

SLIDE-OUTS

Purpose

This document is intended to outline the tolerance measurement procedure for the In-Wall® slide-out. This interactive form may be filled out and retained for records or for customer service purposes. Please download the required photos to the form and once complete hit the "Submit" button on the last page. If an error occurred, hit "Clear Form" to start over.

NOTE: If the interactive features of this document will not work on your device, label your jpg images to correspond with the photo box titles e.g. "Top Right – 3 inches" and email as attachments with this form.

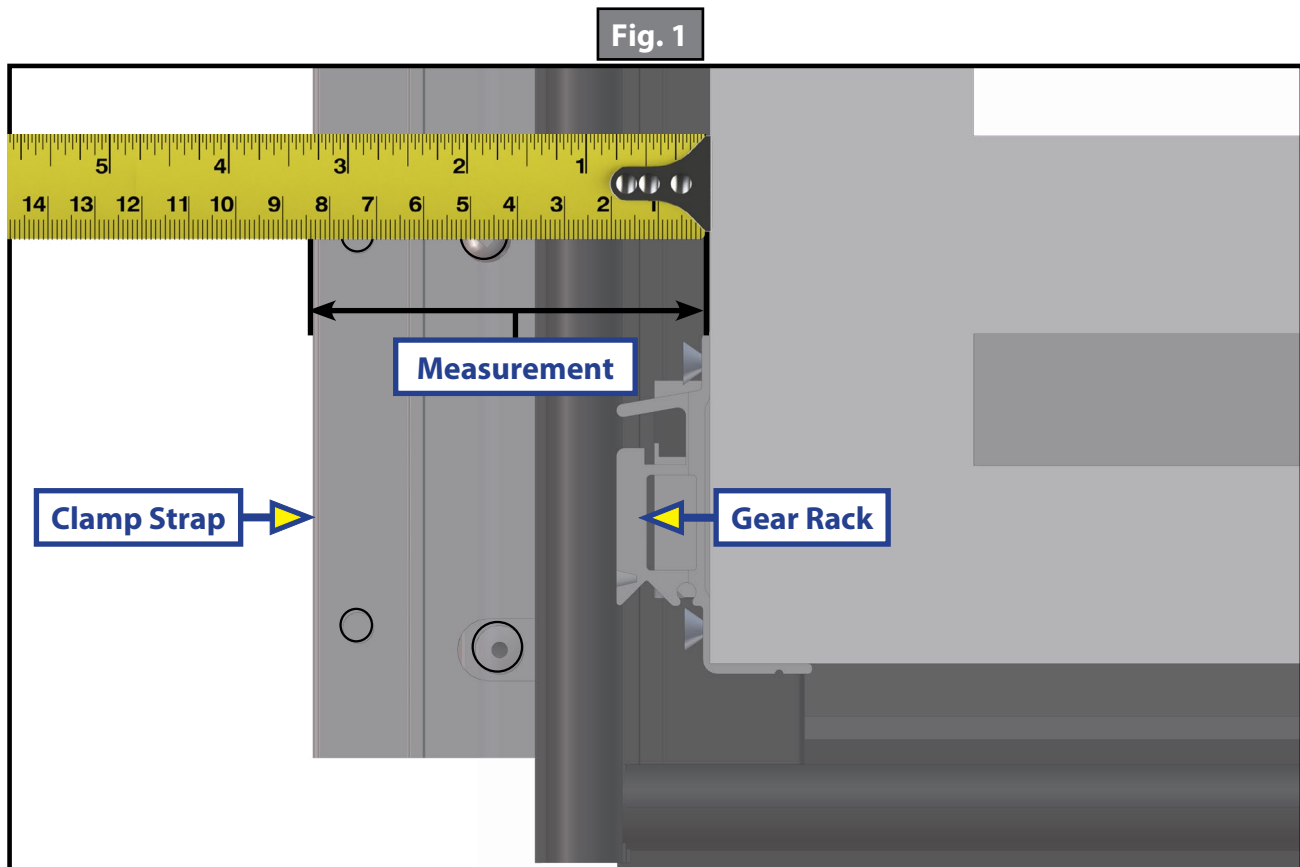
Visual Inspections

Measurements - Winnebago

1. Measure from the outside edge of the clamp strap to the face of the slide room wall at all four gear racks. The standard measurement should be 84mm +3mm / -1.5 mm. Take this measurement when the room is fully extended and again when the room is 3" from fully retracted.

