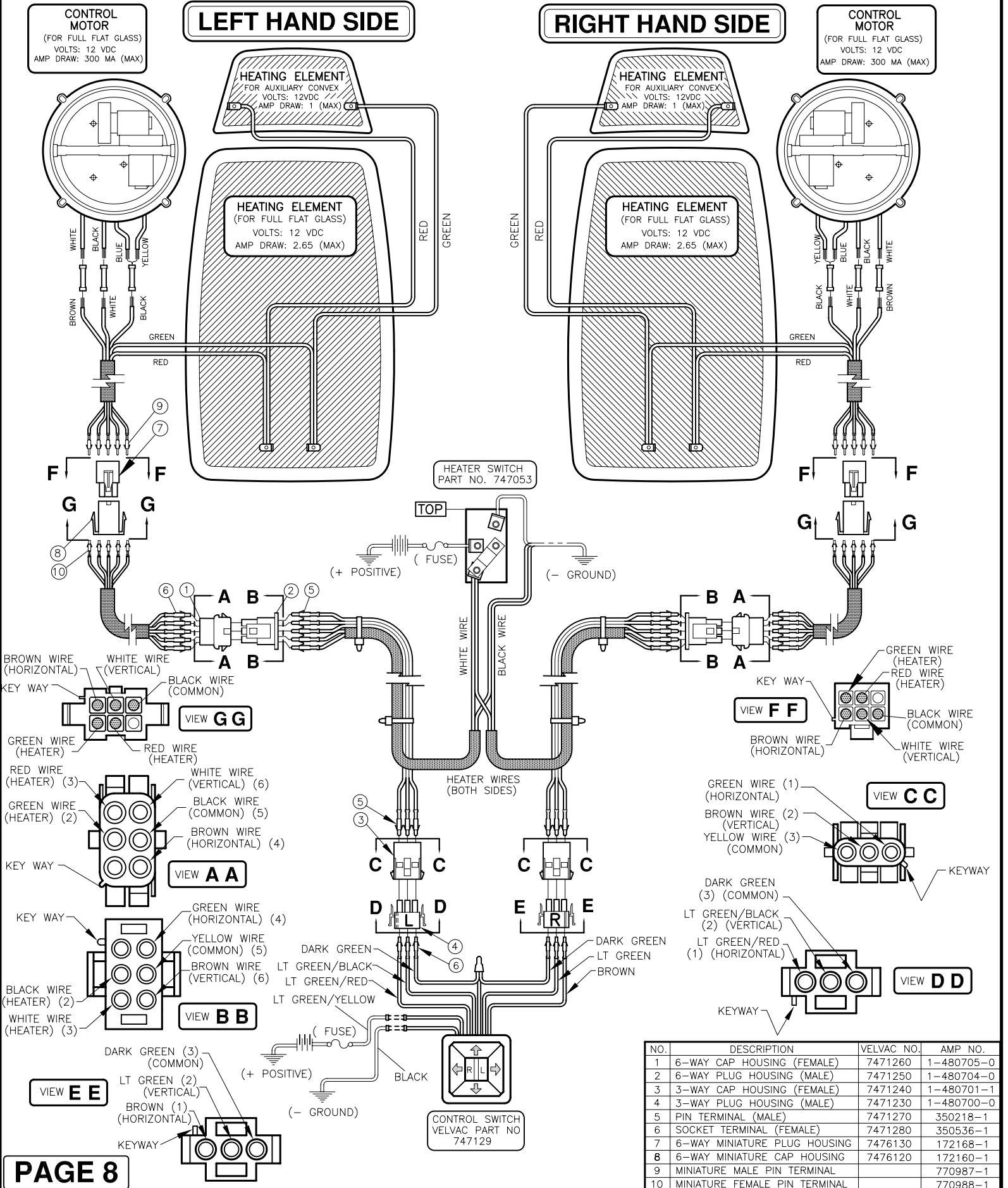
WIRING DIAGRAM FOR REMOTE CONTROL/HEATED GLASS AND MANUAL/HEATED CONVEX GLASS

LEFT HAND SIDE

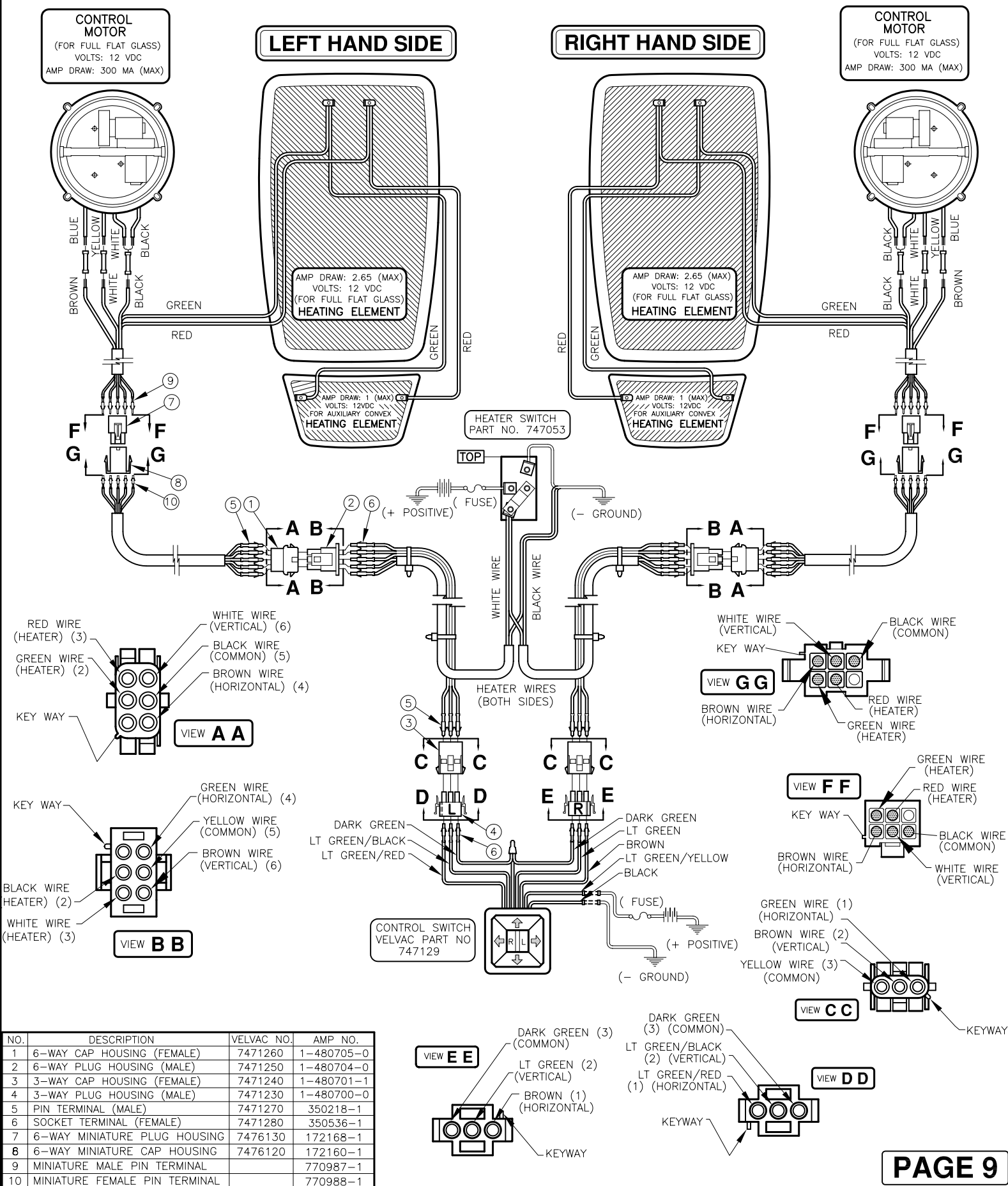
RIGHT HAND SIDE



WIRING DIAGRAM FOR REMOTE CONTROL /HEATED GLASS, MANUAL/HEATED CONVEX



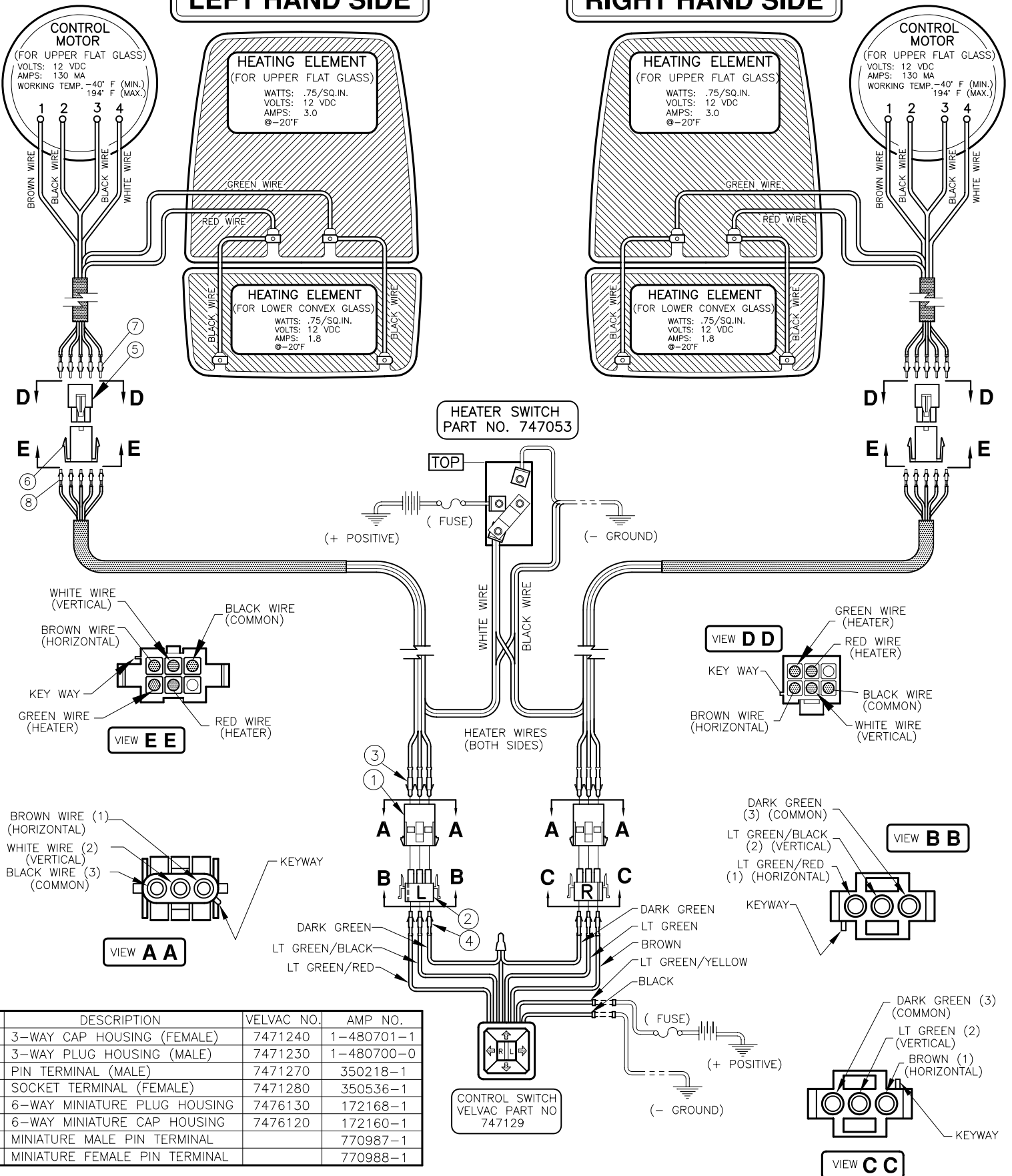
WIRING DIAGRAM FOR REMOTE CONTROL /HEATED GLASS AND MANUAL/HEATED CONVEX GLASS (INVERTED)