NOTE: For units with non-standard installations, contact the OEM for their specific measurements.

2. Measure the gear racks for parallel. There should be less than 3mm difference between the parallel measurements.
3. Check for proper seal engagement (no binding).
4. Check for damage to gear rack.





IN-WALL® SLIDE-OUT VARIANCE MEASUREMENT FORM (WINNEBAGO)

QR-085B

SLIDE-OUTS

Allowable Tolerances

The measurement tolerance is 84mm +3mm / -1.5 mm for motorized Winnebago units.

Procedure

Take the measurements as previously outlined and as shown in Fig. 1 (Winnebago).

- A.** For Winnebago systems, make sure the measuring device is slightly above or slightly below — but not directly on — the gear rack (Fig. 1).

NOTE: Measurements should be taken from the exterior of the unit (with the exception of Coachmen coaches, which, due to alternative installation, should be measured from the interior).

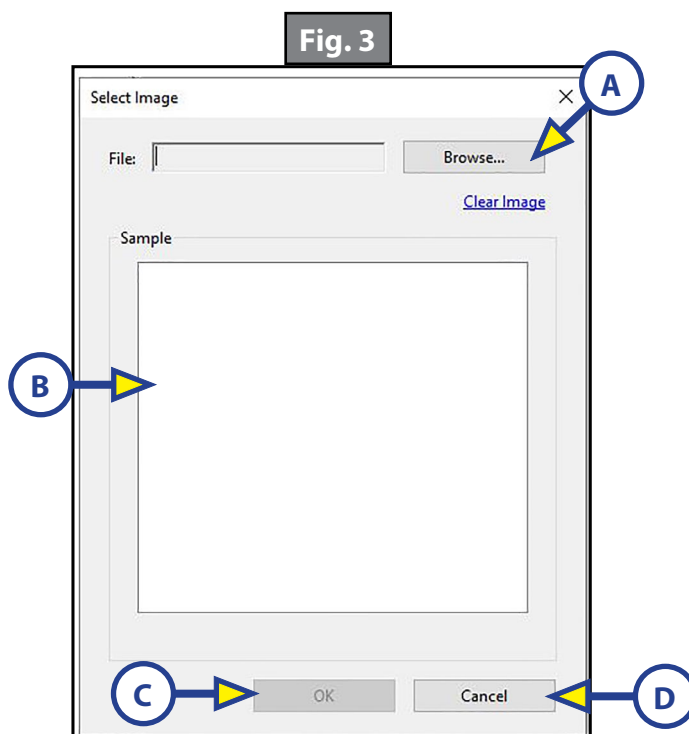
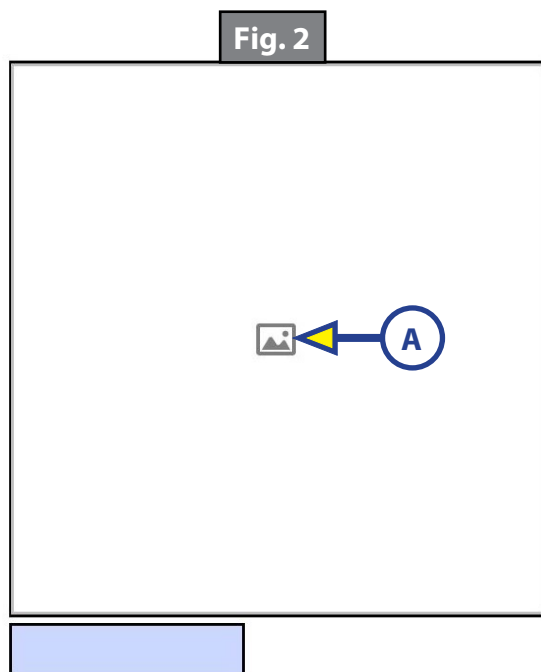
1. Extend the slide-out 3 inches from its closed position.
2. Take a measurement at each corner, record each measurement in boxes 1 through 4, and include a picture of each measurement.
3. Fully extend the slide-out.
4. Take a measurement at each corner, record each measurement in boxes 5 through 8, and include a picture of each measurement.