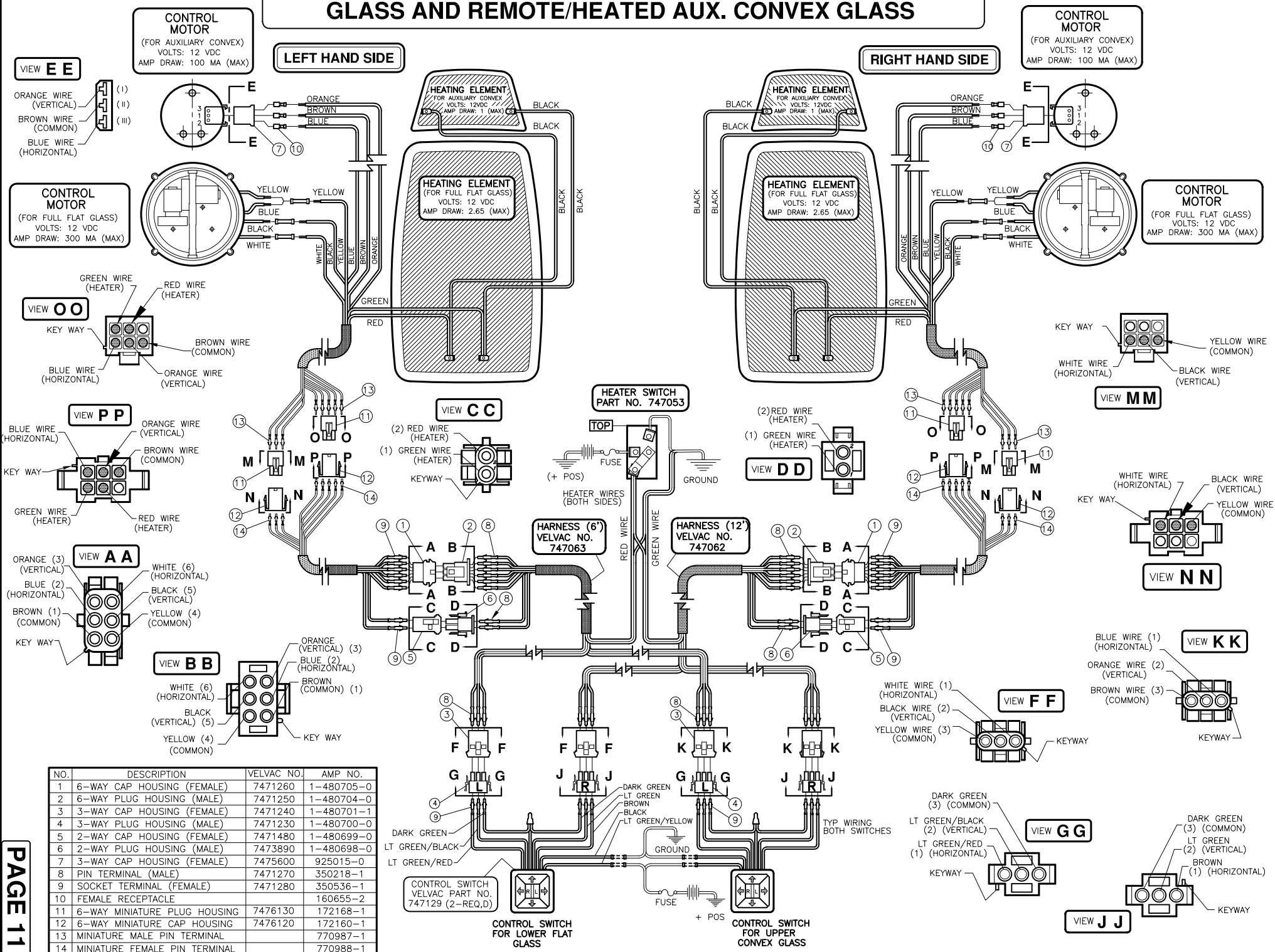
WIRING DIAGRAM FOR REMOTE CONTROL/HEATED GLASS AND MANUAL/HEATED CONVEX GLASS

LEFT HAND SIDE

RIGHT HAND SIDE



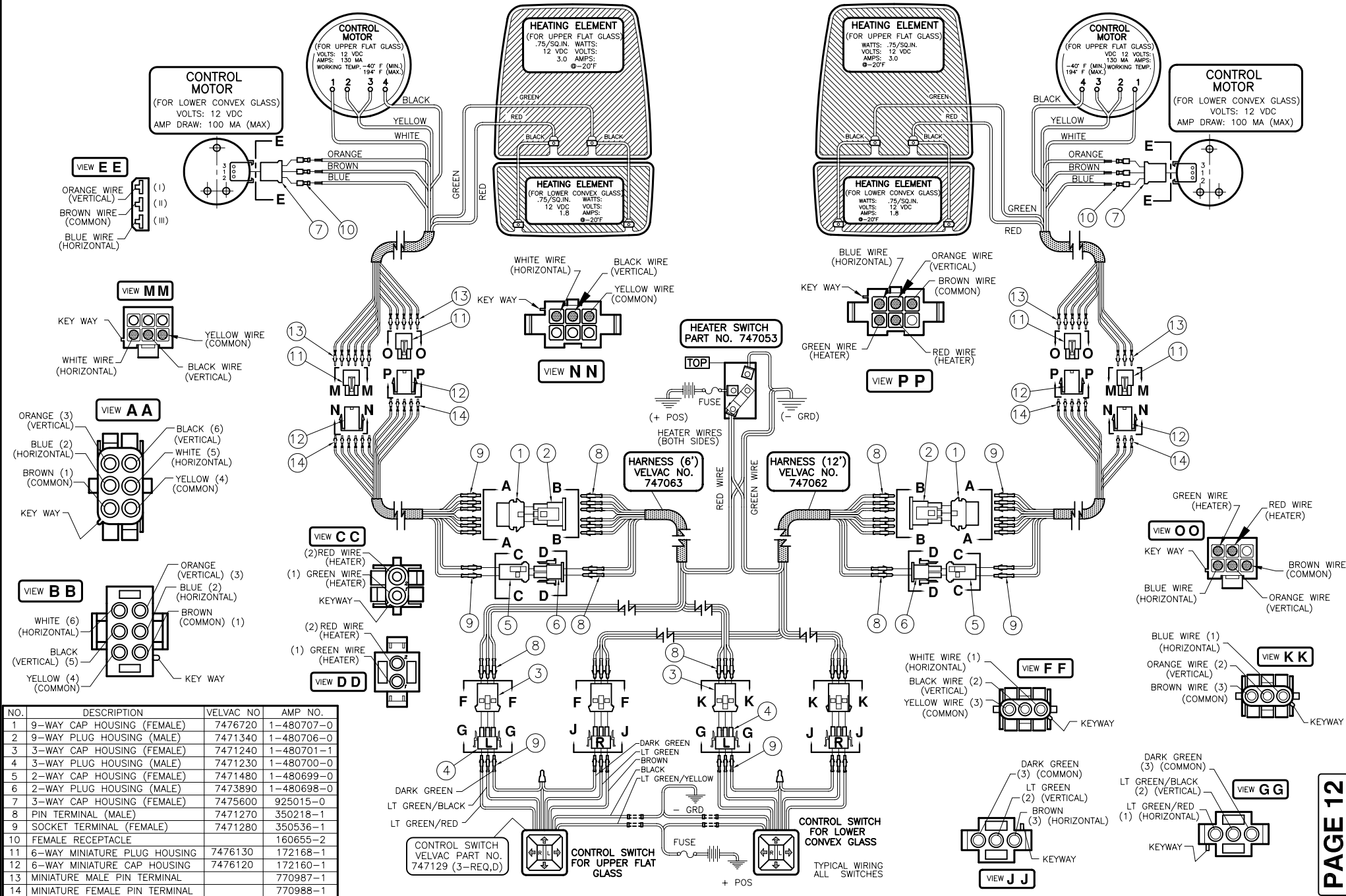
WIRING DIAGRAM FOR REMOTE CONTROL/HEATED FULL FLAT GLASS AND REMOTE/HEATED AUX. CONVEX GLASS