SLIDE-OUTS

Uploading Photos Interactive Forms

The photo boxes on the following pages are interactive and are intentionally blank to allow users to upload their own photos that correspond with the measurements outlined in this document. To use the interactive photo boxes:

1. The document must be downloaded or the "save as" command used for the interactive features to work properly.
 - A. If the document has been downloaded in an interactive state, a picture symbol (Fig. 2A) will be visible in the center of the photo box. If the picture symbol is not visible, see Note under "Purpose" on Page 1.
2. Click on the picture symbol (Fig. 2A) and a "Select Image" window will appear (Fig. 3).
3. Click the "Browse" button (Fig. 3A) and navigate to the location on your computer where the images have been saved.
4. Double click on the appropriate image and the image will appear in the "Sample" window (Fig. 3B). If the image is correct, hit "OK" (Fig. 3C) and the image will appear in the corresponding photo box. If the image is not correct, hit "Cancel" (Fig. 3D) and start over with Step 2.
5. Once all images have been uploaded to the eight interactive photo boxes, proceed to the last page and type any pertinent notes in the interactive "Notes" field and hit the green "Submit" button. To start the entire process over, hit the red "Clear Form" button.





IN-WALL® SLIDE-OUT VARIANCE
MEASUREMENT FORM (WINNEBAGO)

QR-085B

SLIDE-OUTS

Box 1: Top Left - 3 inches

Box 2: Top Right - 3 inches

Measurement
(include units)

Measurement
(include units)

Box 3: Bottom Left - 3 inches

Box 4: Bottom Right - 3 inches

Measurement
(include units)

Measurement
(include units)



IN-WALL® SLIDE-OUT VARIANCE MEASUREMENT FORM (WINNEBAGO)

QR-085B

SLIDE-OUTS

Box 5: Top Left - Full Extension

Box 6: Top Right - Full Extension

Measurement
(include units)

Measurement
(include units)

Box 7: Bottom Left - Full Extension

Box 8: Bottom Right - Full Extension

Measurement
(include units)

Measurement
(include units)



IN-WALL® SLIDE-OUT VARIANCE MEASUREMENT FORM (WINNEBAGO)

QR-085B

SLIDE-OUTS

Submit form to Customer Service

Notes / Comments

As a supplier of components to the RV industry, safety, education and customer satisfaction are our primary concerns. Should you have any questions, please do not hesitate to contact us at (574) 537-8900 or by email at customerservice@lci1.com. Self-help tips, technical documents, product videos and a training class schedule are available at lci1.com or by downloading the MyLCI app.



This manual is provided courtesy of **RV Tech Cheat Sheet**



Professional resources for the whole RV industry — free.

We put manuals, wiring diagrams and hard-won tech knowledge in every technician's hands, so repairs get done right the first time, techs work faster, and RV owners everywhere get better service.



rvtechcheatsheet.com/manuals

Find thousands more RV manuals, wiring diagrams and parts lists

RV techs: share fixes, ask questions and learn from each other.

Join our free Facebook group →



Follow proper safety practices. If in doubt, consult a professional RV technician.