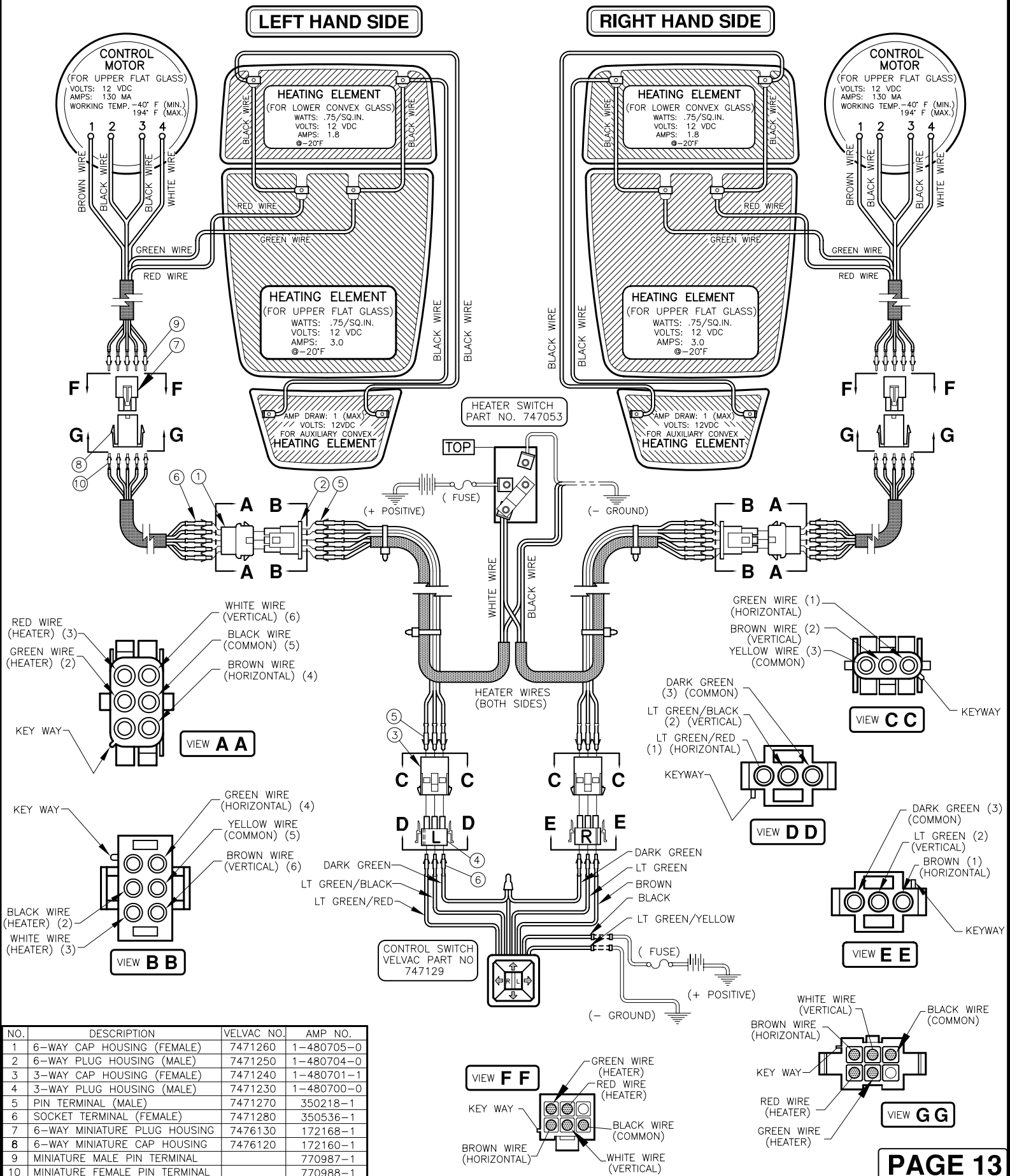
WIRING DIAGRAM FOR REMOTE CONTROL/HEATED FLAT GLASS AND REMOTE CONTROL/HEATED CONVEX GLASS

LEFT HAND SIDE

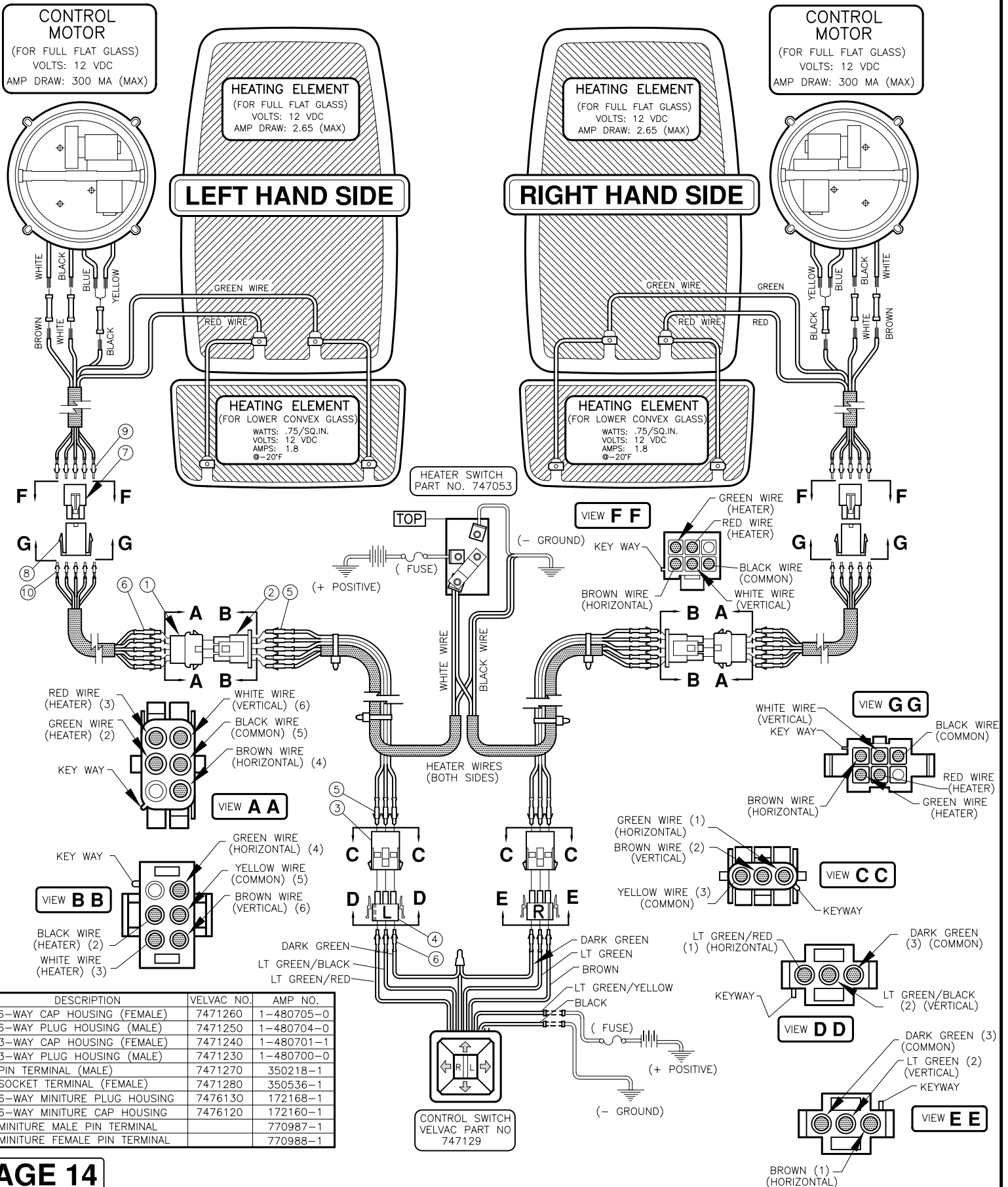
RIGHT HAND SIDE



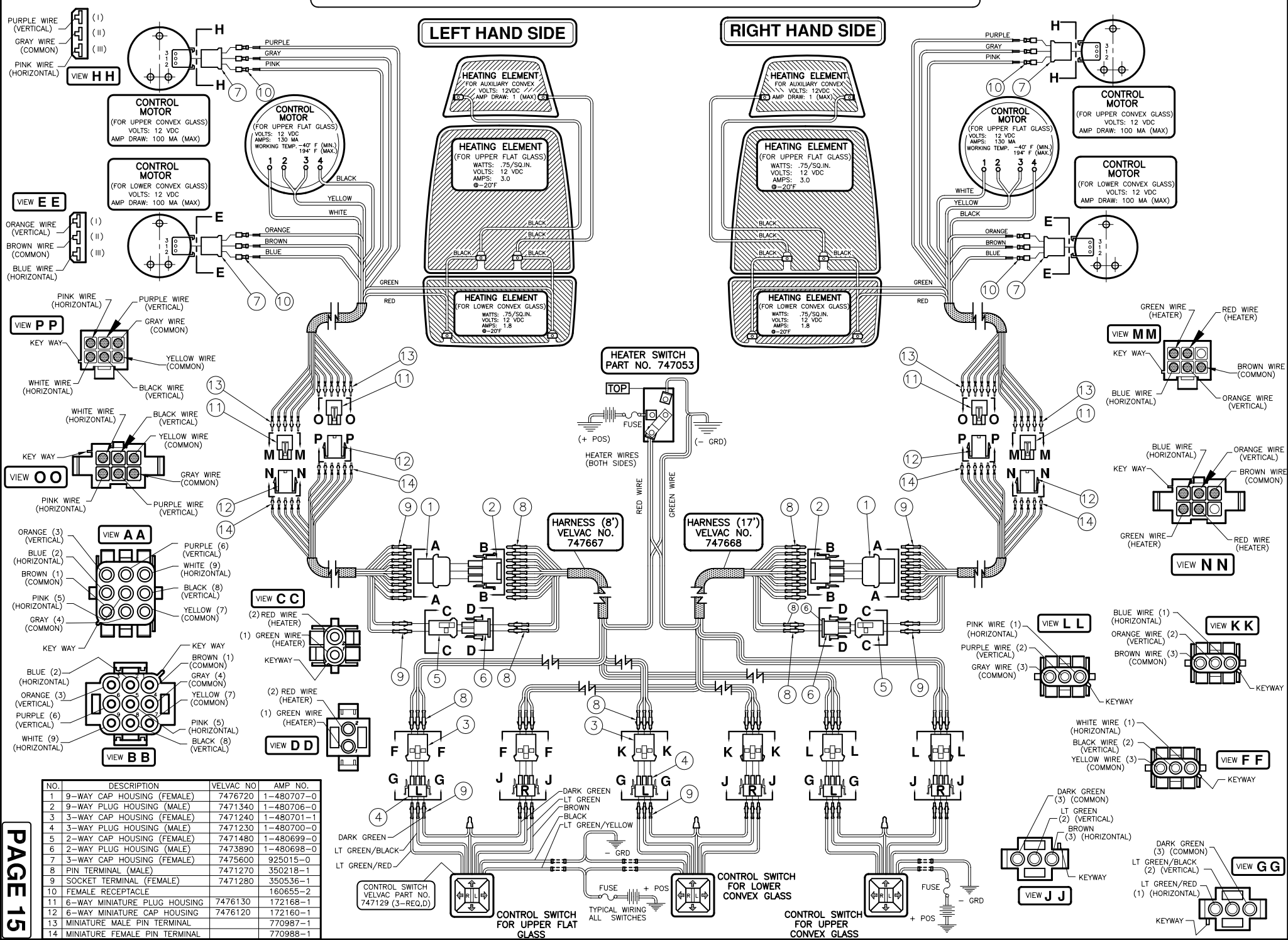
WIRING DIAGRAM FOR REMOTE CONTROL/HEATED FLAT GLASS , MANUAL/HEATED CONVEX AND MANUAL/HEATED AUXILIARY CONVEX (INVERTED)



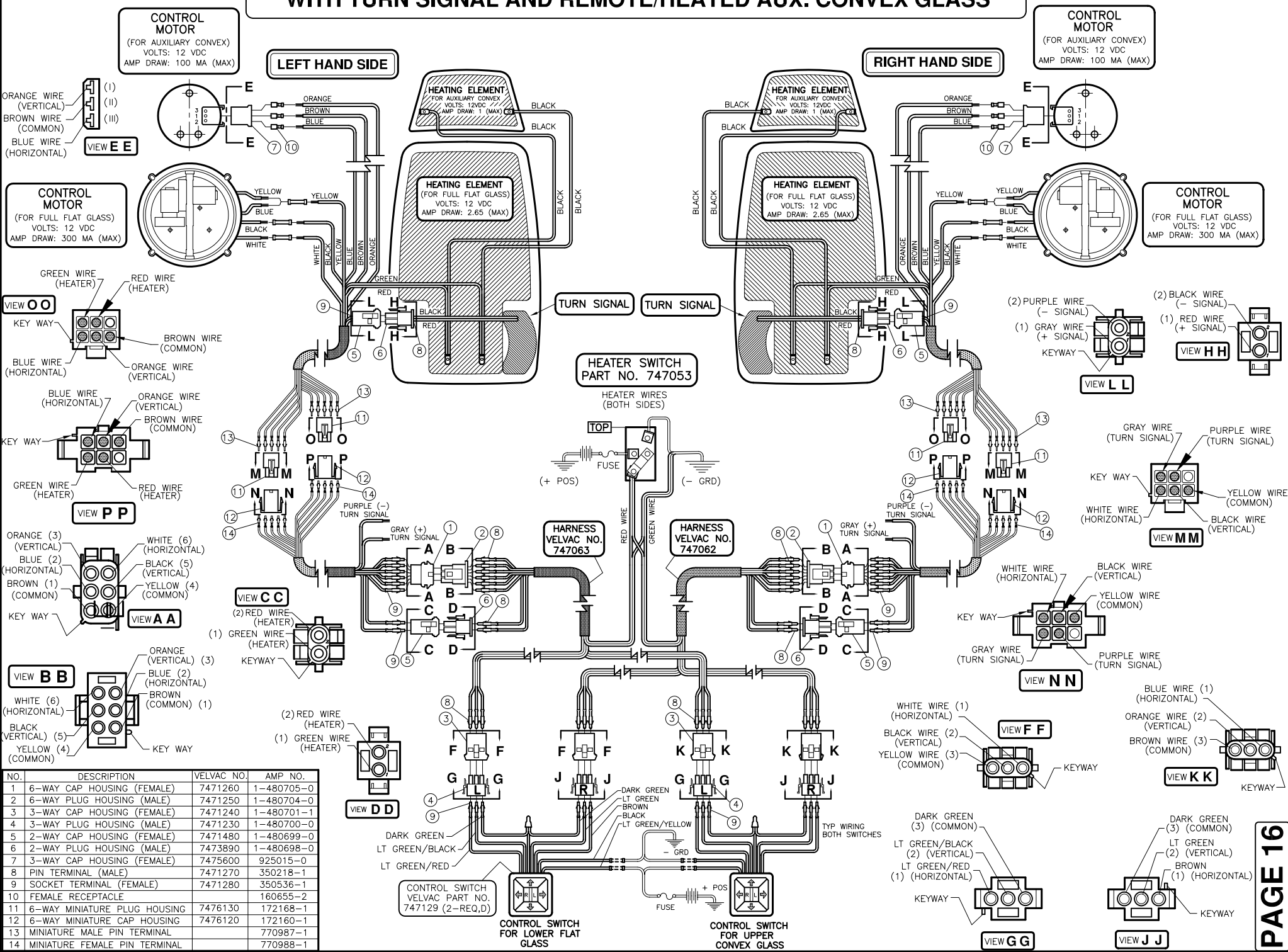
WIRING DIAGRAM FOR V-MAX REMOTE CONTROL, HEATED FULL FLAT GLASS AND HEATED ONLY FULL CONVEX GLASS



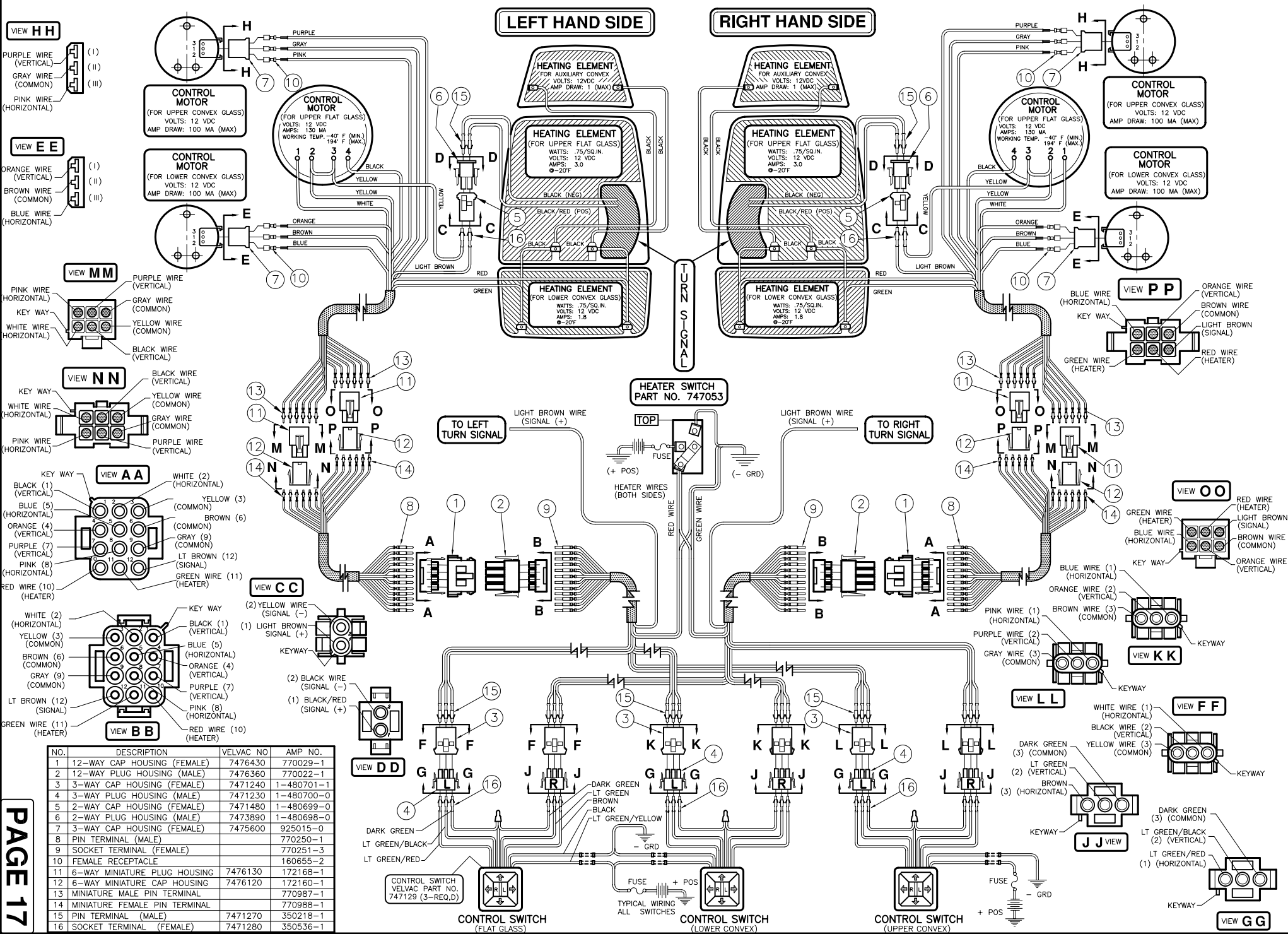
WIRING DIAGRAM FOR REMOTE CONTROL/HEATED FLAT GLASS AND REMOTE CONTROL/HEATED CONVEX GLASS



WIRING DIAGRAM FOR REMOTE CONTROL/HEATED FULL FLAT GLASS WITH TURN SIGNAL AND REMOTE/HEATED AUX. CONVEX GLASS



WIRING DIAGRAM FOR REMOTE CONTROL/HEATED FLAT GLASS AND REMOTE CONTROL/HEATED CONVEX GLASS





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